



Escalator Parts

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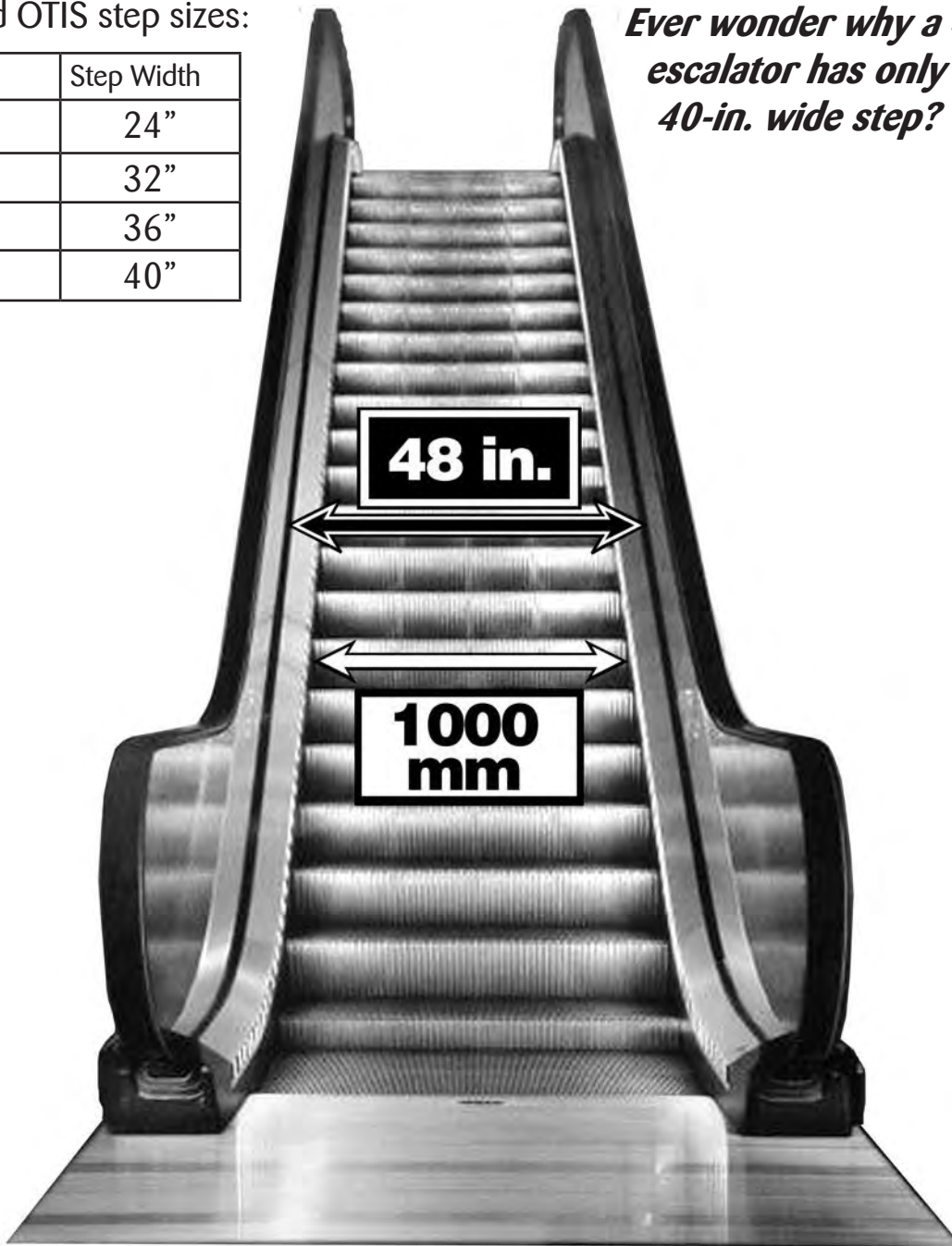
Notes About This Catalog

- Wherever escalator types are shown, the standard escalator of that type is assumed unless otherwise specified. For example, “J” means J escalators, whereas “J Escal-Aire®” is used to indicate that specific sub-type.
- Most measurements are provided in both Imperial units (for the United States) and metric units (for Canada, Mexico, etc.). If only one form of a measurement is provided, assume Imperial units (generally inches) unless otherwise stated.
- Most Imperial measurements are rounded to the nearest tenth or hundredth of an inch and most metric measurements are rounded to the nearest millimeter.
- The size of early escalators (Imperial/pre-Metric) is obtained by measuring between the balustrade panels or the glass panels. On Otis units, the step width is 8 inches narrower than the escalator width. For example:
 - A 32 R is 32 inches between the balustrade panels and has 24-inch wide steps.
 - A 40 UB or 40 J escalator is 40 inches between the balustrade panels and has 32-inch wide steps.
 - A 48 R escalator measures 48 inches between the balustrade panels and has 40-inch wide steps.
- Escalators and Trav-O-Lators® designated 1000 mm, 900 mm, 800 mm, and 600 mm have steps or pallets that are exactly that width (there is no need to add 8 inches on these units).

Standard OTIS step sizes:

Size	Step Width
32	24"
40	32"
44	36"
48	40"

Ever wonder why a 48RB escalator has only a 40-in. wide step?



Escalators are designated by either a metric measurement, an imperial measurement, or both. This picture shows how those measurements are determined. Note that the imperial measurement (shown top) is from the left balustrade panel to the right balustrade panel. The metric measurement, however, indicates the nominal step width. This explains why the two measurements do not convert properly between systems (why a 48-inch escalator is also called a 1000 mm escalator). To avoid errors, measure the step or pallet width and provide that measurement to OSC.

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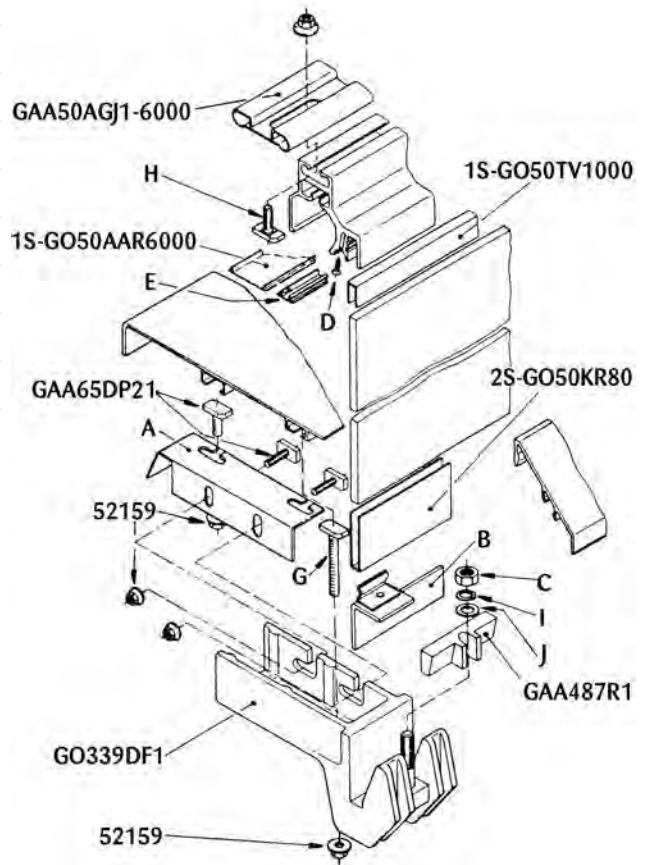
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Balustrade Parts

506 Escal-Aire®, Aluminum Trim

Part Number	Description	Reference
Call to Order	Angle	A
Call to Order	Angle	B
GO339DF1	Glass Holder	
Call to Order	Nut, M10, DIN 934	C
52159	Nut and Washer, M6	
GAA50AGJ1-6000	Profile, Handrail Guide	
Call to Order	Screw, B3, 9x13, DIN 7983	D
1S-GO50TV1000	Shape	
1S-GO50AAS	Shape (Special Order Only)	E
1S-GO50AAR6000	Shape - 1.54" wide	
2S-GO50KR80	Shape	
GAA65DP21	T-Bolt, M6	
Call to Order	T-Bolt, M6	G
Call to Order	T-Bolt, with Nut/Washer, M6	H
Call to Order	Washer, Spring, A10, DIN 127	I
Call to Order	Washer, A10, 5 DIN 125	J
GAA487R1	Wedge	



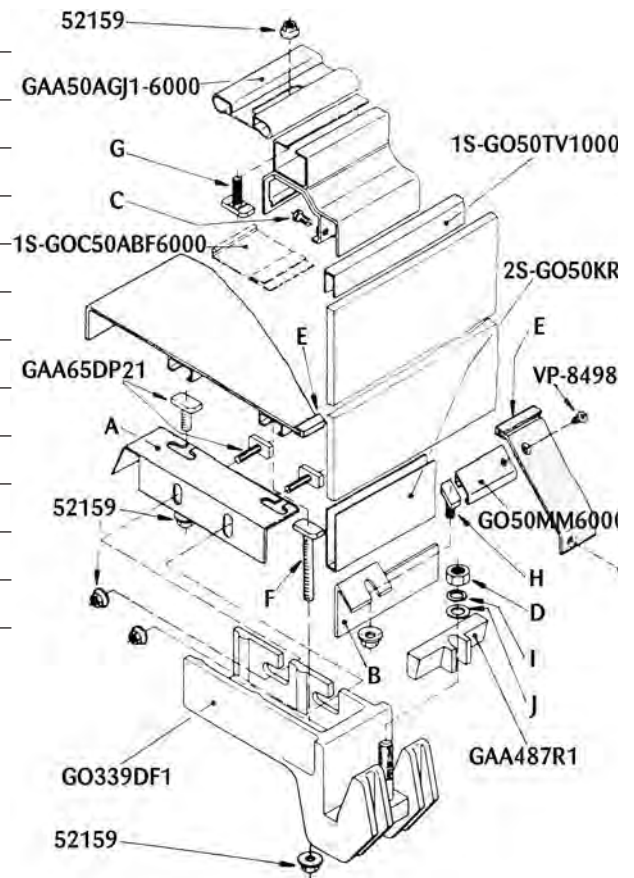
Balustrade Parts (continued)

506 Escal-Aire®, Stainless Steel & Bronze Trim

Part Number	Description	Reference
Call to Order	Angle	A
Call to Order	Angle	B
Call to Order	Bolt, M6x12, DIN 933	C
GO339DF1	Glass Holder	
Call to Order	Nut, M10, DIN 934	D
52159	Nut and Washer, M6	
GO50MM-6000	Profile	
VP-849886	Screw, M4x10, DIN 7991, Box of 100	
1S-GO50TV1000	Shape	
1S-GOC50ABF6000	Shape - 2.36" wide	
2S-GO50KR80	Shape	
1S-GO50ADD100000	Shape	E
GAA65DP21	T-Bolt, M6	
Call to Order	T-Bolt, M6	F
Call to Order	T-Bolt, with Nut/Washer, M6	G
Call to Order	T-Bolt, with Nut/Washer, M6	H
Call to Order	Washer, Spring, A10, DIN 127	I
Call to Order	Washer, A10, 5 DIN 125	J
GAA487R1	Wedge	
GBA72BV1	Clip, Balustrade, 506NCE	



GBA72BV1



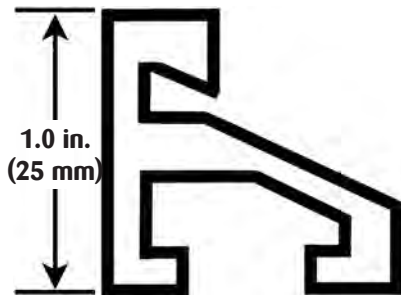
Escalator Parts: Balustrade Parts

J Escalators

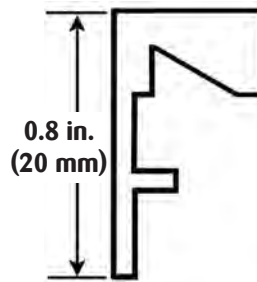
Part Number	Description
ESC-SK493-BR	Knob, Anti-Slide, Brushed Bronze, 3 in. OD, 1 in. Thick, Two-Stud Fastened. For outer decking.
ESC-SK493-SS	Knob, Anti-Slide, Brushed Stainless, 3 in. OD, 1 in. Thick, Two-Stud Fastened. For outer decking.
402HR1	Mullion – Splice Trim, 24 in. (610 mm) Long, Aluminum. For joining opaque balustrade panel sections on non-glass units.
A402HR1	Mullion – Splice Trim, 23.75 in. (603 mm) Long, Aluminum. For joining opaque balustrade panel sections on non-glass units.
1S-50ALL-120	Shape Strip. Glass Isolation, Decking to Glass.
1S-50AKY-120	Shape Strip. Glass Isolation, Indecking.
1S-50ALC-120	Shape, Bottom, Rubber. For outside around glass.
1S-50ALB-120	Shape, Rubber. For newel around glass.
1S-50ALA-120	Shape, Top, Rubber, Inner. For Escal-Aire®.
1S-50ALD-120	Shape, Top, Rubber. For Escal-Aire® top outer section.



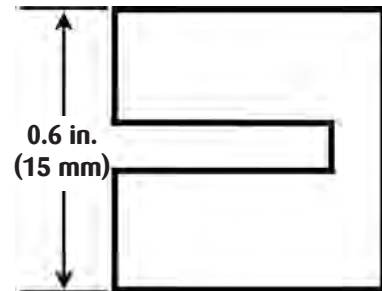
402HR1, A402HR1



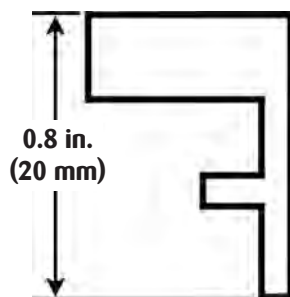
50ALL



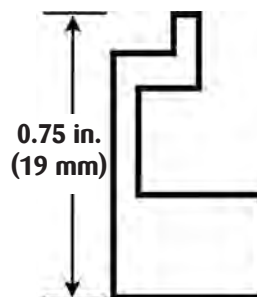
50AKY



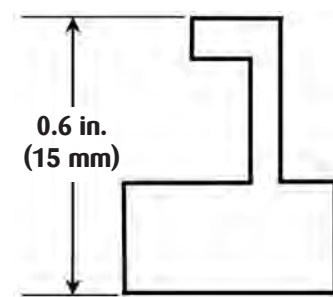
50ALC



50ALB



50ALA

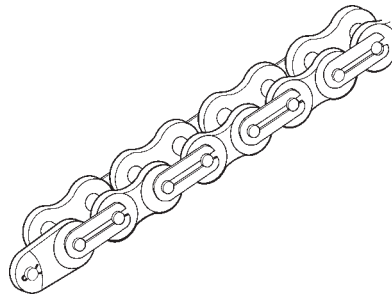


50ALD

Chains

Countershaft Chains

Part No.	No. of Strands	No. of Links	No. of Connecting Links	Escalator Type	Description
332AW21	1	135	5	J, J Escal-Aire®, UB, UBSL	Chain, Main Drive to Countershaft



332AW_, Single-Strand Chain for Countershaft and Handrail Drive (see tables)

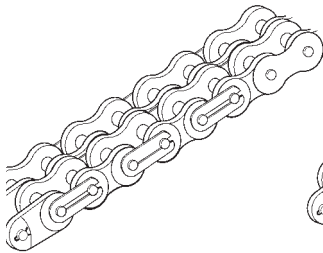
Handrail Drive Chains (note: see 2 pages later for 506/510 chains)

Part No.	No. of Strands	No. of Links	No. of Connecting Links	Escalator Type	Description
332AW18	1	196	5	J Escal-Aire®, UB Escal-Aire®	Chain, Handrail Drive
332AW12	1	200	3	RBC	Chain, Handrail Drive
332AW1	1	227	3	R, RB	Chain, Handrail Drive
332AW19	1	230	5	J, UB	Chain, Handrail Drive
332AW13	1	296	3	RBC Escal-Aire®	Chain, Handrail Drive
GO332C4	1	196	5	UB Escal-Aire	Chain, Countershaft to Handrail Drive, ~12 ft. Long, 3/4 in. Pitch
BAA332A1	1	205	5	UBSL	Chain, Countershaft to Handrail Drive, ~154 in. Long

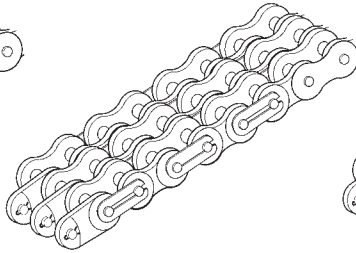
Escalator Parts: Chains

Machine to Main Drive Chains

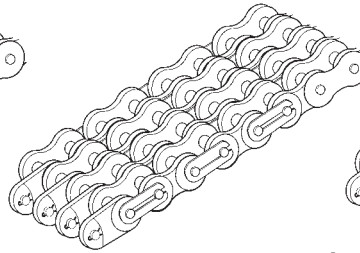
Part No.	No. of Strands	No. of Links	No. of Connecting Links	Escalator Type	Description
332AW23	1	111	3	32 J, RBC	Chain, Main Drive. For 14 VEC, 16 VE, 16 VEG, and 17 VEC, 215EEC Machines
332AW10	1	112	3	J, R, RB, RBC	Chain, Main Drive. For 14 VEC, 16 VE, 16 VEG, and 17 VEC machines.
GO332P12	2	104		506, 506 SL, 506 NCE, & 606	Chain, Machine to Main Drive. For 16 VEC-RH machines.
332AW11	2	112	3	J, R, RB, RBC	Chain, Main Drive. For 14 VEC, 16 VE, 16 VEG, and 17 VEC machines.
GO332P27	2	112		506	Chain, Machine to Main Drive. For EC 143 machines.
GO332P15	2	121		510	Chain, Machine to Main Drive
GO332D2	2	123		UB, UB-AIRE UBSL	Chain, Machine to Main Drive
332AW24	2	111	3	32 J, 48 J, RBC	Chain, Main Drive. For 14 VEC, 16 VE, 16 VEG, and 17 VEC, 215EEC Machines
332AW27	3	111	3	J	Chain, Main Drive. For 215 EEC Machines.
GO332P16	3	121		510	Chain, Machine to Main Drive
332AW9	4	178	3	R, RB	Chain, Main Drive
332AW8	5	178	3	R, RB	Chain, Main Drive



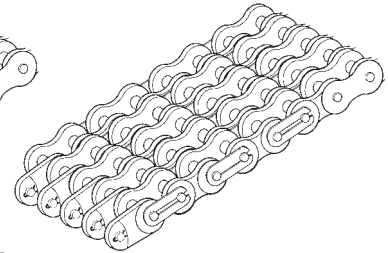
**332AW11, 332AW24,
GO332D2, GO332P12,
GO332P15, 2-Strand**



**332AW27, GO332P16,
3-Strand**



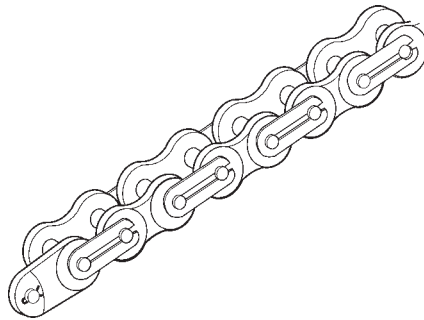
332AW9, 4-Strand



332AW8, 5-Strand

Main Drive to Handrail Drive Chains

Part No.	No. of Strands	No. of Links	No. of Connecting Links	Escalator Type	Description
GO332P14	1	153	5	510	Chain, Main Drive to Handrail Drive
GO332P31	1	159		510 (later model)	Chain, Main Drive to Handrail Drive
GO332P18	1	167	4	606	Chain, Main Drive to Handrail Drive
GO332P13	1	179	5	506	Chain, Main Drive to Handrail Drive
GO332P23	1	224	7	510S Escal-Aire®	Chain, Main Drive to Handrail Drive
GO332P19	1	244	7	510M Escal-Aire®	Chain, Main Drive to Handrail Drive
GO332P20	1	274	7	510M Escal-Aire®	Chain, Main Drive to Handrail Drive
1-332AW2	1	288	9	RB (early)	Chain, Main Drive to Handrail Drive

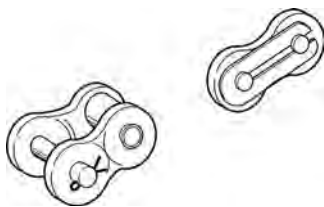


GO332P_, 1-Strand

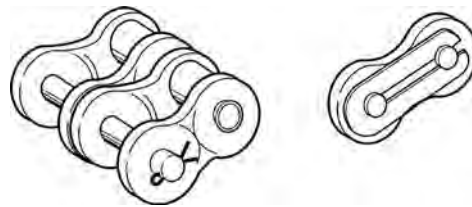
Escalator Parts: Chains

Offset & Connecting Links

Part No.	Associated Chain	No. of Strands	Escalator Type	Description
332BE2	332AW1, 332AW18, 332AW19			Connecting Link
332BE8	332AW10, 332AW23			Connecting Link
332BE11	332AW11, 332AW24			Connecting Link
332BE5	332AW12, 332AW13, 332AW21, G0332P14			Connecting Link
332BE14	332AW27			Connecting Link
GO2215AS1	GO332P13, GO332P18	1	506 & 606	Connecting & Offset Links
GO2215AS4	GO332P19, GO332P20, GO332P23	1	510	Connecting & Offset Links
GO2215AS2	GO332P12, GO332P27 GO332D2	2	506, 506 SL, 506 NCE, & 606, UBSL	Connecting & Offset Links
GO2215AS5	GO332P15	2	510	Connecting & Offset Links
GO2215AS6	GO332P16	3	510	Connecting & Offset Links
332BE1	332AW1, 332AW18, 332AW19			Offset Link
332BE7	332AW10, 332AW23			Offset Link
332BE10	332AW11, 332AW24			Offset Link
332BE4	332AW12, 332AW13, 332AW21			Offset Link
332BE13	332AW27			Offset Link



**GO2215AS1, GO2215AS4,
1-Strand Offset & Connecting Links**



**GO2215AS2, GO2215AS5,
2-Strand Offset & Connecting Links**

Combs

506 & 506 SL Escalators Before 1991

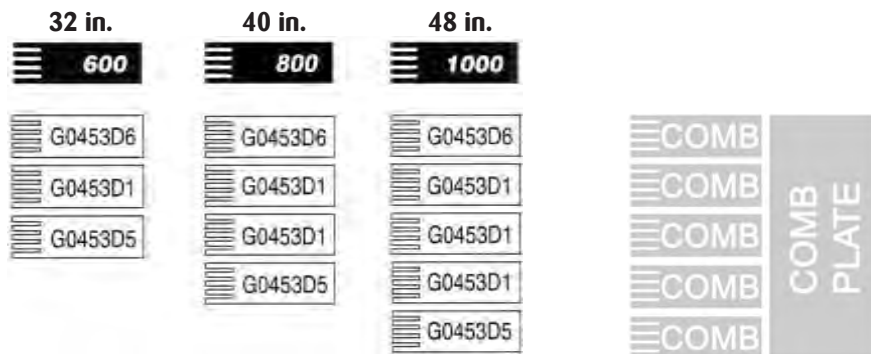
Die-Cast Aluminum Combs For Steps Without Demarcation Inserts

Finish	Aluminum	Black Striped	Green Glow (Powder Coated)	Yellow (Powder Coated)
Part Numbers	GO453D6	AAA453AJ220	AAA453AJ120	AAA453AJ20
	GO453D1	AAA453AJ215	AAA453AJ115	AAA453AJ15
	GO453D5	AAA453AJ219	AAA453AJ119	AAA453AJ19

Die-Cast Aluminum Combs For Steps With Demarcation Inserts

Finish	Aluminum	Black Striped	Green Glow (Powder Coated)	Yellow (Powder Coated)
Part Numbers	GO453D7	AAA453AJ221	AAA453AJ121	AAA453AJ21
	GO453D3	AAA453AJ217	AAA453AJ117	AAA453AJ17

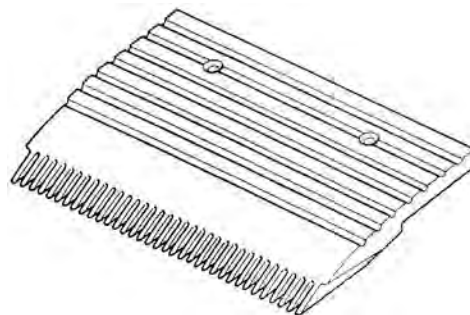
NOTE: For steps with demarcation inserts only, replace GO453D6 with GO453D7, and replace GO453D5 with GO453D3.



Comb Layout Pattern

Aluminum 506/506 SL Escalators Before 1991

(see table for corresponding part numbers for other colors)



GO453D1, GO453D5, GO453D6

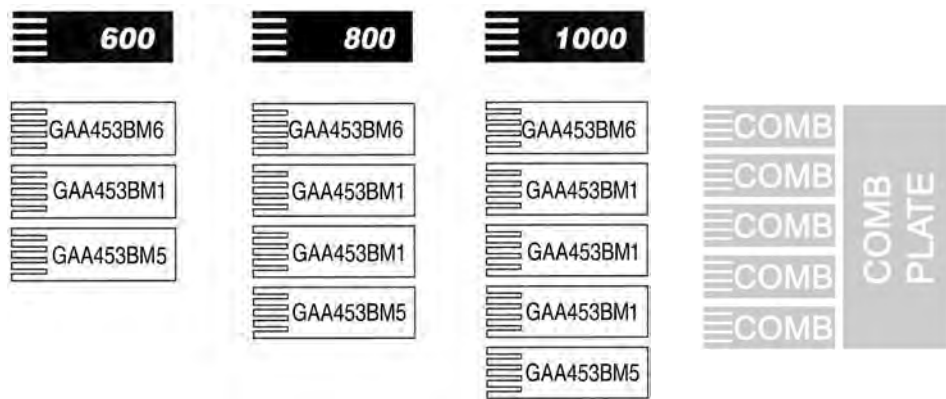
Escalator Parts: Combs

506 & 506 NCE Escalators After 1991

Die-Cast Aluminum Combs For Steps Without Demarcation Inserts

Finish	Aluminum	Yellow (Powder Coated)	Length	No. of Teeth
Part Numbers	GAA453BM1	AAA453AJ22	8 in.	24
	GAA453BM5	AAA453AJ24	8.1 in.	24
	GAA453BM6	AAA453AJ25	7.8 in.	23

NOTE: Yellow PVC combs are no longer available. Order yellow powder-coated combs instead.



Comb Layout Pattern
 Aluminum 506/506 NCE Escalators 1991 Through May 1994
 (see table for corresponding part numbers for other colors)

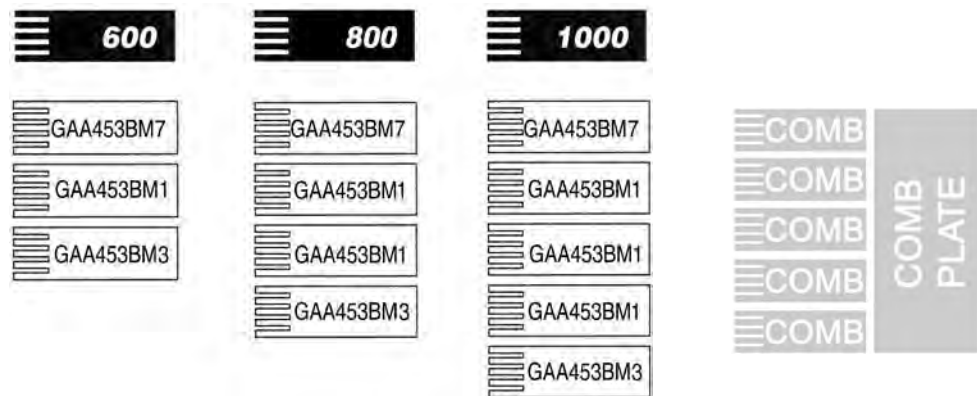
506 & 506 NCE Escalators After 1991 (continued)

Die-Cast Aluminum Combs For Steps With Demarcation Inserts

Finish	Aluminum	Yellow (Powder Coated)	Length	No. of Teeth
Part Numbers	GAA453BM3	AAA453AJ23	8.1 in.	24
	GAA453BM7	AAA453AJ26	7.8 in.	23

NOTE: For steps with demarcation inserts only, replace GAA453BM6 with GAA453BM7, and replace GAA453BM5 with GAA453BM3.

NOTE: Yellow PVC combs are no longer available. Order yellow powder-coated combs instead.



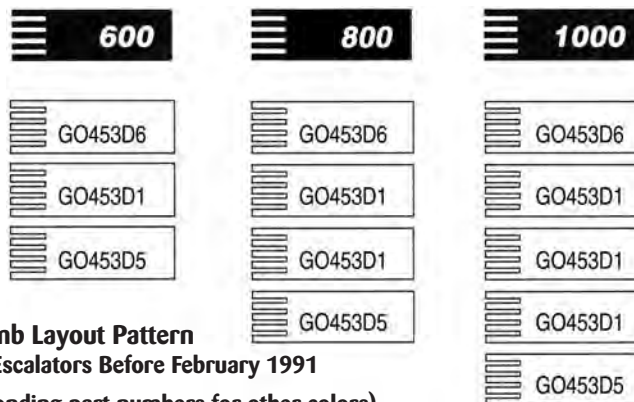
Comb Layout Pattern
 Aluminum 506/506 NCE Escalators 1991 Through May 1994
 (see table for corresponding part numbers for other colors)

Escalator Parts: Combs

510 Escalators Before 1991

Die-Cast Aluminum Combs For Steps Without Demarcation Inserts

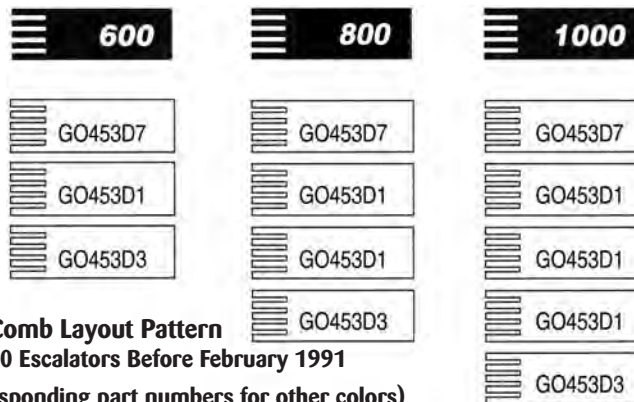
Finish	Aluminum	Black Striped	Green Glow (Powder Coated)	Yellow (Powder Coated)
Part Numbers	GO453D6	AAA453AJ220	AAA453AJ120	AAA453AJ20
	GO453D1	AAA453AJ215	AAA453AJ115	AAA453AJ15
	GO453D5	AAA453AJ219	AAA453AJ119	AAA453AJ19



Die-Cast Aluminum Combs For Steps With Demarcation Inserts

Finish	Aluminum	Black Striped	Green Glow (Powder Coated)	Yellow (Powder Coated)
Part Numbers	GO453D7	AAA453AJ221	AAA453AJ121	AAA453AJ21
	GO453D3	AAA453AJ217	AAA453AJ117	AAA453AJ17

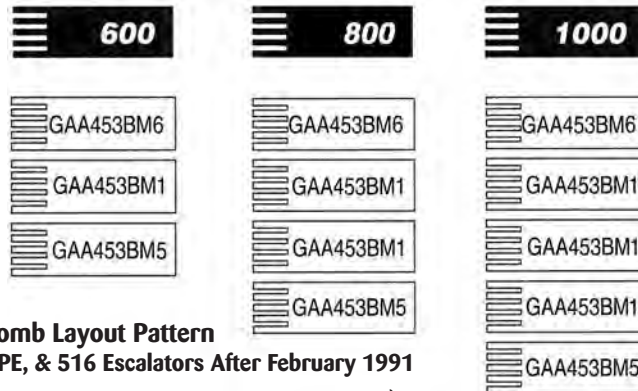
NOTE: For steps with demarcation inserts, replace GO453D5 with GO453D3 and replace GO453D6 with GO453D7.



510, 513NPE, 516 Escalators After February 1991

Die-Cast Aluminum Combs For Steps Without Demarcation Inserts

Aluminum Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
GAA453BM1	AAA453AJ22	8 in.	24
GAA453BM5	AAA453AJ24	8.1 in.	24
GAA453BM6	AAA453AJ25	7.8 in.	23



Comb Layout Pattern

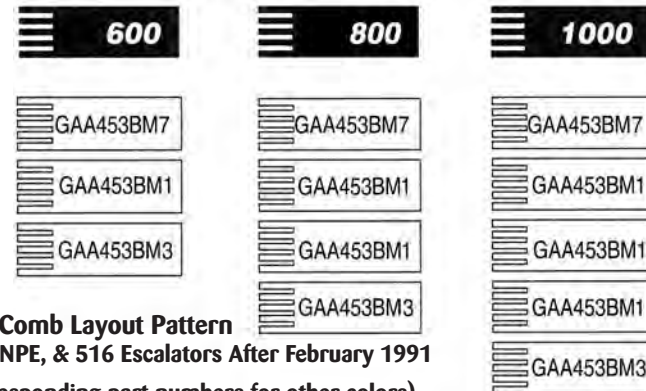
Aluminum 510, 513NPE, & 516 Escalators After February 1991
(see table for corresponding part numbers for other colors)

Die-Cast Aluminum Combs For Steps With Demarcation Inserts

Aluminum Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
GAA453BM3	AAA453AJ23	8.1 in.	24
GAA453BM7	AAA453AJ26	7.8 in.	23

NOTE: For steps with demarcation inserts, replace GAA453BM6 with GAA453BM7 and replace GAA453BM5 with GAA453BM3.

NOTE: Yellow PVC combs are no longer available. Order yellow powder-coated combs instead.



Comb Layout Pattern

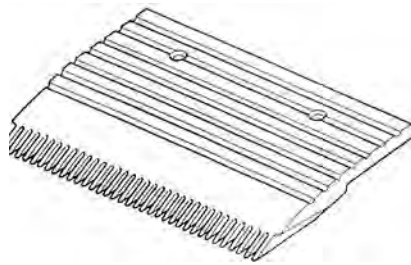
Aluminum 510, 513NPE, & 516 Escalators After February 1991
(see table for corresponding part numbers for other colors)

Escalator Parts: Combs

606 Trav-O-Lators® Before 1985

Die-Cast Aluminum Combs

Aluminum Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
GO453D1	AAA453AJ15	8 in.	24
GO453D2	AAA453AJ16	7.7 in.	23

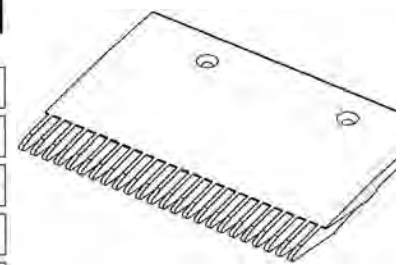
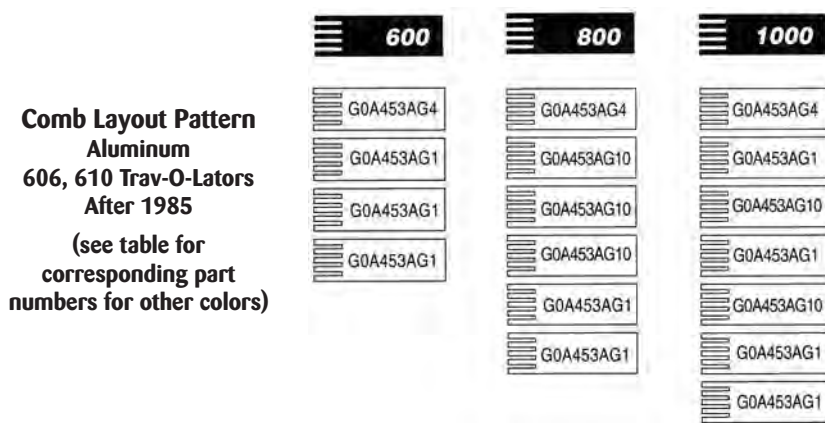


GO453D1, GO453D2

606, 610 Trav-O-Lators® After 1985

Die-Cast Aluminum Combs For Pallets Without Demarcation Inserts

Aluminum Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
GOA453AG1	AAA453AJ27	6 in.	18
GOA453AG4	AAA453AJ28	5.75 in.	17
GOA453AG10	AAA453AJ29	5 in.	15

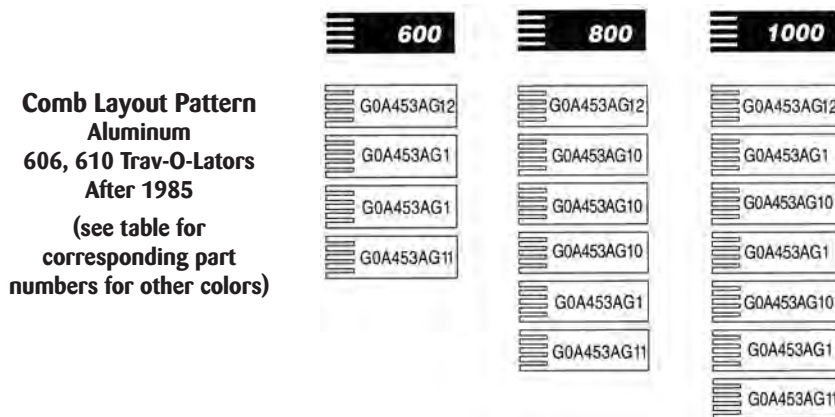


**GOA453AG1,
GOA453AG4,
GOA453AG10**

Die-Cast Aluminum Side Combs For Pallets With Demarcation Inserts

Aluminum Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
GOA453AG11	AAA453AJ30	6 in.	18
GOA453AG12	AAA453AJ31	5.75 in.	17

NOTE: For steps with demarcation inserts, replace GOA453AG4 with GOA453AG12 and replace GOA453AG1 (at edge only) with GOA453AG11.

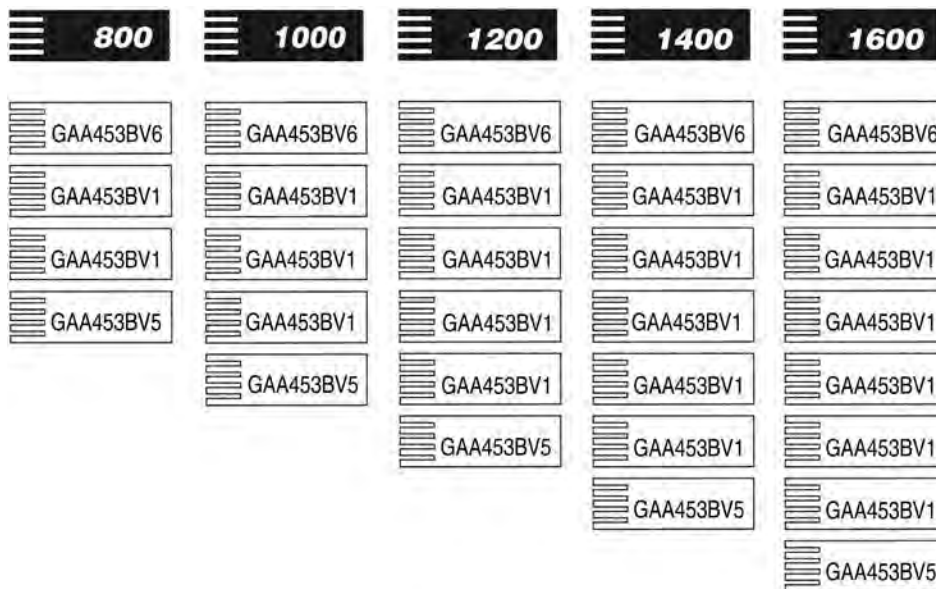


Escalator Parts: Combs

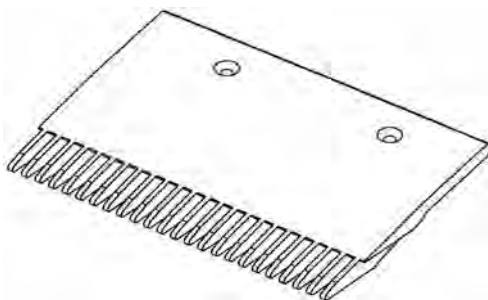
606 NCT, 610 NPT Trav-O-Lators®

Die-Cast Aluminum Combs For Pallets Without Demarcation Inserts

Aluminum Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
GAA453BV1	GAA453BV51	8 in.	24
GAA453BV5	GAA453BV55	8.125 in.	24
GAA453BV6	GAA453BV56	7.8 in.	23



**Comb Layout Pattern
Aluminum 606 NCT and
610 NPT Trav-O-Lators**
(see table for
corresponding part
numbers for other colors)



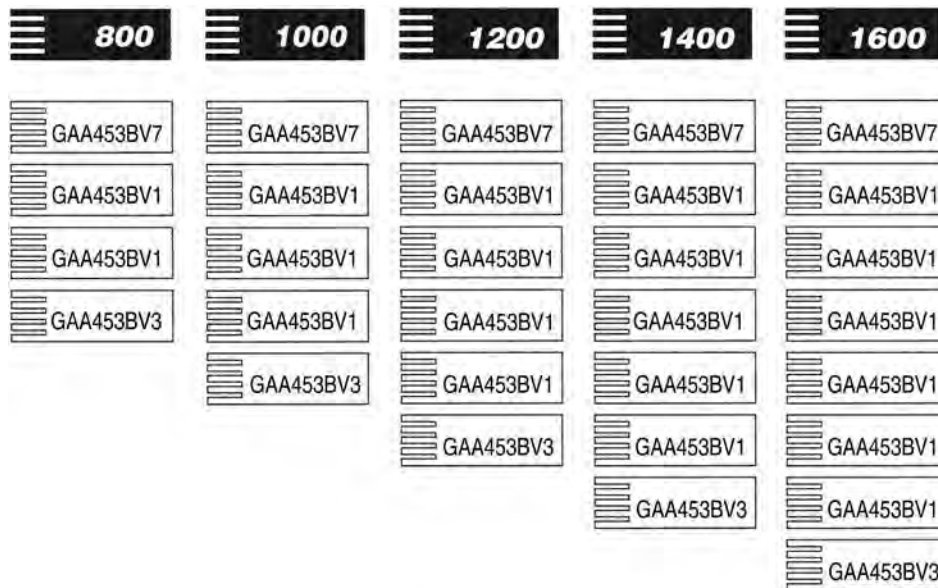
GAA453BV1, GAA453BV5, GAA453BV6

606 NCT, 610 NPT Trav-O-Lators® (continued)

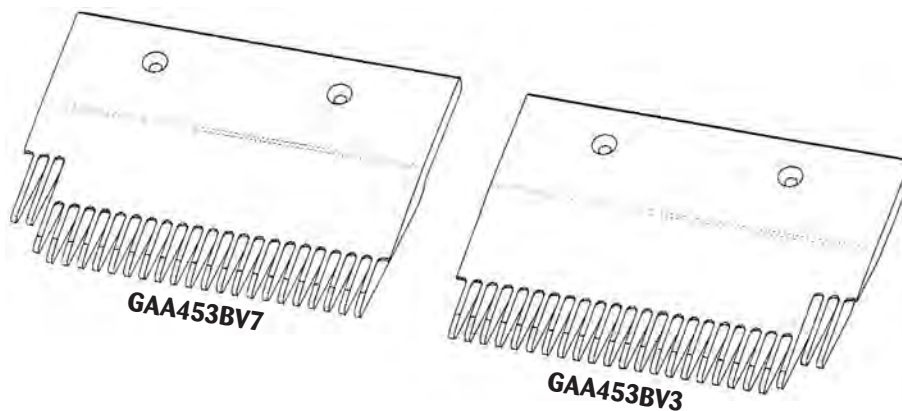
Die-Cast Aluminum Side Combs For Pallets With Demarcation Inserts

Aluminum Finish P/Ns	Length	No. of Teeth
GAA453BV3	8.125 in.	24
GAA453BV7	7.8 in.	23

NOTE: For steps with demarcation inserts, replace GAA453BV6 with GAA453BV7, and replace GAA453BV5 with GAA453BV3.



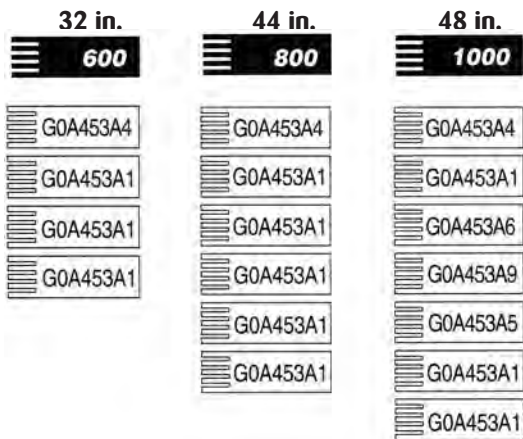
**Comb Layout Pattern
Aluminum 606 NCT and
610 NPT Trav-O-Lators
(see table for
corresponding part
numbers for other colors)**



Escalator Parts: Combs

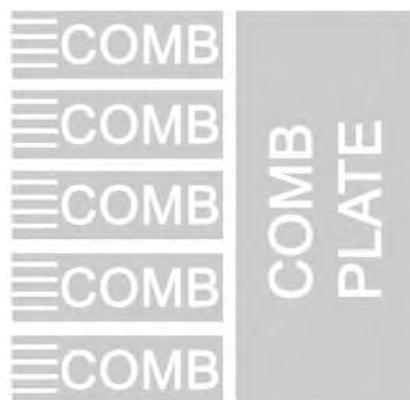
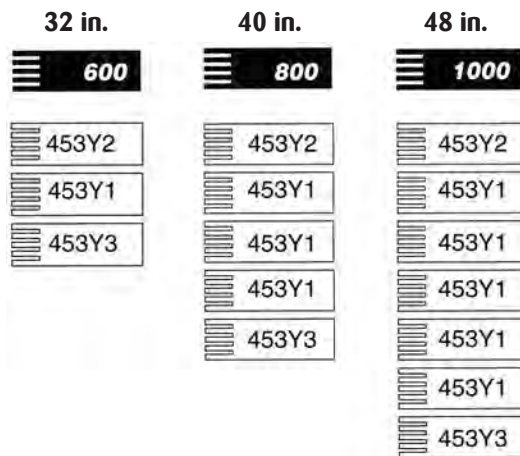
HDA, HDB, HDC, J, and UB Escalators

Aluminum Finish P/Ns	Black Painted Lines Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
GOA453A1	AAA453AJ201	AAA453AJ1	6 in.	18
GOA453A4	AAA453AJ202	AAA453AJ2	5.75 in.	17
GOA453A5	AAA453AJ203	AAA453AJ3	5.4 in.	16
GOA453A6	AAA453AJ205	AAA453AJ5	5.6 in.	17
GOA453A9	AAA453AJ204	AAA453AJ4	5 in.	15



O Escalators

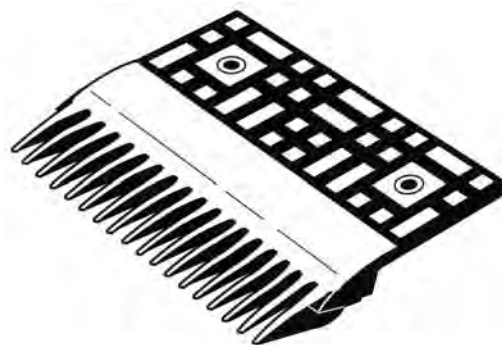
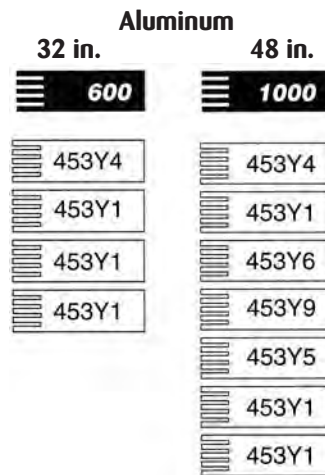
Black Finish P/Ns	Yellow (Powder Coated) P/Ns	Length	No. of Teeth
453Y2	AAA453AJ7	5.5 in.	16
453Y3	AAA453AJ8	5.7 in.	17
453Y1	AAA453AJ6	6 in.	18



Escalator Parts: Combs

R Escalators

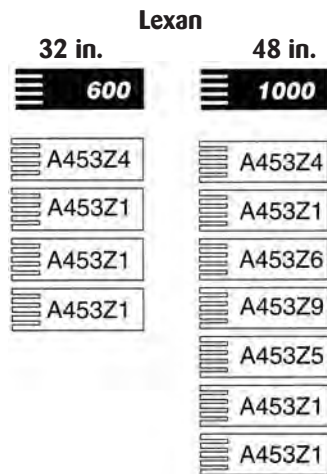
Black Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Material	Length	No. of Teeth
453Y9	AAA453AJ14	Die-Cast Aluminum	5 in.	15
453Y5	AAA453AJ10	Die-Cast Aluminum	5.4 in.	16
453Y6	AAA453AJ11	Die-Cast Aluminum	5.6 in.	16
453Y4	AAA453AJ9	Die-Cast Aluminum	5.75 in.	17
453Y1	AAA453AJ6	Die-Cast Aluminum	6 in.	18



453Y1, 453Y4, 453Y5, 453Y6, 453Y9

RB Escalators

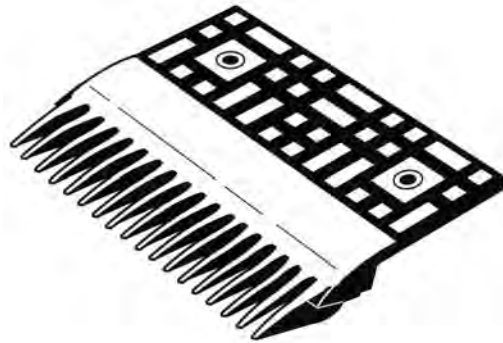
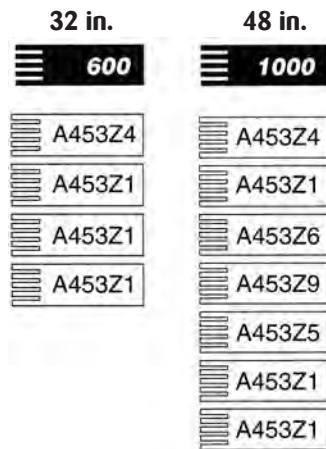
Black Finish P/Ns	Yellow Finish P/Ns	Material	Length
A453Z9	A453Z9-YELLOW	Lexan	5 in.
A453Z5	A453Z5-YELLOW	Lexan	5.4 in.
A453Z6	A453Z6-YELLOW	Lexan	5.6 in.
A453Z4	A453Z4-YELLOW	Lexan	5.7 in.
A453Z1	A453Z1-YELLOW	Lexan	6 in.



Escalator Parts: Combs

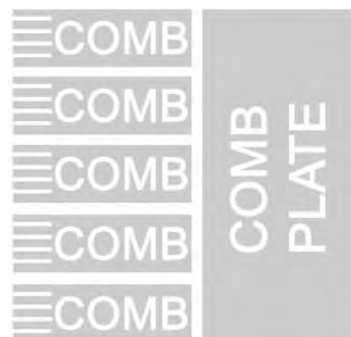
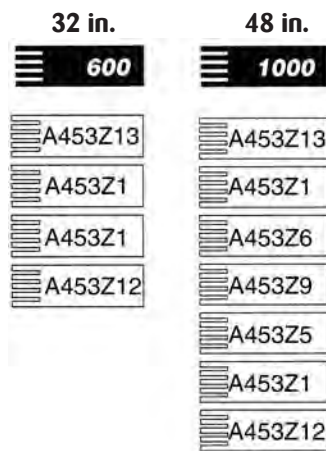
RBC Escalators & Escal-Aires® May 1966–January 1967

Black Finish P/Ns	Yellow Finish P/Ns	Material	Length
A453Z9	A453Z9-YELLOW	Lexan	5 in.
A453Z5	A453Z5-YELLOW	Lexan	5.4 in.
A453Z6	A453Z6-YELLOW	Lexan	5.6 in.
A453Z11	A453Z11-YELLOW	Lexan	5.7 in.
A453Z4	A453Z4-YELLOW	Lexan	5.7 in.
A453Z1	A453Z1-YELLOW	Lexan	6 in.
A453Z10	A453Z10-YELLOW	Lexan	6 in.



RBC Escalators & Escal-Aires® After 1967

Black Finish P/Ns	Yellow Finish P/Ns	Material	Length
A453Z9	A453Z9-YELLOW	Lexan	5 in.
A453Z5	A453Z5-YELLOW	Lexan	5.4 in.
A453Z6	A453Z6-YELLOW	Lexan	5.6 in.
A453Z4	A453Z4-YELLOW	Lexan	5.7 in.
A453Z13	A453Z13-YELLOW	Lexan	5.9 in.
A453Z1	A453Z1-YELLOW	Lexan	6 in.
A453Z12	A453Z12-YELLOW	Lexan	6.1 in.

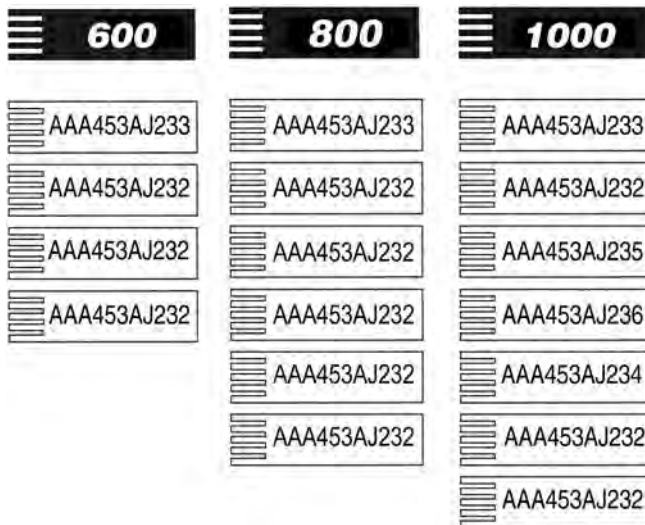


Escalator Parts: Combs

UBSL Escalators

Die-Cast Aluminum Combs For Steps Without Demarcation Inserts

Black Stripes Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
AAA453AJ233	AAA453AJ33	5.75 in.	18
AAA453AJ232	AAA453AJ32	6 in.	18
AAA453AJ235	AAA453AJ35	5.6 in.	18
AAA453AJ236	AAA453AJ36	5 in.	18
AAA453AJ234	AAA453AJ34	5.4 in.	18



Black-Striped Combs Shown

**(For Yellow, See Table Above and Use
Corresponding Part Numbers)**

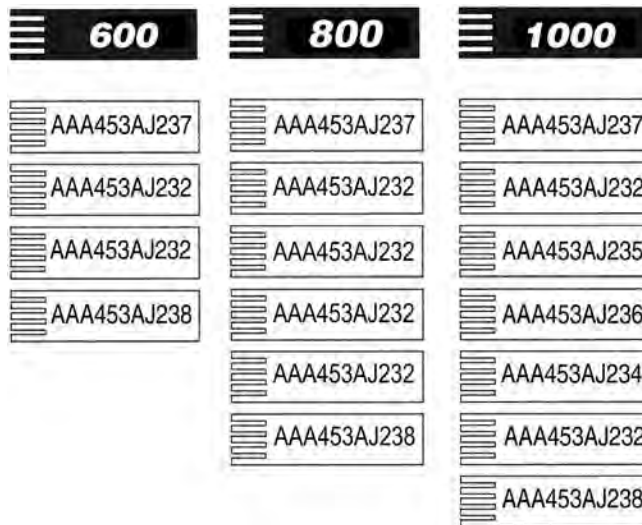
UBSL Escalators (continued)

Die-Cast Aluminum Combs For Steps With Demarcation Inserts

Black Stripes Finish P/Ns	Yellow (Powder Coated) Finish P/Ns	Length	No. of Teeth
AAA453AJ237	AAA453AJ37	5.75 in.	18
AAA453AJ238	AAA453AJ38	6 in.	18

NOTE: For steps with demarcation inserts only, replace:

- AAA453AJ233 with AAA453AJ237
- AAA453AJ232 with AAA453AJ238 (for end comb only; for middle combs use AAA453AJ232)
- AAA453AJ33 with AAA453AJ37
- AAA453AJ32 with AAA453AJ38 (for end comb only; for middle combs use AAA453AJ32)



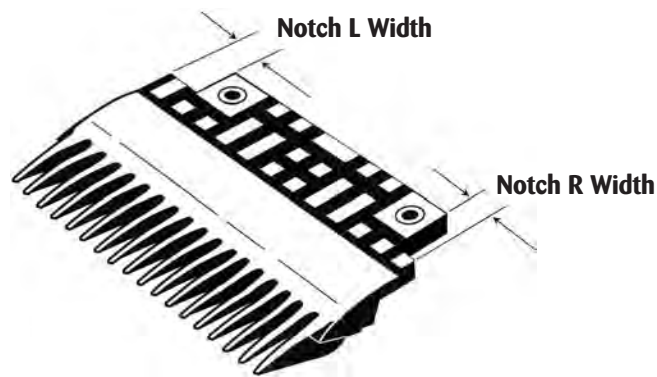
Black-Striped Combs Shown

(For Yellow, See Table Above and Use Corresponding Part Numbers)

Escalator Parts: Combs

Combs for New York Code Retrofit ONLY

Part No.	Escalator Type	Comb Width	Description	Notch
AAA453AF1	32 & 48 R	6 in.	Comb, Modified, NYC CODE	None
AAA453AF2	32 & 48 R		Comb, Modified, NYC CODE	Notch R, approx. 1/2 in. wide
AAA453AF4	32 & 48 R		Comb, Modified, NYC CODE	Notch L, approx. 1/2 in. wide
AAA453AF8	32 & 48 RBC		Comb, Modified, NYC CODE	Notch L, approx. 5/8 in. wide
AAA453AF9	32 & 48 RBC		Comb, Modified, NYC CODE	Notch R, approx. 5/8 in. wide
AAA453AF5	48 R	5.4 in.	Comb, Modified, NYC CODE	None
AAA453AF6	48 R	5.6 in.	Comb, Modified, NYC CODE	None
AAA453AF7	48 R	5 in.	Comb, Modified, NYC CODE	None



**New York Retrofit Comb,
Showing Both Possible Notches
(see table to determine part numbers for combs with
Notch R, Notch L, or without notch)**

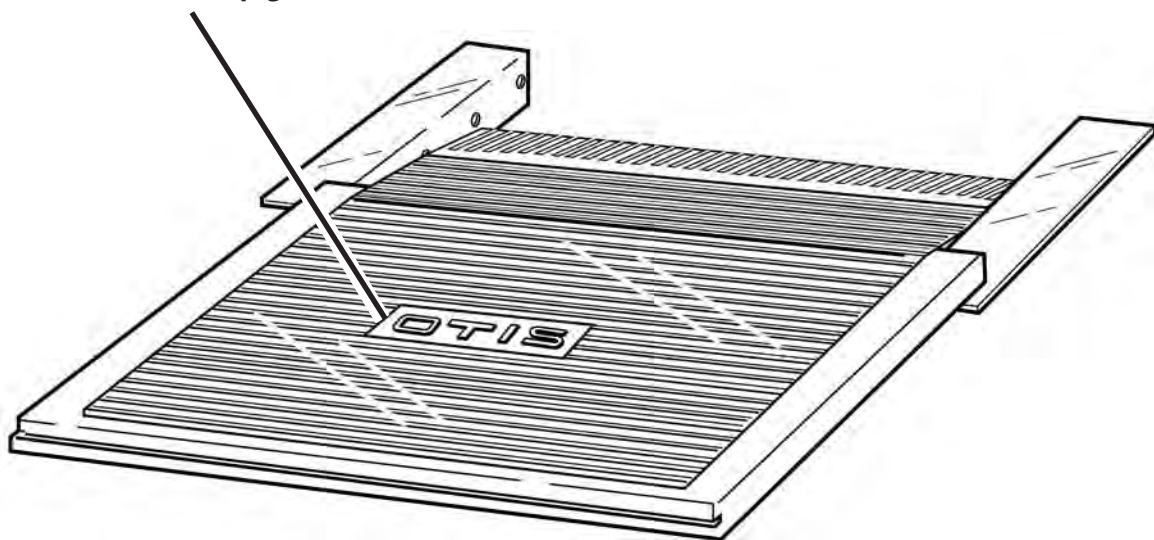
Comb Plates and Floor Plates

Comb Plates

Part No.	Escalator Type	Description
A453W1-NS	ML	Comb Plate
A453W2-NS	ML	Comb Plate
GO453C1	32 J, UB	Comb Plate Assembly, without Combs
GO453C2	44 J, UB	Comb Plate Assembly, without Combs
GO453C3	48 J, UB	Comb Plate, without Combs
GO453E1	506	Comb Plate Assembly
GO453E2	506	Comb Plate Assembly
GO453E3	506	Comb Plate Assembly
GO453E4	506	Comb Plate Assembly, weather protected
GO453E5	506	Comb Plate Assembly
GO453E6	506	Comb Plate Assembly

NOTE: Call for information on comb plates for 506 NCE, 513 NPE, 606 NCT, and 610 NPT.

See "Miscellaneous" (pages 38) for Otis Emblems



GO453C1
GO453C2
GO453C3

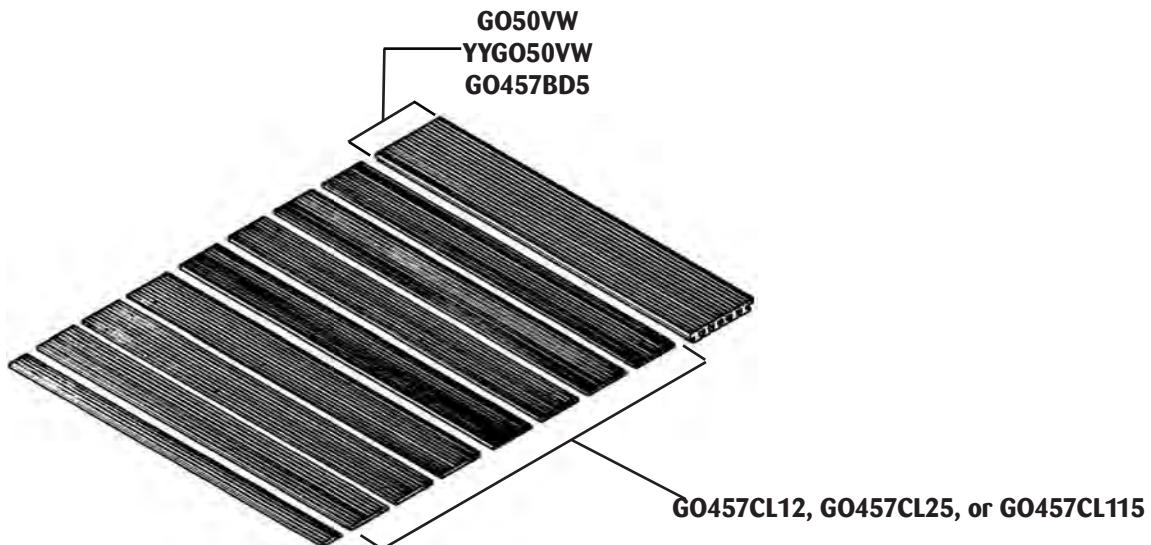
Escalator Parts: Comb Plates/Floor Plates

Floor Plates

506, 506 SL, 510, 606 Escalators

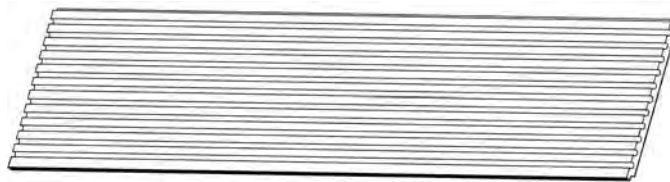
Part No.	Length	Width	Escalator Type	Description
GO2215W42	---	---	506, 510	Blind Rivet Fastening Kit, Used for Fastening Floor Plates
GO50VW1-48-1/4	48.25 in. (1226)	9.0 in. (229 mm)	506, 506 SL, 510, 606	Extrusion, Plain, Floorplate, 1.2 in. Thick.
GO50VX-64-1/4	64.25 in. (1631 mm)	5.28 in. (134.2 mm)	506, 506 SL, 510, 606	Floor Plate Covering, 0.25 in. Thick, Plain Unpainted Aluminum
GO50VX-5600MM	20 ft.	5.28 in. (134,2 mm)	506, 506 SL, 510, 606	Floor Plate Covering, 0.25 in. Thick, Plain Unpainted Aluminum
GO457CL115	65.8 in. (1671 mm)	5.28 in. (134.2 mm)	506, 506 SL, 510, 606	Floor Plate, 0.25 in. Thick, with Black Finish (made from GO50VX)
GO457CN7	64.37 in. (1635 mm)	9 in. (228.6 mm)	506, 506 SL, 510, 606	Floor Plate, 1.2 in. Thick, with Black Finish
GO457CL12	61.38 in. (1559 mm)	5.28 in. (134.2 mm)	506, 606	Floor Plate, with Black Finish, Type 1000. 0.25 in. Thick , (made from GO50VX)
GO457CL25	64.37 in. (1635 mm)	5.28 in. (134.2 mm)	510	Floor Plate, with Black Finish, Type 1000. 0.25 in. Thick, (made from GO50VX)

NOTE: Call for information on floor plates for 506 NCE, 513 NPE, 606 NCT, and 610 NPT.



J Escalators

Part No.	Length	Width	Escalator Width	Description
GOA457BK4	---	---	32 in.	Floor Plate Assembly (Complete), Lower Landing
GOA457BH1	---	---	32 in.	Floor Plate Assembly (Complete), Aluminum, Upper Landing
GOA457BK6	---	---	48 in.	Floor Plate Assembly (Complete), Aluminum Coating, Lower Landing
GOA457BH3	---	---	48 in.	Floor Plate Assembly (Complete), Aluminum, with Black Finish, Upper Landing
457BY9	63.74 in. (1618 mm)	5.26 in. (133.6 mm)	48 in.	Floor Plate (uses GO50VX shape), with Two 7/8 in. Lifter Holes and Eight Floor Plate Studs
457BY7	63.74 in. (1618 mm)	5.26 in. (133.6 mm)	48 in.	Floor Plate without Lifter Holes. Includes 8 floor plate studs
YXGOA50VW-64	64 in. (1626 mm)	9 in. (228.6 mm)	32 in.	Floor Plate Shape, Aluminum, 9 in. Wide, 1-3/16 in. Thick
GO50VX-64.25	64.25 in.	5.28 in.	---	Length must be cut on-site to desired specifications, .25 in. thick.
GO50VX-5600mm	5600 mm	5.28 in.	---	Length must be cut on-site to desired specifications, .25 in. thick.

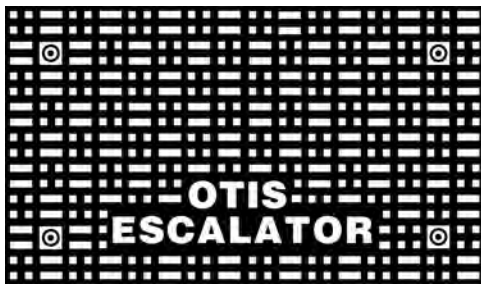


**457BY7 (shown)
457BY9**

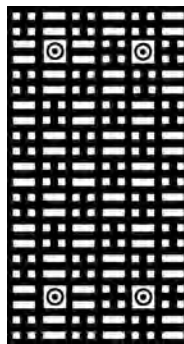
Escalator Parts: Comb Plates/Floor Plates

O Escalators

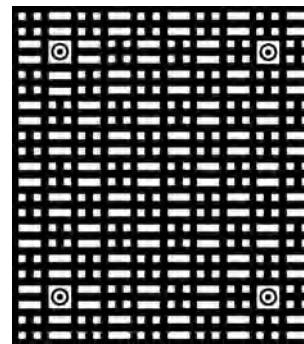
Part No.	Length	Width	Thickness	Description
A457Z4	17 in. (431,8 mm)	11 in. (279,4 mm)	0.25 in. (6,35 mm)	Floor Plate, Aluminum, with Black Finish, OTIS ESCALATOR Appears in Raised Letters
457AA4	23 in. (584,2 mm)	12 in. (304,8 mm)	0.38 in. (9,65 in.)	Floor Plate, Landing, Aluminum, with Black Finish
457AA3	23 in. (584,2 mm)	18 in. (457,2 mm)	0.38 in. (9,65 in.)	Floor Plate, Landing, Aluminum, with Black Finish
A457T5	11 in. (279,4 mm)	12 in. (304,8 mm)	---	Floor Plate, Aluminum. Goes next to combs.
A457T6	11 in. (279,4 mm)	6 in. (152,4 mm)	---	Floor Plate, Aluminum. Goes next to combs.



A457Z4



457AA4



457AA3

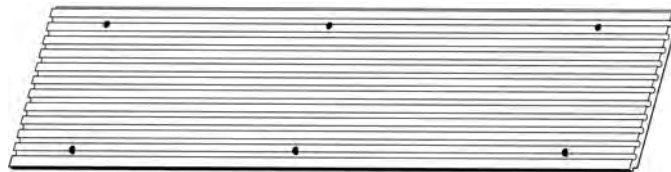
R, RB, RBC Escalators

Part No.	Length	Width	Thickness	Escalator Type	Description
457BP1	24 in. (609,6 mm)	6 in. (152,4 mm)	0.25 in. (6,35 mm)	RBC	Floor Plate, Aluminum, with Black Finish
457BP2	24 in. (609,6 mm)	6 in. (152,4 mm)	0.25 in. (6,35 mm)	RBC	Floor Plate, Aluminum, with Black Finish, with Cutout in Center
457AH1	37 in. (939,8 mm)	17.03 in. (432,56 mm)	0.47 in. (11,94 mm)	32 R, RB, RBC	Floor Plate, Aluminum, with Black Finish
457AJ2	37 in. (939,8 mm)	24.19 in. (614,43 mm)	0.66 in. (16,76 mm)	32 R, RB, RBC	Floor Plate, Aluminum, with Black Finish, Assembled with Screws (-ATOR Only)
457BP-144	40 in. (1016 mm)	6 in. (152,4 mm)	0.25 in. (6,35 mm)	RBC	Floor Plate, Extruded Aluminum, Unfinished
457BP3	40 in. (1016 mm)	6 in. (152,4 mm)	0.25 in. (6,35 mm)	RBC	Floor Plate, Aluminum, with Black Finish

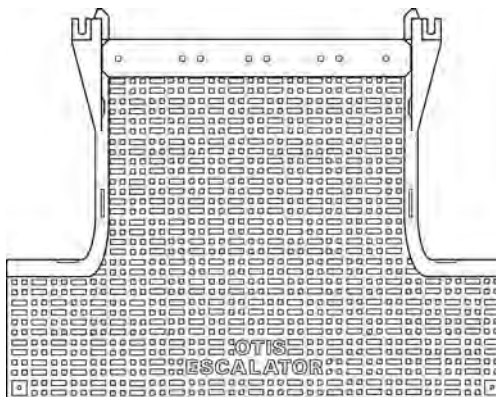
Escalator Parts: Comb Plates/Floor Plates

R, RB, RBC Escalators (continued)

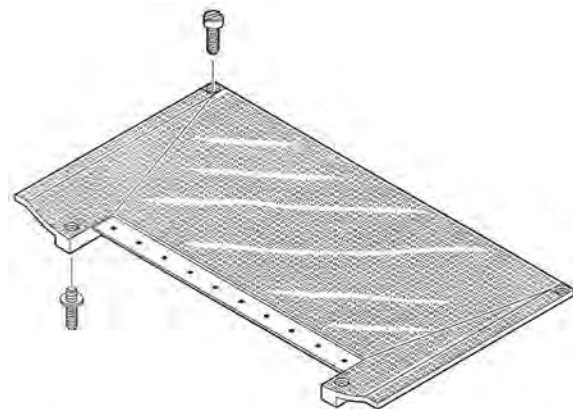
Part No.	Length	Width	Thickness	Escalator Type	Description
457BP4	40 in. (1016 mm)	6 in. (152,4 mm)	0.25 in. (6,35 mm)	RBC	Floor Plate, Aluminum, with Black Finish, with Cutout in Center
457BR1	51.56 in. (1309,62 mm)	8.1 in. (205,74 mm)	1.16 in. (29,46 mm)	RBC	Floor Plate, Aluminum, with Black Finish, without Holes
457BR1-SV	52.1 in. (1323,34 mm)	8.1 in. (205,74 mm)	1.16 in. (29,46 mm)	RBC	Floor Plate, Aluminum, with Black Finish, without Holes. Cut to suit.
457BR2	51.56 in. (1309,62 mm)	8.1 in. (205,74 mm)	1.16 in. (29,46 mm)	RBC	Floor Plate, Aluminum, with Black Finish, with 2 Holes Nearest Tongue Edge
457BR3	51.56 in. (1309,62 mm)	8.1 in. (205,74 mm)	1.16 in. (29,46 mm)	RBC	Floor Plate, Aluminum, with Black Finish, with 2 Holes Nearest Groove Edge
457AL1	53 in. (1346,2 mm)	17.03 in. (432,56 mm)	0.47 in. (11,94 mm)	48, R, RB, RBC	Floor Plate, Aluminum, with Black Finish
457BL2	53 in. (1346,2 mm)	21.96 in. (557,78 mm)	---	48 RBC	Floor Plate, Aluminum
457AM2	53 in. (1346,2 mm)	24.19 in. (614,43 mm)	0.66 in. (16,76 mm)	48 R, RB, RBC	Floor Plate, Aluminum, with Black Finish, Assembled with Screws
457BR4-SV	68.1 in. (1729,74 mm)	8.1 in. (205,74 mm)	1.16 in. (29,46 mm)	RBC	Floor Plate, Aluminum, with Black Finish, without Holes. Cut to suit.



457BP_



457AJ2
457AM2



457BL2

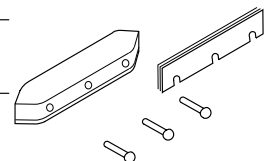
Escalator Parts: Comb Plates/Floor Plates

Miscellaneous (Hardware, Tools, Etc. for Combs & Floor Plates)

Part No.	Length	Width	Escalator Type	Description
DIN7991M6x16 SCREW S/S	---	---	506, 506 NCE, 510, 513 NPE, 516 (post-1991)	Comb Screw, Stainless Steel
GO2215T7	---	---	506, 510 (before 1994)	Comb Screws, Bag of 30. Used for Fastening Combs to Comb Plates
VP-849890	---	---	J	Comb Screw, M6, Phillips Head
VP-849889	---	---	J	Comb Screw, M6, Flat Head
124AG1	---	---	RBC	Comb Screw. For A453Z Combs.
BX124AG1	---	---	UBSL	Comb Screw
GOA6815AF1	---	---	506	Floor Plate Lifter
GAA27BW1	---	---	506, 506 NCE, 513 NPE, 606 NCT, 610 NPT	Floor Plate Lifter
GOA112C1	2.25 in.* (57,15 mm)	---	506, 510, 606, J, NCE, NPE, UB UBSL	Floor Plate Mounting Screw, Fillister Head, Stainless Steel, M12 Thread
102FM1	9.19 in. (233,43 mm)	1.91 in. (48,51 mm)	---	Name Plate, Cast Aluminum, For Floor Plate Cutout
GO102KJ1	9.17 in. (233 mm)	1.42 in. (36 mm)	506 SL, J	Otis Emblem (Rectangular) Used on GO453C
GAA102ADS2	---	---	---	Otis Emblem (Rounded Ends)
GAA102ADS3	---	---	---	Otis Emblem (Rounded Ends)
65BC1	2.2 in. (55,88 mm)	---	R, RB	Screw, Comb Plate. 5/8 thread, 7/8 inch diameter head.
B59AY1	4.7 in. (119,38 mm)	---	R, RB	Screw, Floor Plate. 1/2-13, 1-3/4 inch diameter head.
B59AY2	4.7 in. (119,38 mm)	---	R, RB	Screw, Floor Plate. 1/2-13, 1 inch diameter head.
GO59AL1	0.45 in. (11,5 mm)	0.30 in. (7,8 mm)	---	Screw, Recessed, Cross-Head
GO2215T6	---	---	506, 506 SL, 510, 606 J, UB, UBSL	Step Guide & Hardware. Used next to combs and steps. One 6-5/8" long guide per kit.

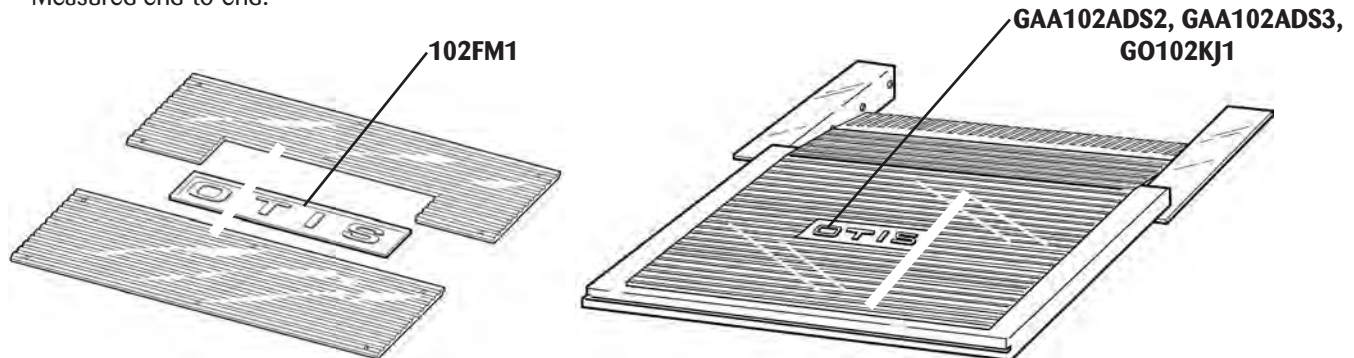


GAA27BW1
(GOA6815AF1
similar)



GO2215T6

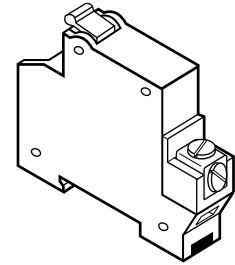
* Measured end-to-end.



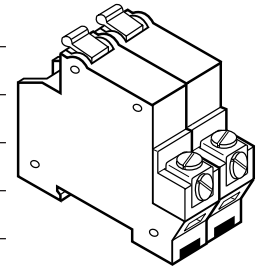
Controller Components

Circuit Breakers

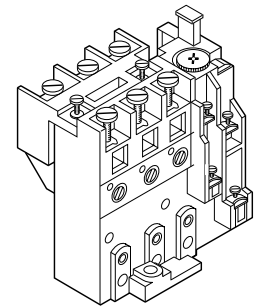
Part No.	Old Part No.	Amps	Escalator Type	Description
GO375Y2		0.50	506, 510, 606	Circuit Breaker
GAA637Z4	GO375Y4	1.00	506, 510, 606	Circuit Breaker
GAA637Z6	GO375Y6	2.00	506, 510, 606	Circuit Breaker
GAA637Z10	GO375Y10	4.00	506, 510, 606	Circuit Breaker
GAA637W1	GO375W7	6.00	506, 510, 606	Circuit Breaker, Double
AAA637A17	GOA9752B17	10-16	506, 510, 606	Circuit Breaker
AAA637A19	GOA9752B19	16-25	506, 510, 606	Circuit Breaker
AAA637A20	GOA9752B20	20-32	506, 510, 606	Circuit Breaker
AAA637A22	GOA9752B22	32-45	506, 510, 606	Circuit Breaker
AAA637A23	GOA9752B23	40-57	506, 510, 606	Circuit Breaker
GOA9752B24		50-63	506, 510, 606	Circuit Breaker
GOA9752B25		55-80	506, 510, 606	Circuit Breaker
AAA637E11		0.50	UBSL	Circuit Breaker, 250 VAC
AAA637E12		6.00	UBSL	Circuit Breaker, 250 VAC



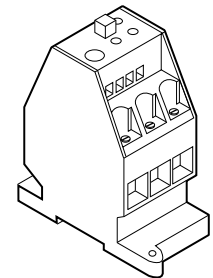
**GO375Y2,
GAA637Z6
GAA637Z10**



GAA637W1



GOA9752B25

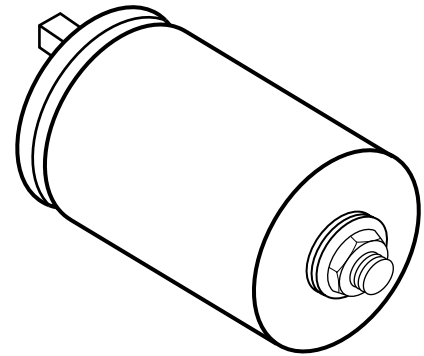


**AAA637A17, AAA637A19,
AAA637A20, AAA637A22,
AAA637A23, GOA9752B24**

Escalator Parts: Controller Components

Condensers, Fuses, Hour Meters

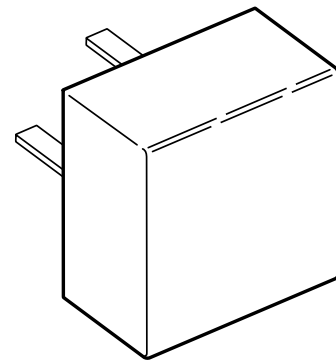
Part No.	Amps	Escalator Type	Description
GX226W501	---	506, 510, 606	Condenser, DC Dry Electrolytic
226H9	---	J, RBC	Condenser (XA)
226H10	---	J, RBC	Condenser with Resistor (XA)
226H1	---	R, RBC	Condenser, 125 mF
226H2	---	R, RB, RBC	Condenser, 250 mF
226H4	---	R, RB, RBC	Condenser with Resistor
AAA375BT17	1	606	Fuse
375H10	10	R, RB	Fuse, One-Time, 250 v
375H6	6	R, RB, RBC	Fuse, One-Time, 250 v
P180BU1	---	606	Holder, Fuse
CAA623B2	---	UBSL	Hour Meter, without Reset Button, 1 Input (24–300 VAC/VDC)
2700ABR1	---	UBSL	Hour Meter Kit, Consisting of CAA623B1 Hour Meter, CAA386K2 Mounting Plate, & two CAA316L1 Brackets



GX226W501

Rectifiers

Part No.	Escalator Type	Description
GO230AB1	506, 510, 606	Rectifier
P230BK6	J	Rectifier, ~1 in. (25,4 mm) Square, 400 V
230BJ1	R, RB, RBC	Rectifier, ~10.5 in. (267 mm) Long, Formerly p/n 230AL1.
230BS5	UBSL	Rectifier, Bridge, Single Phase, 105 VAC In, 130 VDC Out. 1.375 in. (35 mm) Square

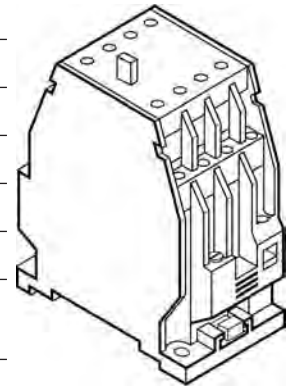


GO230AB1

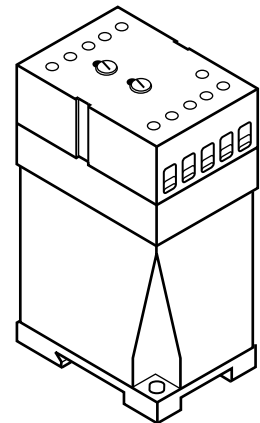
Escalator Parts: Controller Components

Relays

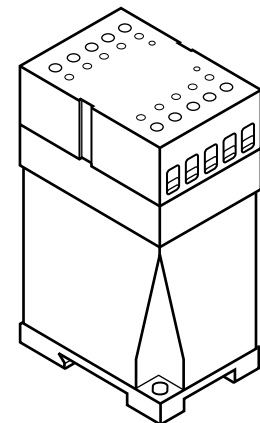
Part No.	Volts	Escalator Type	Description
GO613CL1	---	506 SL	Relay, (HWD1, HWD2)
AAA613CX503	---	506 SL	Relay, Contactor, (MDSBR, STR)
AAA26220M1	---	506 SL	Relay, Contactor, (MDSBRX, STRX)
GO613CE402	---	506 SL	Relay, Contactor, (UX, DX)
GO613AN222	---	506 SL	Relay, Contactor, (VCR)
GO630G3	---	506 SL	Relay, Motor Protection, LUB, (SOC1)
GO613CJ1	---	506 SL	Relay, Time, (3 SHD, 4 SHD, 5 SHD)
YXGO630D2	24 VAC	506, 506 SL, 606	Relay, Speed, for Electronic Controller (1 SHD, 2 SHD)
YXGO630D3	50-240 VAC/VDC	506, 510, 606	Relay, (1 SHD, 2 SHD). For relay controllers. Replaces NAO1111.
GO613CJ1	---	506, 510, 606	Relay, (FRD, 3 SHD, 4 SHD, 5 SHD, YBDC). For relay controllers.
26-732	---	506, 510, 606	Relay, (FRD, XFRD, EBR, MBN). For relay controllers.
EA1100-S923	---	506, 510, 606	Relay, (MSN). For relay controllers.
GO613AP444	220	506, 510, 606	Relay, (UX, DX)
GO613AN224	220	506, 510, 606	Relay, (XBDC, XBDC1)
EA1101-G001	---	506, 510, 606	Relay, (XEB, [USA ONLY] MFN). For auxiliary brake.
9703DD102	208	506, 510, 606	Relay, Asymmetric, (ASN)
9703DD103	220	506, 510, 606	Relay, Asymmetric, (ASN)
9703DD109	440	506, 510, 606	Relay, Asymmetric, (ASN)
9703DD110	460	506, 510, 606	Relay, Asymmetric, (ASN)
9703DD111	480	506, 510, 606	Relay, Asymmetric, (ASN)
9619E3	220	506, 510, 606	Relay, Motor Thermic Device, (MSN)



GO613AP224
GO613AP444



9703DD102-111

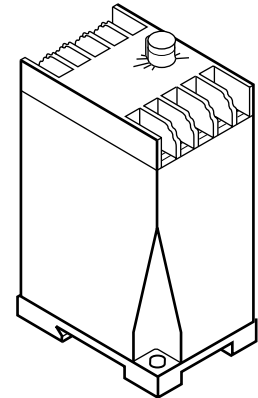


9619E3

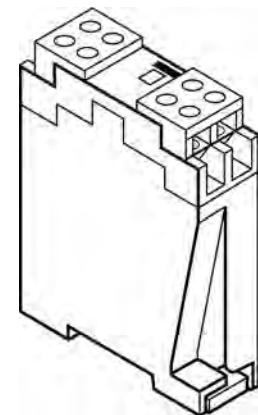
Escalator Parts: Controller Components

Relays (continued)

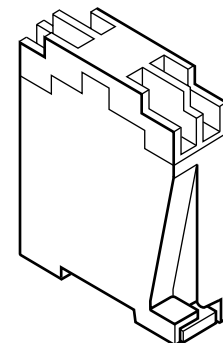
Part No.	Volts	Escalator Type	Description
GO613AC8	---	506, 510, 606	Relay, Time, (1TR, 2TR)
GO613AC2	---	506, 510, 606	Relay, Time, (MLT, EB, SP, OBR)
GO613AC5	---	506, 510, 606	Relay, Time, (XDX, LRX, KMX, XASN, XOBR)
1C-438A1	---	606	Panel, Relay, for Escalators with Relay Controller Only (steel plate with 6 cutouts)
6315Y6	---	J	Relay, Thermal Overload (P1A). 15 and 20 HP @ 200–240 Volts.
6315Y4	---	J	Relay, Thermal Overload (P1A). All 5 and 7.5 HP. 10 and 15 HP @ 440–575 Volts.
6315Y3	---	J	Relay, Thermal Overload (P1A). All others 10–20 HP.
---	---	RBC	Relay, Thermal Overload, Type 6315P (1P, 2P). Call for details; please supply original contract number.
AAA613DH2	24	UBSL	Relay, 4-Pole, 2 NO, 2 NC Contacts
AAA613DH4	24	UBSL	Relay, 4-Pole, 3 NO, 1 NC Contacts
AAA613DH3	110–120	UBSL	Relay, 4-Pole, 3 NO, 1 NC Contacts
AAA613CZ14	24 VAC	UBSL	Relay, Plug-in, 3-Pole, Double-Throw
AAA613CZ15	120 VAC	UBSL	Relay, Plug-in, 3-Pole, Double-Throw



GO613AC8



GO613AC2

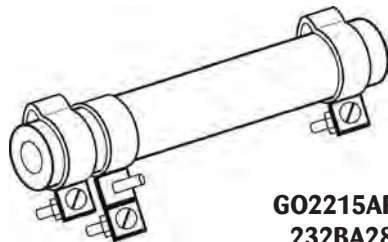


GO613AC5

Escalator Parts: Controller Components

Resistors

Part No.	Watts	Ohms	Escalator Type	Description
GO2215AP4	---	---	506, 510, 606	Resistor, Auxiliary Brake (REB)
232BA28	---	---	506, 510, 606	Resistor, Braking Distance Device (R)
232E207	---	---	J	Resistor (B)
232AA40	---	1.3	J	Resistor (MO)
232AA41	---	1.6	J	Resistor (MO)
232AA44	---	3.8	J	Resistor (MO)
232AA45	---	4.9	J	Resistor (MO)
232AA46	---	6.1	J	Resistor (MO)
232AA47	---	9.3	J	Resistor (MO)
232B220	---	1000	J	Resistor (XA1)
232B10	---	150	R, RB	Resistor
232B11	---	200	R, RB	Resistor
232B12	---	250	R, RB	Resistor
232B15	---	500	R, RB	Resistor
232B16	---	750	R, RB	Resistor
232B18	---	1000	R, RB	Resistor
232B20	---	1500	R, RB	Resistor
AAA617M23	---	2000	R, RB	Resistor
AAA232FE3	30	27	UBSL	Resistor
AAA00605AAA22	0.50	---	UBSL	Suppressor, Arc, PIV 375 V, 250 VDC / 125 VAC

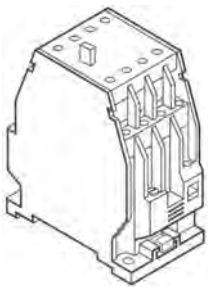


**GO2215AP4
232BA28**

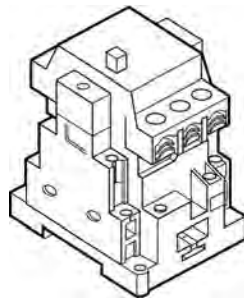
Escalator Parts: Controller Components

Switches

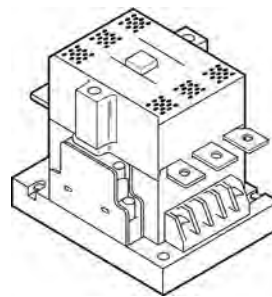
Part No.	Escalator Type	Description
GO613AF224	506, 510, 606	Switch, Up/Down Direction, Type 3TB43, (U, D, M, L)
GO613AG224	506, 510, 606	Switch, Up/Down Direction, Type 3TB44, (U, D, M, L)
GOA613AT224	506, 510, 606	Switch, Up/Down Direction, Type 3TB46, (U, D, M, L)
GOA613AV224	506, 510, 606	Switch, Up/Down Direction, Type 3TF48, (U, D, M, L)
A7003BE3	J	Switch, Cutout/Pit
AAA26200A1	J	Switch, Jog
AAA26200A2	J	Switch, Jog - Circuit Install Kit



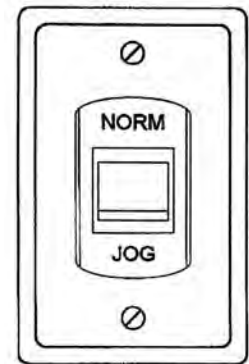
GO613AF224



GO613AG224



GOA613AV224



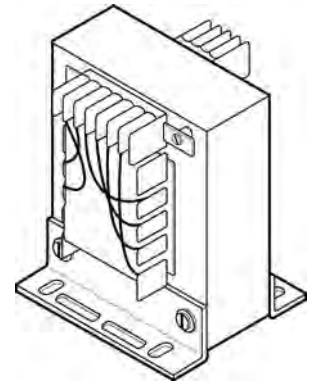
AAA26200A

Timers

Part No.	Escalator Type	Description
CAA00623AAA001	606	Timer, Plug-In, for Escalators with Relay Controller Only
AAA630Z1	UBSL	Timer, Off Delay, 0.10 to 10 Sec.
AAA630Z2	UBSL	Timer, Off Delay, 0.60 to 30 Sec.
AAA630Z4	UBSL	Timer, On Delay, 0.10 to 10 Sec., 120 VAC
AAA630Z3	UBSL	Timer, On Delay, 0.10 to 10 Sec., 24 VAC

Transformers

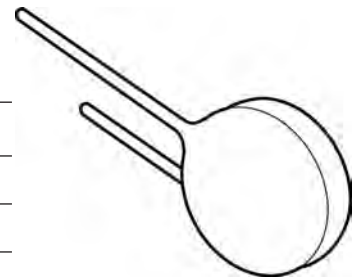
Part No.	Volts	Escalator Type	Description
NAOGO225DF1	---	506 SL	Transformer, 198–605 V Range
GO225DJ1	---	506/506 SL	Transformer 120 V primary/240 V Secondary 75 V A
EA1100-G056	575	606	Transformer, 220 V Secondary
EA1100-F766	600	606	Transformer, 220 V Secondary
EA1100-G435	200–380	506, 510, 606	Transformer
	208	606	Transformer, 220 V Secondary. Replaces GO225BK1.
EA1100-G289	480	506, 510, 606	Transformer, 480 V Primary, 220 v Secondary. Formerly p/n GO225CC3; replaces GO225BK2.
	400–600	506, 510, 606	Transformer, 122 V Secondary One, 220 V Secondary Two
GO225BK4	400–600	506, 510, 606	Transformer, 18 V Secondary One, 220 V Secondary Two
235F1	190–240	R, RB	Transformer, Formerly p/n 225BV1
235CH2	380–440	R, RB	Transformer, Formerly p/n 235A6 & 225BV2
235F3	550–575	R, RB	Transformer, Formerly p/n 225BV3
235BH1	200–240	RBC	Transformer
235BH2	440–480	RBC	Transformer
235G6	361–484	R, RB, RBC	Transformer, Formerly p/n 235G2
235G1	185–250	R, RB, RBC	Transformer



**EA1100-G056
EA1100-F766
EA1100-G435
EA1100-G289
GO225BK4**

Varistors

Part No.	Escalator Type	Description
GO604A1	506 SL	Varistor, Used for 3TH20
AAA605AA30	506, 510, 606	Varistor, Formerly p/n GO232AD1

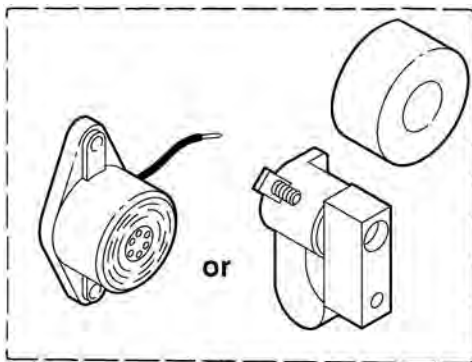


AAA605AA30

Escalator Parts: Controller Components

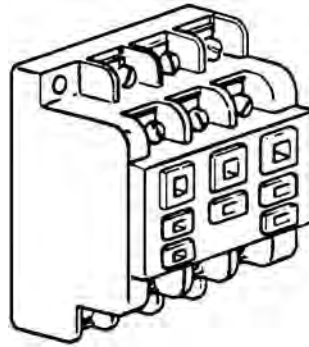
Parts for Retrofitting Escalators Other Than 506, 510, 606

Part No.	Escalator Type	Description
6219D2	606	Buzzer, for Escalators with Relay Controllers Only, 115 V AC
2700CV1	606	Clips, Mounting, for Escalators with Relay Controllers Only
401B25	606	Rail, Din, 1.3 in. x 4.75 in. (33 mm x 120.64 mm), for Escalators with Relay Controllers Only
P618T1	606	Sockets, Wire Wrap, for Escalators with Relay Controllers Only
VP-749300	606	Wire, 22 AWG, 100 ft. (30,48 m), for Escalators with Relay Controllers Only
6219F2		Buzzer, 30 V DC



62192F2
(30 V DC)

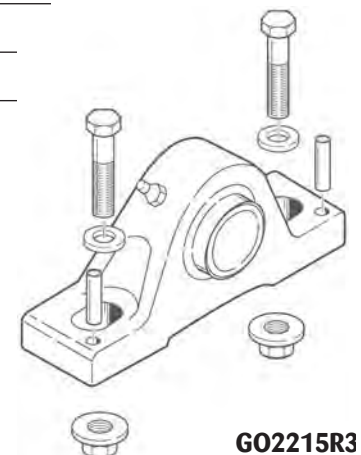
62192D2
(115 V AC)



P618T1

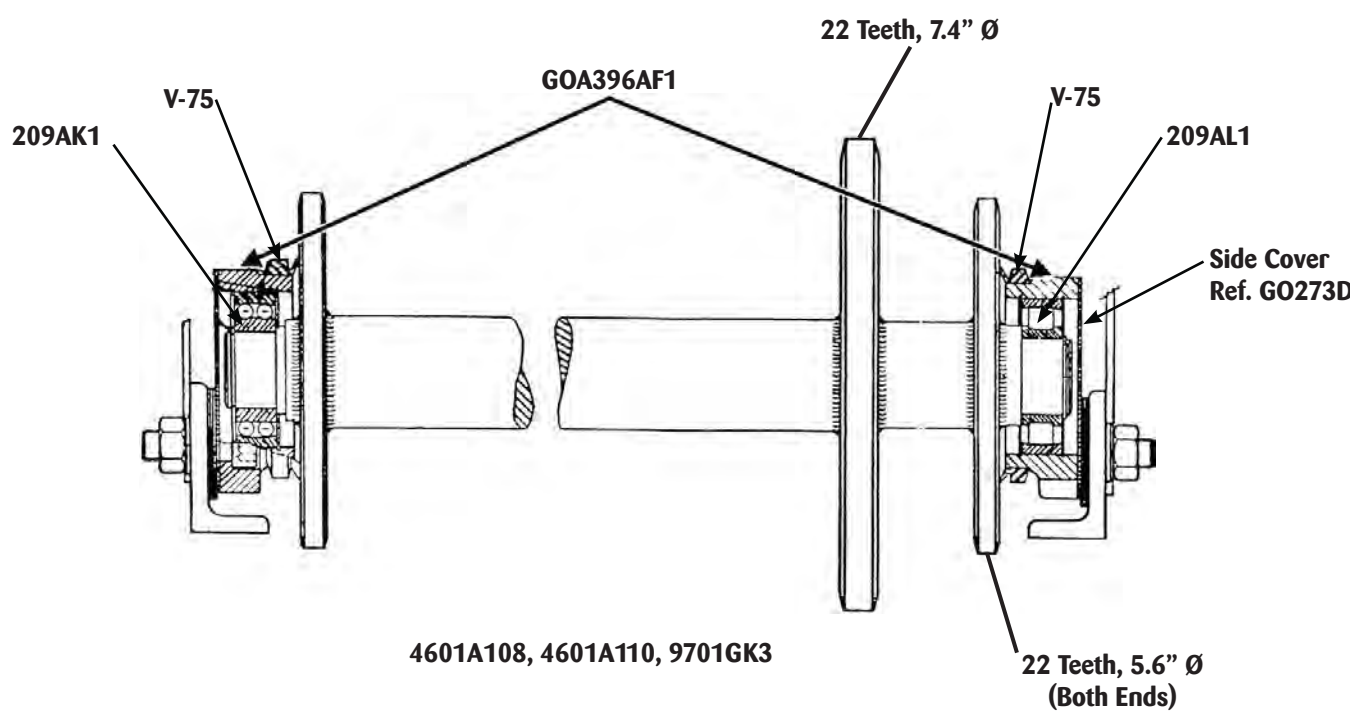
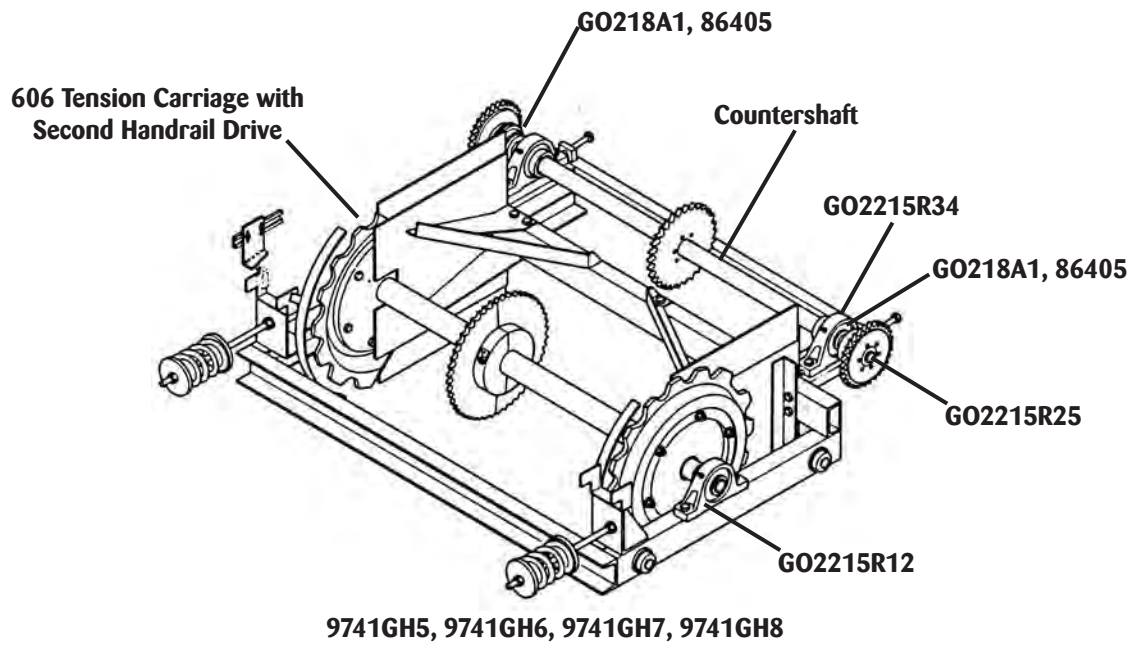
Countershafts & Countershaft Components

Part No.	Escalator Type	Description
GO2215R34	606	Bearing, Countershaft, with Ring. For auxiliary handrail drives.
GO2215R25	606	Bearing, Sprocket. For tension carriages with auxiliary handrail drives only.
GO218A1	606	Clutch. For tension carriages with auxiliary handrail drives only.
9741GH5	606	Countershaft, Assembly, Type 600 (32 in.). For tension carriages with auxiliary handrail drives only.
9741GH6	606	Countershaft, Assembly, Type 800 (40 in.). For tension carriages with auxiliary handrail drives only.
9741GH7	606	Countershaft, Assembly, Type 900 (44 in.). For tension carriages with auxiliary handrail drives only.
9741GH8	606	Countershaft, Assembly, Type 1000 (48 in.). For tension carriages with auxiliary handrail drives only.
86405	606	V-Ring for Clutch. For tension carriages with auxiliary handrail drives only.
209AK1	J, UB	Bearing, Ball. For countershaft assemblies 4601A108, 4601A110, & 9701GK3.
209AL1	J, UB	Bearing, Roller. For countershaft assemblies 4601A108, 4601A110, & 9701GK3.
4601A108	J, UB, UBSL	Countershaft, Assembly, Type 600 (32 in.) [L=~ 44.1"]
9701GK3	J, UB	Countershaft, Assembly, Type 900 (44 in.)
4601A110	J, UB, UBSL	Countershaft, Assembly, Type 1000 (48 in.) [L=~ 60.1"]
V-75	J, UB	Seal. For countershaft assemblies 4601A108, 4601A110, & 9701GK3.
GOA396AF1	J, UB	Housing, Countershaft Bearing (bearings not included)
BY9701GK1	UBSL	Countershaft, Assembly, Type 600 (32 in.)
BY9701GK4	UBSL	Countershaft, Assembly, Type 1000 (48 in.)



GO2215R3

Escalator Parts: Countershafts



Guides

Handrail Guides

NOTE: For handrail roller guides, see “Rollers.”

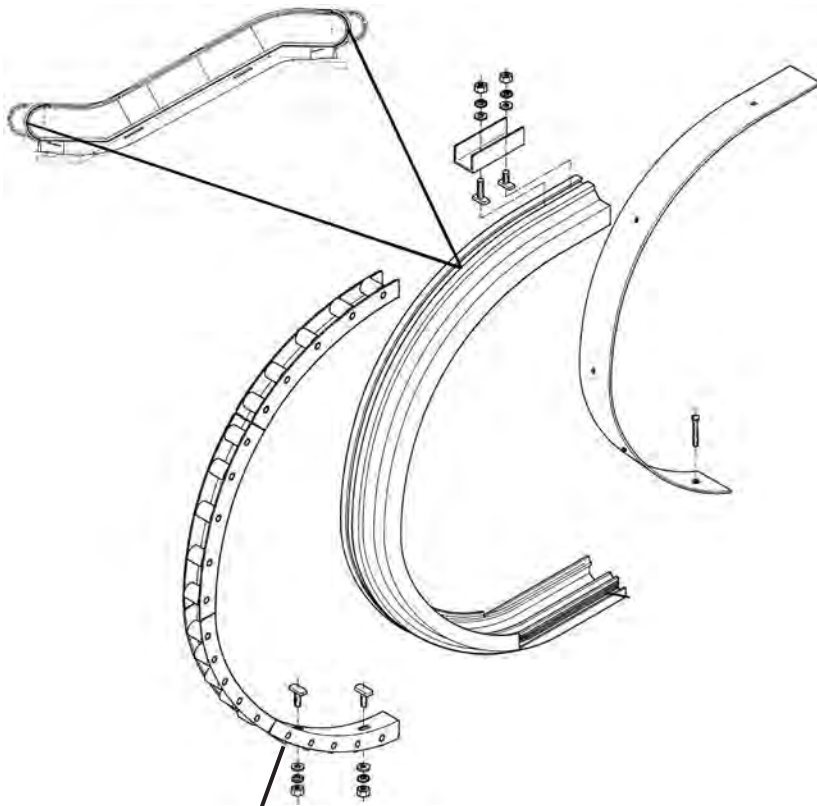
NOTE: To ensure the correct guide, call with the following information:

- Model
- Upper Transition
- Lower Transition
- Incline
- Return
- Total length measured over arc

NOTE: Call in the following circumstances:

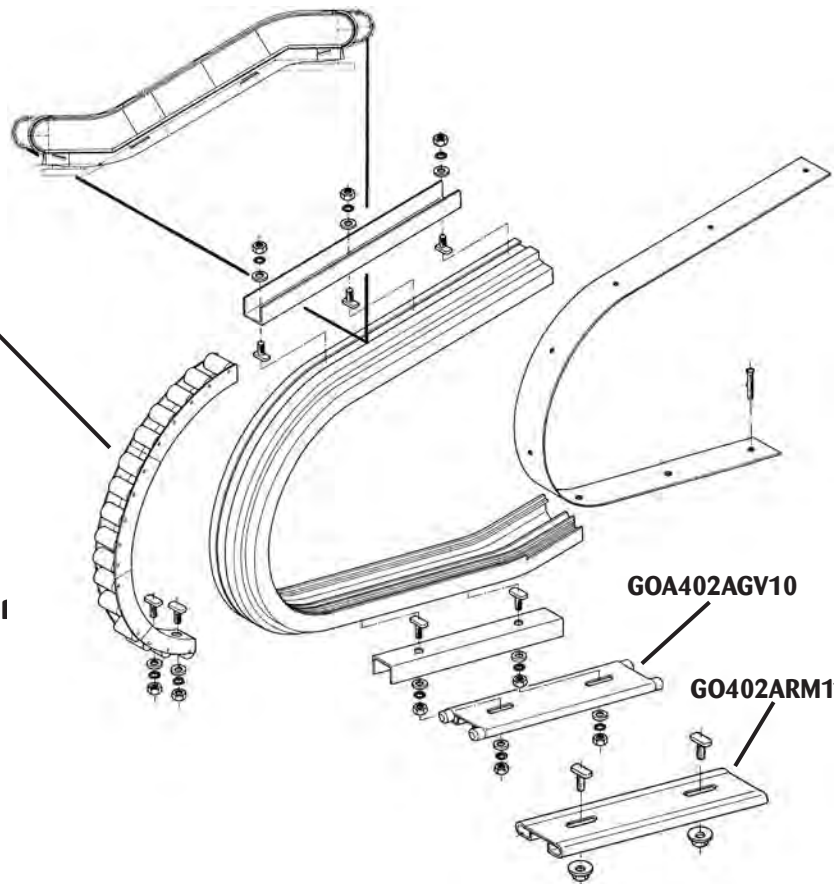
- **ML** Escalators
- **510** Escalators. Specify:
 - 2 or 3 Flat Steps
 - Curved or Mitered (sharp angle cuts at transitions) Balustrade Design
- **Incline** Section of **UBSL** Escalators
- **Incline** Section of **Post-1994 506 SL** Escalators

Escalator Parts: Guides



**Typical 506
Standard Newel Configuration**

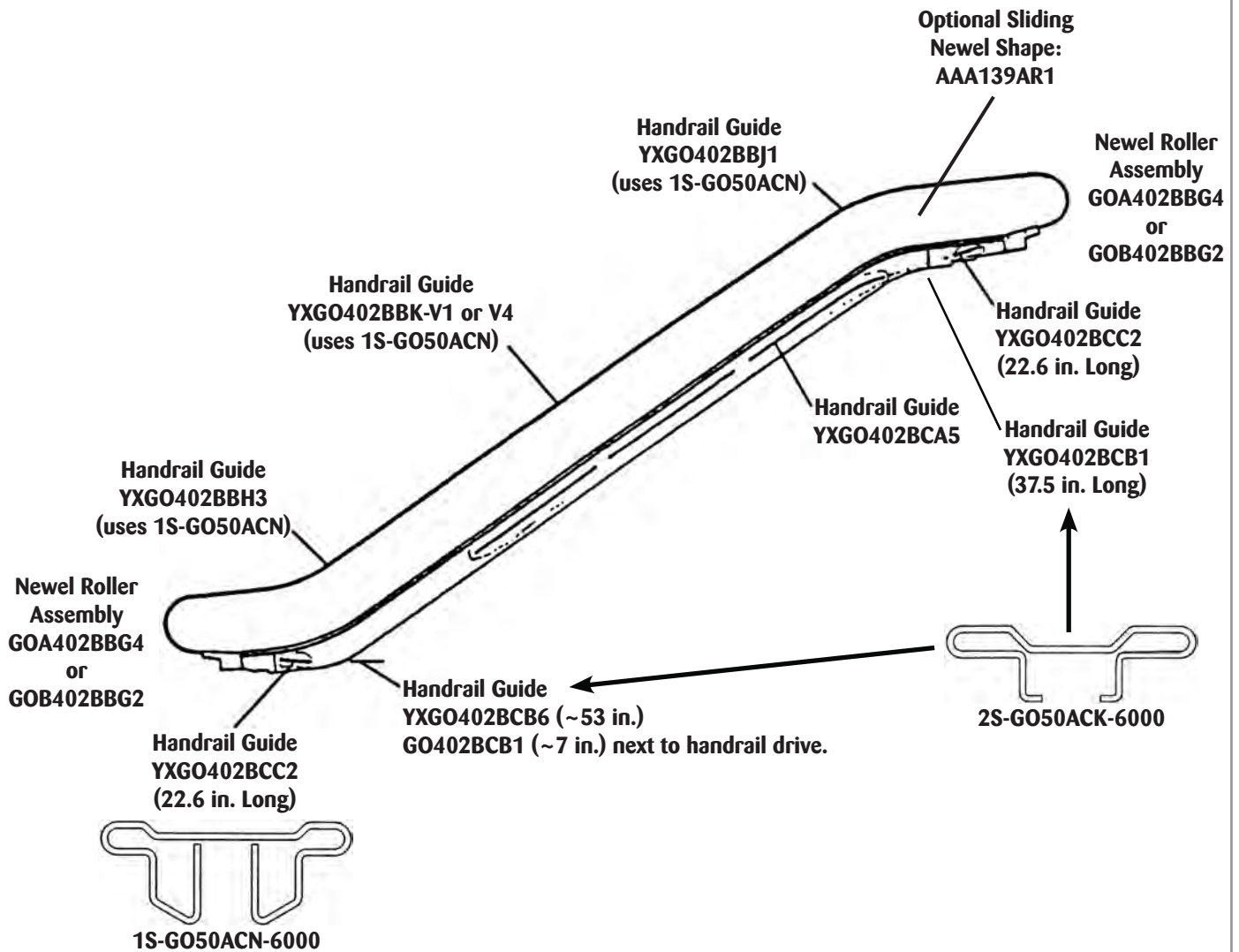
See Rollers Section
of This Catalog



**Typical 506
Elongated Newel Configuration**

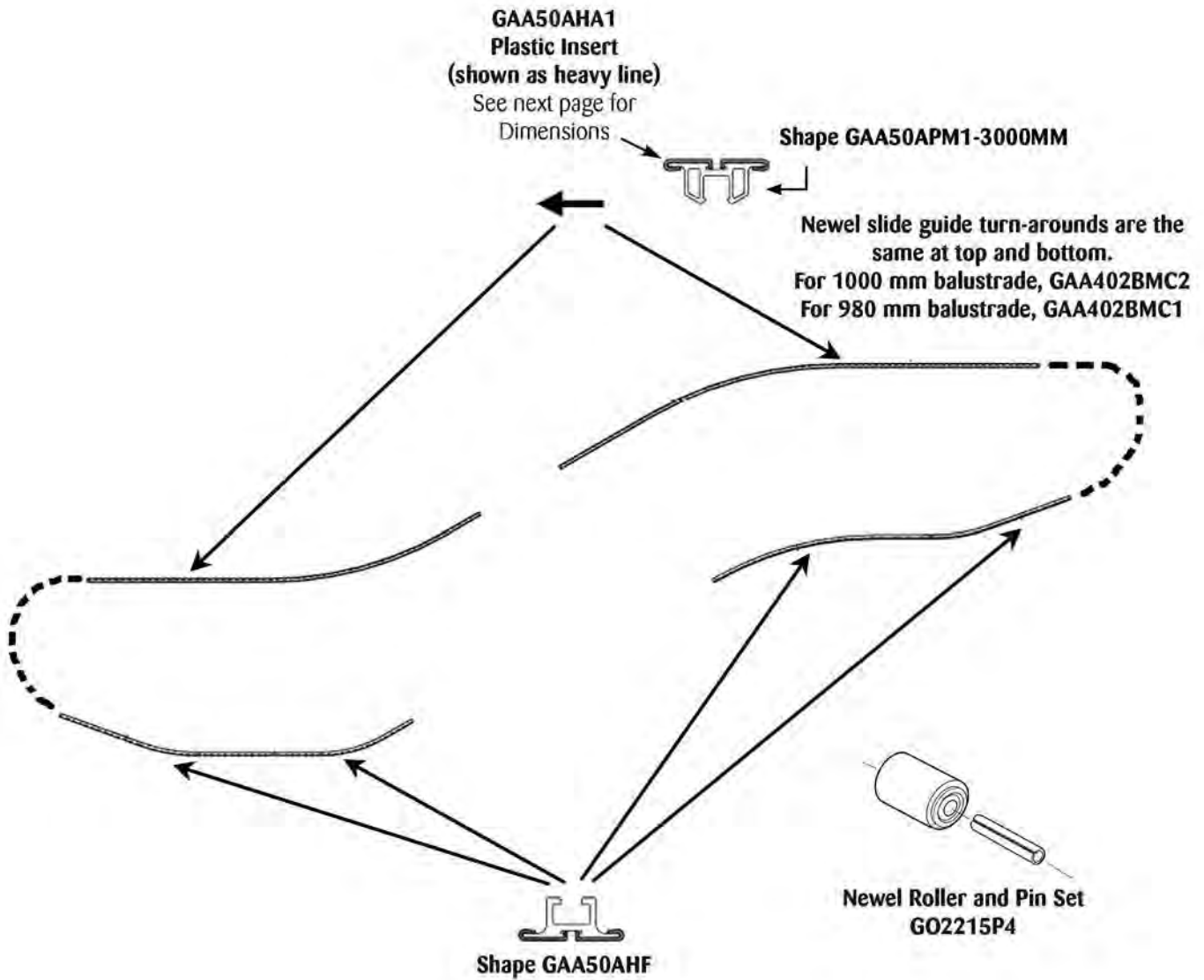
GOA402AGV10

GO402ARM11



Typical 506 SL Configuration

Escalator Parts: Guides

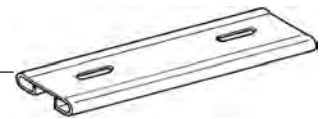


Typical 506 NCE Configuration

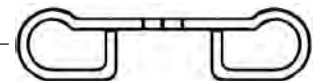
Handrail Guides (continued)

Escalator Parts: Guides

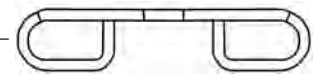
Part No.	Escalator Type	Material	Description
GOA402AGV10	506	Stainless Steel	Handrail Guide. For aluminum balustrades, elongated newels.
GO402ARM11	506	Stainless Steel	Handrail Guide, Return Side. ~17 in. Long. For stainless steel balustrades, elongated newels.
GO402BCB1	506 SL		Handrail Guide, Return Side. 7 in. (178 mm) L. Uses 2S-GO50ACK.
GO402ARM1	506 SL		Handrail Guide, 21-5/8 in. (549 mm) L.
GO402ARM3	506 SL		Handrail Guide, Weatherproof, 21-5/8 in. (549 mm) L.
GO402ARM2	506 SL		Handrail Guide, 29-1/2 in. (749 mm) L.
GO402ARM4	506 SL		Handrail Guide, Weatherproof, 29-1/2 in. (749 mm) L.
YXGO402BBK-V4	506 SL		Handrail Guide, Incline, Uses 2S-GO50ACK.
YXGO402BCB-V1	506 SL		Handrail Guide, Incline, Return Side Uses shape 2S-GO50ACK-6000.
YXGO402BCB6	506 SL		Handrail Guide, Lower Return, 54 in. (1365 mm). Near handrail drive. Uses shape 2S-GO50ACK-6000.
YXGO402BBH3	506 SL		Handrail Guide, Lower Transition (uses 1S-GO50ACN)
YXGO402BCA5	506 SL		Handrail Guide, Upper Return. Next to incline.
YXGO402BBJ1	506 SL		Handrail Guide, Upper Transition
YXGO402BCC2	506 SL		Handrail Guide Upper & Lower Return-Lead Off Newel (shape 1S-GO50ACN) L=22.6"
AAA139AR1	506 SL (post-1994); UBSL	Aluminum	Handrail Guide, Newel. Use on escalators that have snap-on plastic guides on each side of guide.
GAA50AHA1	506 NCE	Plastic	Handrail Guide Shape, 1.02 in. (26 mm) 20 ft. long
AAA139AX1	506 SL, UBSL	Plastic	Handrail Guide Shape, 0.67 in. (17 mm) W, 120 ft. (36,58 m) L.
1S-GAA50AGD-5000	506 SL	Plastic	Handrail Guide Shape, 1-Piece Slide-On
BAA50BE-3950	506 SL (post-1994), UBSL	Aluminum	Handrail Guide Shape, ~13 ft. Long. For passenger side.
BAA50BF1-6000	506 SL (post-1994), UBSL	Aluminum	Handrail Guide Shape, ~19.5 ft. Long. For return side.



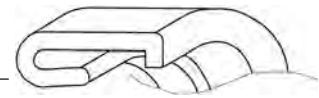
GO402ARM11



Discontinued GO50YC Shape



New GAA50AGJ Shape Used in GO402ARM11, GO402ARB, GO402ARC



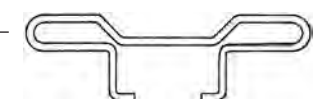
AAA139AX1 (GAA50AHA1 is similar)



1S-GAA50AGD-5000



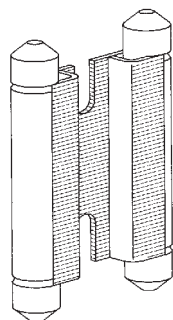
1S-GO50ACN



2S-GO50ACK-6000

Escalator Parts: Guides

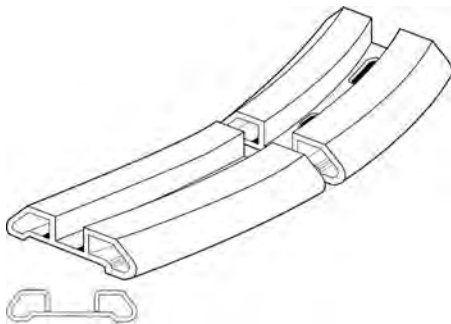
Part No.	Escalator Type	Material	Description
GO385FB1	506 SL		Roller Guide for Inside of Back of Handrail (higher rise only)
GAA50AGJ1-6000	506, 510, 606	Steel	Handrail Guide Shape, Incline
GAA50AGJ2	506, 510, 606	Stainless Steel	Handrail Guide Shape, Incline
GO402ARC6	506	Stainless Steel	Handrail Guide, Lower Landing. For elongated newel. (Transition Curve ~82"-83" Long)
GO402ARC3	506	Stainless Steel	Handrail Guide, Lower Landing. For normal newel. (Transition Curve ~67"-68" Long)
1S-GO50ACN	506 SL		Handrail Guide, Return Side and Passenger Side.
2S-GO50ACK-6000	506 SL		Handrail Guide, Return Side, 2.2 in. (56 mm) Wide.
GO402ARB6	506	Stainless Steel	Handrail Guide, Upper Landing. For elongated newel. (Transition Curve ~12'9" Long)
GO402ARB3	506	Stainless Steel	Handrail Guide, Upper Landing. For normal newel. (Transition Curve ~11'6" Long)
GO2215AB8	510, 606, UB, J		Transition Guide, Handrail
GO402ARM12	510		Handrail Guide, Incline, Return Side
YXGOA402BCC2	506SL		Handrail Guide, Upper & Lower Return L=22.6"
YXGO402BCB1	506SL		Handrail Guide, Upper Return L=37.5"
GO402ARM11	510		Guide Return, 17" Long Under newel
GO402ARB27	510		Guide, 2 Flat Step
GO402ARB28	510		Guide, 3 Flat Step
GO402ARC27	510		Guide, 2 Flat Step-Lower Curve~73" Long
GO402ARC28	510		Guide, 3 Flat Step-Lower Curve~89" Long



GO2215AB8

Handrail Guides (continued)

Part No.	Escalator Type	Material	Description
YXGO402AHW1-MOD	J		Handrail Guide, Lower Curve - 83.9"
GO402HX4	J		Handrail Guide, Return, 51 in. (1,3 m) Long
YXGO402AHX1-MOD	J		Handrail Guide, Upper - ~70"L
385NE1	J Escal-Aire®		Handrail Guide, Lower Curve - ~104"L
385ND1	J Escal-Aire®		Handrail Guide, Upper Curve - ~88"L
AYXGO402AGV1	J Escal-Aire®		Handrail Guide, Upper Return, 24 in. (0,61 m) Long. Lead off newel.
50ADM-96	J, RBC, UB	Galvanized Steel	Handrail Guide Shape, 96 in. (2,44 m) Long, with Slots
50ADM-122	J, RBC, UB	Galvanized Steel	Handrail Guide Shape, 122 in. (3,1 m) Long, with Slots
385BZ1	O		Handrail Guide, Upper Landing, without Slots
385CC1	O		Handrail Guide, Lower Landing
50NV-BZ-144	O, R, RB		Handrail Guide Shape, 144 in. (3,66 m) Long, Straight for Incline

**50ADM Shape**

Used in: 385JF_, 385JG_, 385JM_, 385ND1, 385NE1,
GO402HX_, AYXGO402AGV1, YXGO402AHW1-MOD,
YXGO402AHX1-MOD

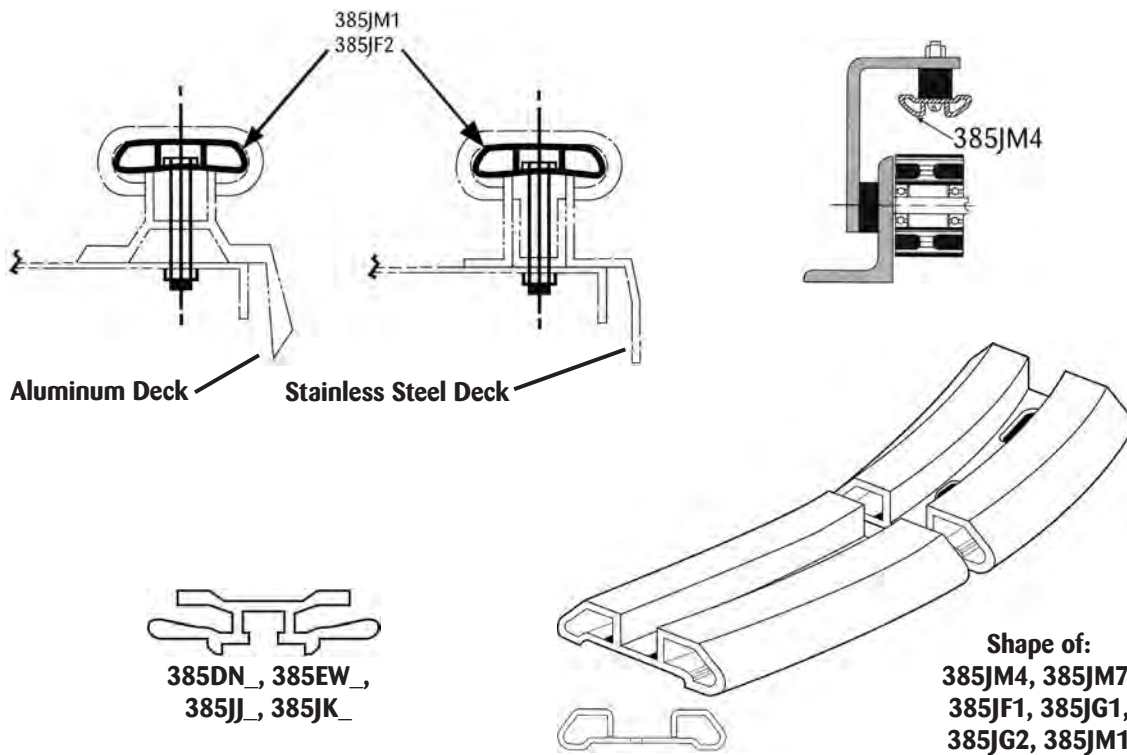
**50NV Shape**

Used in:
385BZ1, 385CC1, 385DN1,
385EW1, 385JJ1, 385JK1

Escalator Parts: Guides

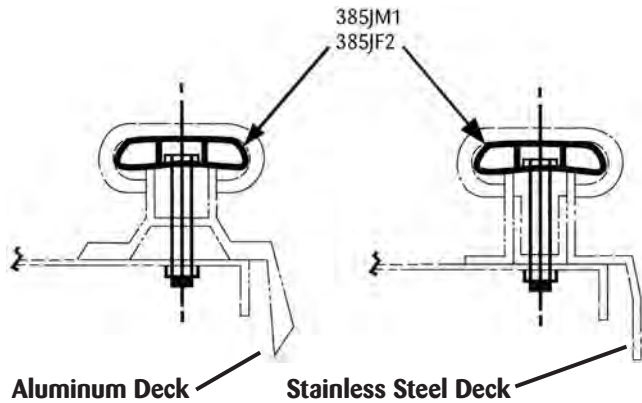
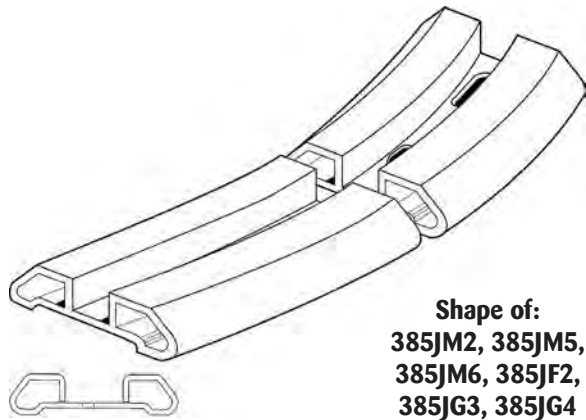
Handrail Guides (continued)

Part No.	Escalator Type	Material	Description
385EW1	R, RB	Bronze	Handrail Guide, 24 in. (0,61 m) Arc. For roller bow.
385DN1	R, RB	Bronze	Handrail Guide, 6 in. (15,24 cm) Long. Next to handrail drive assembly.
385JM4	R, RB, RBC	Galvanized Steel	Handrail Guide, 4 in. (10,16 cm). For roller bow (return side).
385JK1	RB	Bronze	Handrail Guide, Lower Curve
385JJ1	RB	Bronze	Handrail Guide, Upper Curve
385JM7	RBC	Galvanized Steel	Handrail Guide, Arc, 24 in. (0,61 m) Long (return side).
385JM1	RBC	Galvanized Steel	Handrail Guide, Incline
385JG1	RBC	Galvanized Steel	Handrail Guide, Lower Curve, Aluminum Deck, 84"-85" Long
385JG2	RBC	Galvanized Steel	Handrail Guide, Lower Curves, Stainless Steel Deck, 84"-85" Long
385JF1	RBC	Galvanized Steel	Handrail Guide, Upper Curves



Handrail Guides (continued)

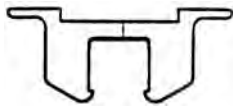
Part No.	Escalator Type	Material	Description
385JM2	RBC Escal-Aire®	Galvanized Steel	Handrail Guide, Incline, 5 in. (12,7 cm)
385JM5	RBC Escal-Aire®	Galvanized Steel	Handrail Guide, Incline Arc, 16 in. (40,64 cm). For lower roller bow.
385JM6	RBC Escal-Aire®	Galvanized Steel	Handrail Guide, Incline Arc, 16 in. (40,64 cm). For upper roller bow.
385JG3	RBC Escal-Aire®	Galvanized Steel	Handrail Guide, Lower Curve, Aluminum Deck, 99"-100" Long.
385JG4	RBC Escal-Aire®	Galvanized Steel	Handrail Guide, Lower Curve, Stainless Steel Deck, 99"-100" Long.
385JF2	RBC Escal-Aire®	Galvanized Steel	Handrail Guide, Upper Curve



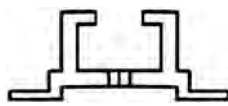
Escalator Parts: Guides

Handrail Guides (continued)

Part No.	Escalator Type	Description
BAA139D1	UBSL	Handrail Guide, Lower Landing, 2 Flat Steps/30°, Passenger Side
BAA385D1	UBSL	Handrail Guide, Lower Landing, 2 Flat Steps/30°, Return Side
BAA139D2	UBSL	Handrail Guide, Lower Landing, 3 Flat Steps/30°, Passenger Side
BAA385D2	UBSL	Handrail Guide, Lower Landing, 3 Flat Steps/30°, Return Side
BAA139B1	UBSL	Handrail Guide, Newel
BAA139C1	UBSL	Handrail Guide, Upper Landing, 2 Flat Steps/30°, Passenger Side
BAA385E1	UBSL	Handrail Guide, Upper Landing, 2 Flat Steps/30°, Return Side
BAA139C2	UBSL	Handrail Guide, Upper Landing, 3 Flat Steps/30°, Passenger Side
BAA385E2	UBSL	Handrail Guide, Upper Landing, 3 Flat Steps/30°, Return Side



BAA50BE Shape
Used in Passenger
Sides:
BAA139B_
BAA139C_
BAA139D_
AAA139AR_

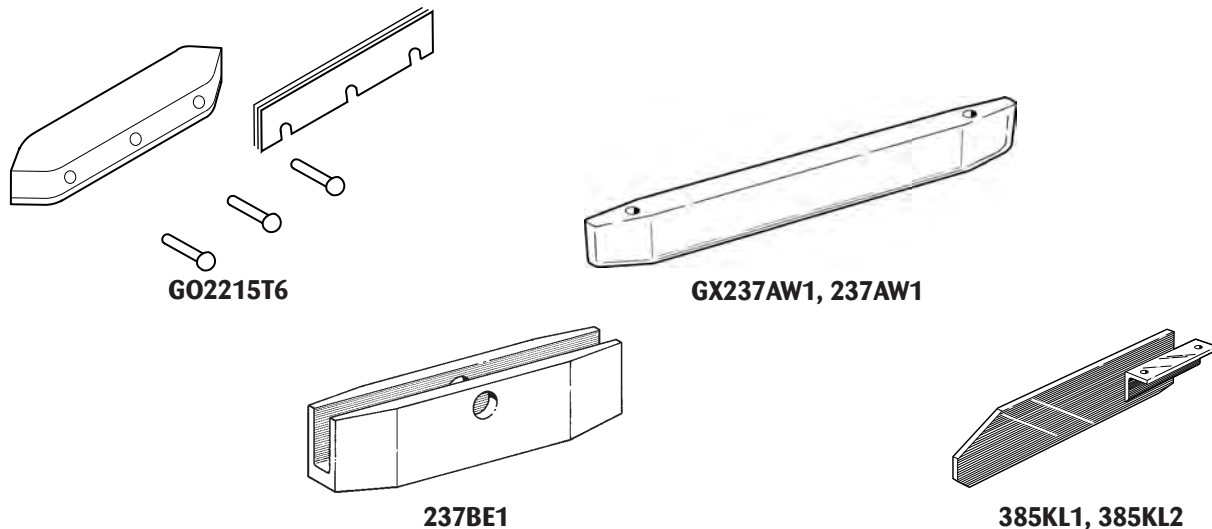


BAA50BF Shape
Used in Return Sides:
BAA385D_, **BAA385E**

Miscellaneous Guides

Part No.	Escalator Type	Description
GOA402BBG3	506 SL	Newel, Complete
GOA402BBG4	506 SL	Roller Cluster, 3 Roller (w/milder radius) for Top and Bottom Sections of Newel. Two used on an 8-cluster newel; remaining 6 are GOA402BBG2.
GOB402BBG2	506 SL	Roller Cluster, 3 Roller (w/tight radius) for Outer Sections of Newel with 7-cluster newel arrangement.
GO2215T6	506, 506 SL, 606, J, UBSL	Step Guide, with Hardware & Shims
GO385EY2	510	Chain Guide, 39.37 in. (1000 mm)
GO385EY1	510	Chain Guide, 49.21 in. (1250 mm)
GX237AW1	J, UBSL	Guide Shoe, Nylon, Used on Brake Activating Device for Main Drive Chains, 6.75 in. (17,15 cm) Long, Metric Tapped
237AW1	R, RB	Brake Pawl Chain Guide, 10-32 Taps*
237BE1	RBC	Guide Shoe, Brake-Activating Device. On main drive chain.*
198AD3	RBC	Pulley Assembly, Handrail Guide. Consists of 198AD2 handrail guide pulley, shaft, blocks, and pin.
198AD2	RBC	Pulley, Handrail Guide. On roller bow and at center support.
385KL2	RBC	Tangential Guide, Steel, Tension Device, LH Side
385KL1	RBC	Tangential Guide, Steel, Tension Device, RH Side

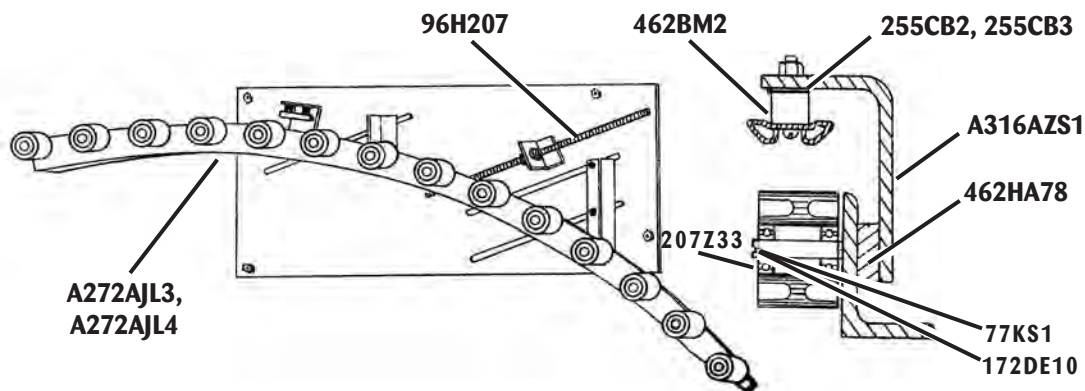
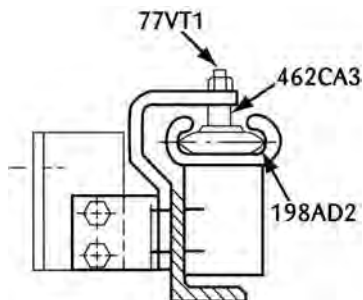
* See Ratchet Brakes in Main Drives section of catalog.



Escalator Parts: Guides

Miscellaneous Guide Hardware

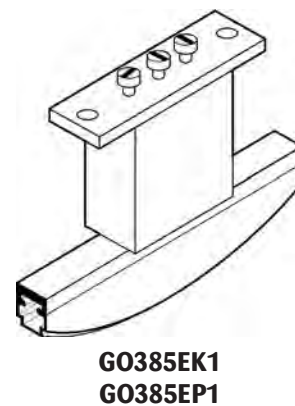
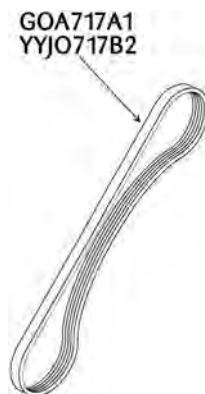
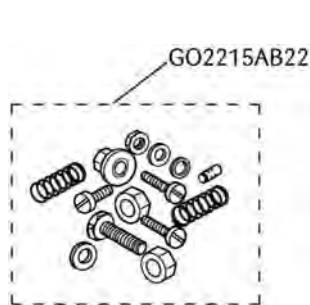
Part No.	Escalator Type	Description
A272AJL3	R, RB, RBC	Angle, Handrail Guide, LH
A272AJL4	R, RB, RBC	Angle, Handrail Guide, RH
207Z33	R, RB, RBC	Ball Bearing, 1.26 in. (32 mm) OD
A316AZS1	R, RB, RBC	Bracket, Guide
77VT1	R, RB, RBC	Pin (for Escal-Aire® Handrail Guide, Center Support)
77KS1	R, RB, RBC	Pin (for Roller 456AT2)
198AD2	R, RB, RBC	Pulley (for Escal-Aire® Handrail Guide, Center Support)
172DE10	R, RB, RBC	Ring, Retaining
96H207	R, RB, RBC	Rod
255CB2	R, RB, RBC	Shim
255CB3	R, RB, RBC	Shim
462BM2	R, RB, RBC	Spacer
462HA78	R, RB, RBC	Spacer
462CA3	R, RB, RBC	Spacer (for Escal-Aire® Handrail Guide, Center Support)



Handrail Drive Components

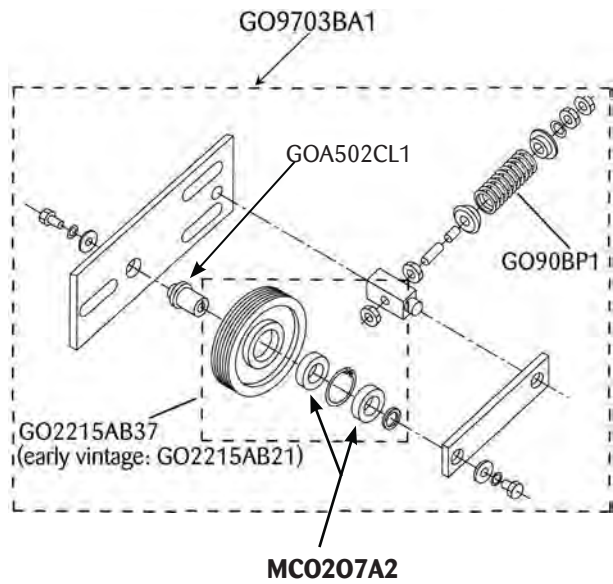
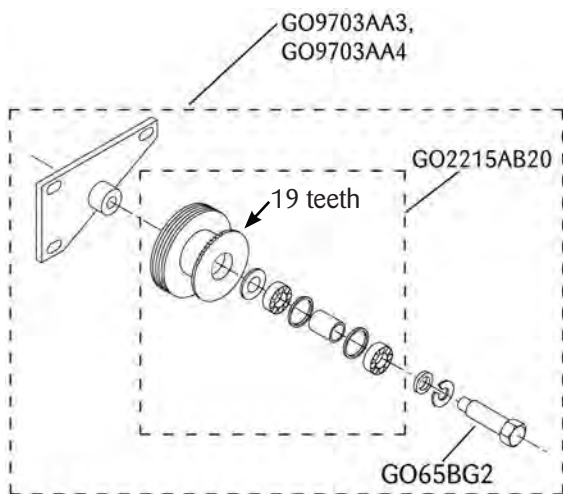
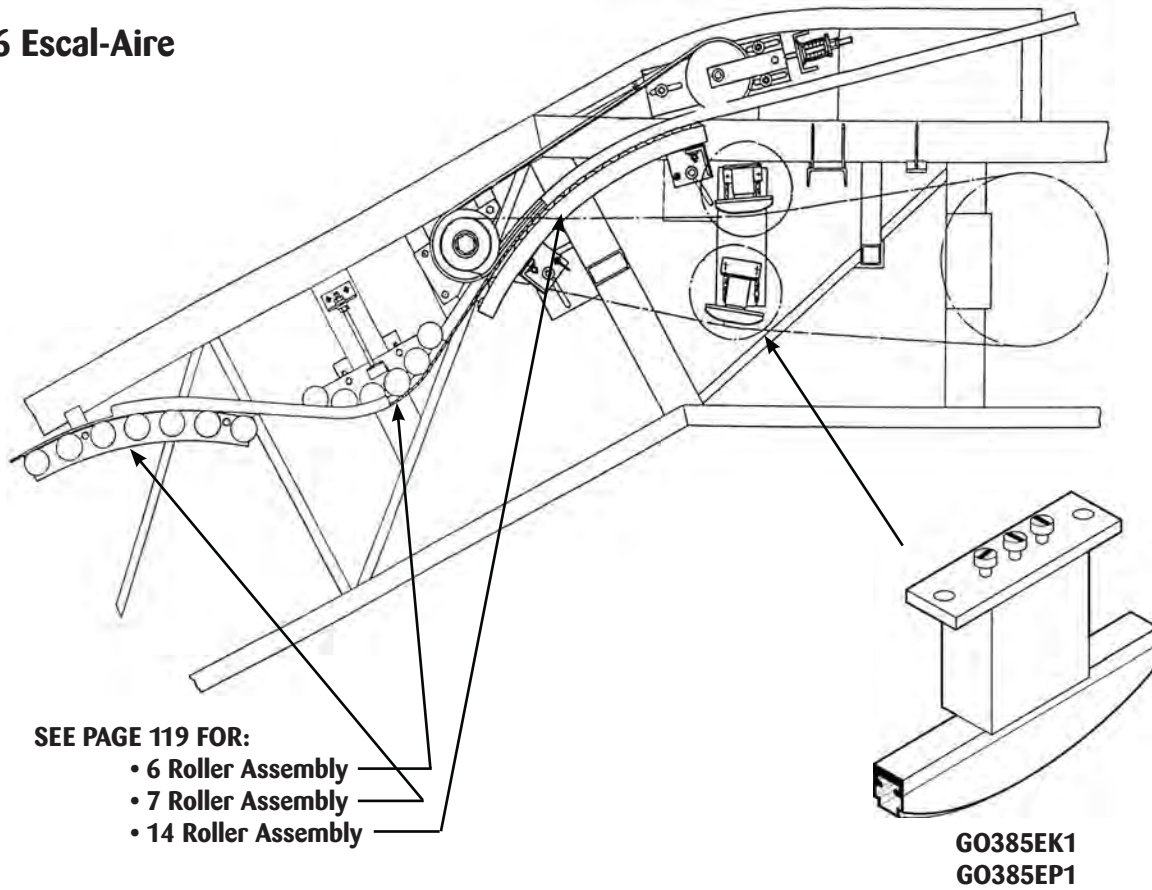
506 Escalators

Part No.	Escalator Type	Description
YYJ0717B2	506	Belt, Handrail Drive, Polyurethane, Extended Life
GOA717A1	506	Belt, Handrail Drive, Rubber
GO2215AB22	506	Hardware Set. For handrail drive, pulleys and rollerbows.
GO2215AB20	506	Sheave Assembly, Lower (Chain-Driven), with 2 Bearings, Handrail Drive (Internal V-Belt Pulley w/19 Tooth Sprocket)
GO9703AB2	506	Sheave Assembly, Upper Tension, Lever-Type (Vintage 01). Same application as GO9703BA1.
GO2215AB21	506	Sheave Assembly, Upper, Single-Bearing. Used in GO9703AB2 tension sheave (early vintage).
GO2215AB37	506	Sheave Assembly, Upper, with 2 Bearings and Rings, Handrail Drive. Vintage 02.
GO9703AA3	506	Sheave, Drive (V-Belt and Sprocket), LH Side of Handrail Drive, without Hardware, Weatherproof
GO9703AA4	506	Sheave, Drive (V-Belt and Sprocket), RH Side of Handrail Drive, without Hardware, Weatherproof
GO9703BA1	506	Sheave, Tension, Spring-Type, Complete RH & LH
GO90BP1	506	Spring. Vintage 02. For GO9703BA1 tension sheave.
GO385EP1	506	Tension Box. For broken drive chain switch device. (w/arm to activate switch)
GO385EK1	506	Tension Box. For handrail drive chain. (w/o arm extension)



Escalator Parts: Handrail Drive Components

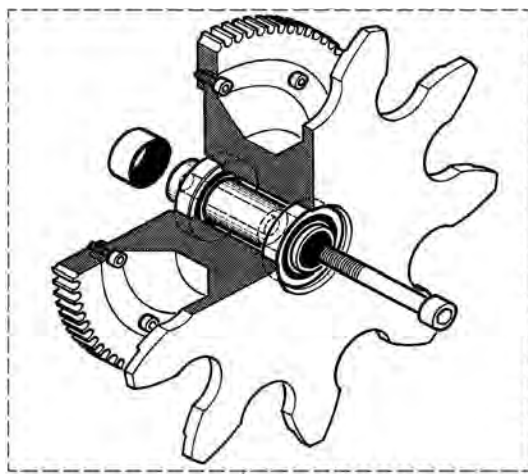
506 Escal-Aire



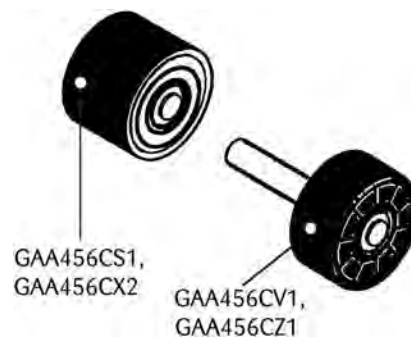
Handrail Drive Components (continued)

506 NCE Escalators – Linear Belt Drive

Part No.	Escalator Type	Description
GAA717E1	506 NCE	Belt, Cog. For gear drive on linear handrail drive.
GCA717D1	506 NCE	Belt, Handrail Drive, Linear Drive
GAA241E1	506 NCE	Brush
GAA174RN1	506 NCE	Cable. For inductive proximity sensor GAA608A2.
GBA26180D1	506 NCE	Handrail Drive Assembly, Left-Hand
GBA26180D2	506 NCE	Handrail Drive Assembly, Right-Hand
GO2215AB53	506 NCE	Pin Wheel Kit (Shown Below) - Works w/GBA26180D_ P.64
GAA456CD1	506 NCE	Roller (early vintage)
GAA456DG10	506 NCE	Roller (later vintage)
GAA456CS1	506 NCE	Roller, 8 mm (0.35 in.), Lower Carriage, No Shaft
GAA456CV1	506 NCE	Roller, 8 mm (0.35 in.), Upper Carriage
GAA456CX2	506 NCE	Roller, 12 mm (0.47 in.), Lower Carriage, No Shaft
GAA456CZ1	506 NCE	Roller, 12 mm (0.47 in.), Upper Carriage
GAA456DJ1	506 NCE	Roller, Internal Row
GAA456CD4	506 NCE	Roller, Speed-Sensing (early vintage) - w/o Shaft/Axle
GAA456CD5	506 NCE	Roller, Speed-Sensing (later vintage) - w/Shaft/Axle
GAA456DR3	506 NCE	Roller, Upper Single
GAA608A2	506 NCE	Sensor, Inductive Proximity
GO385EP1	506 NCE	Tension Box. For broken drive chain switch device.



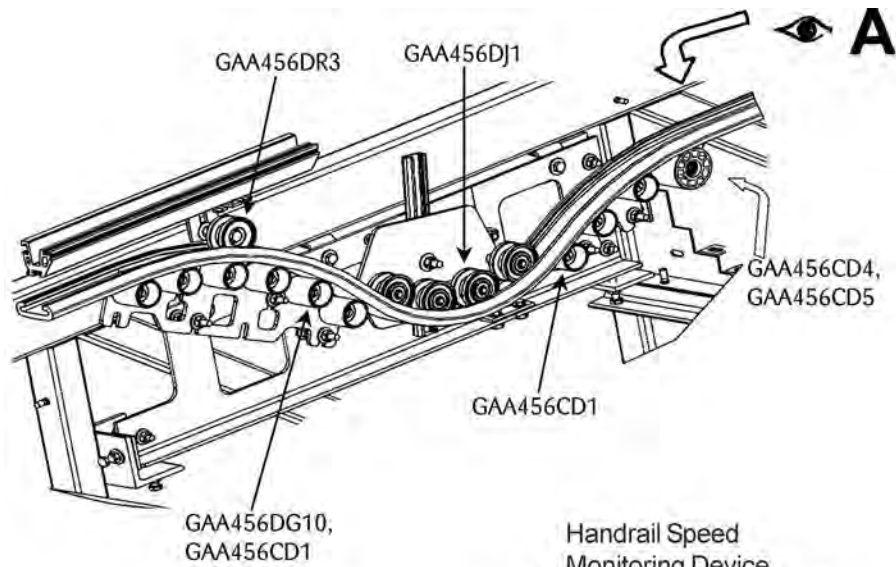
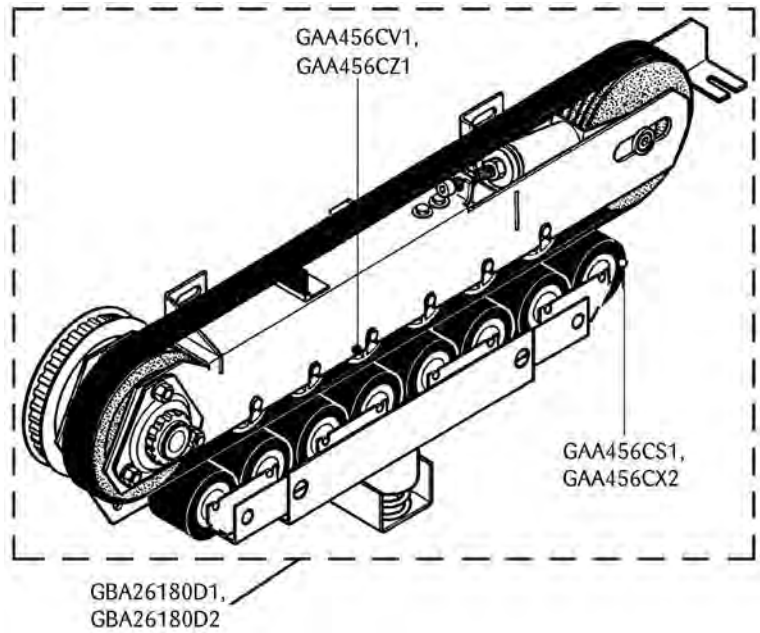
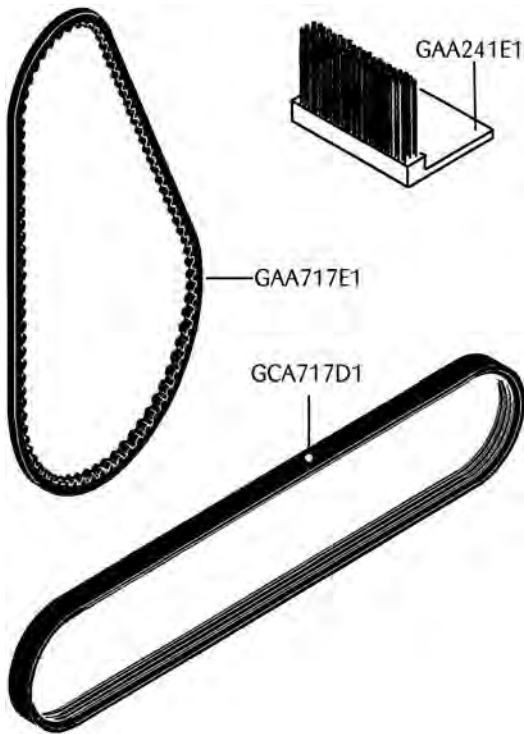
GO2215AB53



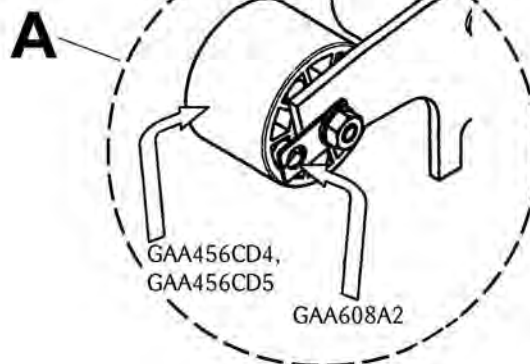
GAA456CS1,
GAA456CX2

GAA456CV1,
GAA456CZ1

Escalator Parts: Handrail Drive Components Model No. 506NCE



Handrail Length Compensator



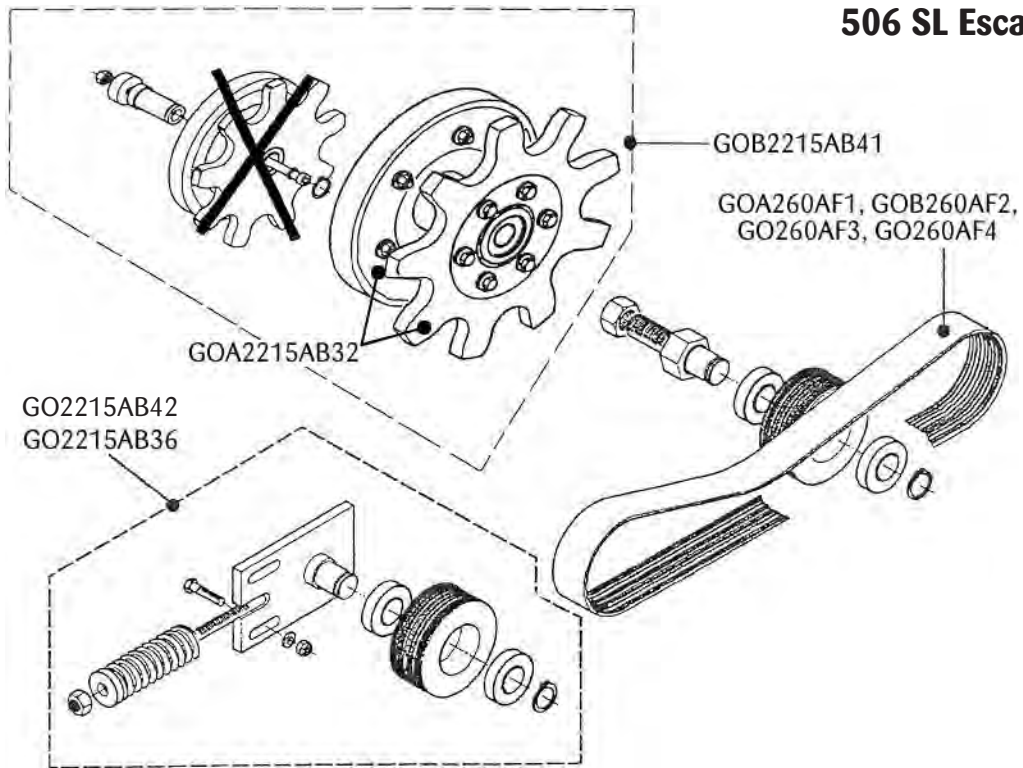
Handrail Drive Components (continued)

506 SL Escalators and 606 Trav-O-Lators®

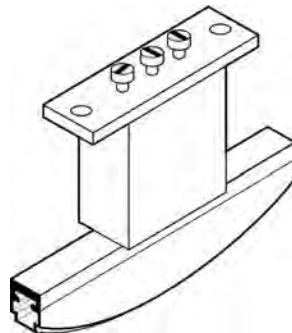
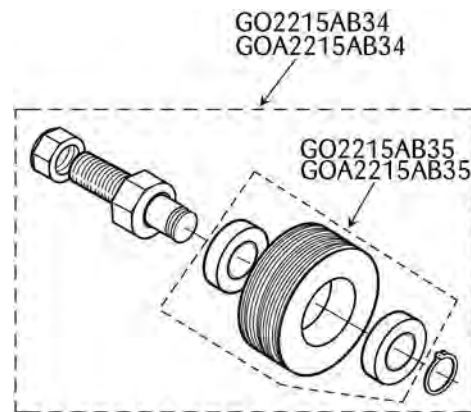
Part No.	Escalator Type	Description
GO260R4	606	Belt, Handrail Drive
GO260AF4	506 SL	Belt, Handrail Drive, Black, 1.65 in. (42 mm) Wide (this belt type mates with 1.77 in. [45 mm] wide sheaves only GO2215AB34 & 35)
GOB260AF2	506 SL	Belt, Handrail Drive, Black, 2.21 in. (56 mm) Wide, Used on GOA2215AB34 & 35
GO260AF3	506 SL	Belt, Handrail Drive, White (for colored handrails), 1.65 in. (42 mm) Wide (this belt type mates with 1.77 in. [45 mm] wide sheaves only GO2215AB34 & 35)
GOA260AF1	506 SL	Belt, Handrail Drive, White, 2.21 in. (56 mm) Wide, Used on GOA2215AB34 & 35
GOA2215AB34	506 SL	Sheave Assembly, w/Shaft, 2.32 in. (59 mm) Sheave (mates w/belts GOA260AF1, GOB260AF2)
GOA2215AB35	506 SL	Sheave Kit, w/Bearings, 2.32 in. (59 mm) Sheave (mates w/belts GOA260AF1, GOB260AF2)
GO2215AB34	506 SL	Sheave Assembly, w/Shaft, Handrail Drive Belt Tension. 2 needed per assembly. 1.77 in. (45 mm) Width Sheave, mates w/Belts GO260AF3 & AF4)
GO2215AB35	506 SL	Sheave, 1.77 in. (45 mm), with Bearing Kit (mates w/belts GO260AF3 & AF4)
GOA2215AB32	506 SL	Sprocket, with Bearings
GOB2215AB41	506 SL	Sprocket, with Bearings and Shaft
GO2215AB36	506 SL	Tension Device, Handrail Drive - Early-Uses GO2215AB34,35
GOB2215AB42	506 SL	Tension Device, HR Drive (-Later-Uses GOA2215AB34,35)
GO385EP1	506, 506 NCE	Tension Box. For broken drive chain switch device.
GO385EK1	606	Tension Box. For handrail drive chain.
GOA265A4	606	Sheave, Newel and Handrail Drive (Escalator Upper Landing), 1.4 in. (36 mm) Wide

Escalator Parts: Handrail Drive Components

506 SL Escalator



506 SL Escalator

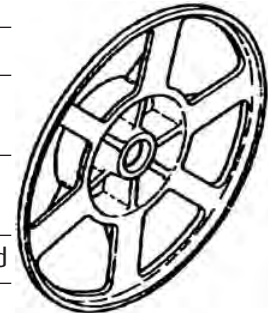


GO385EK1
GO385EP1

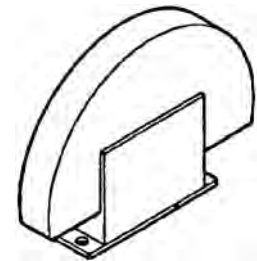
Escalator Parts: Handrail Drive Components

Handrail Drive Components (continued) 510 Escalators and Escal-Aires®

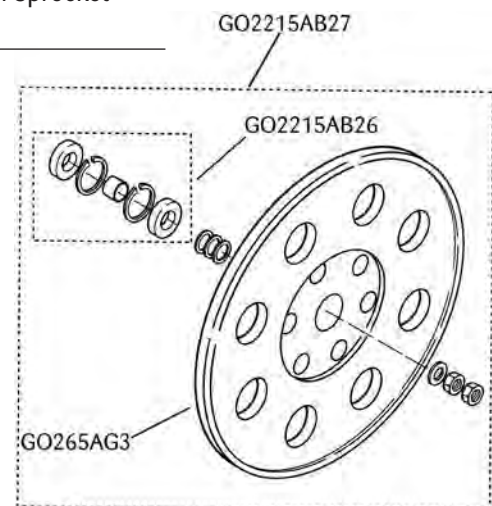
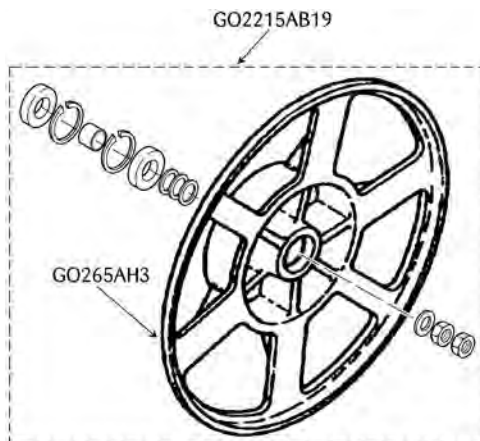
Part No.	Escalator Type	Description
GOA502F1	510 Escal-Aire®	Axle, Handrail Drive Sheave
GO2215AB26	510	Bearing and Rings Kit, Handrail Drive, Upper and Lower End
GO2215AB23	510, 510 Escal-Aire®	Bearings (Roller) and Rings Kit, Handrail Drive
GO9704BR2	510 Escal-Aire®	Handrail Drive, Complete with 2 V-Belt Pulleys & Belt
GO260R4	510 Escal-Aire®	Poly V-Belt, Black, 11 ft. (3,35 M) Long
GO260R3	510 Escal-Aire®	Poly V-Belt, White, 11 ft. (3,35 M) Long
GO2215AB9	510 Escal-Aire®, 606	Pulley, V-Belt, Complete with Bearings and Rings. For both pulley and chain applications.
GO2215AB19	510	Sheave, Complete with Sprocket & Bearings, Handrail Drive, Upper End
GO2215AB27	510	Sheave, Handrail Drive, Complete with Bearings, Lower End
GO265AG3	510	Sheave, Handrail Drive, Lower End
GO265AH3	510	Sheave, Handrail Drive, Upper End
GOA265A4	510 Escal-Aire®	Sheave, Handrail Drive, 1.4 in. (36 mm) Wide
90HD13	510 Escal-Aire®	Spring, for Handrail Drive Tensioner
GO2215AB24	510	Sprocket, Chain, Handrail Drive, Idler, 19 Teeth, Early Vintage
GO2215AB55	510	Sprocket, Chain, Handrail Drive, Idler, 19 Teeth. With bearing and retaining rings. For early vintage.
GO2215AB59	510	Sprocket, Bearing, and Ring Kit (21-Tooth Sprocket)
GO2215AS7	510	Tension Box
GO385EP1	510	Tension Box. For broken drive chain switch device.
GO385EK1	510	Tension Box. For handrail drive chain.
GO2215AB28	510 Escal-Aire®	Wheel, Handrail Drive, Complete with Roller Bearing Assembly, Sprocket, & Axle (Uses Chain Sprocket GO195JN1)



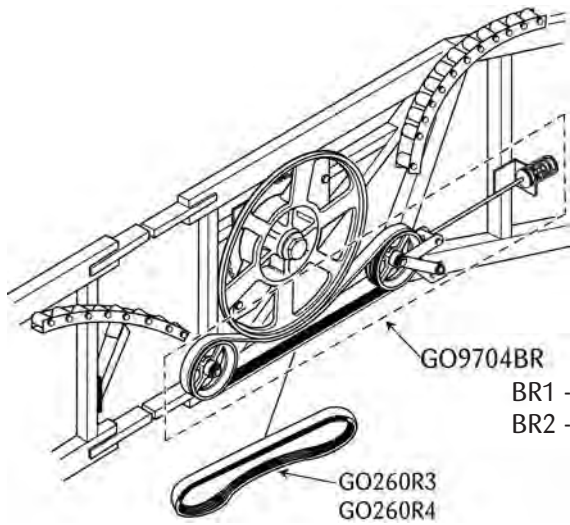
GOA265A4



GO2215AS7



Escalator Parts: Handrail Drive Components

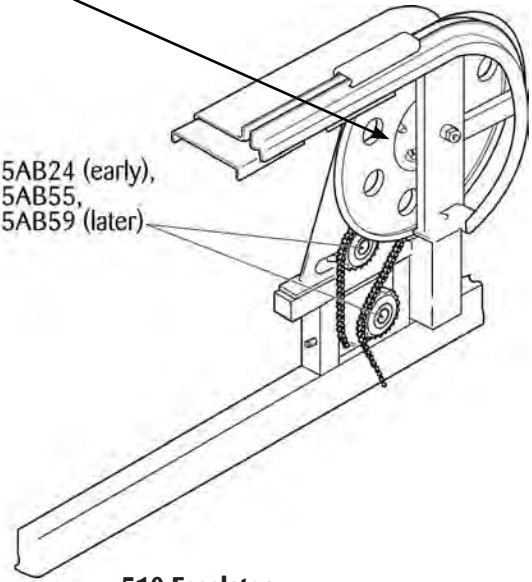


510 Escal-Aire®

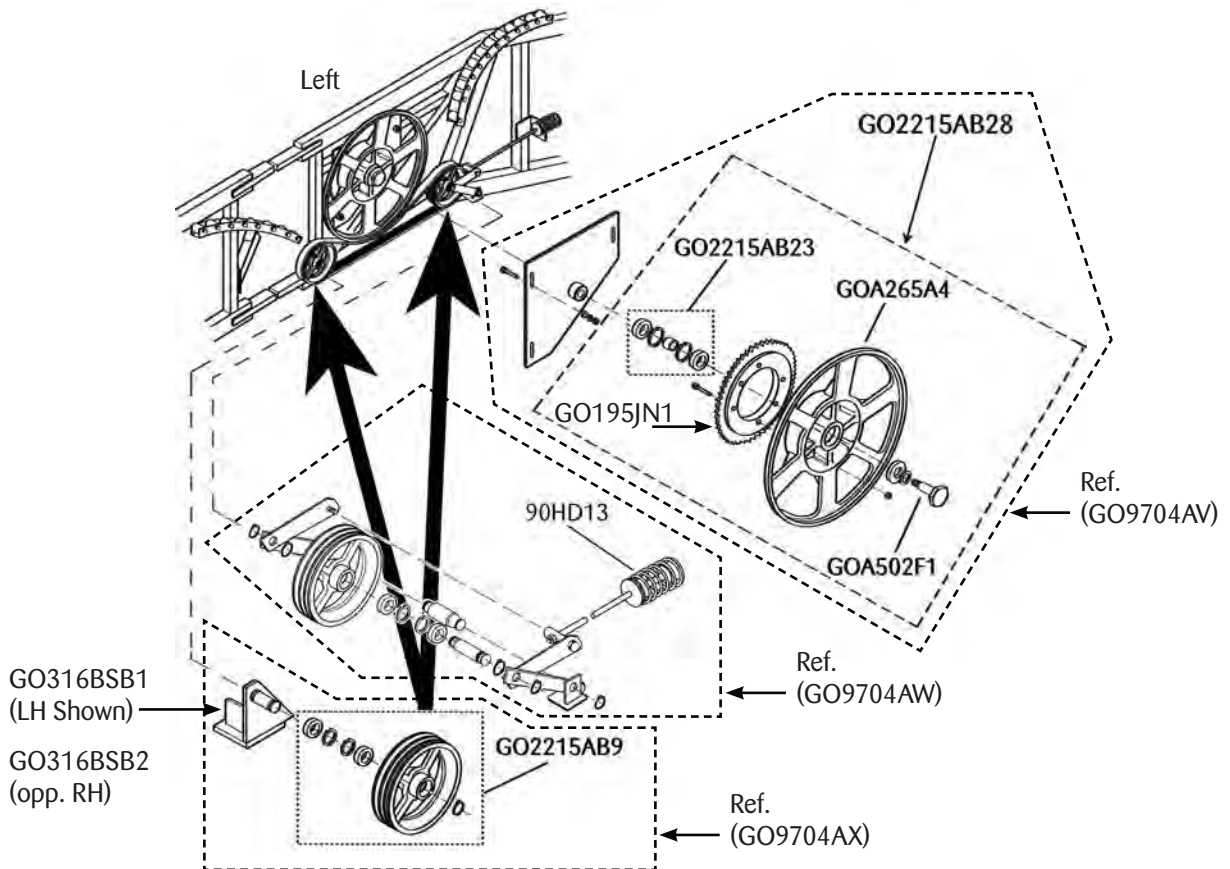
BR1 - Indoor LH & RH
BR2 - Outdoor LH & RH

GO2215AB19 (Uses GO265AH3)
Bearings Kit = GO2215AB23

GO2215AB24 (early),
GO2215AB55,
GO2215AB59 (later)



510 Escalator



510 Escal-Aire®

Escalator Parts: Handrail Drive Components

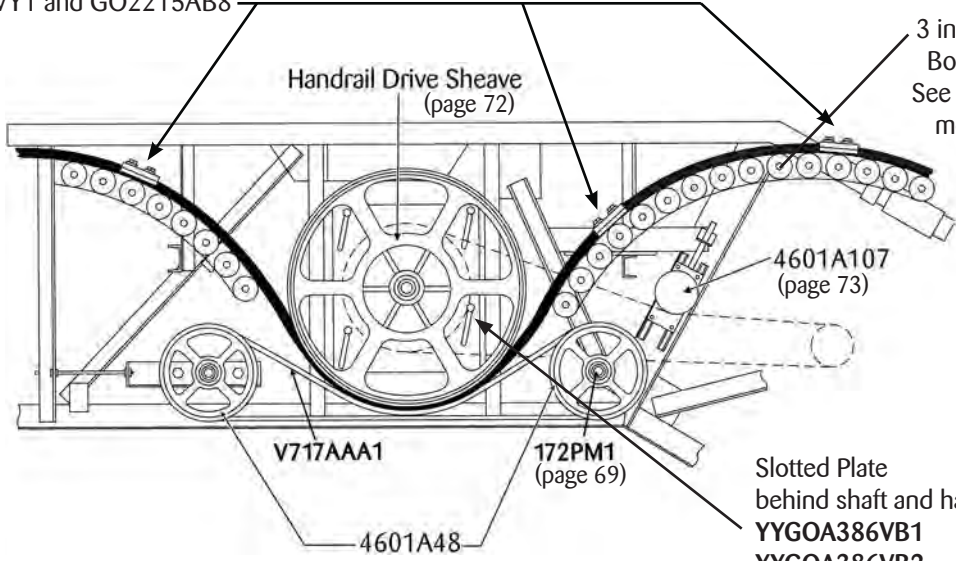
Handrail Drive Components (continued)

J Escalators and Escal-Aires®

Part No.	Escalator Type	Description
GO338AL1	J Escal-Aire®	Adjusting Rod, Handrail Drive Tension Device
207Z19	J	Bearing, Ball, 3.15 in. (80 mm) OD. For upper newel and Escal-Aire® handrail drive sheave.
207Z70	J	Bearing, Ball, 2 in. (51 mm) OD. For handrail chain tension sprockets.
207Z18	J	Bearing, Ball. For lower landing newel wheel.(2 used also spec GO462AE2 & 972PM1
207Z67	J, J Escal-Aire®	Bearing, Ball. For chain tension sprocket YXGOA195BG1.
207Z66	J Escal-Aire®	Bearing, Ball. For sheave YGOB260J1.
207Z102	J Escal-Aire®	Bearing, Ball, Double-Sealed. For sheave YGOB260J1.
GO56AK1	J, J Escal-Aire®	Bolt, T-Head. For tension device 4601A85.
GO63T4	J	Bolt, T-Head. For handrail tension roller bow.
GO377FJ1	J Escal-Aire®	Bushing, Tube (part of 4601A49 and 4601A50 tension devices). 2 per assembly.
GO299YN1	J Escal-Aire®	Fastening Assembly, with Axle (part of 4601A49 and 4601A50 tension devices)
GO386ASL1	J Escal-Aire®	Plate, 1.5 in. (38 mm) Square x 3/8 in. (9,5 mm) Thick. Part of 4601A49 and 4601A50 tension devices.
YXGO386AKV1	J Escal-Aire®	Plate, Base, Assembly, with Shaft. For tension device 4601A85.
GO386APD1	J	Plate, Base, with 2 Sprocket Shafts, LH
GO386APD2	J	Plate, Base, with 2 Sprocket Shafts, RH
GO386AKW1	J Escal-Aire®	Plate, Shaft. Used for 4601A107 tension device.
V717AAA1	J Escal-Aire®	Poly V-Belt, 147 in. (3733 mm) Long
YGOB260J1	J Escal-Aire®	Pulley, Sheave V-Belt, 12.60 in. (320 mm) OD (upper level with bearings is part number 4601A48)
4601A48	J Escal-Aire®	Pulley, V-Belt, with Bearings Kit
172PM9	J	Retaining Ring, External. For handrail drive chain tension sprocket shafts.
172PM3	J	Retaining Ring, Internal. For 207Z19 ball bearing for upper newel and Escal-Aire® handrail drive sheave.
172PM2	J, J Escal-Aire®	Retaining Ring, Internal. For 207Z70 ball bearing for handrail chain tension sprockets and for YXGOA195BF1 handrail chain tension sprocket bore.
172PM1	J	Retaining Ring. For 207Z18 ball bearing for lower landing newel wheel and V-belt pulley bore.

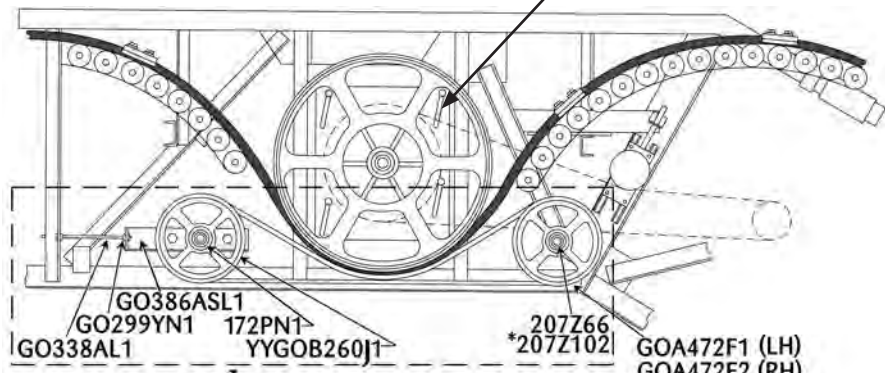
Escalator Parts: Handrail Drive Components

GO272AVY1 and GO2215AB8



Slotted Plate behind shaft and handrail drive wheel
YYGOA386VB1
YYGOA386VB2
 Reference complete assemblies:
4601A46
4601A47

J Escal-Aires®

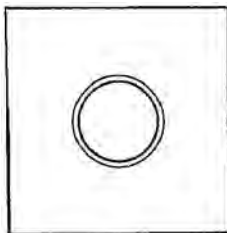


4601A49
 4601A50
 (page 73)

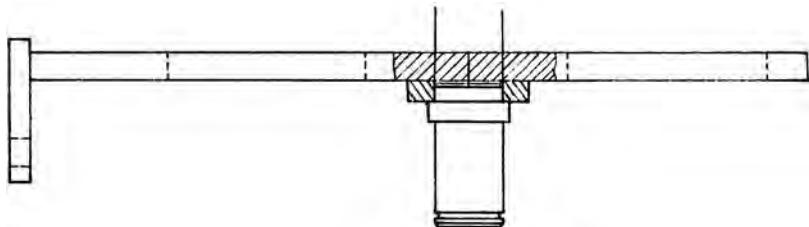
Left-Hand Shown

GOA472F1 (LH)
 GOA472F2 (RH)
 *AYXGOA472F1
 *AYXGOA472F2
 (page 73)

***Denotes later-vintage parts**



GO386ASL1



GO299YN1

Handrail Drive Components (continued)

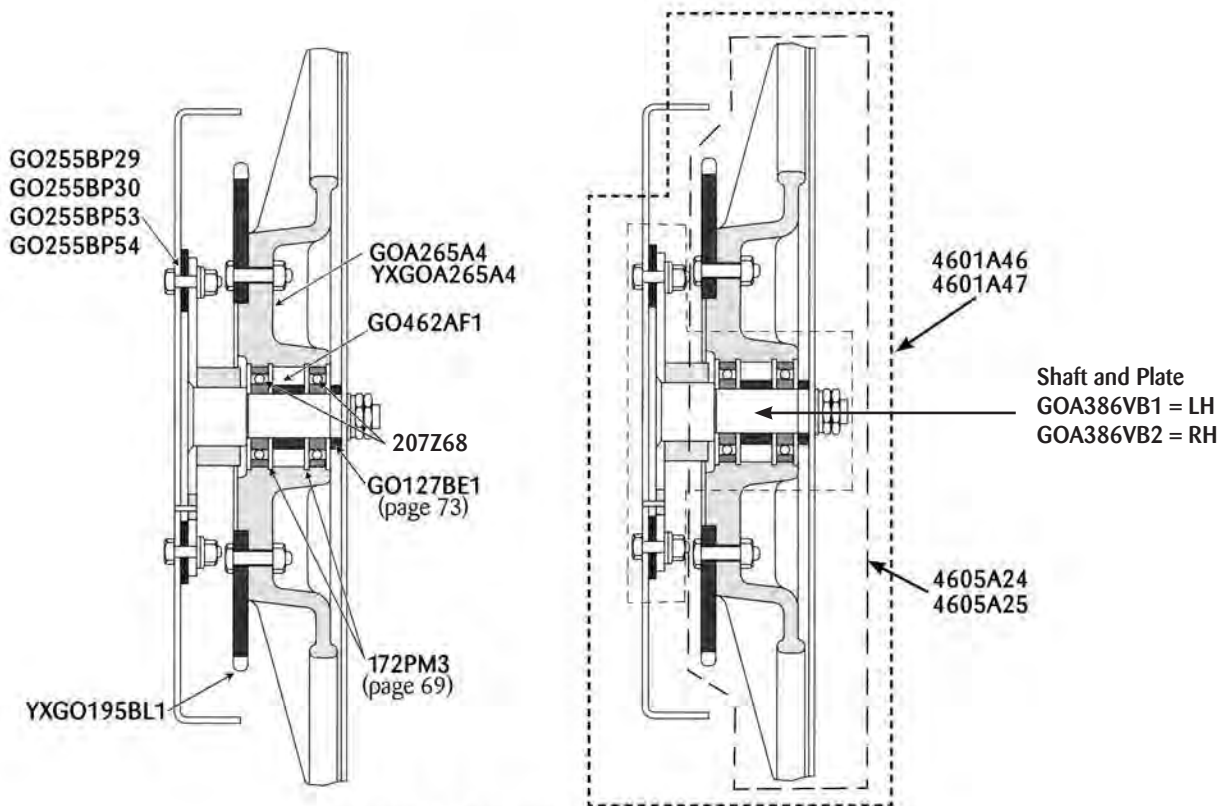
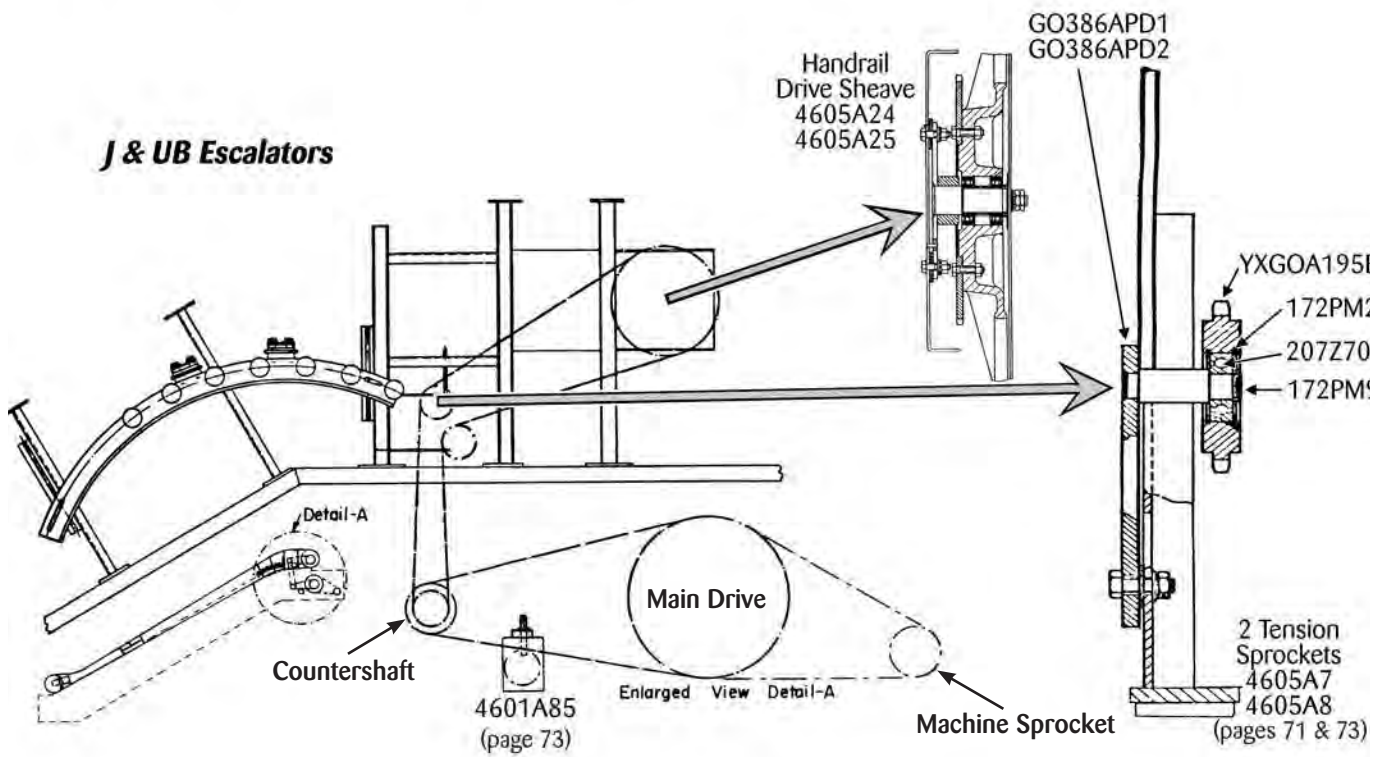
J Escalators and Escal-Aires® (continued)

Part No.	Escalator Type	Description
172PN1	J Escal-Aire®	Retaining Ring. For V-belt pulley shaft.
172PN2	J, J Escal-Aire®	Retaining Ring. For YXGOA195BG1 handrail chain tension sprocket.
4601A46	J Escal-Aire®	Handrail Drive, LH, with Bearings, with Sheave 4605A25 and Mounting Plate.
4601A47	J Escal-Aire®	Handrail Drive, RH, with Bearings, with Sheave 4605A25 and Mounting Plate.
YXGOA265C1	J	Sheave, Handrail Deflector. For lower landing mounting handrail drive sheave (newel).
4605A24	J	Sheave, Handrail Drive, 1 in. (25 mm) Wide, with Sprocket Assembly, without Bearings/Rings.
4605A25	J, J Escal-Aire®	Sheave, Handrail Drive, 1.4 in. (36 mm) Wide, with Sprocket Assembly, without Bearings/Rings
GOA265A4	J, J Escal-Aire®	Sheave, Newel and Handrail Drive (Escalator Upper Landing), 1.4 in. (36 mm) Wide*
YXGOA265A4	J	Sheave, Newel Handrail, Upper Landing, 1 in. (25 mm) Wide*
GO255EG7	J, J Escal-Aire®	Shim (in 4601A85 countershaft tension device)
GO255BP30	J Escal-Aire®	Shim, 0,5 mm (0.02 in.). For mounting handrail drive wheels 4605A25, 4605A46, 4605A47.
GO255BP29	J Escal-Aire®	Shim, 1 mm (0.04 in.). For mounting handrail drive wheels 4605A25, 4605A46, 4605A47.
GO255BP54	J	Shim, Short (0,5 mm [0.02 in.]). For upper landing mounting handrail drive wheel.
GO255BP53	J	Shim, Short (1 mm [0.04 in.]). For upper landing mounting handrail drive wheel.
GO462AE2	J	Spacer, Bearing Inner Race. For lower landing mounting handrail drive wheel.
GO462AF1	J, J Escal-Aire®	Spacer, Bearing Inner Race. For upper landing mounting handrail drive wheel.
YXGOA195BF1	J, J Escal-Aire®	Sprocket, Idler, 20 Teeth. For handrail chain tension devices.
YXGO195BL1	J, J Escal-Aire® UBSL	Sprocket, 68 Teeth. For upper landing mounting handrail drive sheave and handrail drive.
YXGOA195BG1	J, J Escal-Aire® UBSL	Sprocket, Chain Tension, 19 Teeth (in 4601A85 countershaft tension device)

Handrail drive assy complete w/sheave, 68-tooth sprocket, backplate/shaft assy, bearings, shims and hardware.

* It is important to determine proper width prior to ordering.

Escalator Parts: Handrail Drive Components

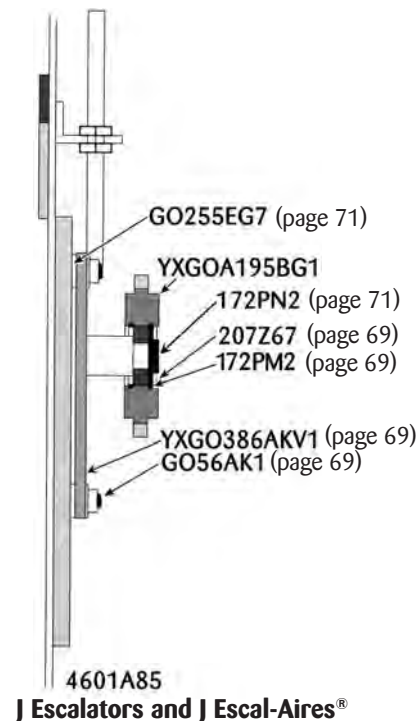
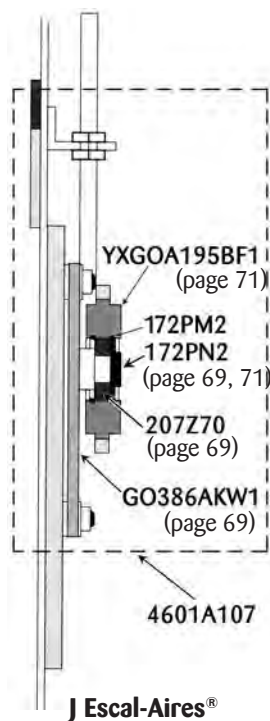


**J and UB Escalators, Upper Newel
J Escal-Aires®, Handrail Drive Sheave Assembly**

Handrail Drive Components (continued)

J Escalators and Escal-Aires® (continued)

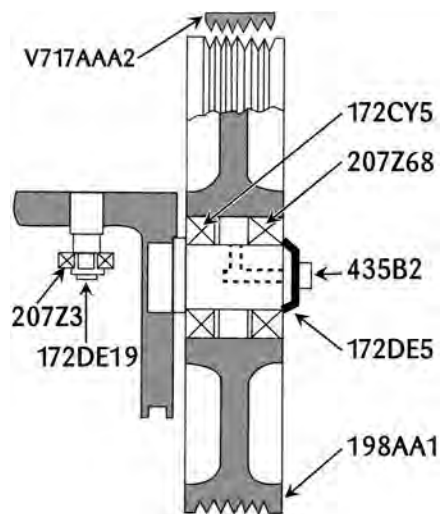
Part No.	Escalator Type	Description
GOA472F1	J Escal-Aire®	Stand, with Shaft, LH (part of 4601A49 tension device)
GOA472F2	J Escal-Aire®	Stand, with Shaft, RH (part of 4601A50 tension device)
AYXGOA472F1	J Escal-Aire®	Stand, with Shaft, LH (part of 4601A49 tension device). Later vintage.
AYXGOA472F2	J Escal-Aire®	Stand, with Shaft, RH (part of 4601A50 tension device). Later vintage.
4601A85	J, J Escal-Aire®	Tension Device, Countershaft Chain (19 Tooth Sprocket)
4601A107	J Escal-Aire®	Tension Device, Handrail Drive Chain LH and RH, Complete (20 Tooth Sprocket)
4601A49	J Escal-Aire®	Tension Device, without Belt, LH. For V-belt sheave.
4601A50	J Escal-Aire®	Tension Device, without Belt, RH. For V-belt sheave.
4605A7	J	Tension Stand, Handrail Drive, LH. Includes 2 sprockets.
4605A8	J	Tension Stand, Handrail Drive, RH. Includes 2 sprockets.
GO127CG1	J Escal-Aire®	Washer, Spring Seat (part of 4601A49 and 4601A50 tension devices). 2 per assembly.
GO127BE1	J Escal-Aire®	Washer, Thrust. For upper landing mounting handrail drive sheave.



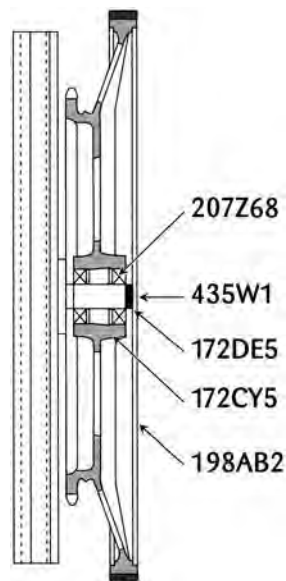
Escalator Parts: Handrail Drive Components

R, RB, and RBC Escalators and Escal-Aires®

Part No.	Escalator Type	Description
207Z18	R, RB, RBC	Ball Bearing, 2.44 in. (61,98 mm) OD. For handrail chain tension sprocket. Order 2 per assembly.
207Z68	R, RB, RBC	Ball Bearing, 3.15 in. (80 mm) OD. For handrail drive pulley and upper newel.
207Z3	RBC	Bearing, Ball (for Escal-Aire® Pressure Belt Pulley/Tension Device)
435W1	R, RB, RBC	Fitting, Lubricator
435B2	RBC	Lubricator, Fitting (for Escal-Aire® Pressure Belt Pulley/Tension Device)
A105BK1	R, RB	Plate, Base, with 2 Pins, LH
C105BK1	RBC	Plate, Base, with 2 Pins, LH
A105BK2	R, RB	Plate, Base, with 2 Pins, RH
C105BK2	RBC	Plate, Base, with 2 Pins, RH



RBC Escal-Aire®



RBC Escalator and RBC Escal-Aire®
Handrail Drive Pulley
(Integral Sprocket Wheel)

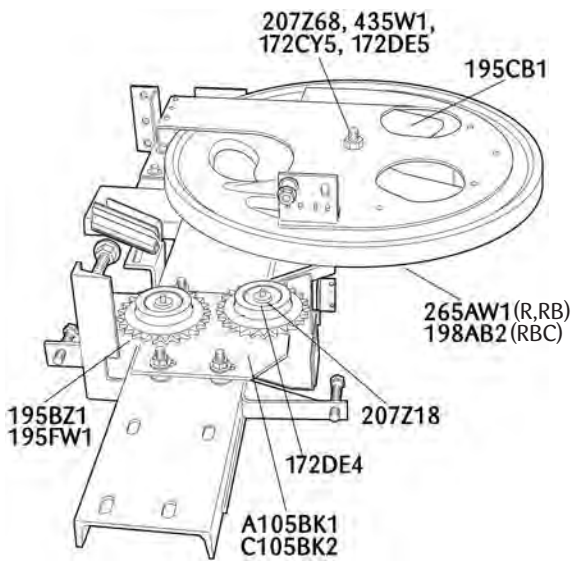
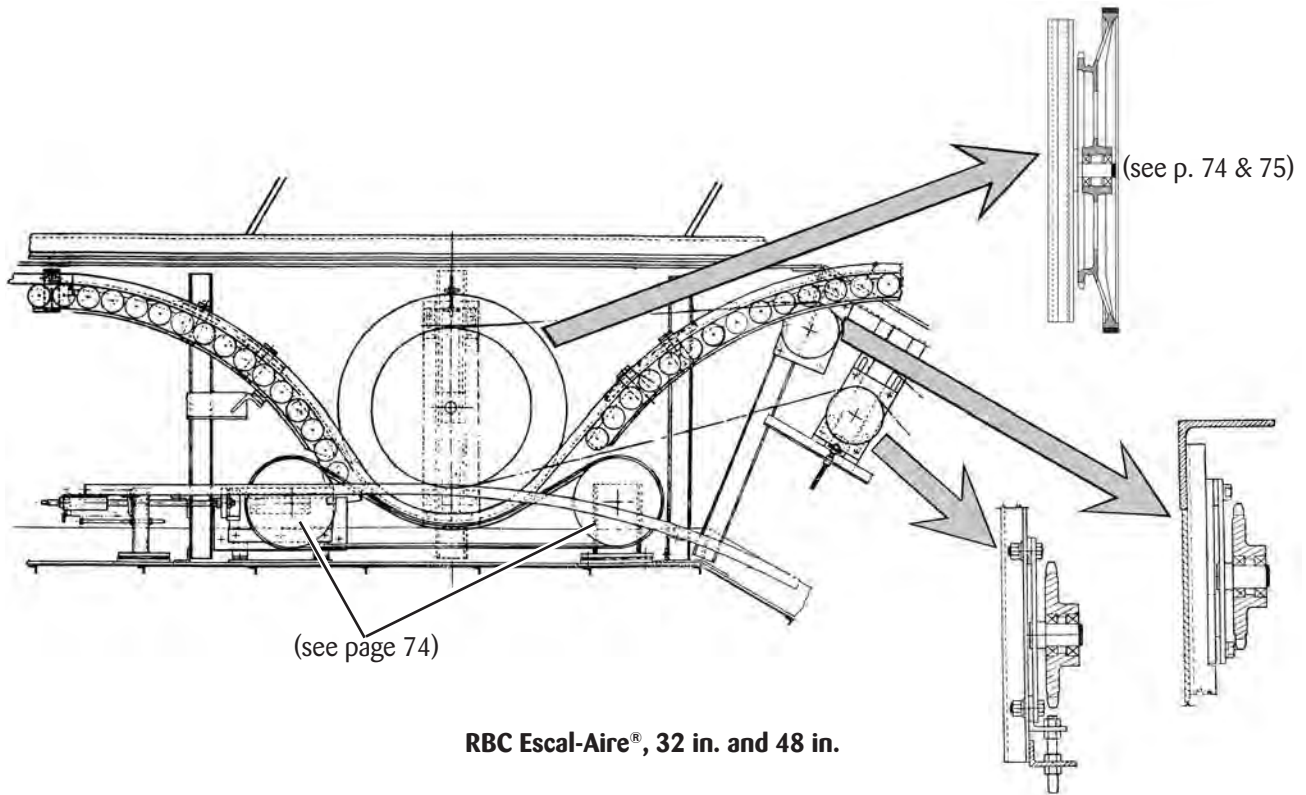
Handrail Drive Components (continued)

R, RB, and RBC Escalators and Escal-Aires® (continued)

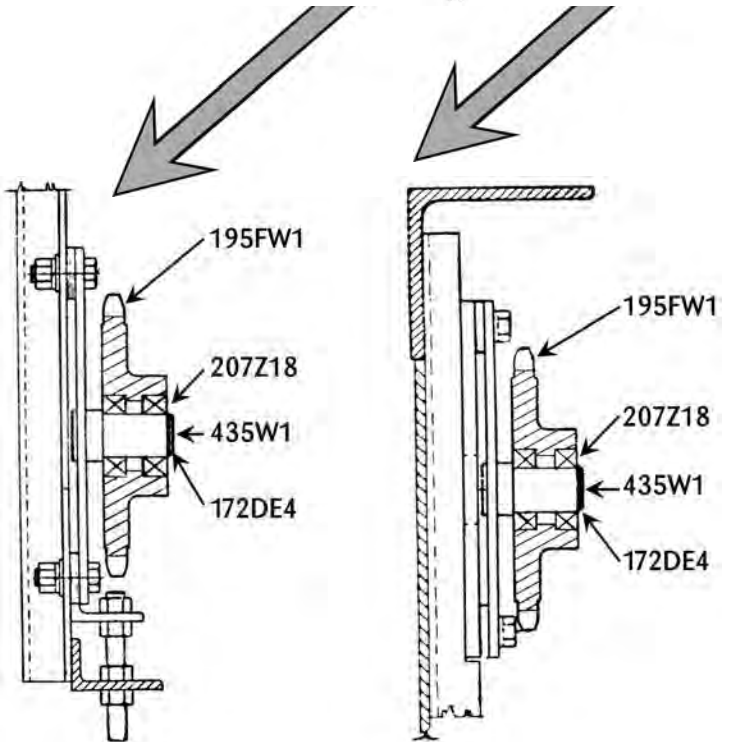
Part No.	Escalator Type	Description
V717AAA2	RBC Escal-Aire®	Poly V-Belt, 131 in. (3,33 M) Long *See Note
198AB2	RBC, RBC Escal-Aire®	Pulley, Handrail Drive with Rubber Tire and with Integral 68-Tooth Sprocket
198AA1	RBC Escal-Aire®	Pulley, V-Drive (for Escal-Aire® Pressure Belt Pulley/Tension Device)
172DE4	R, RB, RBC	Ring, External Retaining. For 195BZ1 and 195FW1 sprocket shafts (1 per assembly).
172DE5	R, RB, RBC	Ring, External Retaining. For handrail drive sheave shaft.
172CY5	R, RB, RBC	Ring, Internal Retaining. For 207Z68 ball bearing (2 per assembly).
172DE19	RBC	Ring, Retaining, for Ball Bearing 207Z3 (for Escal-Aire® Pressure Belt Pulley/Tension Device)
265AW1	R, RB	Sheave, Newel Handrail, Upper End, without Sprocket
195BZ1	R, RB	Sprocket, Chain Tension Idler, 24 Teeth, 6-1/8 in. (15,56 cm) Diameter. Order 2 per side.
195FW1	RBC, RBC Escal-Aire®	Sprocket, Chain Tension Idler, 24 Teeth, 8-3/16 in. (20,8 cm) Diameter. Order 2 per side.
195CB1	R, RB	Sprocket, Handrail Drive, 68 Teeth. Mounts to 265AW1 sheave.

* Note: There were a small number of mid 1960's vintage 'R' series escalaires - (which were not considered RBC units) - that utilized a longer belt: p/n: V717AAA1.

Escalator Parts: Handrail Drive Components



**R, RB, and RBC Escalators
Upper Newel**



RBC Escal-Aire®, 32 in. and 48 in.

Handrail Drive Components (continued)

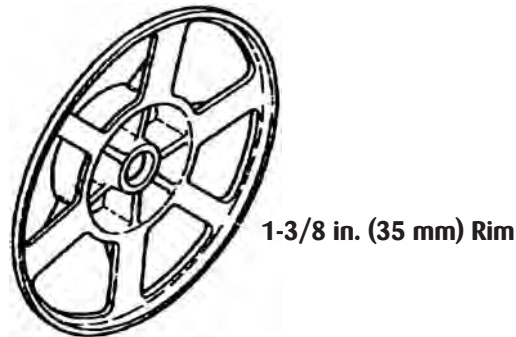
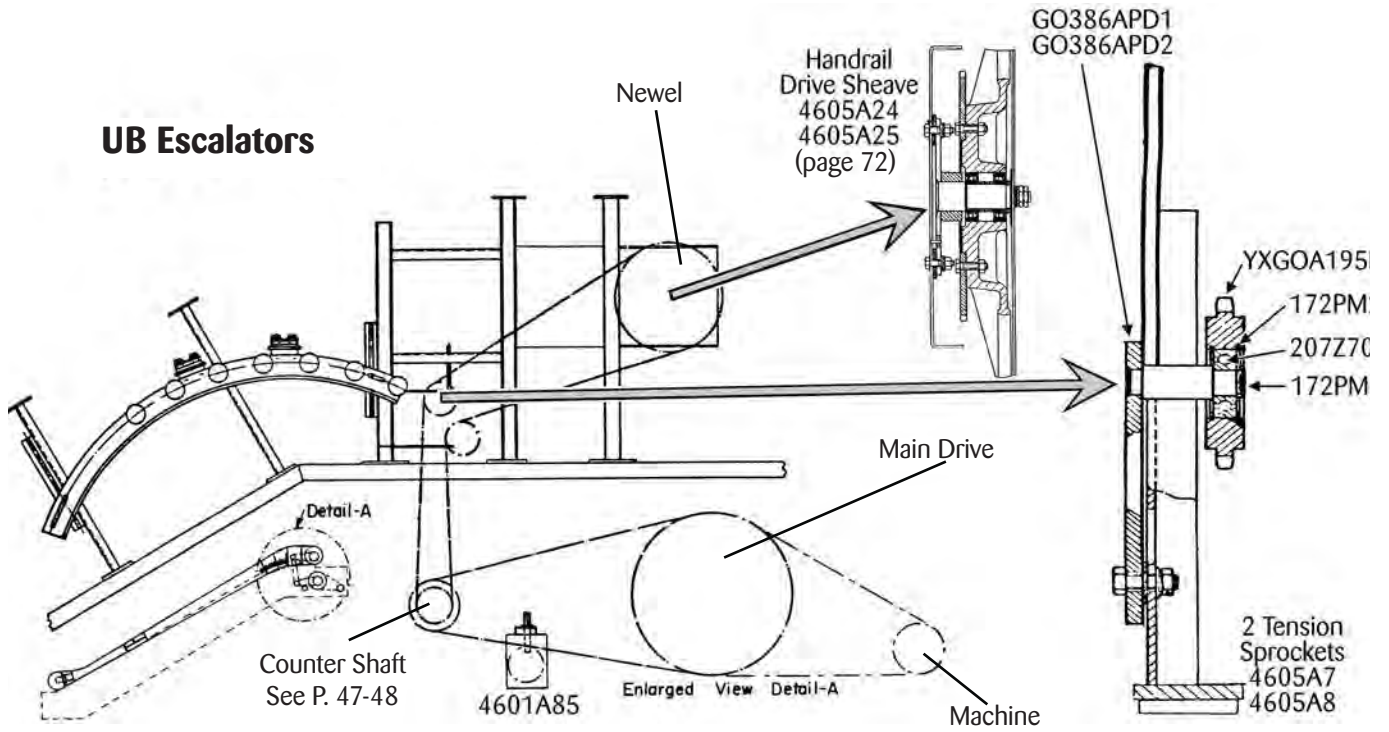
UB and UBSL Escalators and Escal-Aires®

Part No.	Escalator Type	Description
207Z19	UBSL	Ball Bearing, 3.15 in. (80 mm) OD. For upper newel and Escal-Aire® handrail drive sheave.
207Z102	UBSL	Bearing (two) for V-Belt Sheave. Replaces BX207Z500.
GOA6814DA4	UBSL	Handrail Drive Wheel, 30.75 in. (78,1 cm) OD. w/1- ³ / ₈ " Wide Rim. With 68-Tooth Chain Sprocket (Uses Same Bearings As J-Aire)
GO260R4	UB	Poly V-Belt, Black, 11 ft. (3,35 M) Long
GO260R2	UB, UBSL	Poly V-Belt, Black, 12.25 ft. (3,7 M) Long, 2.3 in. (56 mm) Wide. Use for black handrails.
GO260R3	UB	Poly V-Belt, White, 11 ft. (3,35 M) Long
GO260R1	UB, UBSL	Poly V-Belt, White, 12.25 ft. (3,7 M) Long, 2.3 in. (56 mm) Wide. Use for colored handrails.
YYGOB260J1	UB	Pulley, Sheave V-Belt, 12.60 in. (320 mm) OD (upper level with bearings is part number 4601A48)
GO2215AB9	UB-Aire	Pulley, V-Belt, Complete with Bearings and Rings
BAA260B1	UBSL	Pulley, V-Belt. Order 4 per escalator.
4601A46	UBSL	Shaft Kit, Handrail Drive, LH, with Bearing, with Sheave 4605A25. See illustration on page 71 for application and kit contents.
4601A47	UBSL	Shaft Kit, Handrail Drive, RH, with Bearing, with Sheave 4605A25. See illustration on page 71 for application and kit contents.
YXGOA265C1	UB	Sheave, Handrail Deflector. For lower landing mounting handrail drive sheave (newel).
GOA265A4	UB, UB Escal-Aire®	Sheave, Newel and Handrail Drive (Escalator Upper Landing), 1.4 in. (36 mm) Wide
YXGOA195BF1	UB	Sprocket, 20 Teeth, Idler. For handrail chain tension devices.
YXGO195BL1	UB	Sprocket, 68 Teeth. For upper landing mounting handrail drive sheave and handrail drive.
YXGOA195BG1	UB, UB Escal-Aire®	Sprocket, Chain Tension, 19 Teeth (in 4601A85 countershaft tension device)
4601A107	UB Escal-Aire®	Tension Device, Handrail Drive Chain LH and RH, Complete
4605A7	UB	Tension Stand, Handrail Drive, LH. Includes 2 sprockets.
4605A8	UB	Tension Stand, Handrail Drive, RH. Includes 2 sprockets.

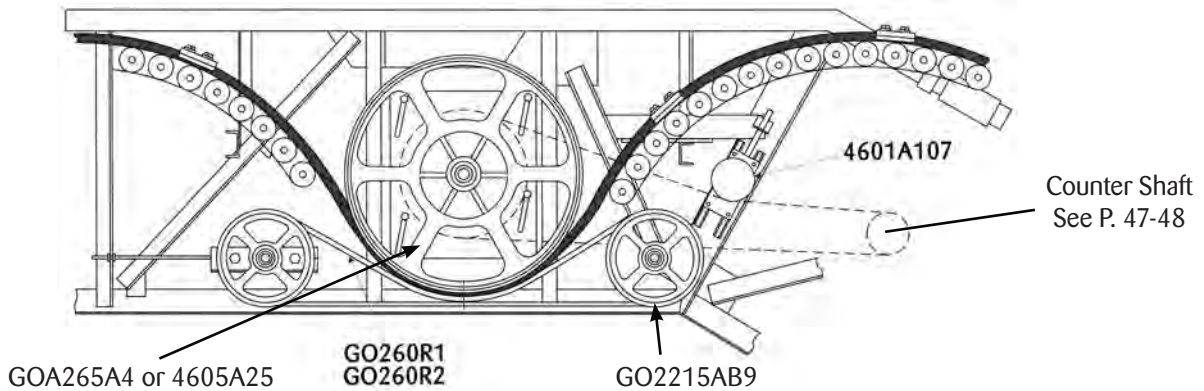
SUB-ASSEMBLY
TO THESE
IS:
GOA6814DA4

Escalator Parts: Handrail Drive Components

UB Escalators



GOA6814DA4 (uses YXGO195BL1)
(UBSL) Assy of: Drive Wheel, Sprocket,
Backplate w/shaft.

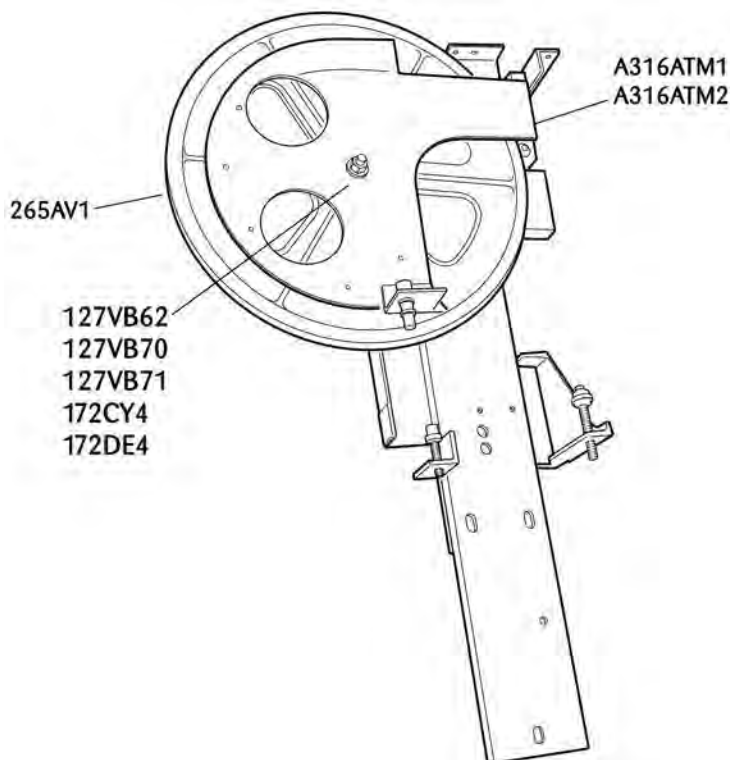


UB Escal-Aire®

Handrail Drive Components (continued)

Newel Stand (Idler, Lower End)

Part No.	Escalator Type	Description
207Z18	R, RB, RBC	Ball Bearing, 2.44 in. (62 mm) OD (2 per sheave)
A316ATM2	R, RB, RBC	Bracket, Balustrade, LH NOTE: This item requires special order.
A316ATM1	R, RB, RBC	Bracket, Balustrade, RH NOTE: This item requires special order.
172DE4	R, RB, RBC	Retaining Ring. For shaft (1 per assembly).
172CY4	R, RB, RBC	Ring, Internal Retaining. For 207Z18 ball bearing (2 per assembly).
265AV1	R, RB, RBC	Sheave, Newel Handrail, Cast Iron NOTE: This item requires special order.
127VB62	RBC	Washer, 0.65 in. (17 mm) ID, 0.25 in. (6 mm) Thick
127VB70	R, RB, RBC	Washer, 1.2 in. (31 mm) ID, 0.015 in. (0,4 mm) Thick
127VB71	R, RB	Washer, 1.2 in. (31 mm) ID, 0.03 in. (0,8 mm) Thick

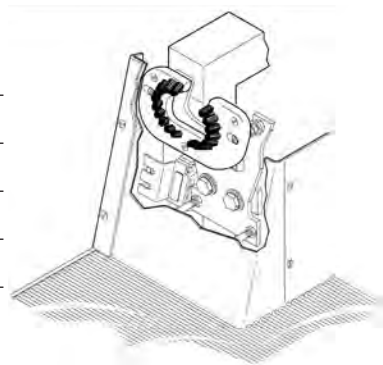


Escalator Parts: Handrail Entry Devices

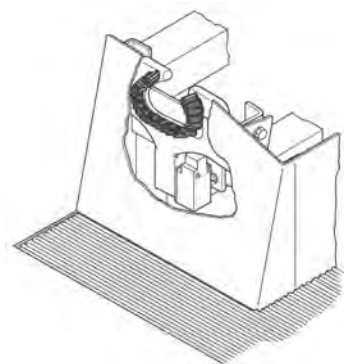
Handrail Entry Devices

(Sorted Alphabetically)

Part No.	Escalator Type	Description
241C1	O	Brush, Handrail Guard. Not available; use A6337P1 for escalators or A6337P2 for Escal-Aires®.
241AA1	R, RB	Brush, Handrail Guard. Not available; use A6337P1 for escalators or A6337P2 for Escal-Aires®.
336EB1	R, RB, RBC	Clamp, Brush
GO370D1	506	Contact Finger
GO370E1	506	Contact Finger (2 per assembly)
GO338AS1	506	Fork
A384JR1	506, 510, 606, J, RBC, UB	Guard, Handrail (Also serves as replacement for bristle-type guard.)
6337H1	O, R, RB, RBC	Guard, Handrail Brush, Complete. Not available; use A6337P1 for escalators or A6337P2 for Escal-Aires®.
GAA384JZ1	506 NCE, 606 NCT, UBSL	Guard, Handrail Guard Insert Assembly
AAA26189Q2	510	Guard, Handrail, Complete
A6337P1	J, O, R, RB, RBC, UB	Guard, Handrail, with Holder and Hardware
A6337P2	J, RBC, UB Escal-Aire®	Guard, Handrail, with Holder and Hardware
AAA384XJ1	506 SL	Guard, Rubber, Assembly
GO2215D3	506, 606	Guard, Skirt Panel, Handrail Entry Device
AAA26189Q1	506	Handrail Entry Device, Complete
GO180VR2	510	Holder
A180AE1	J, R, RBC, UB	Holder, Handrail Guard
GO180VR1	506, 606	Holder, Handrail Guard Brush
180Z1	R, RB	Holder, Handrail Guard Brush



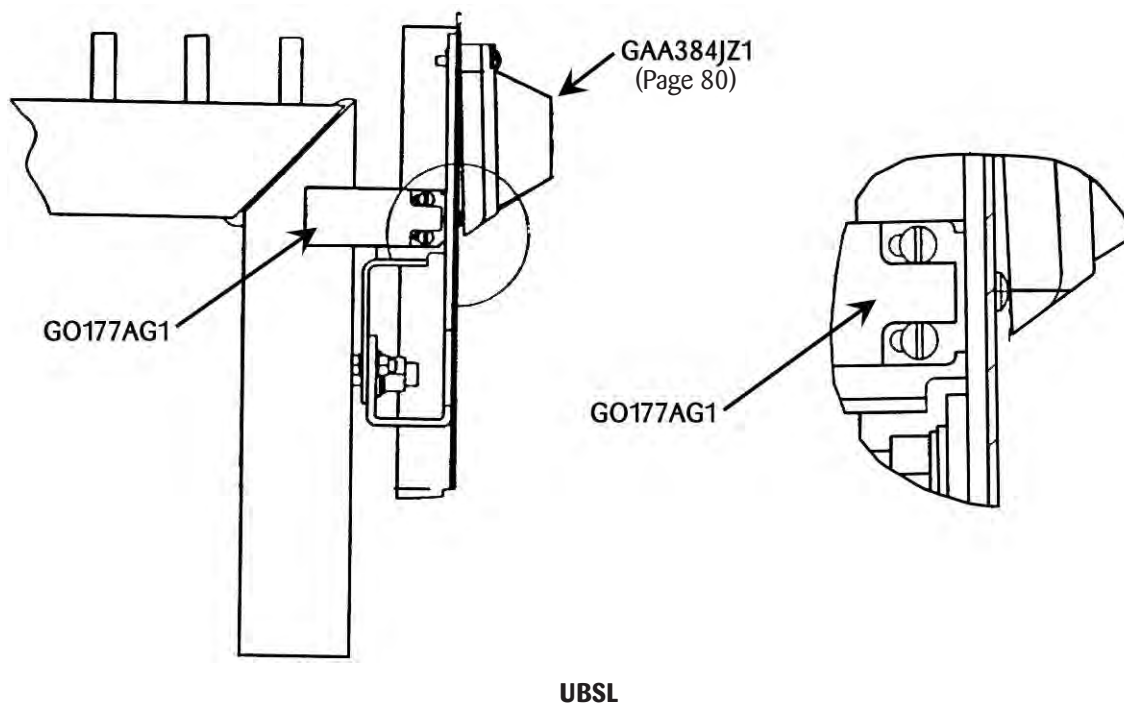
506 Handrail Entry Device



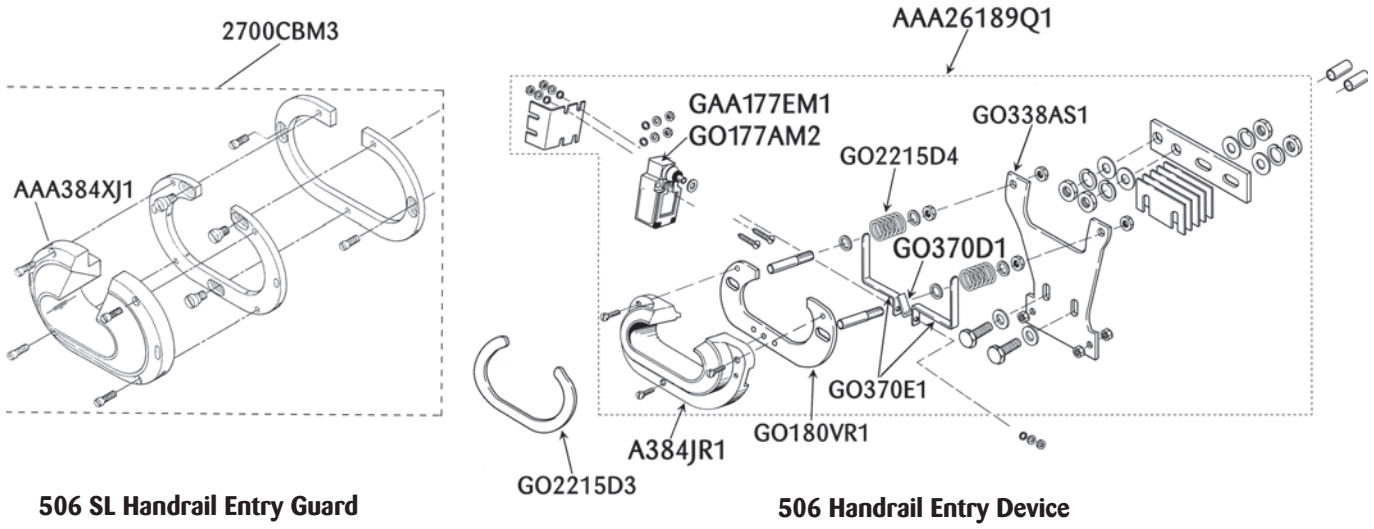
510 Handrail Guard Entry Device

Handrail Entry Devices (continued)

Part No.	Escalator Type	Description
AAA22629A1	506 SL	Kit, Guard Assembly
YX9701BE1	J	Kit, Handrail Guard, Consisting of YY9701BG1 Handrail Guard, (2) 386BKP1 Brackets, & 7009A2 Switch, Shims, & Angle
YX9701BE2	J	Kit, Handrail Guard, Consisting of YY9701BG1 Handrail Guard, (2) 386BKP1 Brackets, & 7009A2 Switch
462HA47	J, R, RB, RBC, UB	Spacer
GO2215D4	506, 606	Spring, Handrail Entry Device
GO177AG1	UBSL	Switch, Limit
GAA177EM1	506, 510	Switch, with Manual Reset
GO177AM2	506, 510	Switch, without Manual Reset
127AN1	R, RB, RBC	Washer (2 per assembly)

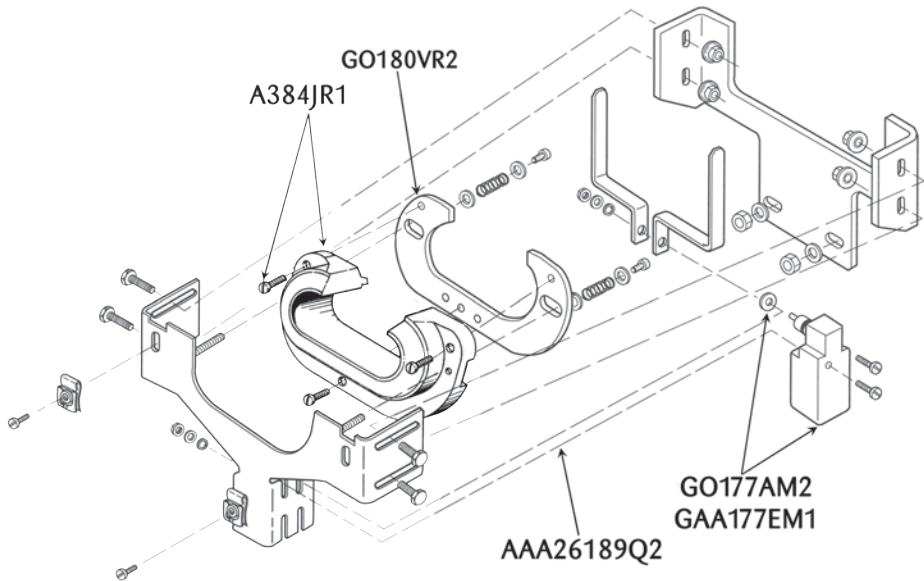


Escalator Parts: Handrail Entry Devices

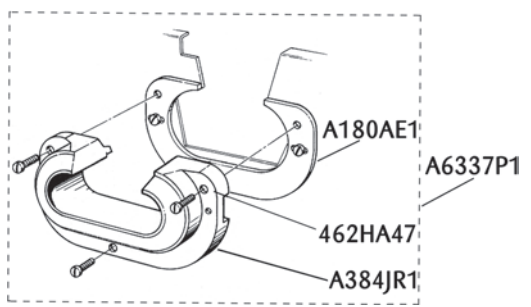


506 SL Handrail Entry Guard

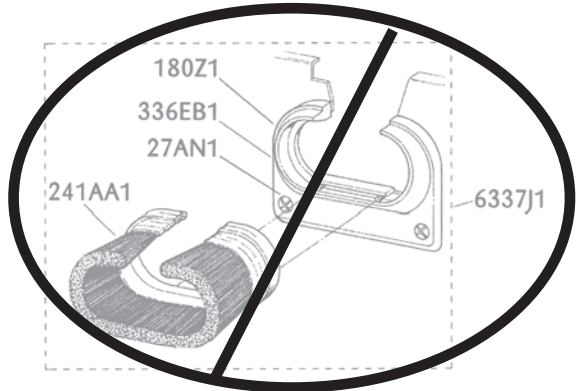
506 Handrail Entry Device



510 Handrail Guard Entry Device



J, R, RB, RBC Handrail Guard

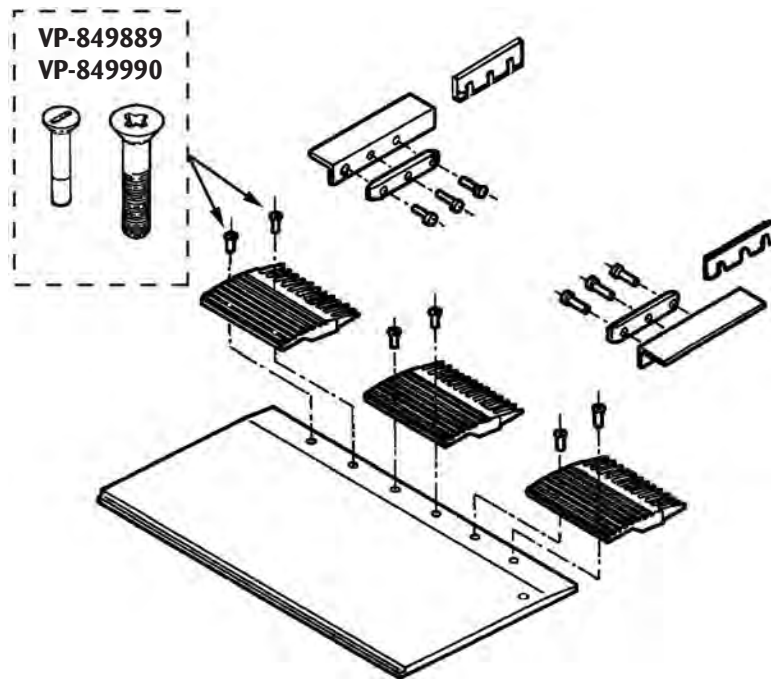
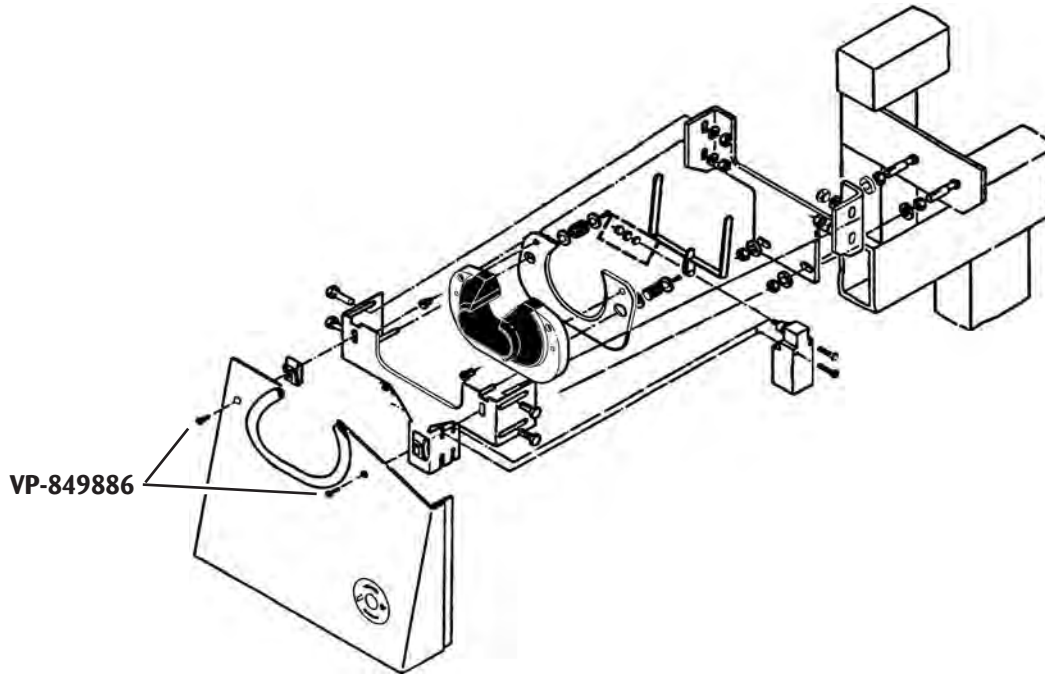


R, RB, RBC Handrail Brush Guard
NOTE: Use A6337P1 or A6337P2.

Hardware

Part No.	Escalator Type	Description
ESC-SK493-BR		Knob, Anti-Slide, 3 in. (76 mm) Dia., 1 in. (25 mm) High, Bronze
ESC-SK493-SS		Knob, Anti-Slide, 3 in. (76 mm) Dia., 1 in. (25 mm) High, Stainless Steel
AAA297AK-999	UBSL	Isolation Tape, Protective Tape, 30-ft. (9,14 M) Roll
52100		Nut, M4, w/Captive Washer
52118		Nut, M5, w/Captive Washer
52159		Nut, M6, w/Captive Washer
52126		Nut, M8, w/Captive Washer
52134		Nut, M10, w/Captive Washer
GAA72BS6		Nut, M12, w/Captive Washer
GO2215A3		Nut, Spring, For demarcation inserts on steps, Bag of 36.
VP-849884		Screw, Decking, Stainless Steel, M4 x 10 mm (0.4 in.), - Hex Socket
VP-849887		Screw, Decking, Flat Head, Socket, M4 x 10 mm (0.4 in.), Brass, Box of 43.
VP-849886		Screw, Decking, Flat Head, Slotted, M4 x 30 mm (1.2 in.), Stainless Steel, Box of 100.
VP-849889		Screw, Decking, Slotted Flat Head, M6 x 12 mm (0.5 in.), Zinc Plated, Sold Singly
VP-849890		Screw, Decking, Phillips Flat Head, M6 x 12 mm (0.5 in.), Stainless Steel, Sold Singly
GAA72BW1	606, 506NCE, 508NCE, 512	Nut, Blind
GBA72BV1	606, 506NCE, 508NCE, 512	Nut, Blind
DIN7982B4.2X13	606, 506NCE, 508NCE, 512	Screw, Countersunk

Escalator Parts: Hardware



Hardware (continued)

Part No.	Escalator Type	Description
GO124T1		Screw, T-Head, M6 x 12 mm (0.48 in.), Sold Singly
GAA65DP20		Screw, T-Head, M6 x 12 mm (0.48 in.), Sold Singly
FX65BD3		Screw, T-Head, M6 x 13 mm (0.51 in.), Sold Singly
GX65BD500		Screw, T-Head, M6 x 16 mm (0.63 in.), Sold Singly
FX65BD1		Screw, T-Head, M6 x 19 mm (0.75 in.), Sold Singly
GX65BD502		Screw, T-Head, M6 x 19 mm (0.75 in.), w/1 Nut
GAA65DP21		Screw, T-Head, M6 x 20 mm (0.79 in.), Sold Singly
GAA65DP40		Screw, T-Head, M6 x 20 mm (0.79 in.), w/Washer Nut
GX65BD501		Screw, T-Head, M6 x 30 mm (1.18 in.), Sold Singly
GX65BD503		Screw, T-Head, M6 x 30 mm (1.18 in.), w/1 Nut
FX65BD2		Screw, T-Head, M6 x 32 mm (1.26 in.), Sold Singly
FX65BD500		Screw, T-Head, M6 x 35 mm (1.38 in.), Sold Singly
GAA65DP22		Screw, T-Head, M6 x 40 mm (1.58 in.), Sold Singly
GO56AA5		Screw, T-Head, M6 x 41 mm (1.61 in.), w/Nut & Washers Sold Singly
GAA65DP23		Screw, T-Head, M6 x 60 mm (2.36 in.), Sold Singly
FX65BD501		Screw, T-Head, M6 x 72 mm (2.83 in.), Sold Singly
GAA65DP1		Screw, T-Head, M8 x 20 mm (0.48 in.), Sold Singly
GO63Y17		Screw, T-Head, M8 x 20 mm (0.48 in.), Sold Singly
GO124T3		Screw, T-Head, M8 x 20 mm (0.48 in.), Sold Singly
GAA65DP30		Screw, T-Head, M8 x 20 mm (0.48 in.), w/1 Nut
GAA65DP50		Screw, T-Head, M8 x 25 mm (0.98 in.), Sold Singly
GAA65DP2		Screw, T-Head, M8 x 33 mm (1.3 in.), Sold Singly
GAA65DP31		Screw, T-Head, M8 x 33 mm (1.3 in.), w/1 Nut
GAA65DP10		Screw, T-Head, M8 x 33 mm (1.3 in.), Stainless Steel, Sold Singly
GAA65DP11		Screw, T-Head, M8 x 40 mm (1.58 in.), Stainless Steel, Sold Singly

NOTE: All T-Bolt lengths are measured from the underside of the head to the end of the bolt.

Escalator Parts: Hardware

Hardware (continued)

Part No.	Escalator Type	Description
GAA65DP4		Screw, T-Head, M8 x 60 mm (2.36 in.), Sold Singly
GAA65DP36		Screw, T-Head, M8 x 60 mm (2.36 in.), w/3 Nuts
GAA65DP12		Screw, T-Head, M8 x 60 mm (2.36 in.), Stainless Steel, Sold Singly
GAA65DP46		Screw, T-Head, M8 x 60 mm (2.36 in.), Stainless Steel, w/3 Nuts
GAA65DP5		Screw, T-Head, M8 x 80 mm (3.15 in.), Sold Singly
GAA65DP37		Screw, T-Head, M8 x 80 mm (3.15 in.), w/3 Nuts
GO65BT1		Screw, T-Head, M12 x 35 mm (1.38 in.), Sold Singly
GO65BT3		Screw, T-Head, M12 x 80 mm (3.15 in.), Sold Singly
GO65BT2		Screw, T-Head, M12 x 50 mm (1.97 in.), Sold Singly
GO63T3		Screw, T-Head, M12 x 67 mm (2.64 in.), Special, Sold Singly
GO63T501		Screw, T-Head, M16 x 50 mm (3.15 in.), Sold Singly
B124FA1	RB	Screw, Tread, Tapered Head. For removable step treads.
AAA94AP1	UBSL	Spring Clip. For securing glass inside handrail/guide.

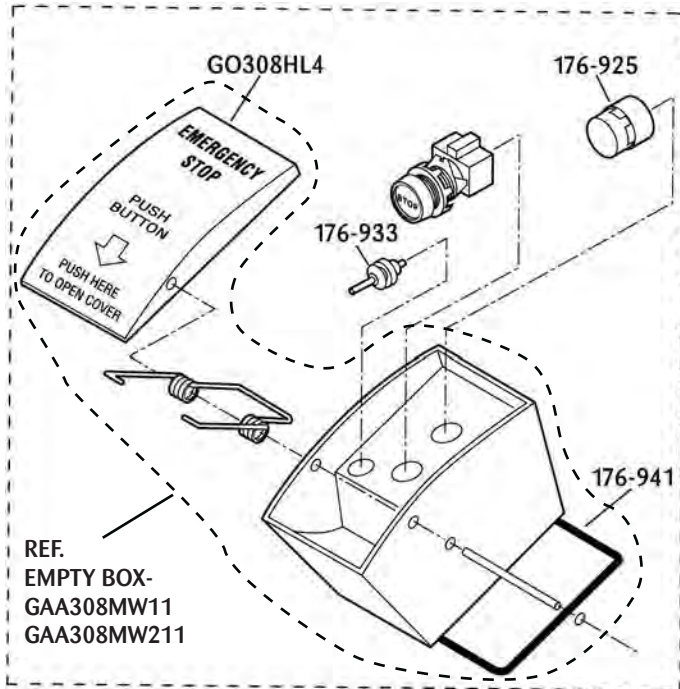
NOTE: All T-Bolt lengths are measured from the underside of the head to the end of the bolt.



Keyswitches, Covers, and Buzzers

Part No.	Escalator Type	Description
176-925		Buzzer, 220 VAC
176-941		O-Ring
176-933		Switch
GO308HL5	506	Cover, Emergency Stop, with Hardware & English and French Self-Adhesive Labels
GO308HL4	506	Cover, Emergency Stop, with Hardware & English Self-Adhesive Label
9703DM26	506	Emergency Stop Fixture, Complete, 220 VAC, with English & French Self-Adhesive Labels
9703DM4	506	Emergency Stop Fixture, Complete, 220 VAC, with English Self-Adhesive Label
GO102XF2	506	Self-Adhesive Label. For 9703JM1 start key contact.
9703JM1	506	Start Key Contact, Complete
GO329AB1	506 SL	Cap, Cover
GO147KB1	506 SL	Cover, Appearance
2700CBM1	506 SL	Kit, Cover with Labels, English
2700CBM2	506 SL	Kit, Cover with Labels, French
9703JJ1	506 SL	Kit, Emergency Stop Button Box, Complete Assembly, English, with Fault Finder Display
9703JJ3	506 SL	Kit, Emergency Stop Button Box, Complete Assembly, English, without Quick-Check Display
9703JJ5	506 SL	Kit, Emergency Stop Button Box, Complete Assembly, English. Display reads faults only.
9703JJ4	506 SL	Kit, Emergency Stop Button Box, Complete Assembly, French, without Quick-Check Display
9703JJ6	506 SL	Kit, Emergency Stop Button Box, Complete Assembly, French. Display reads faults only.
9703FE2	506 SL	LED Display, Quick-Check, with Logo, 5 x 7 Dot Matrix, with Cable & Hardware, 10 VDC. For Emergency Stop Button Kit 9703JJ1.
9703FE3	506 SL	LED Display, Quick-Check, without Logo, 5 x 7 Dot Matrix, with Cable & Hardware, 10 VDC. For Emergency Stop Button Kit 9703JJ1.
AAA92BB1	506 SL	Spring
SWT-U811MY3ZGE	506 SL	Switch

Escalator Parts: Keyswitches



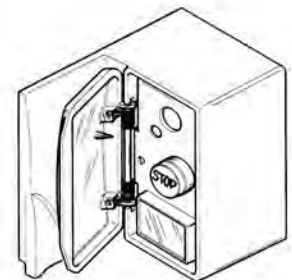
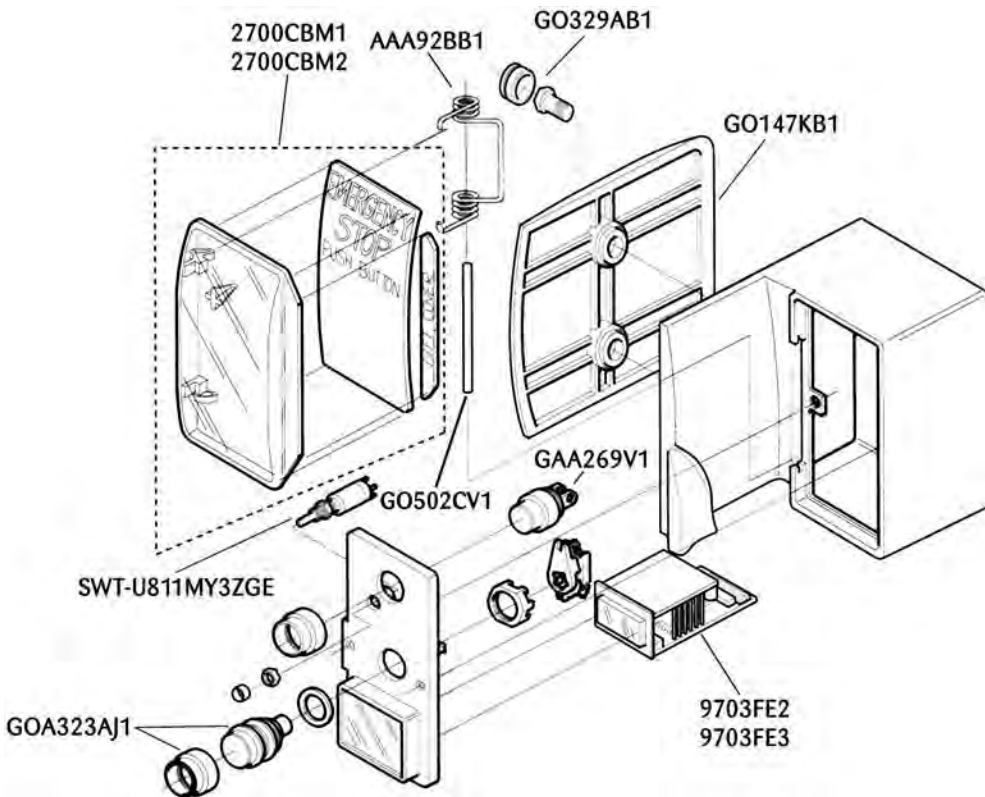
IDENTITIES ARE FOR
STRUCTURAL STAND ONLY
w/o SWITCH BOX.

- GO471ER1
- GO471ER3
- GO471ER6
- GO471ER7
- GO471ER9
- GO471ER12



GAA26220BV4
GAA26220BV26

506 Escal-Aire®



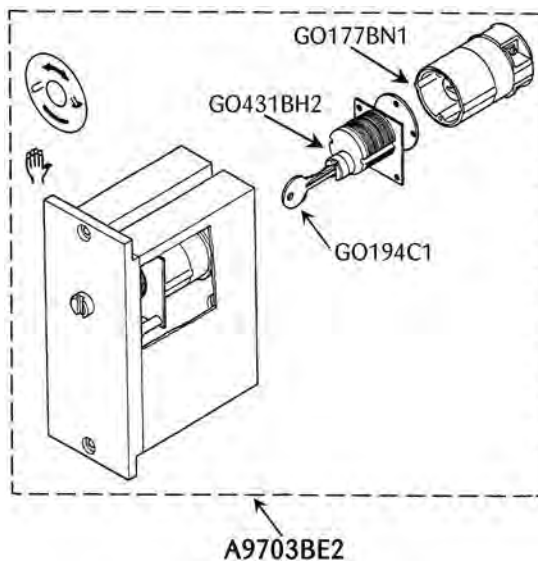
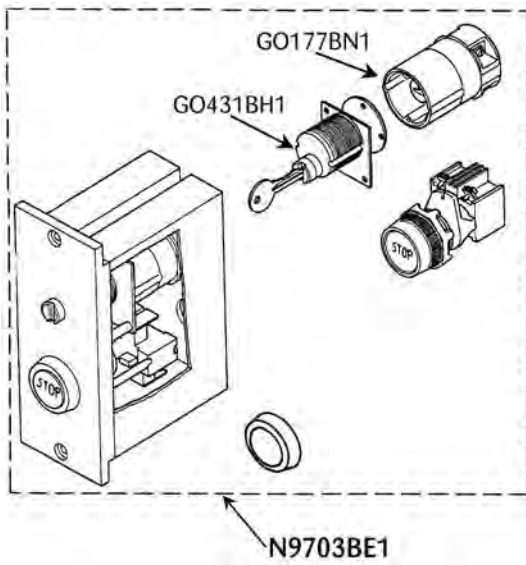
- 9703JJ3
- 9703JJ4
- 9703JJ5
- 9703JJ6

506 SL Escal-Aire®

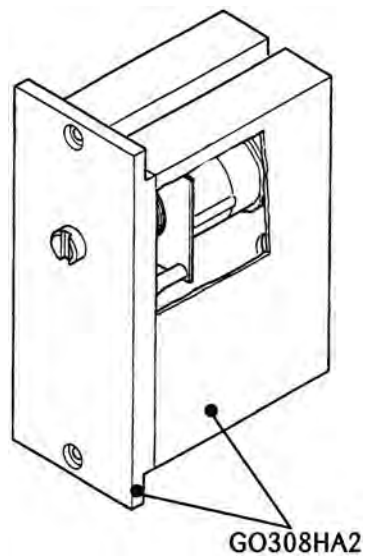
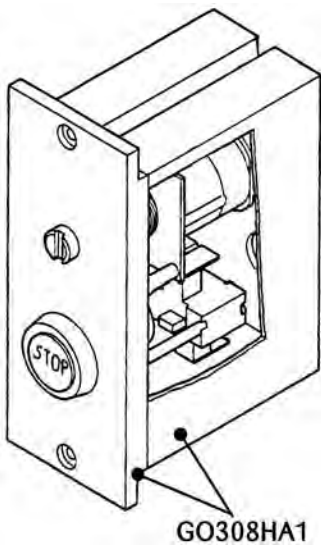
Keyswitches, Covers, and Buzzers (continued)

Part No.	Escalator Type	Description
GAA269V1	506, 506 SL	Buzzer, 24 VAC. For 9703DM4, 9703DM26, 9703JJ1, and 9703JJ3. Formerly p/n BUZZER-11806815.
GOA323AJ1	506, 506 SL, 510, 606	Pushbutton, Stop, Red. For N9703BE1, 9703DM4, 9703DM26, 9703JJ1, and 9703JJ3.
GO471ER7	506, 510	Stand, Stop Switch Mounting, Concentrical Newel, Bronze Satin Finish
GO471ER1	506, 510	Stand, Stop Switch Mounting, Concentrical Newel, Chromium Nickel Finish
GO308HA2	506, 510, 606	Box, Compact. For button fixture A9703BE2.
GO308HA1	506, 510, 606	Box, Compact. For button fixture N9703BE1.
N9703BE1	506, 510, 606	Button Fixture, Complete, with Stop Button and Keyswitch. Formerly p/n A9703BE1.
A9703BE2	506, 510, 606	Button Fixture, Complete, without Stop Button
GO194C1	506, 510, 606	Key. For button fixtures N9703BE1, A9703BE2, and 9703JM1. Formerly p/n OTISZM686-1.
GAA2622OAM500	506NCE	Key, EG0050 (Dimpled)
GO431BH2	506, 510, 606	Keyswitch. For button fixture A9703BE2.
GO431BH1	506, 510, 606	Keyswitch. For button fixtures N9703BE1 and 9703JM1.
GO102RV1	506, 510, 606	Self-Adhesive Label. For button fixture A9703BE2.
GO102RT1	506, 510, 606	Self-Adhesive Label. For button fixture N9703BE1. Formerly p/n GO102LD1.
GO177BN1	506, 510, 606	Switch. For button fixture N9703BE1, A9703BE2, and 9703JM1.
GO471ER12	J Escal-Aire®	Stand, Stop Switch Mounting, Bronze Mirror Finish
GO471ER9	J Escal-Aire®	Stand, Stop Switch Mounting, Bronze Satin Finish
GO471ER3	J Escal-Aire®	Stand, Stop Switch Mounting, Brush Chromium Nickel Finish
GO471ER6	J Escal-Aire®	Stand, Stop Switch Mounting, Mirror Chromium Nickel Finish

Escalator Parts: Keyswitches



506, 510, 606

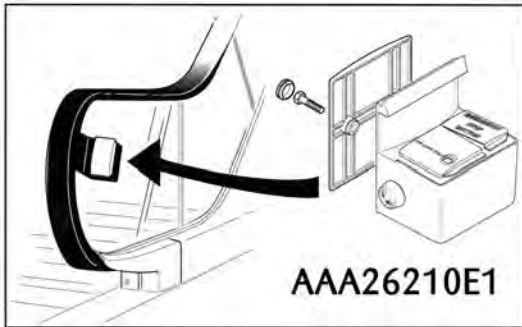


Keyswitches, Covers, and Buzzers (continued)

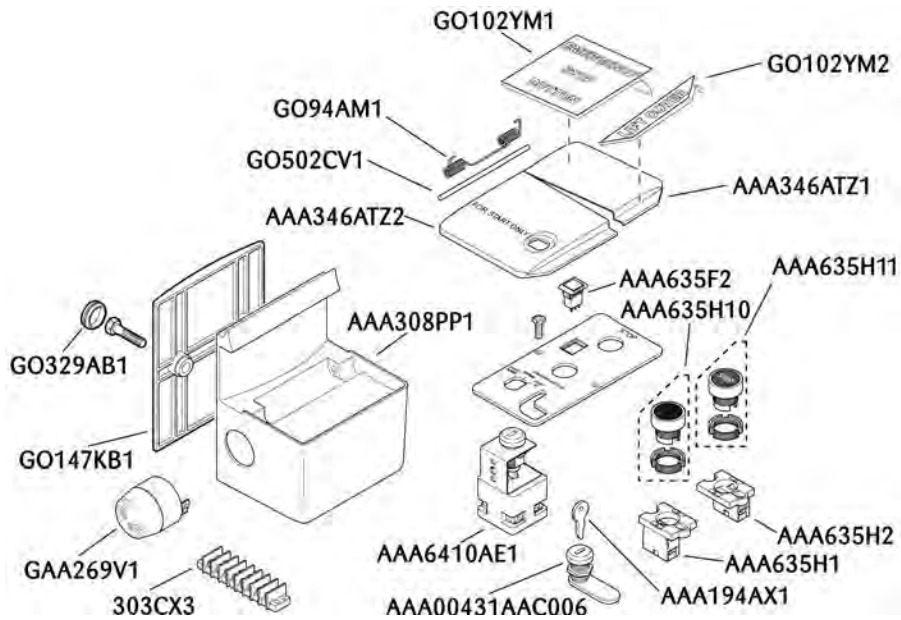
Starting Devices (For New York City Only)

Part No.	Escalator Type	Description
AAA26210E1	506 SL	Assembly, Retrofit Start/Stop Device, NYC Code
GO502CV1	506 SL	Axle
AAA308PP1	506 SL	Box
GAA269V1	506 SL	Buzzer, 24 VAC
GO329AB1	506 SL	Cap, Cover
AAA635H2	506 SL	Collar, Mounting (Switch, 1 NC Contact). For stop.
AAA635H1	506 SL	Collar, Mounting (Switch, 1 NO Contact). For start.
GO147KB1	506 SL	Cover, Appearance
AAA346ATZ2	506 SL	Cover, Clear. For over start keyswitch and button.
AAA346ATZ1	506 SL	Cover, Clear. For over stop button.
AAA147PH1	506 SL	Faceplate, Black with White Lettering
AAA635H10	506 SL	Head, Operator, Black. For start.
AAA635H11	506 SL	Head, Operator, Red, Button Marked STOP
AAA194AX1	506 SL	Key
AAA6410AE1	506 SL	Keyswitch, Assembly with 2 Keys
GO102YM1	506 SL	Label, Marked EMERGENCY STOP PUSHBUTTON
GO102YM2	506 SL	Label, Marked LIFT COVER
AAA00431AAC006	506 SL	Lock, with 2 Keys
GO94AM1	506 SL	Spring
AAA635F2	506 SL	Switch, Buzzer
303CX3	506 SL	Terminal Block

Escalator Parts: Keyswitches



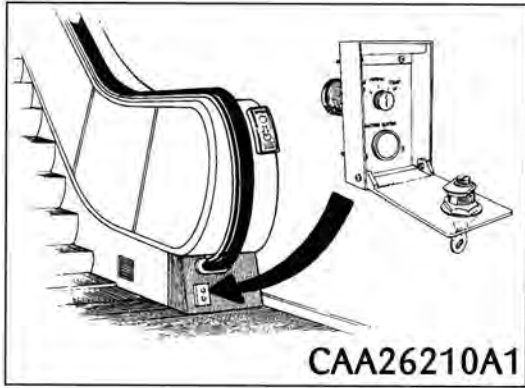
506 SL Escalator & Escal-Aire® Retrofit Starting Device



Keyswitches, Covers, and Buzzers (continued)**Starting Devices (For New York City Only)** (continued)

Part No.	Escalator Type	Description
CAA26210A1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Assembly, Retrofit Starting Device
2700AEM1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Assembly, Retrofit Starting Device, Kit, with Separate Panel-Mounted Stop Button Assembly
CAA308G1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Box
CAA316AE1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Bracket
AAA283ALM1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Bracket
AAA635H1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Collar, Mounting (Switch, 1 NC Contact). For start.
AAA635H2	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Collar, Mounting (Switch, 1 NO Contact). For stop.
CAA346C1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Cover, Clear
AAA194AX1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Key
AAA6410AE1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Keyswitch, Assembly with 2 Keys
AAA102N1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Label, Black Background with White Lettering
AAA102P1	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Label, Black Background without Lettering
AAA00431AAC005	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Lock, Assembly, with 2 Keys
AAA635H10	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Operator, Head, Black. For start.
AAA635H11	506, 510, J, RBC, RBD Escalators; 506, 510, J, RA, RB,RBC, RBD Escal-Aires®	Operator, Head, Red, Button Marked STOP

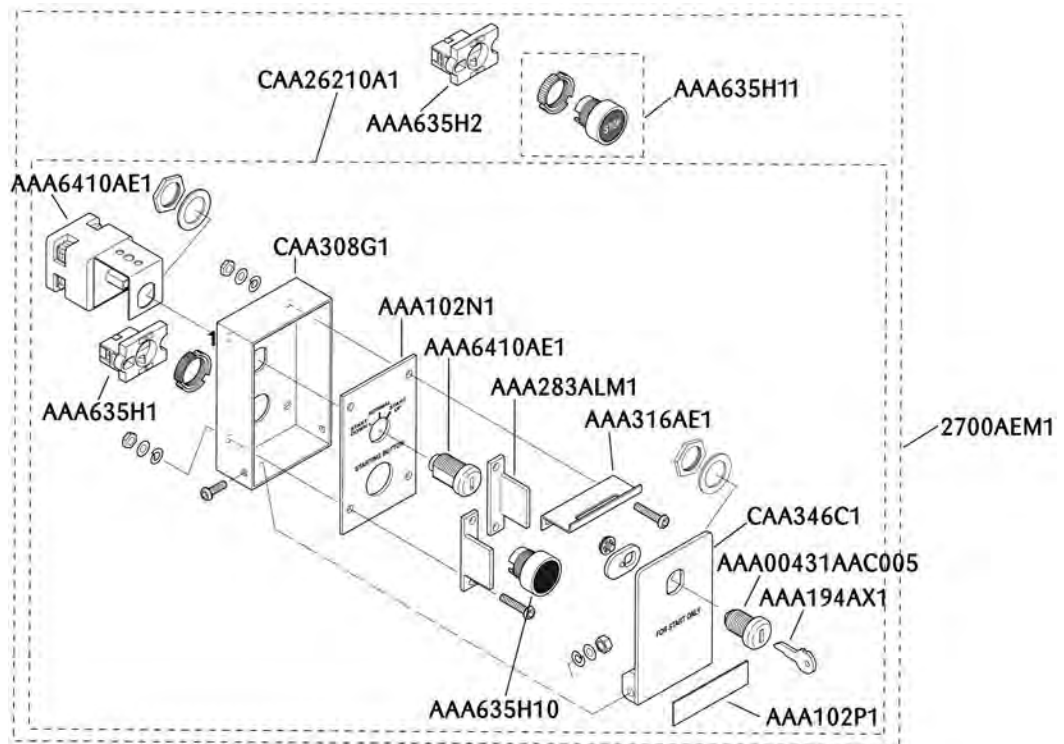
Escalator Parts: Keyswitches



CAA26210A1

Retrofit Starting Device for:

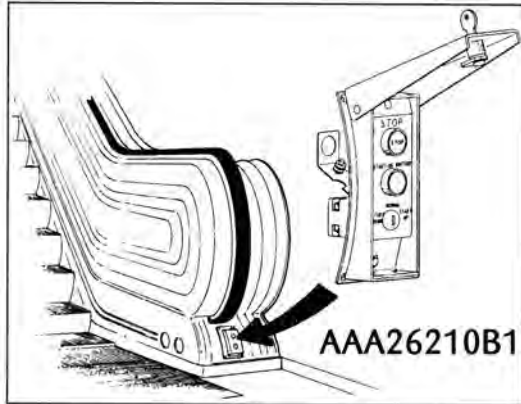
- 1950s–1970s J, RB, RBC, RBD Escalators & Escal-Aires®
- 1980s 506, 510 Escalators & Escal-Aires®
- All Non-Otis Models



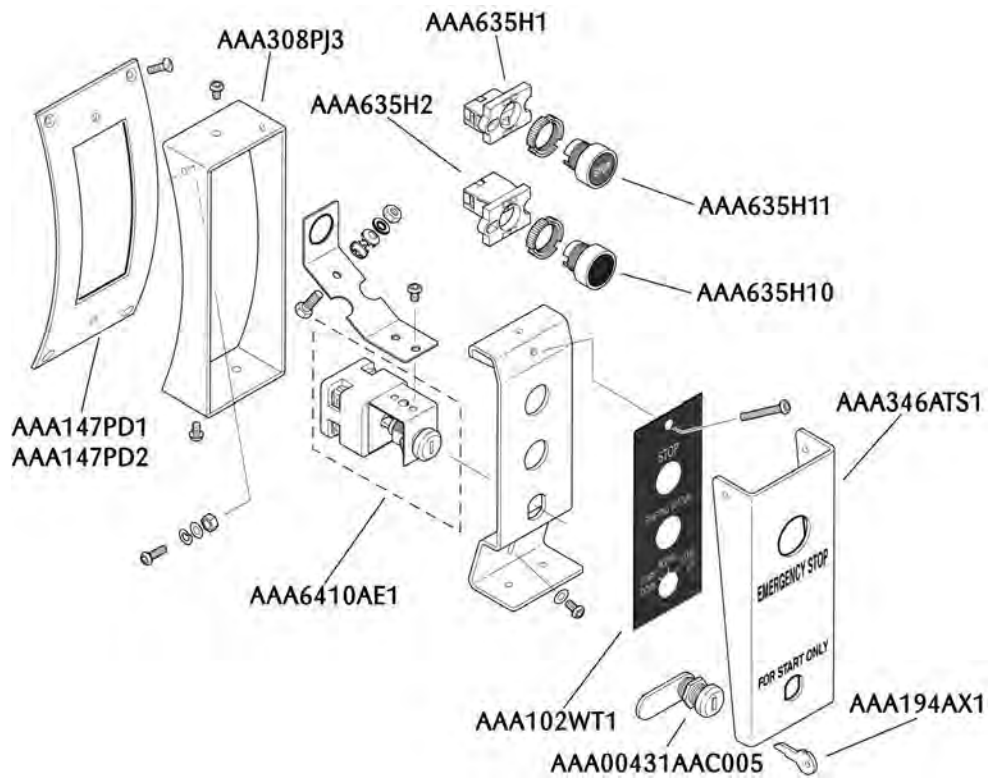
Keyswitches, Covers, and Buzzers (continued)**Starting Devices (For New York City Only)** (continued)

Part No.	Escalator Type	Description
AAA26210B1	ML Escalators	Assembly, Retrofit Start/Stop Device, NYC Code
AAA308PJ3	ML Escalators	Box
AAA635H2	ML Escalators	Collar, Mounting (Switch, 1 NC Contact). For stop.
AAA635H1	ML Escalators	Collar, Mounting (Switch, 1 NO Contact). For start.
AAA346ATS1	ML Escalators	Cover, Clear
AAA147PD1	ML Escalators	Faceplate, Mounting with Cutout
AAA147PD2	ML Escalators	Faceplate, Mounting without Cutout, without 2 Holes. For covering location of old assembly.
AAA635H10	ML Escalators	Head, Operator, Black. For start.
AAA635H11	ML Escalators	Head, Operator, Red, Button Marked STOP
AAA194AX1	ML Escalators	Key
AAA6410AE1	ML Escalators	Keypad, Assembly with 2 Keys
AAA102WT1	ML Escalators	Label, Black Background with White Lettering
AAA00431AAC005	ML Escalators	Lock, with 2 Keys

Escalator Parts: Keyswitches



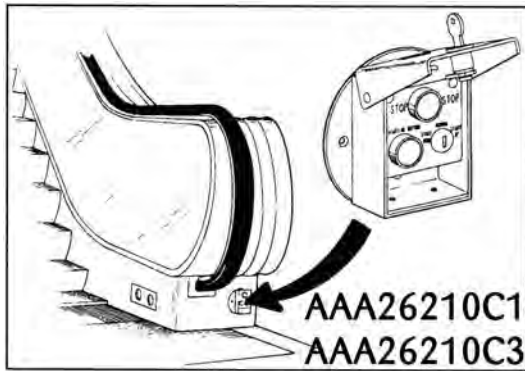
**Retrofit Starting Device
for 1930s ML Escalators**



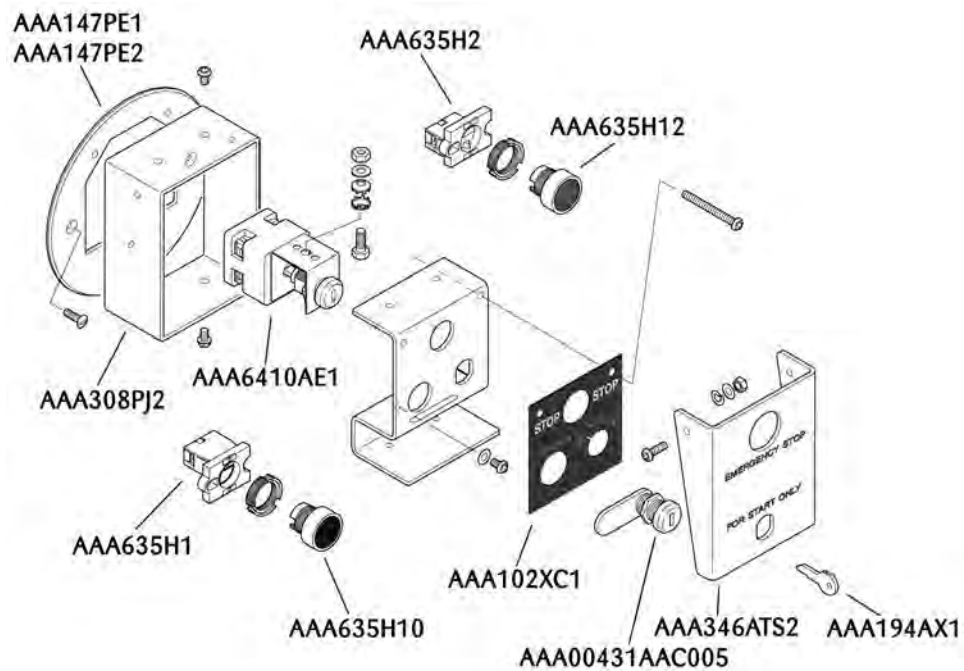
Keyswitches, Covers, and Buzzers (continued)**Starting Devices (For New York City Only)** (continued)

Part No.	Escalator Type	Description
AAA26210C1	O Escalators	Assembly, Retrofit Starting Device, with Faceplate
AAA308PJ2	O Escalators	Box
AAA635H2	O Escalators	Collar, Mounting (Switch, 1 NC Contact). For stop.
AAA635H1	O Escalators	Collar, Mounting (Switch, 1 NO Contact). For start.
AAA346ATS2	O Escalators	Cover, Clear
AAA147PE1	O Escalators	Faceplate, Mounting with Cutout
AAA147PE2	O Escalators	Faceplate, Mounting without Cutout For covering location of old assembly.
AAA635H10	O Escalators	Head, Operator, Black. For start.
AAA635H12	O Escalators	Head, Operator, Red, Button, Marked STOP
AAA194AX1	O Escalators	Key
AAA6410AE1	O Escalators	Keyswitch, Assembly with 2 Keys
AAA102XC1	O Escalators	Label, Black Background with White Lettering
AAA00431AAC005	O Escalators	Lock, Assembly with 2 Keys

Escalator Parts: Keyswitches



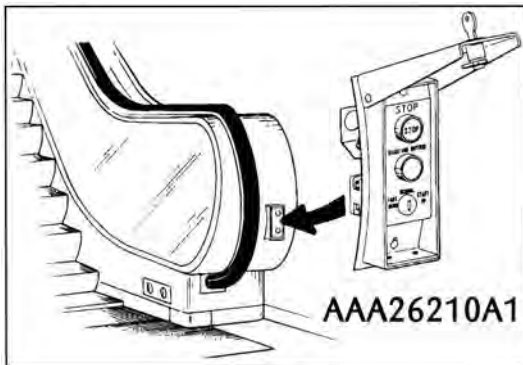
**Retrofit Starting Device
for 1940s O Escalators**



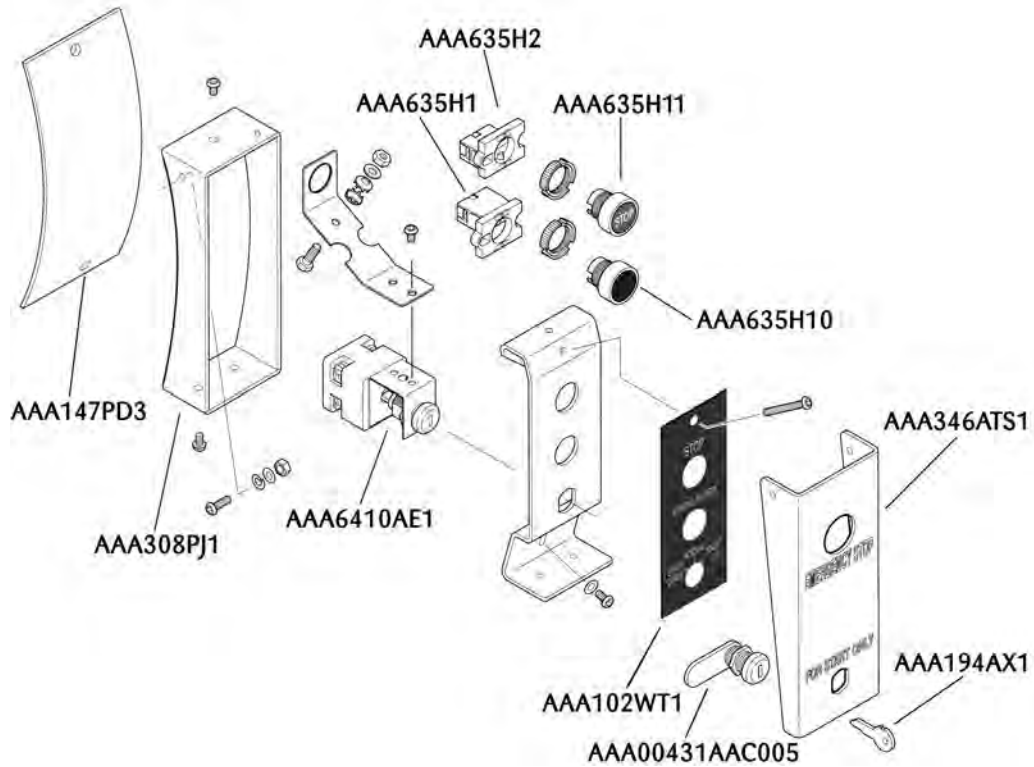
Keyswitches, Covers, and Buzzers (continued)**Starting Devices (For New York City Only)** (continued)

Part No.	Escalator Type	Description
AAA26210A1	R, RA, RB Escalators	Assembly, Retrofit Start/Stop Device, NYC Code
AAA308PJ1	R, RA, RB Escalators	Box
AAA635H2	R, RA, RB Escalators	Collar, Mounting (Switch, 1 NC Contact). For stop.
AAA635H1	R, RA, RB Escalators	Collar, Mounting (Switch, 1 NO Contact). For start.
AAA346ATS1	R, RA, RB Escalators	Cover, Clear
AAA147PD3	R, RA, RB Escalators	Faceplate, Blank For covering location of old assembly.
AAA635H10	R, RA, RB Escalators	Head, Operator, Black. For start.
AAA635H11	R, RA, RB Escalators	Head, Operator, Red, Button, Marked STOP
AAA194AX1	R, RA, RB Escalators	Key
AAA6410AE1	R, RA, RB Escalators	Keyswitch, Assembly with 2 Keys
AAA102WT1	R, RA, RB Escalators	Label, Black Background with White Lettering
AAA00431AAC005	R, RA, RB Escalators	Lock, Assembly with 2 Keys

Escalator Parts: Keyswitches



**Retrofit Starting Device for
1950s–1960s R, RA, RB Escalators**

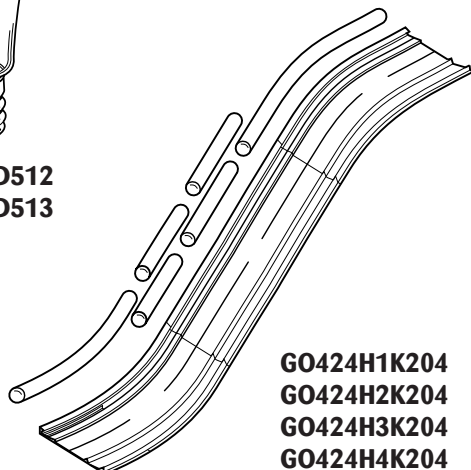


Lighting—Balustrade, Comb & Under Step

Part No.	Watts	Volts	Escalator Type	Description
GO424H3	---	---	506	Lamp, Straight (1,4 M [4.6 ft.])
6599D2	---	---	32 R, 48 R, 32 RB, 48 RB	Bulb, Comb Light
1S-GO50AAR6000	---	---	506	Cover, Lens, Shape (6 M [19.7 ft.] long) for Handrail/ Adjacent, Aluminum Balustrade Lighting
1S-GOC50ABF6000	---	---	506	Cover, Lens, Shape (6 M [19.7 ft.] long) for Handrail/ Adjacent, Stainless Balustrade Lighting
GO424H3K204	---	---	506, 510	Lamp, Green (straight, 1,4 M [4.6 ft.])
GO424H4K204	---	---	506, 510	Lamp, Green (straight, 1,8 M [5.9 ft.])
GO424H2	---	---	506, 510	Lamp, Lower Landing (curved)
GO424H2K204	---	---	506, 510	Lamp, Lower Landing, Green (curved)
GO424H1	---	---	506, 510	Lamp, Upper Landing (curved)
GO424H1K204	---	---	506, 510	Lamp, Upper Landing, Green (curved)
VP-877730	---	---	506, 510	Starter. For 460-78 lamp fixture.
GX6599D512	15	110	506, 510, 606	Bulb, Comb Light. For behind GO386ARW3 lens.
GX6599D513	15	220	506, 510, 606	Bulb, Comb Light. For behind GO386ARW3 lens.
GO180ABD1	---	---	506, 510, 606	Holder
460-78	20	110	506, 510, 606	Lamp Fixture, Under-Step, 60 Hz, ~25.5 in. (64,7 cm) Long, w/o Bulb (Bulb P/N:129-809)
GAA424BY1				Lamp Fixture (Special Order)
GAA417BH2				Lamp Fixture, Demarcation (Use: DAA424P11 Fixture & DAA26220AD2 Power Supply)



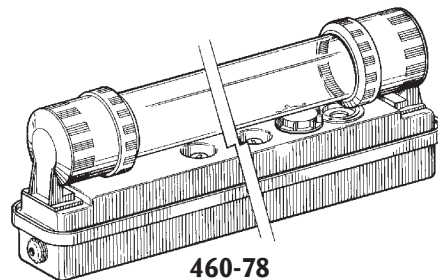
GX6599D512
GX6599D513



GO424H1K204
GO424H2K204
GO424H3K204
GO424H4K204



GAA424BY1
GAA417BL1 (Similar)

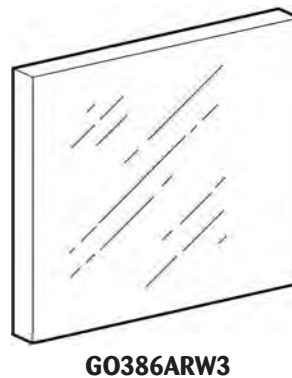
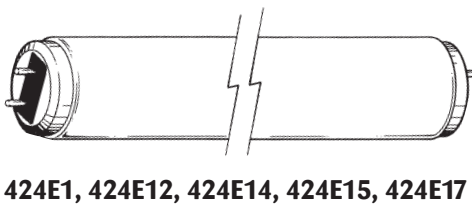
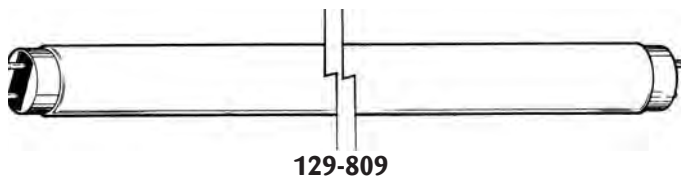


460-78
GAA417BH2 (Similar)

Escalator Parts: Lighting

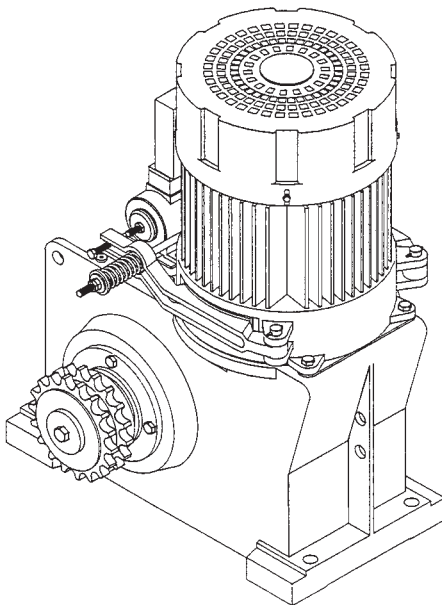
Lighting—Balustrade, Comb & Under Step (continued)

Part No.	Watts	Volts	Escalator Type	Description
129-809	---	---	506, 510, 606	Lamp, Fluorescent, TDL20/17 GRU, Green, ~24 in. (61 cm) Long. For 460-78 & GAA417BH2 lamp fixtures.
GO386ARW3	---	---	506, 510, 606, J	Lens, Comb Lighting, White Plastic, 5 x 6 cm (2 in. x 2.4 in.)
5LS2151-1AG	---	---	506, 510, 606	Sleeve, Clear. For 460-78 lamp fixture.
443AJ1	---	---	O	Lens, Comb
443AR1	---	---	R, RB	Lens, Comb Light, Glass, 8 in. x 1.3 in. (20,3 x 3,3 cm)
2700AAS1	---	---		Kit, Comb Light, retrofit (w/fixture, 5-3/4 in. [14,6 cm] lamp and mounting material)
GO424AE1	---	---		Lamp, Fluorescent, 5-3/4 in. (146 mm) Long x 5/8 in. (16 mm) Diameter. For use in comb light kit 2700AAS1.
424E1	14	---		Lamp, Fluorescent, 15 in. (38,1 cm) Long x 1.5 in. (38 mm) Diameter, GE p/n F14T12/CW
424E14	15	---	---	Lamp, Fluorescent, 18 in. (45,7 cm) Long x 1.5 in. (38 mm) Diameter. GE p/n F15T12/CW.
424E15	20	---	---	Lamp, Fluorescent, 24 in. (61 cm) Long x 1.5 in. (38 mm) Diameter. GE p/n F20T12/CW.
424E12	30	---	---	Lamp, Fluorescent, 36 in. (91,4 cm) Long x 1.5 in. (38 mm) Diameter. GE p/n F30T12/CW.
424E17	40	---	---	Lamp, Fluorescent, 48 in. (1,22 M) Long x 1.5 in. (38 mm) Diameter. GE p/n F40/CW.
VP-804550			J	Lens & Frame - Comb Light - Brass
VP-804555			J	Lens & Frame - Comb Light - Stainless Brush

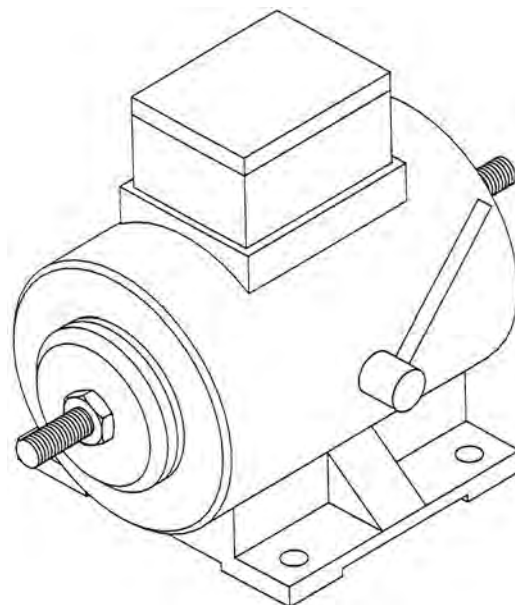


Machines

Part No.	Machine Type	VAC	Magnet Force per System	Escalator Type	Description
GO286T1	16 VEC-RH			506, 506 SL, 606	Arm, Brake
GO286AF1	16 VEC-RH			506, 506 SL, 606	Arm, Brake. Set up for lining wear contact.
GO2500AX5	16 VEC-RH			506, 506 SL, 606	Kit, Bearing, Gearcase End Sprocket Shaft
GO2500AX9	16 VEC-RH			506, 506 SL, 606	Kit, Bearing, Output End Sprocket Shaft
GO2500AX6	16 VEC-RH			506, 506 SL, 606	Pin, Brake
GO222P1	16 VEC-RH	220	230–480 N	506, 506 SL, 606	Solenoid, Brake
GO222P2	16 VEC-RH	220	510–550 N	506, 506 SL, 606	Solenoid, Brake
GO222P9	16 VEC-RH	120	510–550 N	506, 506 SL, 606	Solenoid, Brake (replacing GO222P6)
GO222P10	16 VEC-RH	120	230–480 N	506, 506 SL, 606	Solenoid, Brake (replacing GO222P7)
GO222P4	16 VEC-RH	220	230–480 N	506, 506 SL, 606	Solenoid, Brake (special order only)
GO222P11	16 VEC-RH	220	230–480 N	506, 506 SL, 606	Solenoid, Brake (special order only)
GO222P5	16 VEC-RH	220	510–550 N	506, 506 SL, 606	Solenoid, Brake (special order only)
GO222P8	16 VEC-RH	220	510–550 N	506, 506 SL, 606	Solenoid, Brake (special order only)
GO222P3	16 VEC-RH	220	650–800 N	506, 506 SL, 606	Solenoid, Brake (special order only)
GO90AE1	16 VEC-RH			506, 506 SL, 606	Spring



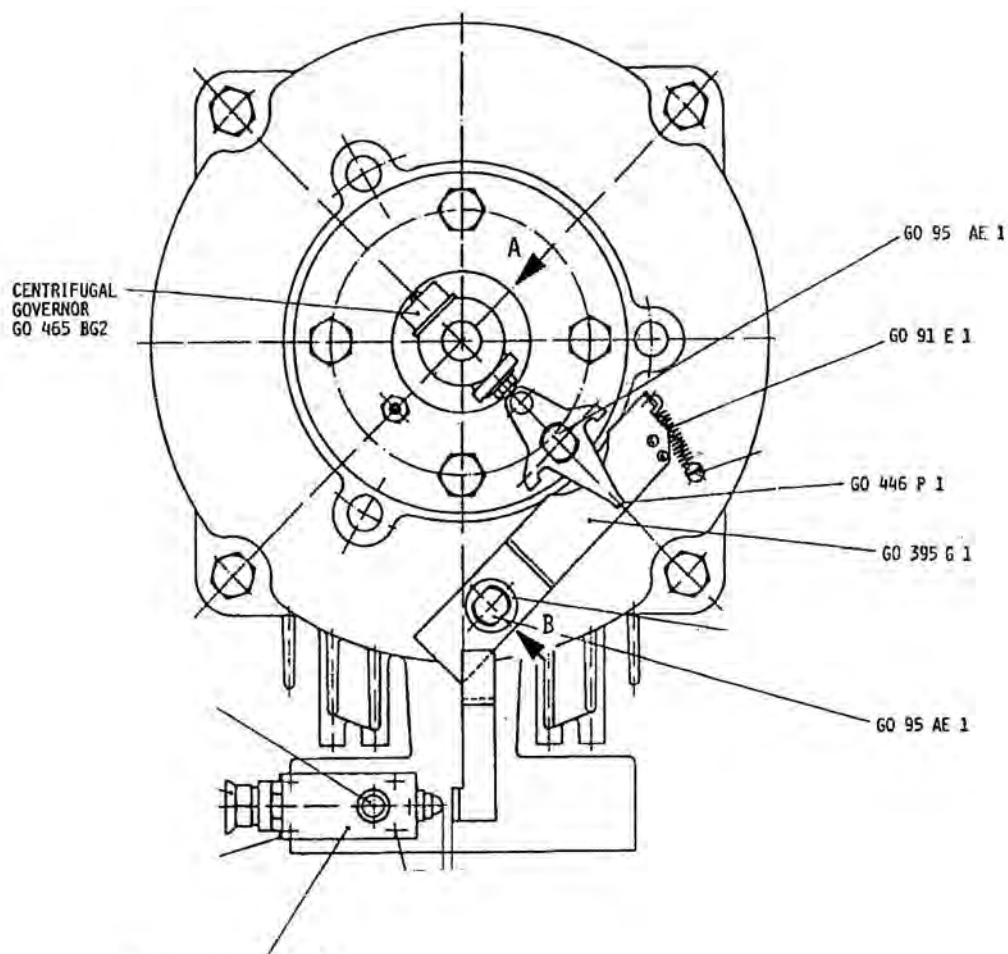
16 VEC-RH Machine



Brake Solenoid for 16 VEC-RH Machine

Machines

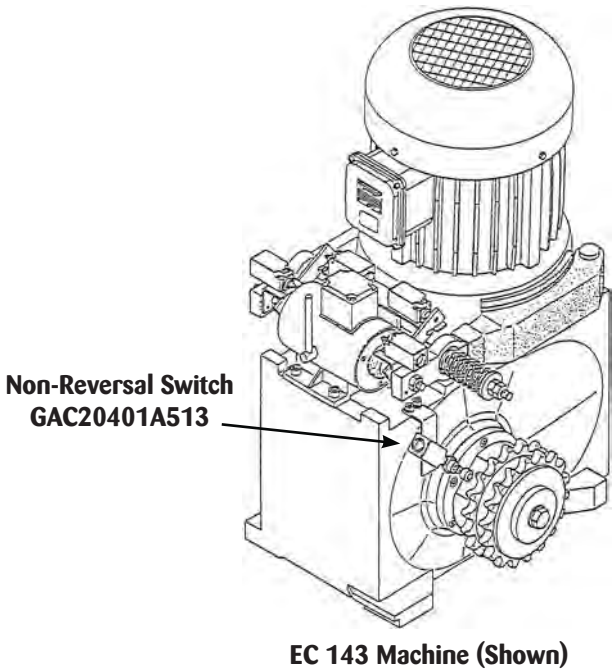
Overspeed Governor – 16VEC-RH Machine (506-Escalaire application)



GOA177 BX 4 or Over Speed Governor Switch GO177AG5

Machines (continued)

Part No.	Machine Type	VAC	Escalator Type	Description
GAA20401A524	EC 143		506, 606	Bearing Set, Motor, for 7.5 KW and Smaller Motors.
GAA20401A525	EC 143		506, 606	Bearing Set, Motor. For larger than 7.5 KW motors.
GAA20401A522	EC 143		506, 606	Bearing Set. For gearcase fast shaft.
GAA20401A501	EC 143		506, 606	Governor, Overspeed
GAA20401A506	EC 143		506, 606	Lever, Brake, with Lining
GAA20401F580	EC 143		506, 606	PC Board. For GAA20401F554 brake solenoid.
GAA20401F584	EC 143		506, 606	PC Board. For GAA20401F562 brake solenoid.
GAA20401A517	EC 143		506, 606	Seal, Rotary Shaft (gearcase top)
GO222P__	EC 143		506, 606	Solenoid (Specify proper older version, providing voltage and force markings off solenoid data tag)
GAA20401F562	EC 143	120	506, 606	Solenoid, Brake
GAA20401F554	EC 143	230	506, 606	Solenoid, Brake
GAA20401A508	EC 143		506, 606	Spring, Brake
GAA20401A505	EC 143		506, 606	Switch, Governor. For machines manufactured after June 1990.
GAA20401A503	EC 143		506, 606	Switch, Governor. For machines manufactured before June 1990.
GAA20401F555	ECH2,H3		NCE	Solenoid, Brake 230V (Ref. 0-21CH)
GAA20401F563	ECH2,H3		NCE	Solenoid, Brake 120VAC (Ref. 0-11CH)
GAA20401F581	ECH2,H3	230		PC Board - For Use w/GAA20401F555
GAA20401F585	ECH2,H3	120		PC Board - For Use w/GAA20401F563



Brake Solenoid

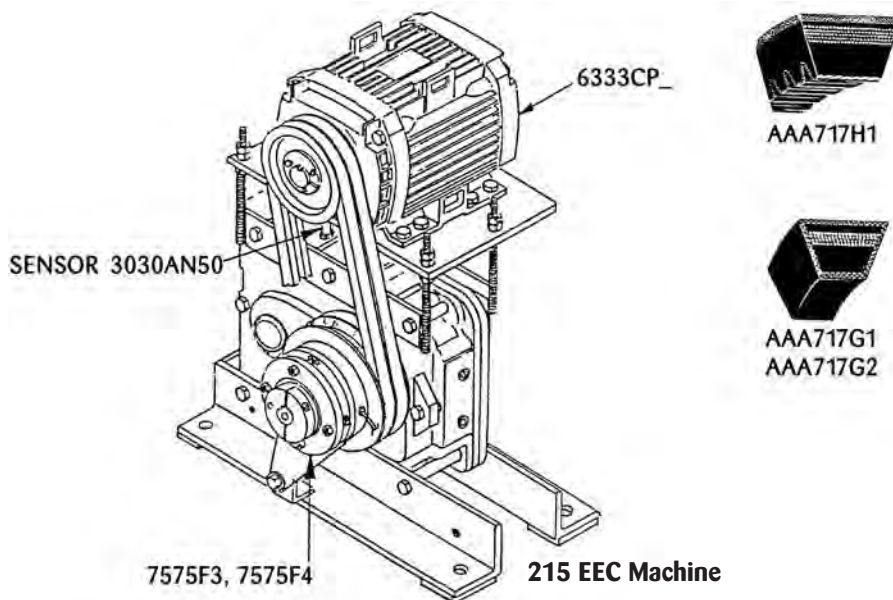


PC Board

Escalator Parts: Machines

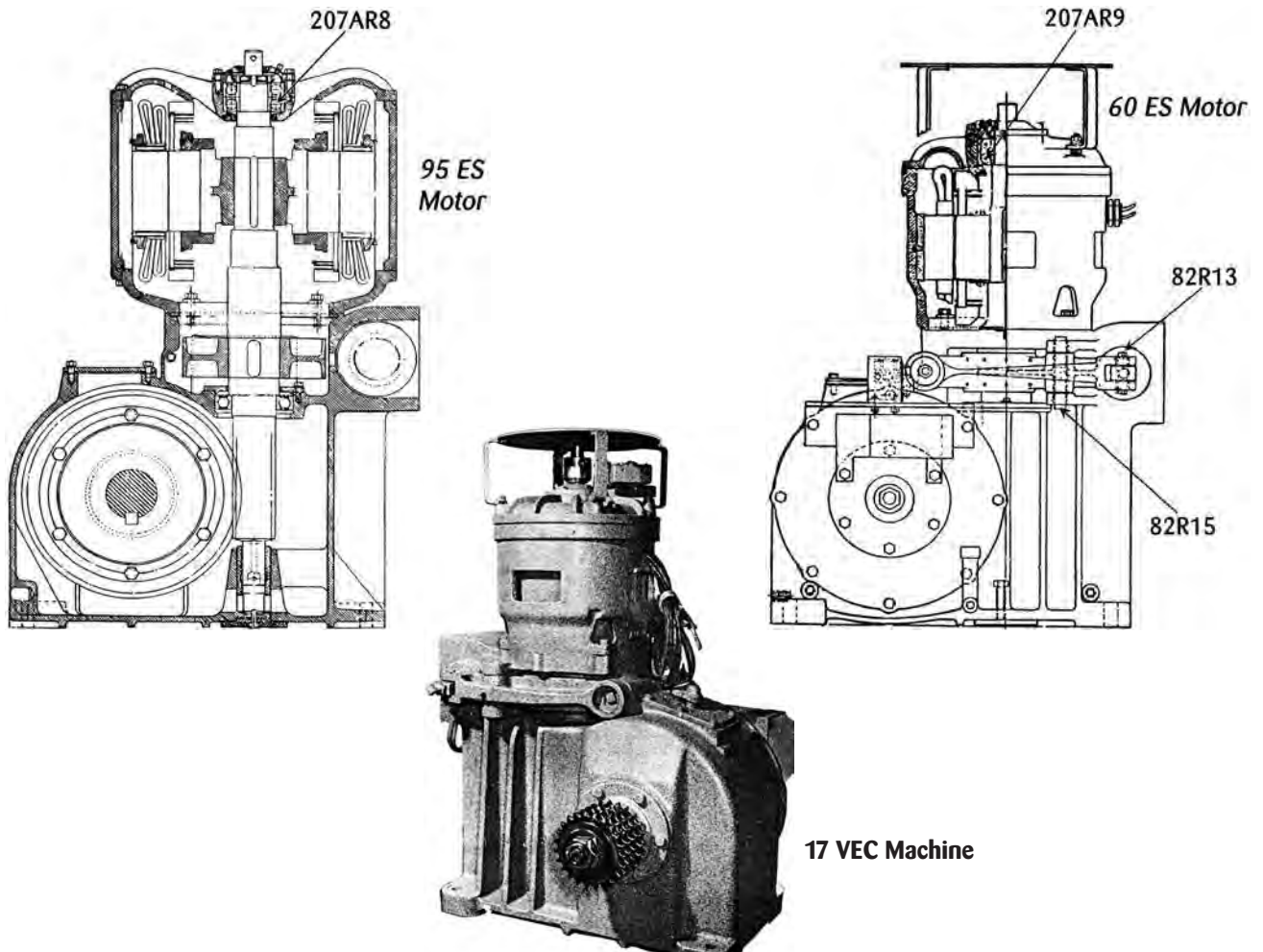
Machines (continued)

Part No.	Machine Type	VAC	Escalator Type	Description
7575F3	215 EEC		J	Brake, Electrical, 10–55 ft.-lb. (13,57–20,36 NM) Torque
7575F4	215 EEC		J	Brake, Electrical, 30–85 ft.-lb. (40,7–115,3 NM) Torque
7575B3	215 EEC		J	Helical Gear Box Assembly, Complete with Integral Shaft
6333CP5	215 EEC	200	J	Motor, 10 HP, 1745 RPM
6333CP6	215 EEC	230/460	J	Motor, 10 HP, 1745 RPM
6333CP12	215 EEC	575	J	Motor, 10 HP, 1745 RPM
6333CP13	215 EEC	200	J	Motor, 15 HP, 1750 RPM
6333CP15	215 EEC	230/460	J	Motor, 15 HP, 1750 RPM
6333CP16	215 EEC	575	J	Motor, 15 HP, 1750 RPM
6333CP1	215 EEC	200	J	Motor, 5 HP, 1745 RPM
6333CP2	215 EEC	230/460	J	Motor, 5 HP, 1745 RPM
6333CP8	215 EEC	575	J	Motor, 5 HP, 1745 RPM
6333CP3	215 EEC	200	J	Motor, 7.5 HP, 1755 RPM
6333CP4	215 EEC	230/460	J	Motor, 7.5 HP, 1755 RPM
6333CP10	215 EEC	575	J	Motor, 7.5 HP, 1755 RPM
SENSOR 3030AN50	215 EEC		J	Sensor, Magnetic, Under-Overspeed
AAA717G1	215 EEC		J	V-Belt, Smooth (double ~ 54 in. [1,4 M])
AAA717G2	215 EEC		J	V-Belt, Smooth (double ~ 58 in. [1,5 M])
AAA717H1	215 EEC		J	V-Belt, Cogged (single ~ 54 in. [1,4 M])



Machines (continued)

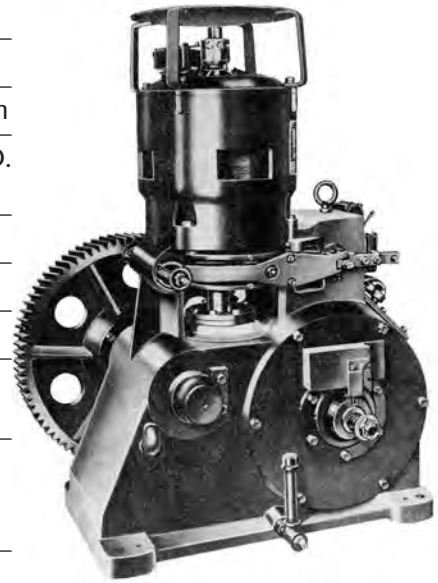
Part No.	Machine Type	Escalator Type	Description
209B19	17 VEC	J, R, RB, RBC	Bearing, Main Drive shaft, 2 per Shaft
209A3	17 VEC	J, R, RB, RBC	Bearing, Needle, for Brake Arms, 4 per Machine, Center Pivot
209A6	17 VEC	J, R, RB, RBC	Bearing, Needle, for Brake Arms, 4 per Machine, End Pivot at Cores
207AR9	17 VEC	J, R, RB, RBC	Bearing, Thrust, 60 ES Motor
207AR8	17 VEC	J, R, RB, RBC	Bearing, Thrust, 95 ES Motor
222EN1	17 VEC	J, R, RB, RBC	Coil, Brake
A400DT2	17 VEC	J, R, RB, RBC	Core, Magnet, Female. Includes pin 81BM1.
A400DY1	17 VEC	J, R, RB, RBC	Core, Magnet, Male
416AJ1	17 VEC	J, R, RB, RBC	Lining, Brake Lever, 2.75 in. (70 mm) Wide, 5.5 in. Long
82R13	17 VEC	J, RBC	Pin, Pivot, Brake Lever at Cores
82R15	17 VEC	J, RBC	Pin, Pivot, Brake Lever to Case



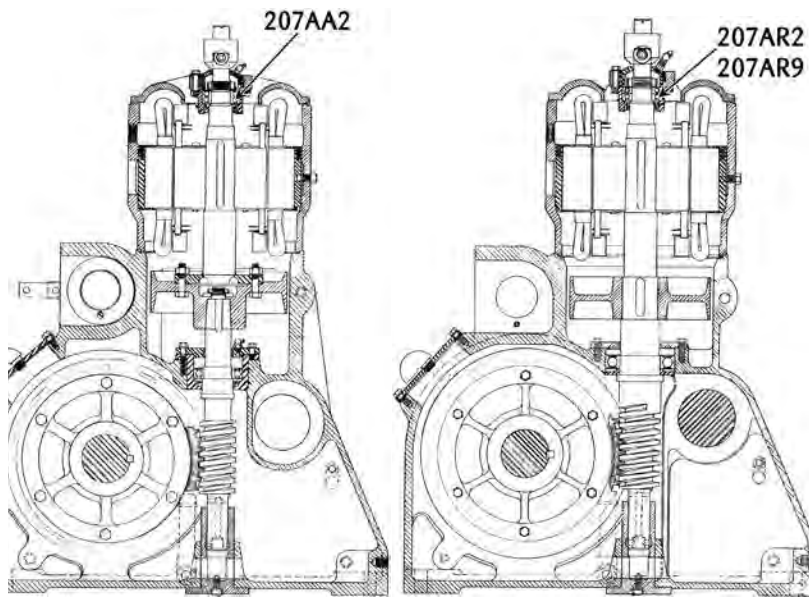
Escalator Parts: Machines

Machines (continued)

Part No.	Machine Type	Escalator Type	Description
207AR2	16 VE, 16 VEG	R, RB	Bearing, Top of Motor, 2.8 in. OD, Post 1951
207AA2	16 VE, 16 VEG	R, RB	Bearing, Top of Motor, 2.8 in. OD, Pre-1951
207AR9	16 VE, 16 VEG	J, RBCJ	Bearing, Top of Motor, 3.9 in. OD
321BF1	16 VE, 16 VEG	R, RB	Bushing, Flange, for Wormshaft Bottom
335E39	16 VE, 16 VEG	R, RB	Bushing, Oil-less, 0.75 in. (19 mm) OD. For early brake arms, 2 per machine.
222KA1	16 VE, 16 VEG	R, RB	Coil, Brake
222KA5	16 VE, 16 VEG	R, RB	Coil, Brake
400CA2	16 VE, 16 VEG	R, RB	Core, Magnet, with Bolt and Set Screw
400CA3	16 VE, 16 VEG	R, RB	Core, Magnet, with Guide, Bolt, and Set Screw
A416R1	16 VE, 16 VEG	R, RB	Lining, Brake Shoe, 2.75 in. (70 mm) Wide, 3 in. (76 mm) Long, 4 per Machine
136R1	16 VE, 16 VEG	R, RB	Tube, Brake Core

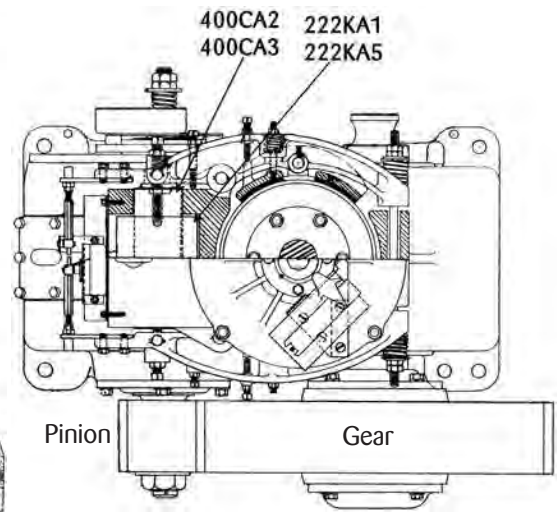


16 VE Machine



Pre-1951 16 VEG Machine

Post-1951



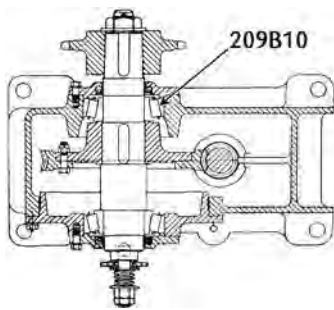
Pinion

Gear

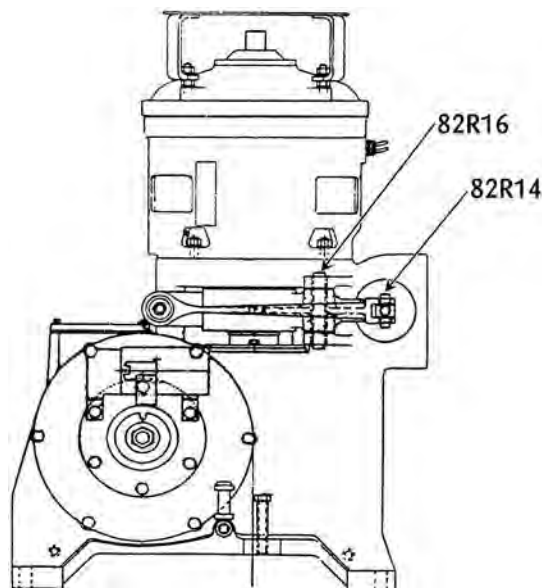
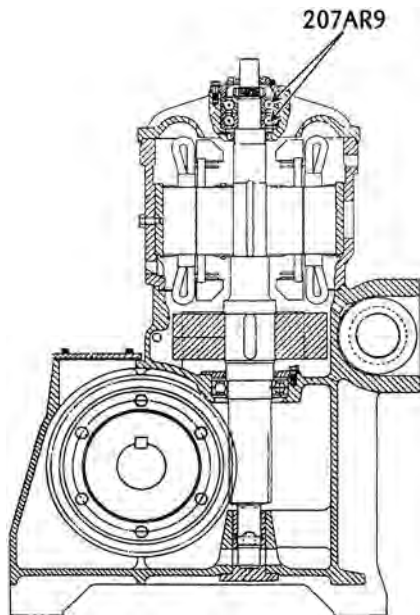
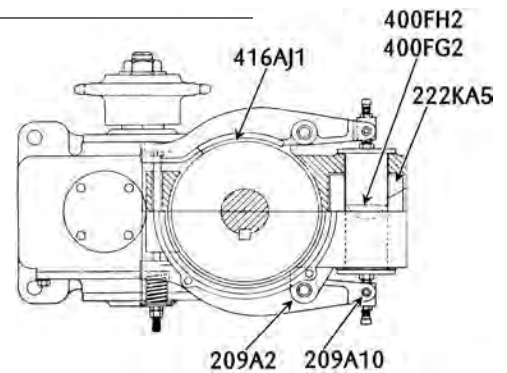
Section At Brake

Machines (continued)

Part No.	Machine Type	Escalator Type	Description
209B10	14 VEC	J, RBC	Bearing, Main Drive Shaft, 2 per Machine
209A2	14 VEC	J, RBC	Bearing, Needle, Brake Lever, Center Pivot
209A10	14 VEC	J, RBC	Bearing, Needle, Brake Lever, End Pivot at Cores
207AR9	14 VEC	J, RBC	Bearing, Thrust, at Top of Motor
222KA5	14 VEC	R, RB	Coil, Brake Magnet
400FH2	14 VEC	J, RBC	Core, Magnet, Female. Includes pin 81BM1.
400FG2	14 VEC	J, RBC	Core, Magnet, Male Section
416AJ1	14 VEC	J, RBC	Lining, Brake. 2.75 in. (70 mm) Wide, 5.5 in. (140 mm) Long
82R14	14 VEC	J, RBC	Pin, Pivot, Brake Lever, at Cores
82R16	14 VEC	J, RBC	Pin, Pivot, Brake Lever, at Gearcase
136R12	14 VEC	J, RBC	Tube, Core Magnet



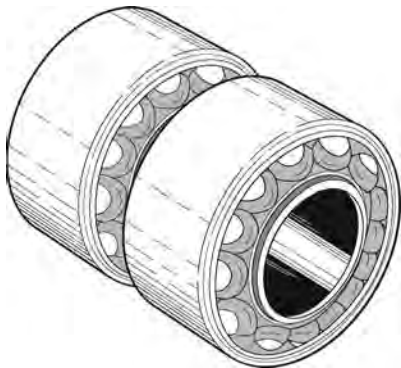
14 VEC Machine



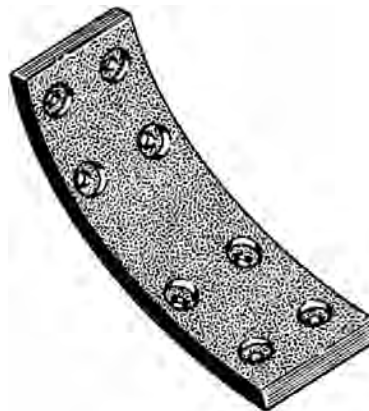
Escalator Parts: Machines

Machines (continued)

Part No.	Machine Type	Escalator Type	Description
GO209A2	16 VEC	UBSL	Bearing, Main Driveshaft, 2 per Machine
207AR9	16 VEC	UBSL	Bearing, Thrust, Top of Motor
BAA234C1	16 VEC	UBSL	Coil, Brake magnet
AGX400FH1	16 VEC	UBSL	Core, Brake
AGX400FG1	16 VEC	UBSL	Core, Brake
416AJ1	16 VEC	UBSL	Lining, Brake
81BM1	16 VEC	UBSL	Pin, Brake Lever, at Cores



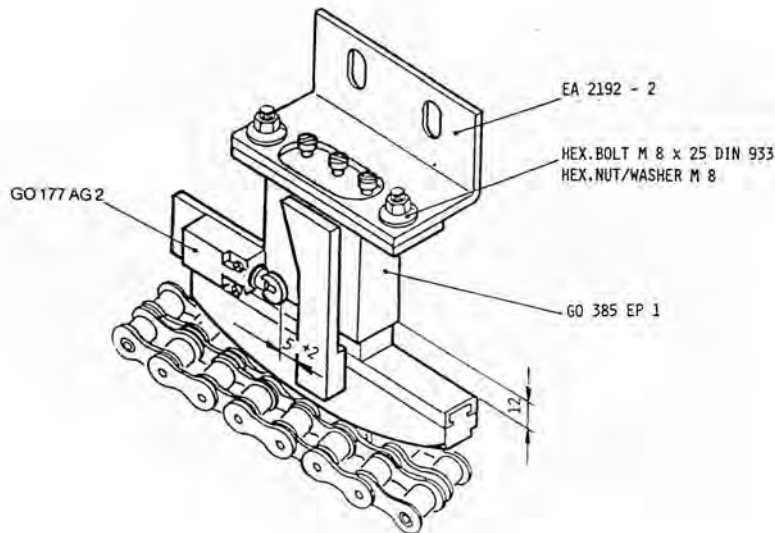
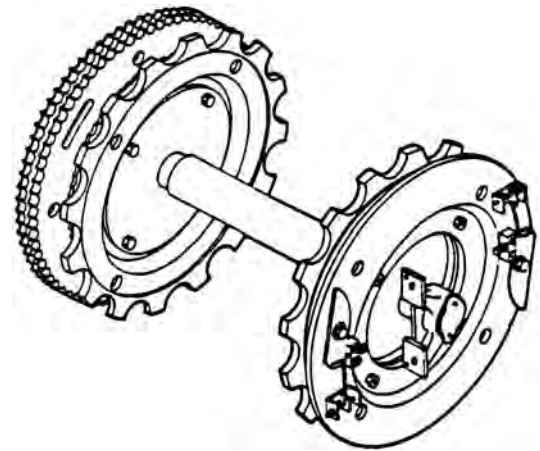
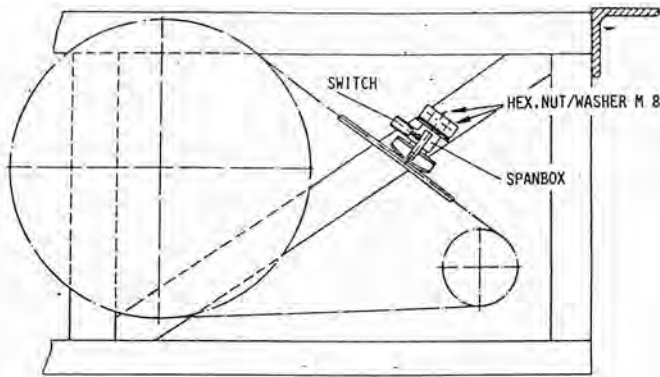
207AR9



416AJ1

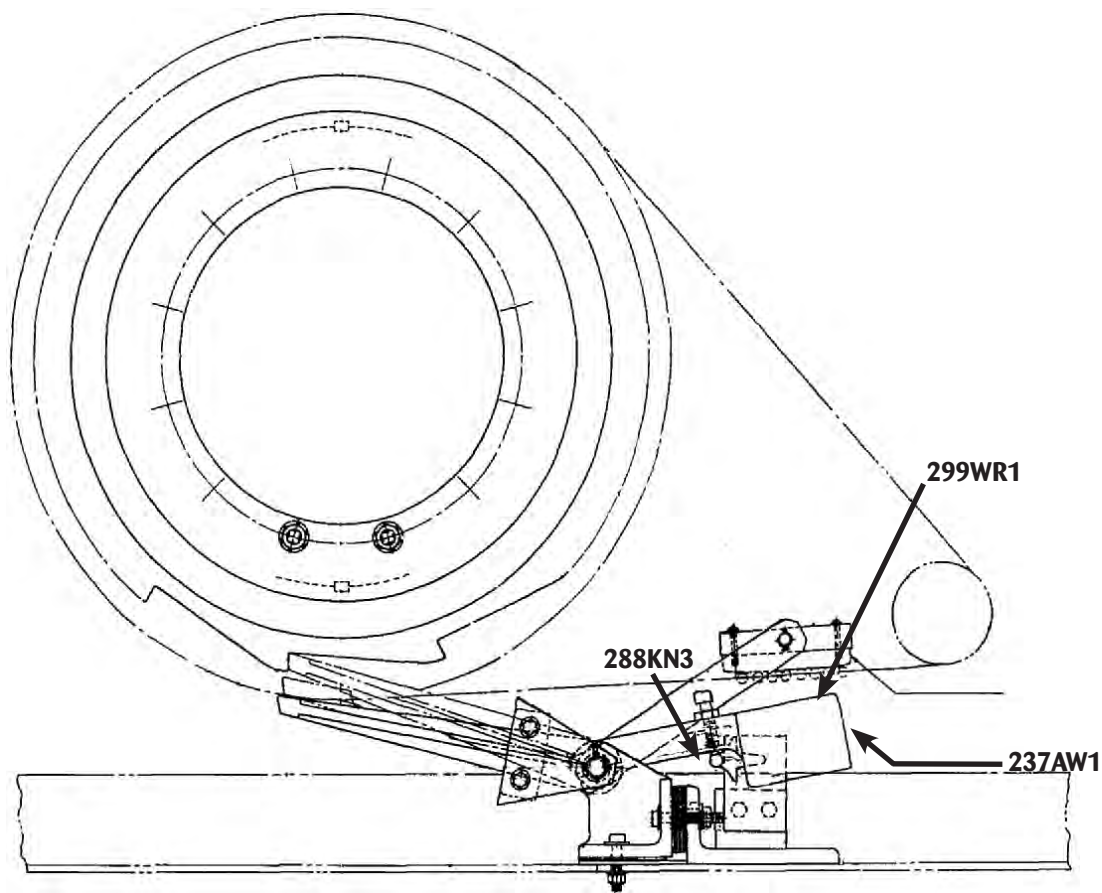
Main Drives

Part No.	Escalator Type	Description
GO2215H13	506 SL	Main Drive Bearing, with Hardware
GO2215H11	506, 506 SL, 510, 606	Bolts, Used for Fastening Sprockets to Main Drive Shaft
GO2215H12	506, 506 SL, 510, 606	Brake Lever, Assembly, Main Drive, with Hardware
GO2215H10	506, 510, 606	Main Drive Bearing, with Hardware
199J1	R, RB	Gear, Main Drive



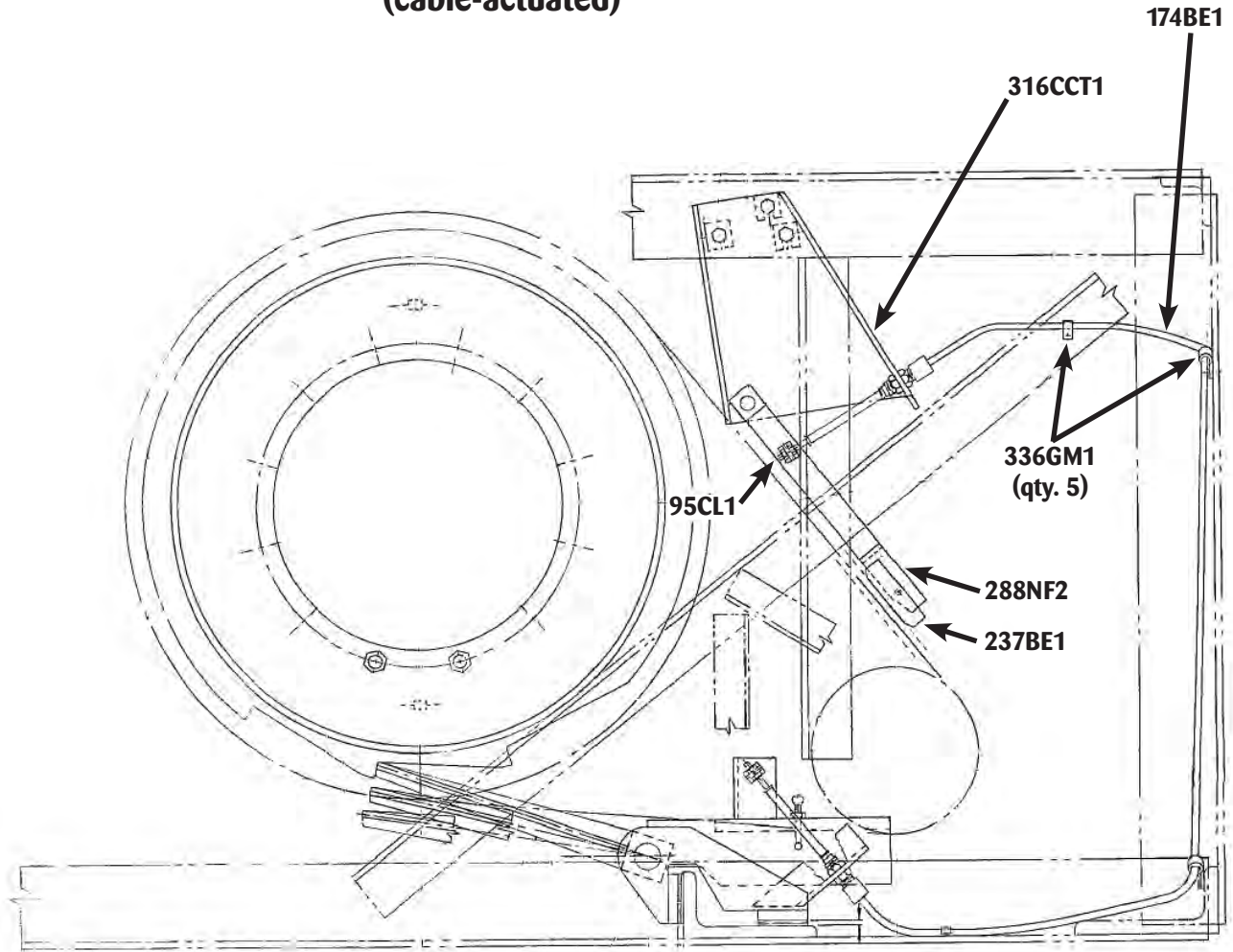
506 Main Drive Chain Spanbox & Switch

**Main Drive—RB Escalators
Auxiliary Emergency Brake
(weighted lever type)**

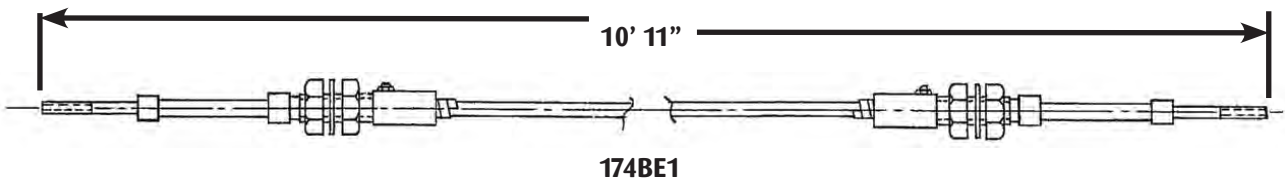


**6814DB
Upper Landing Type RB Escalator**

**Main Drive—RB Escalators
Auxiliary Emergency Brake
(cable-actuated)**



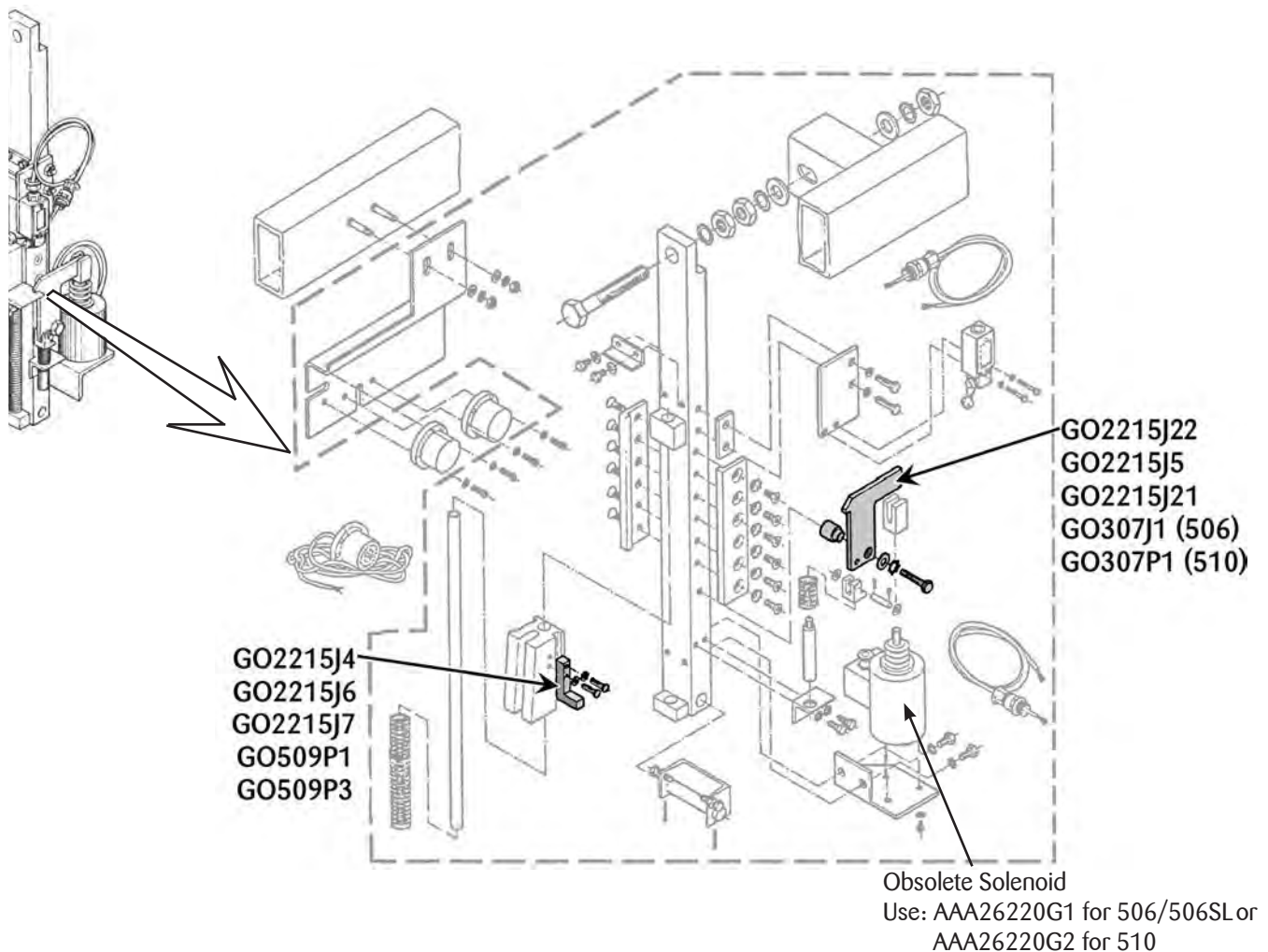
**A6814DB
Upper Landing Type RB Escalator**



Escalator Parts: Main Drives

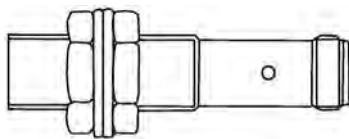
Auxiliary Brake Parts

Part No.	Escalator Type	Description
GO509P2	506 SL, NCE	Hook
GO2215J4	506 SL, NCE	Hook Kit with Hardware. Uses hook GO509P2.
GO509P1	506, 510 (early), 606	Hook
GO2215J6	506, 510 (early), 606	Hook Kit with Hardware. Uses hook GO509P1.
GO509P3	510 (after Oct. 1987)	Hook
GO2215J7	510, NPE, NPT	Hook Kit. Uses hook GO509P3.
GO307J1	506	Lever, 5.75 in. (146 mm) Long, 2 in. (51 mm) Base
GO2215J22	506 SL, 510, NCE	Lever Kit. Uses lever GO307P1.
GO2215J5	506, 506 SL, 606 (early)	Lever Kit. Uses lever GO307J1.
GO2215J21	506 SL, NCE (later)	Lever Kit with Hardware and Bushing
GO307P1	510	Lever, 5.75 in(146 mm) Long, 3.75 in. (95 mm) Base

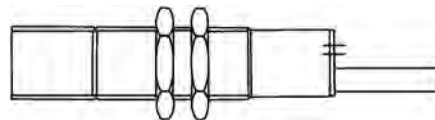


Microswitches and Proximity Switches

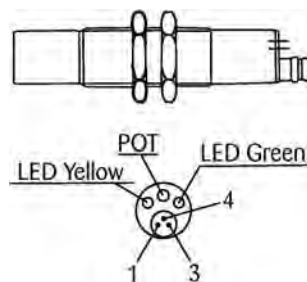
Part No.	Escalator Type	Description
90YA13		Spring, Skirtswitch (illustration on page 116)
GBA177HL2		Switch, Broken Step, Breaking, without Failure Indicator. Manual Reset, Roller Plunger Action
GOA177BX5		Switch, Broken Step, Breaking/Making, without Failure Indicator. Manual Reset, Roller Plunger Action (2 NC Contacts)
GOA177BX1		Switch, Comb Plate, Breaking, without Failure Indicator, Button Plunger Action (2 NC Contacts)
GO177AG1		Switch, Comb Plate, Breaking/Making, without Failure Indicator, Button Plunger Action 1 NO, 1 NC
GAA177EM1		Switch, Handrail Entry, Manual Reset
GO177AM2		Switch, Handrail Entry, Non-Manual Reset 1NO, 1 NC
GAC20401A513		Switch, Non-Reversing (See EC143 MACH. Ill. P. 105)
GAA608D3		Switch, Proximity, Missing Step/Pallet. Replaces GAA608D2. Termination type = M8 quick disconnect
GAA608A2		Switch, Proximity (plug socket connection)
GAA608D1		Switch, Proximity. Termination type = 2-m cable long
EA2155-56		Tripper Insert (illustration on page 116)



GAA608A2



GAA608D1

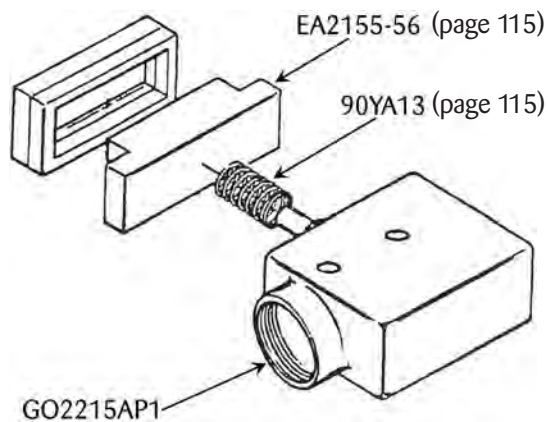


GAA608D2

Escalator Parts: Microswitches

Microswitches and Proximity Switches (continued)

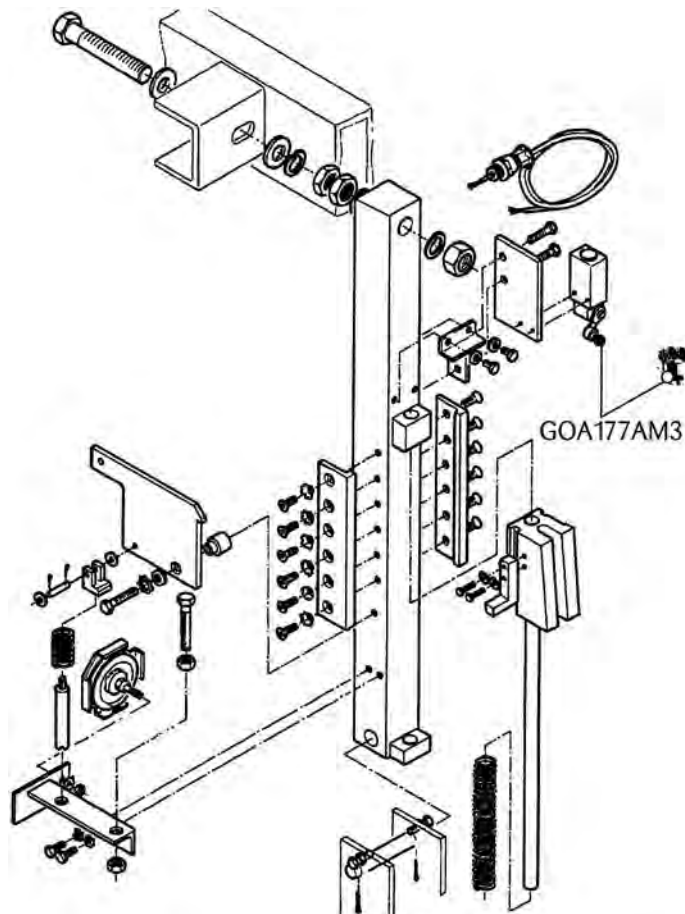
Part No.	Escalator Type	Description
GO2215AP1	506, 506 NCE, 510	Microswitch. Used for Skirt-Panel Controls. Same as part number GO177DD1 (see also mating tripper skirt insert EA2155-56)
GO177AM3	506, 510, HD	Switch, Emergency Brake, Roller Lever
GO177BM1	506	Switch, Non-Reversal
GO177DS3	506, 506 SL	Switch, Proximity, w/10-m Long Cable (50 mm base). For stopped handrail device.
GO177AY1	506, 606	Switch, Proximity, Broken Main Drive Chain (2 Used)
GAA608B2	513 NPE	Switch, Proximity, Main Drive Speed Sensor
GO177DS1	506, 506 SL	Switch, Proximity, Stopped Handrail Device. With plug connector.



Microswitches and Proximity Switches (continued)

Part No.	Escalator Type	Description
4602A3	J	Kit, Microswitch. Consists of (4) GX316BRM500 Brackets, (4) GO446B1 Strips, & (4) 7009A2 Microswitches for Step Wheel
7115KE1	J	Kit, Microswitch. Consists of 7009A3 Microswitch, 272BFR1 Angle, 90YA6 Spring, 251BN3 Insert, & (2) 65EK1 T-Bolts. Used for Upper & Lower Landing Skirt Panels.
7009A3	J, R, RB, RBC	Microswitch, Skirt Panel, Upper or Lower Landing. Used with insert 251BN1 or 251BN3 for J escalators. (See Note)
7009A2	J, R, RB, RBC	Microswitch, Upthrust, Step Wheel. Lower Landing and J Handrail Entry.
GOA177AM3	506, 606, NCE	Switch, Emergency Brake, Roller Lever

NOTE: For 1/2" thick skirt panels - use 251BN1 for ~1 1/4" thick skirts - use 251BN3.

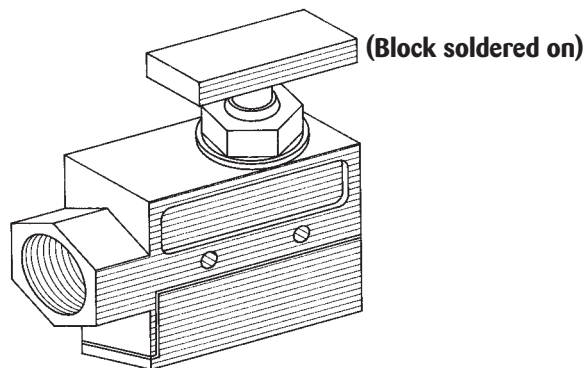


Escalator Parts: Microswitches

Microswitches and Proximity Switches (continued)

Part No.	Escalator Type	Description
6814BS3	32 R, 32 RB, 32 RBC	Kit, Microswitch. Consists of 7009A2 Microswitch, 272ANX1 Angle, 316BRM1 Bracket, & 446P1 Tripper. Used for curved upthrust–lower landing.
6814BS4	48 R, 48 RB, 48 RBC	Kit, Microswitch. Consists of 7009A2 Microswitch, 272ANX2 Angle, 316BRM1 Bracket, & 446P1 Tripper. Used for curved upthrust–lower landing.
6814BR1	R, RB	Kit, Microswitch. Consists of 7009A1 Microswitch, 316BRL1 Bracket, (6) 255C1 Shims, & (2) 255C2 Shims. RH or LH Side. Used for lower landing skirt guards.
7009A1	R, RB	Microswitch. Skirt Guard Lower Landing.
7115BX1	RBC	Kit, Microswitch. Consists of 7009A3 Microswitch, 272BCH1 Angle, 90YA6 Spring, 251BN1 Insert, & 255BB50-51 Shims. Used for both upper and lower landing skirt panels.
177AT1	RBC	Microswitch, Roller Type (for tension carriage)
177AV1	RBC	Switch, Slack Chain (for tension carriage), 2 per Carriage

NOTE: For switches for additional safety devices, see Safety Devices.

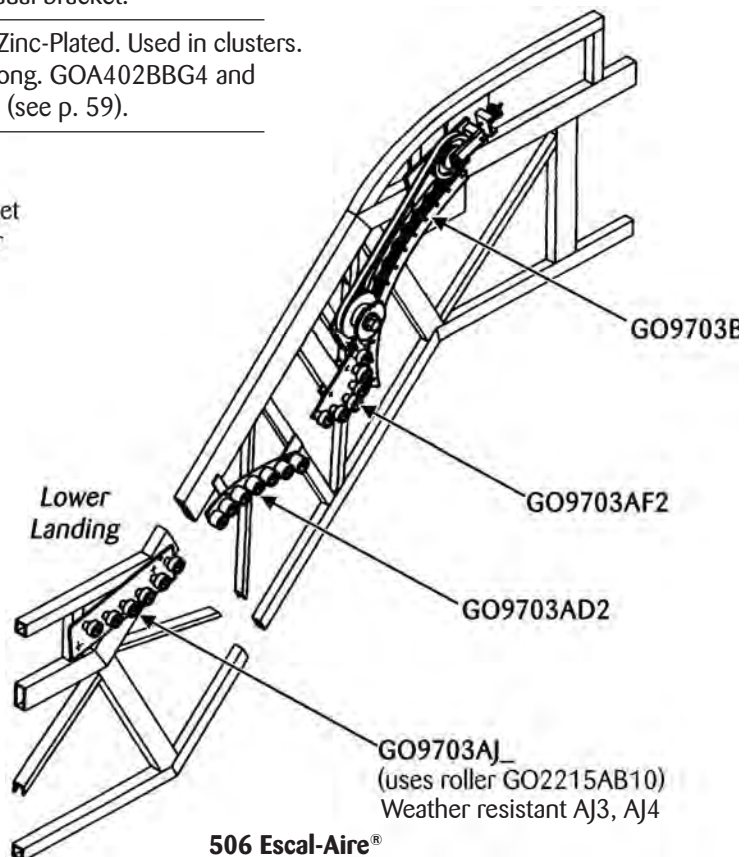
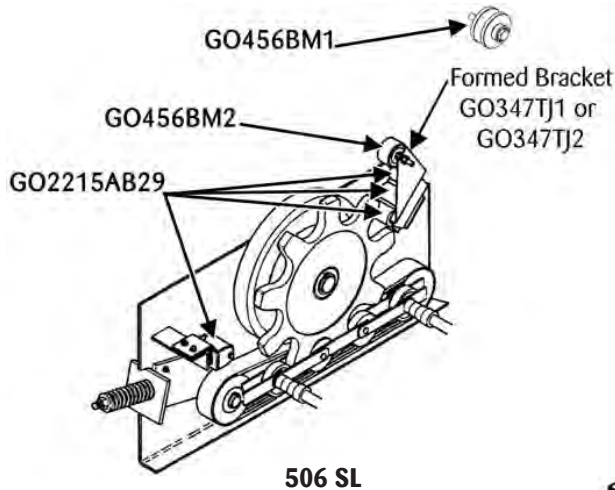
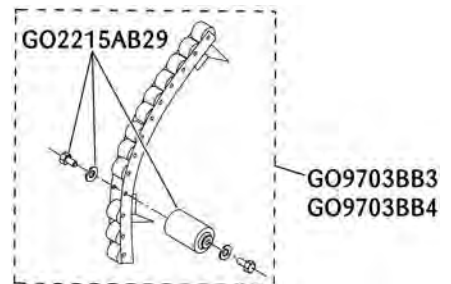
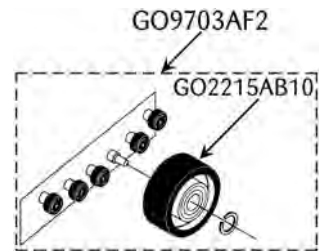
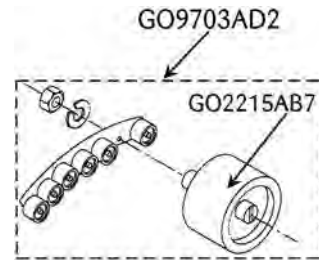


7009A1

Rollers, Wheels, and Related

For Handrail

Part No.	Escalator Type	Description
GO9703AD2	506	Roller Bow Assembly, (7 Roller) Weather-Resistant
GO9703AF2	506	Roller Bow, 6-Roller Assembly, Weather-Resistant
GO9703BB3	506	Roller Bow, At Belt, without Hardware, Left Side, Weatherproof. Includes 14 rollers.
GO9703BB4	506	Roller Bow, At Belt, without Hardware, Right Side, Weatherproof. Includes 14 rollers.
GO9703AF1	506	Roller Bow, Tension Roller, without Hardware, Normal
GO456BM2	506 SL	Roller with Shaft, 100 mm Overall. Used on individual bracket.
GO456BM1	506 SL	Roller with Shaft, 60 mm Overall. Used on individual bracket.
GO456BJ1	506 SL	Roller, Newel, Zinc-Plated. Used in clusters. 0.6"OD, 1.2" long. GOA402BBG4 and GOB402BBG2 (see p. 59).



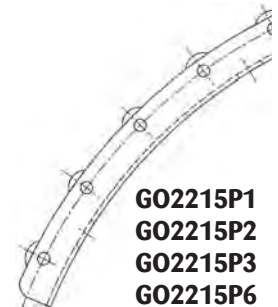
Escalator Parts: Rollers

For Handrail (continued)

Part No.	Escalator Type	Description
GO2215AB43	506 SL, 510	Roller. For 510 auxiliary handrail drive roller bow.
GO456BG1	506 SL, 510 Escal-Aire®.	Roller, Tension. For handrail drive roller bow 50 mm Dia., 60 mm Wide.
GO2215AB29	506, 506 SL, 510 Escal-Aire® 510, 606	Roller, Tension, Handrail Drive (at belt interface), 2 in. (51 mm) Diameter, with Protruding Inner Axle. With Hardware (606 application is auxiliary handrail drive).
GO2215AB7	506, 506 SL, 606, J, UB	Roller (w/axle), Handrail Drive, 2-1/8 in. (54 mm) Wide, 3 in. (76 mm) Diameter with Hardware. Replaces part no. 456AT10. Used in multi-roller bow and in 7115FY2 double-roller incline support for J.
GO2215P5	506, 510, 606, HD-L, UB	Roller Support, Lower, 3-Roller Cluster, Elongated Newel. Order 2 per newel.
GO2215P1	506, 510, 606, HD-L, UB	Roller Support, 5-Roller Cluster, Normal Newel. Order 4 per newel.
GO2215P4	506, 510, 606, HD-L, J, UB	Roller Kit, Adapter Sleeve, & Roller(1-1/8"L x 1" OD) For Escal-Aire® newels and other roller guides. Used in GO2215P1-3 & GO2215P5 roller supports.
GO2215P2	506, 510, 606, HD-L, J Escal-Aire®, UB	Roller Support, Upper, 5-Roller Cluster, Elongated Newel. Order 2 or 3 per newel depending on application (3 for J Escal-Aire®)
GO456AY1	506, 510, 606, HD-L, J, UB	Roller, Newel, 1 in. (25 mm) OD, 0.35 in. (9 mm) ID. Part of roller kit GO2215P4. Mating pin is GO465BA1.
GO9703AJ3	506, 606	Roller Bow (6-Roller Assembly), Left-Hand, Lower Landing See illustration on p. 119.
GO9703AJ4	506, 606	Roller Bow (6-Roller Assembly), Right-Hand, Lower Landing See illustration on p. 119.
GO2215AB10	506, 606, J	Roller, Handrail Drive Roller Bow, Poly Material, 1-3/8 in. (35 mm) Wide, 2-3/4 in. (70 mm) Diameter. Latest replacement with groove around perimeter. See p. 122, 9701AL & 9701CE.
GO2215P6	510	Roller Support, 5-Roller Cluster. For 510 opaque balustrade (escalator). For lower end.
GO385FB1		Roller Guide - 1-3/8"x 1-3/8" Roller Length x 3-1/16" OA Long



GO2215P5



**GO2215P1
GO2215P2
GO2215P3
GO2215P6**



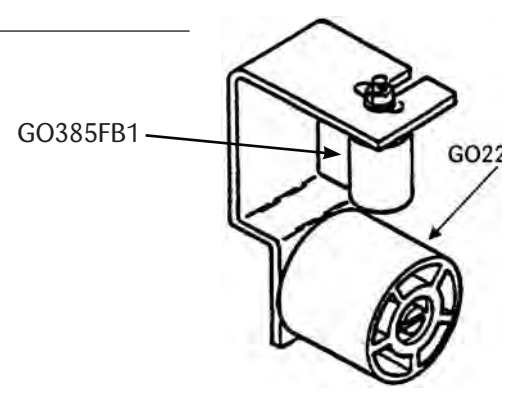
GO2215AB7



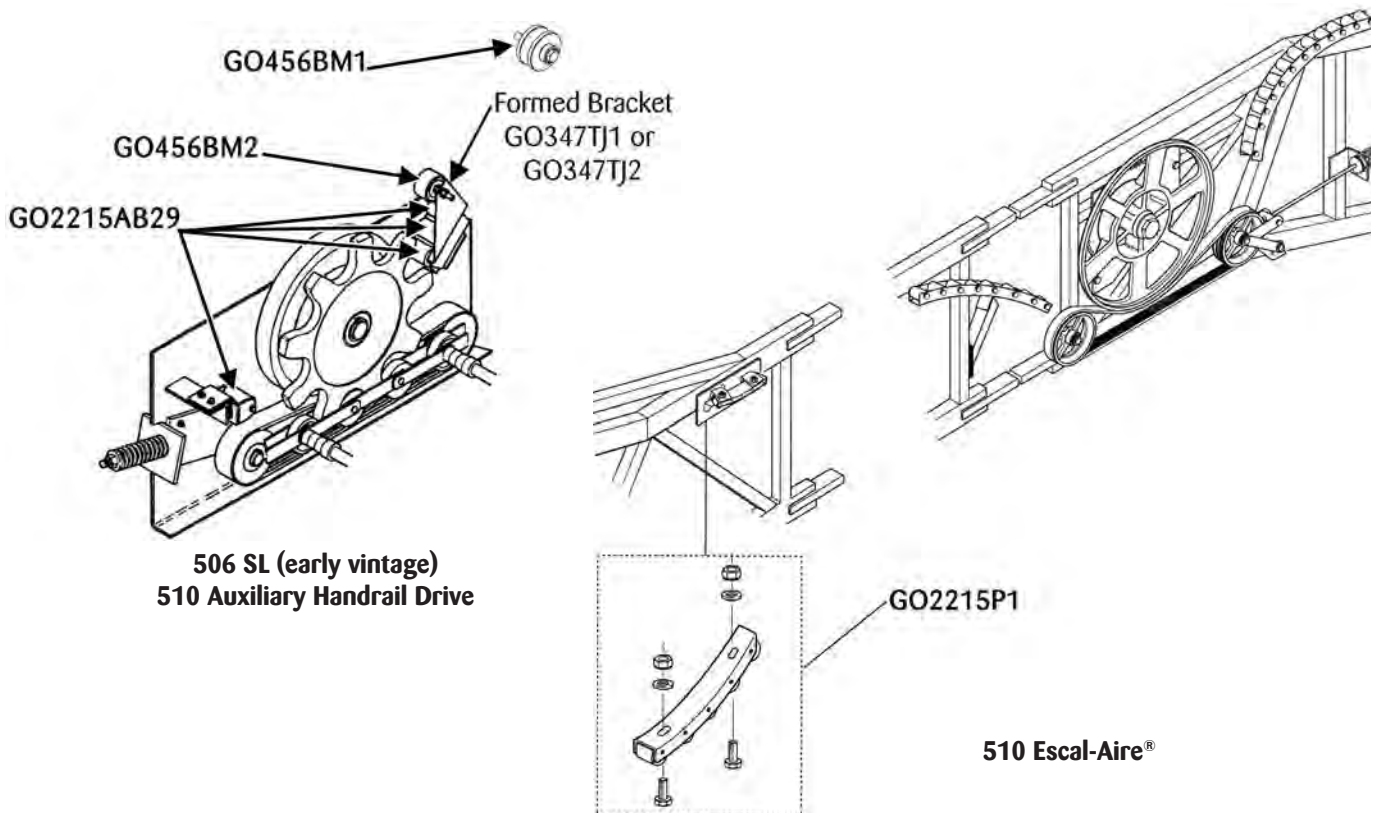
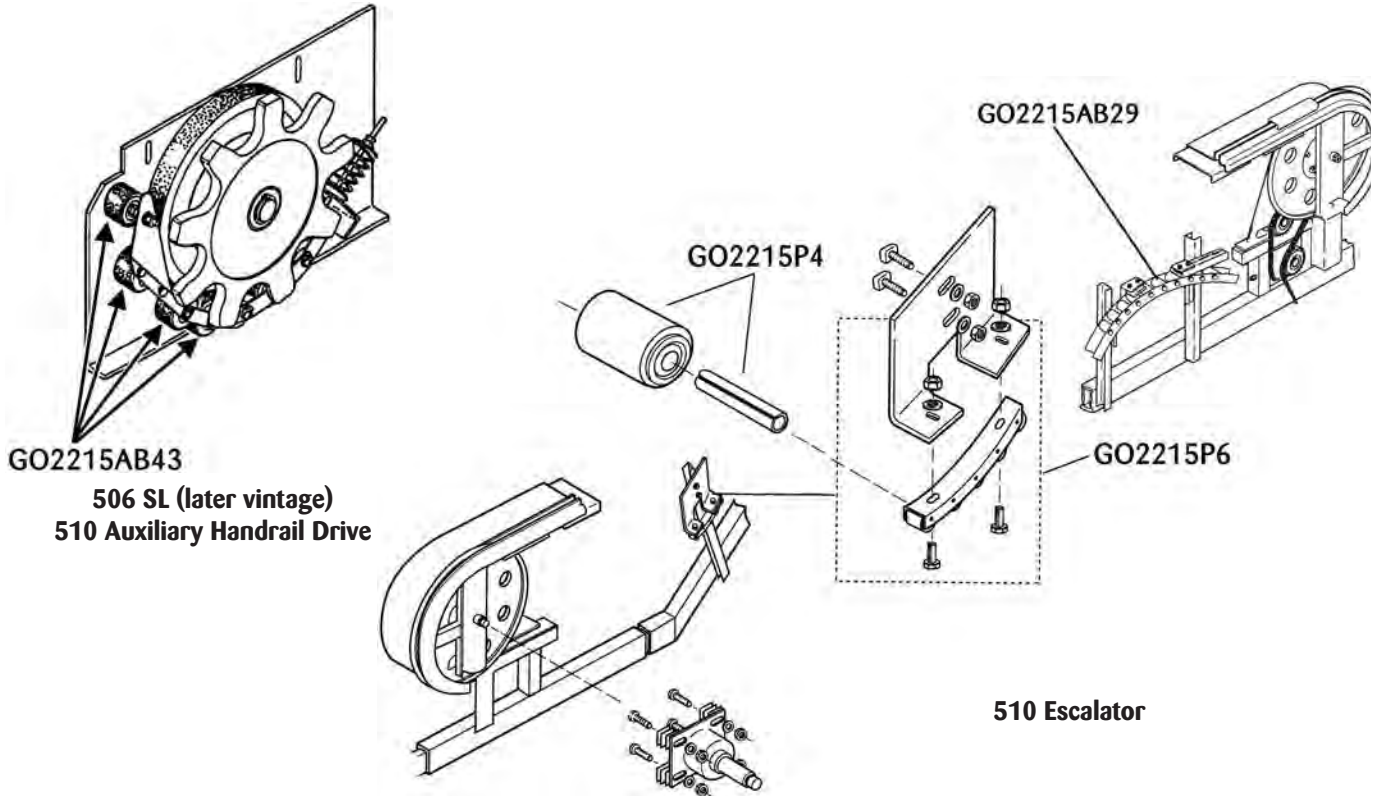
GO2215AB29



**GO456AY1,
GO456BJ1 similar**



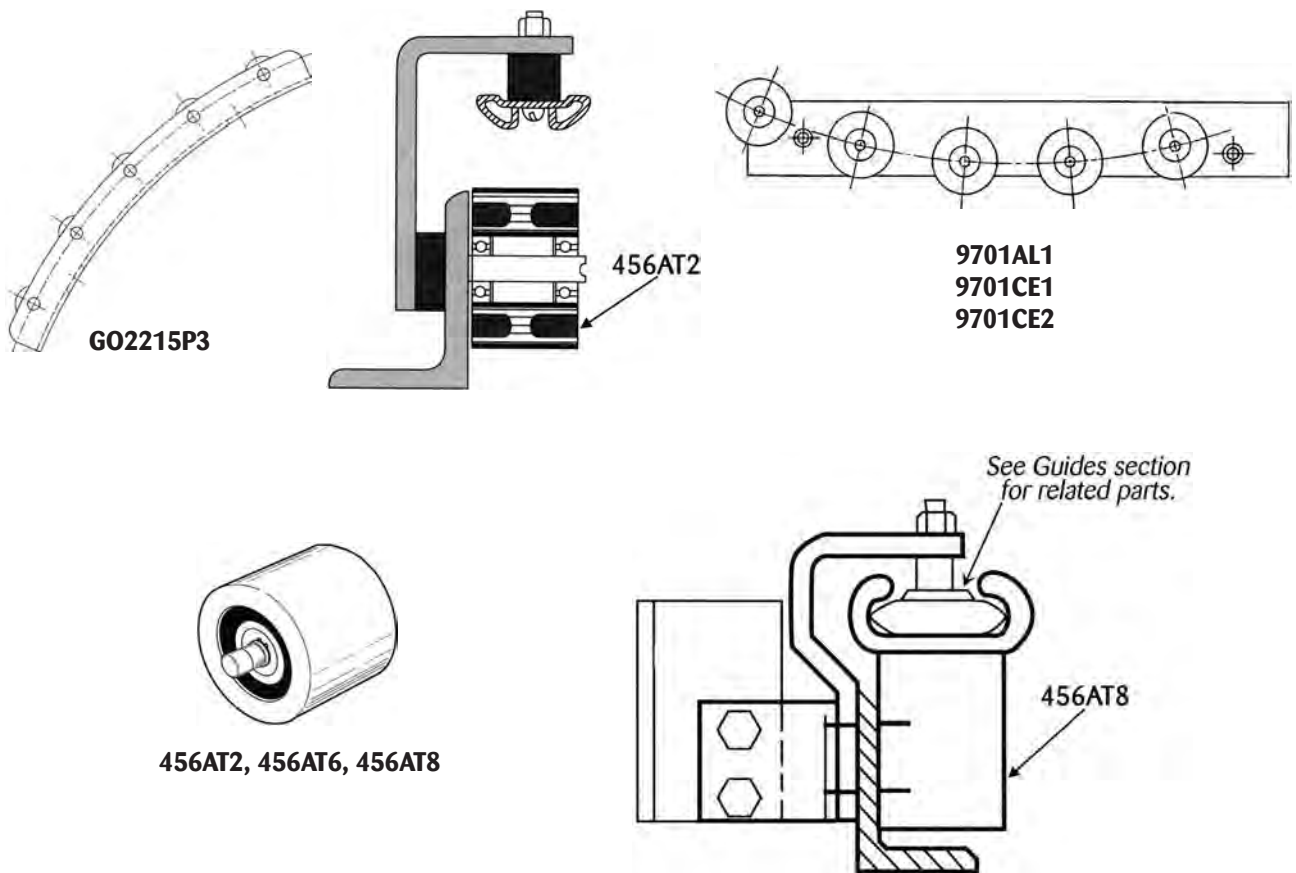
Escalator Parts: Rollers



Escalator Parts: Rollers

For Handrail (continued)

Part No.	Escalator Type	Description
GO2215P3	HD-L, J Escal-Aire®, UB	Roller Support, Lower 5-Roller Cluster, Elongated Newel. Order 2 per newel.
9701AL1	J	Roller Guide, Complete Assembly, Lower Landing
9701CE2	J	Roller Guide, Left-Hand, with five GO2215AB10 Rollers
9701CE1	J	Roller Guide, Right-Hand, with five GO2215AB10 Rollers
AAA456ZD1	R, RB, RBC	Roller, Handrail Roller Guide. Includes pin 77KS1. (replaces 456AT2)
2700AEJ1	RBC, Escal-Aire®	Roller Kit, Newel. Single bearing application for doubled newel bearings.
456AT6	RBC	Roller, Handrail Guide, Assembly, Upper Bow, with Anti-Friction Treatment. Includes pin 77KS2.
456AT8	RBC	Roller, Handrail Roller Guide, with Anti-Friction Treatment. Includes pin 77KS1. Similar to 456AT2.
456AT5	RBC	Roller, Handrail Roller Guide, without Pin or Bearings

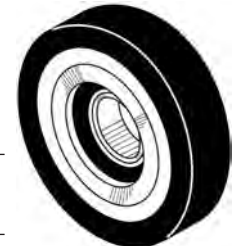


For Step

Part No.	OD	ID	Thickness	Escalator Type	Description
*GAA290CF1	3 in. (76 mm)	0.5 in. (13 mm)	1.31 in. (33 mm)	506, 506 SL, 510, J, UB, UBSL	Wheel, Step, Die Cast Aluminum, Poly Tire, with Extended Inner Race Bearing Assembly. Replaces 290BR2. (See Note)
*GAA290CF2	3 in. (76 mm)	0.67 in. (17 mm)	---	506, 506 SL, 510, 610, HD, J, UB R, RB, RBC	Wheel, Step Trailer, Completely Molded Blue Polyether. Replaces 290BP4-SV & GO290AJ9. (See Note)
GO2215B36	4 in. (102 mm)	0.79 in. (20 mm)	1.1 in. (28 mm)	HDBK	Wheel, Step
290G1	5.5 in. (140 mm)	0.88 in. (22 mm)	1.13 in. (29 mm)	ML	Wheel, Step, Canvas Tire
A290AB1	1.57 in. (40 mm)	---	1.06 in. (27 mm)	O	Wheel, Step, Canvas Roller, with 2 Ball Bearings & Alemite™ Fittings
A290AB2	1.57 in. (40 mm)	---	1.06 in. (27 mm)	O	Wheel, Step, Poly Roller, with 2 Ball Bearings & Alemite™ Fittings
AAA27076CS1	3 in. (76 mm)	*Note (Ref. .75") New= .67"	0.88 in. (22 mm)	R, RB, RBC	Retro Wheel Kit, Step Trailer, Die Cast Aluminum, Rubber Tire. (Replaces 290AJ2. Which had 3/4" ID)
290AX2	4 in. (102 mm)	---	0.88 in. (22 mm)	RA	Wheel, Step, Die Cast Aluminum, Rubber Tire, Assembled with 207Z17 Bearing Assembly.



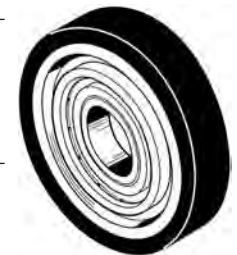
GAA290CF1, 290BR2



GAA290CF2, 290BP4-SV

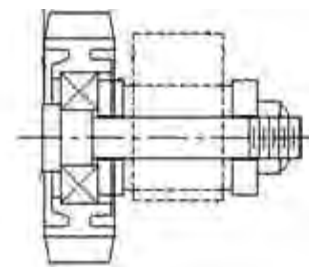


GO2215B36



290AX2

NOTE: Though both these *rollers were used on 'J' escalators - the most common roller for the 'J' equipment is the GAA290CF2.



AAA27076CS1

Escalator Parts: Rollers

For Step Chain

Part No.	OD	ID	Thickness	Escalator Type	Description
GAA290CB3	3 in. (76 mm)	0.98 in. (25 mm)		510, 610	Roller, Step & Pallet Chain, Neoprene, 25 mm (1 in.) Axle
GO290AJ8	3 in. (76 mm)	0.59 in. (15 mm)	0.87 in. (22 mm)	510, 610	Roller, Step & Pallet Chain, Blue Polyether
GAA290CF1	3 in. (76 mm)	0.5 in. (13 mm)		506, 506 SL, 606, J, R, RB, RBC, UB, UBSL	Roller, Step Chain, Blue Polyether, 12,7 mm (0.5 in.) Axle, with Extended Inner Race Bearing. Replaces 290AJ2 and 290BR2.
GXF0290AR502	4 in. (102 mm)	---		HD, 516	Roller, Step Chain
290F1-Y	5.5 in. (140 mm)	1.12 in. (28 mm)	---	ML	Wheel, Step Chain, Canvas Tire, 1.5 in. (38,1 mm) Hub Width
290F1-Y-SV	5.5 in. (140 mm)	1.5 in. (38 mm)	1.5 in. (38 mm)	ML	Wheel, Step Chain, Poly Tire
456BK1	2.75 in. (70 mm)	1.5 in. (38 mm)		R, RB	Roller, Step Chain Guide, Rubber Tire
456BK2	2.75 in. (70 mm)	0.75 in. (19 mm)		R, RB	Roller, Step Chain Guide, Rubber Tire, with Bearing & Ring
290AX2	4 in. (102 mm)	0.98 in. (25 mm)		RA	Roller, Step Chain, w/o inner sleeve (for 3/4 in. axle end).
1-290AX1	4 in. (102 mm)	1.12 in. (28 mm)		RA	Roller, Step Chain, w/o inner sleeve (for 7/8 in. axle end).
GAA290CB2	3 in. (76 mm)	0.78 in. (20 mm)		HD-L, UB	Roller, Step Chain, 20 mm Axle. Replaces GO290A01
GAA290CB1	3 in. (76 mm)	0.6 in. (15 mm)		UB	Roller, Step Chain, 15 mm (0.6 in.) Axle (same as GAA290CB2 except ID) Replaces GO290AD3



GAA290CB3, GO290AD1, GO290AD3, GO290AD5



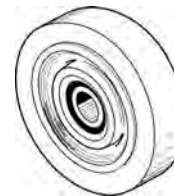
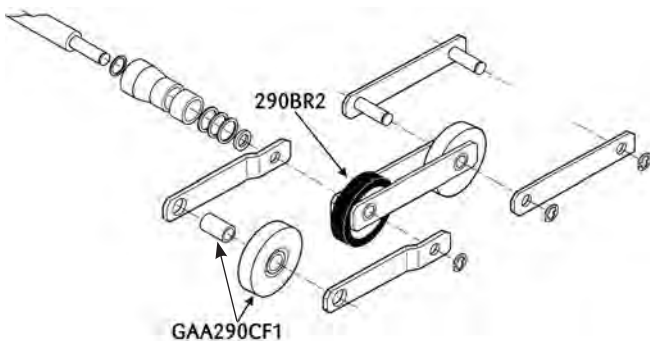
GO290AJ8



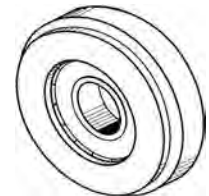
GAA290CF1
(Replaces 290AJ2 & 290BR2)



GXF0290AR502



290F1-Y



456BK1, 456BK2

Miscellaneous

Part No.	Escalator Type	Description
7115FY2	J	Assembly, Roller, Middle Span Handrail Dual-Roller Handrail Support, w/Bracket
GO456AD1	J, UBSL	Roller, Tension Carriage, Steel
456AR1	ML-B, C	Roller, Cast Iron
456AR2	ML-B, C	Roller, Cast Iron, with Ball Bearing
456AV1	O	Roller, Steel, with 1.18 Bore
GAA456CD1	506 NCE	Roller with Shaft. For standard linear handrail drive.
GAA456CD2	506 NCE	Roller without Shaft, Handrail Speed Sensing
GAA456CD3	506 NCE	Roller without Shaft, Handrail Speed Sensing
GAA456CD4	506 NCE	Roller with Shaft, Handrail Speed Sensing
A290AB1	O	Roller/Wheel - Step Chain (Special Order Only)

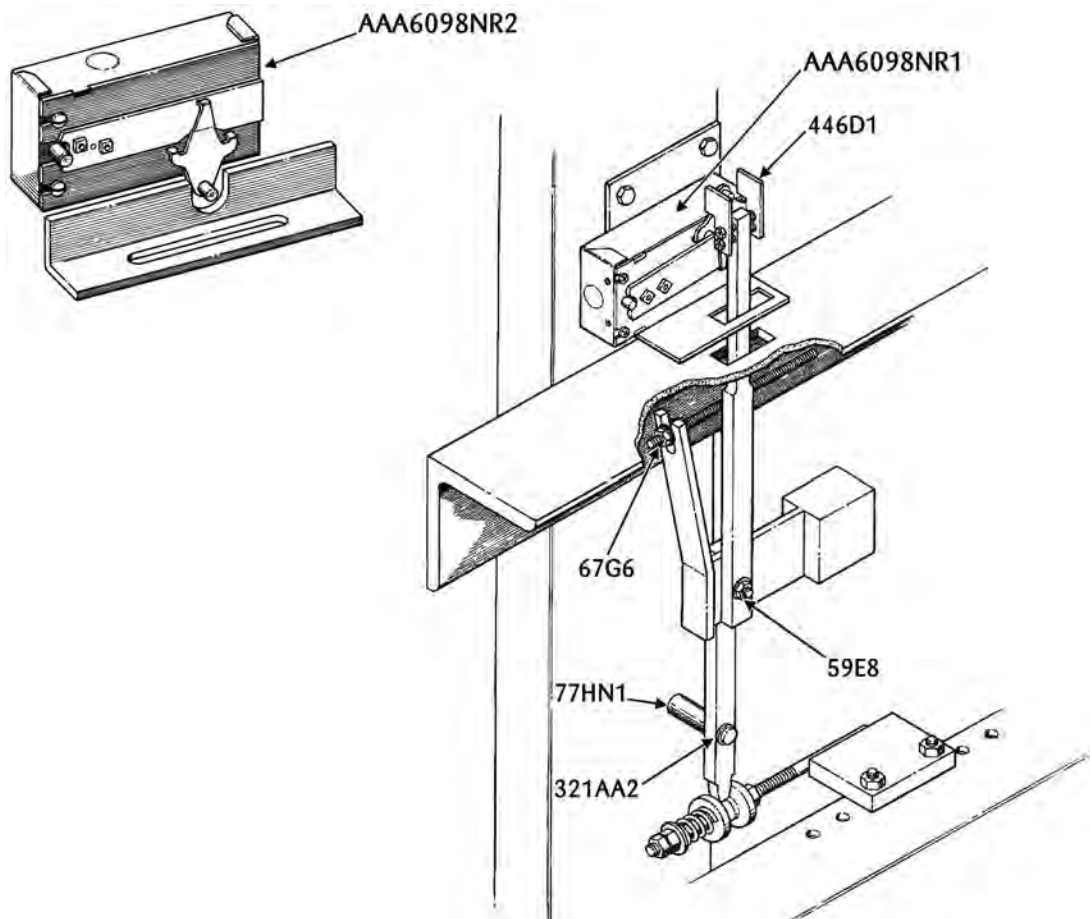


**GO456AD1,
456AV1**

Safety Devices

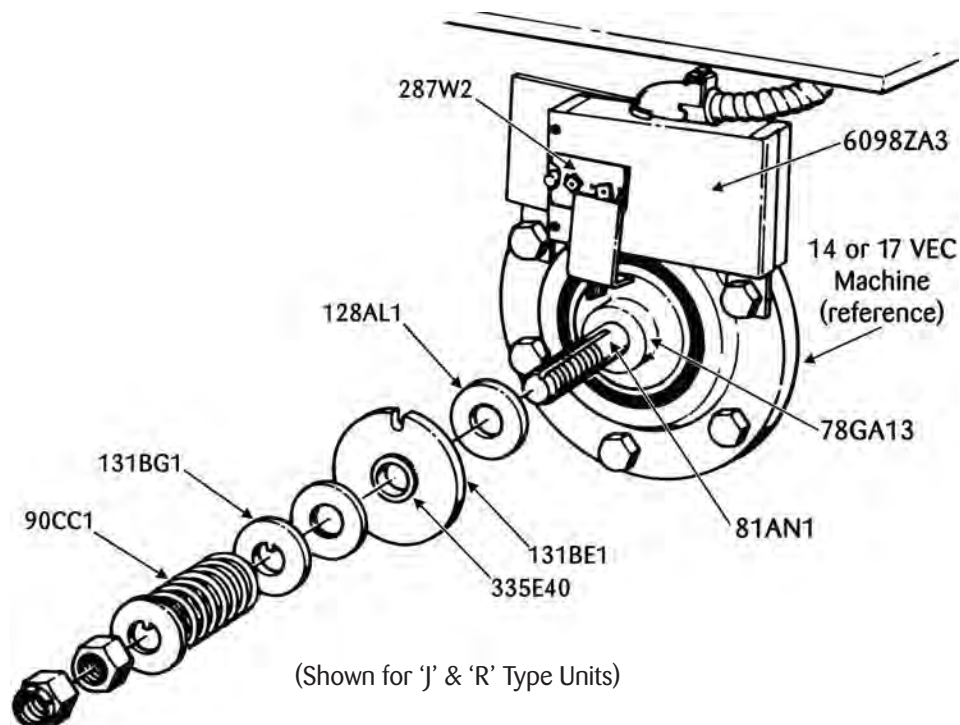
Broken Step-Chain Safety Device

Part No.	Escalator Type	Description
59E8	R, RB, RBC	Bolt
321AA2	R, RB, RBC	Bushing, Oil-Less
67G6	R, RB, RBC	Nut
77HN1	R, RB, RBC	Pin, Steel
AAA6098NR1	R, RB, RBC	Switch, Mechanical, Left-Hand
AAA6098NR2	R, RB, RBC	Switch, Mechanical, Right-Hand
446D1	R, RB, RBC	Tripper



Friction Non-Reversal Devices

Part No.	Escalator Type	Description
335E40	J, R, RB, RBC	Bushing, Oil-less
78GA13	J, R, RB, RBC	Pin, Lock
81AN1	J, R, RB, RBC	Shaft Extension
90CC1	J, R, RB, RBC	Spring
177AV1	R, RB, RBC	Step Chain Tension Device
287W2	J, R, RB, RBC	Switch Arm
128AL1	J, R, RB, RBC	Washer, Bronze
131BE1	J, R, RB, RBC	Washer 3.5" Ø, Steel Drive, Notched
131BG1	J, R, RB, RBC	Washer, Steel, Keyed
GO2500BG11	UB	Friction Non-Reversal Kit w/Switch, Brackets, ~4-3/4" Ø Disc & Hardware.



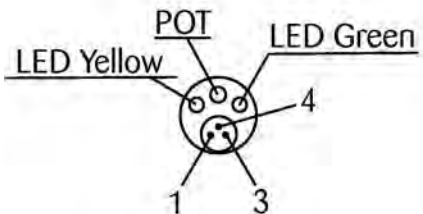
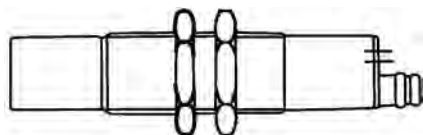
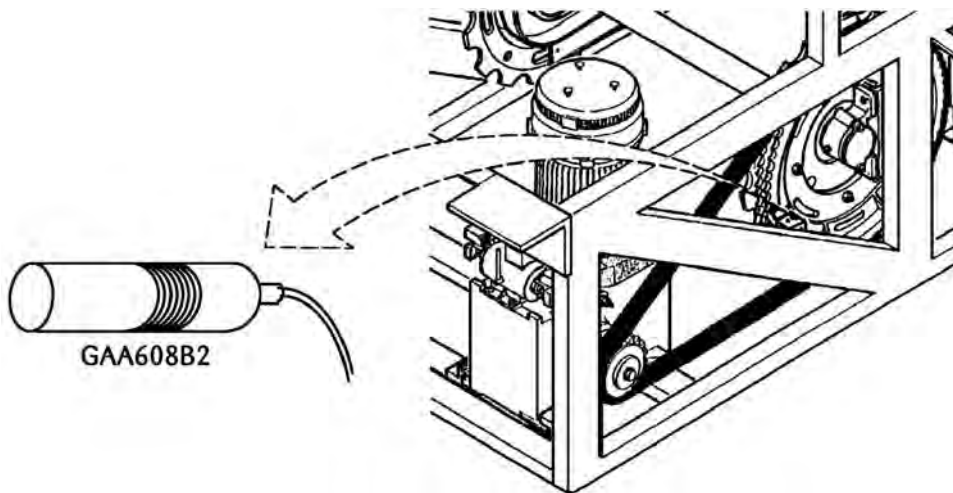
Escalator Parts: Safety Devices

Safety Devices (continued)

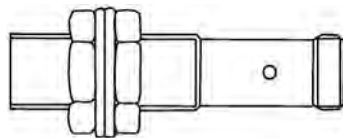
Inductors

Part No.	Escalator Type	Description
GAA608B2	513 NPE	Inductive Proximity Sensor. For main drive speed sensor.
GAA608A2	506 NCE, 513 NPE, 606 NCT	Inductive Proximity Sensor, M12, Plug Socket Connection. For handrail speed monitoring device. (For cable, see "Miscellaneous" parts in this section.)
GAA608D2	506 NCE, 513 NPE, 606 NCT, 610 NPT	Inductive Proximity Sensor, M8, Quick-Disconnect. For missing step devices and missing pallet devices. See note below.

NOTE: If replacing a GAA608D1 inductive proximity sensor for the first time, order cable GAA174XK1 and GAA608D2.



GAA608D2



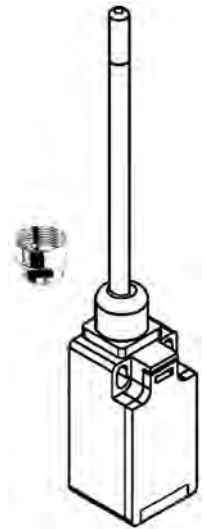
GAA608A2

Microswitches

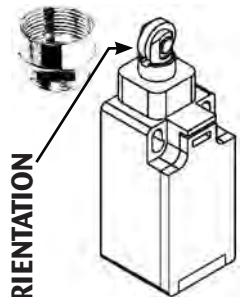
NOTE 1: For additional switches and sensors, see Microswitches Section in this catalog.

NOTE 2: See Miscellaneous Section “Adaptor, Cable Gland-M20” for use with later microswitches when replacing earlier GO177 type switches.

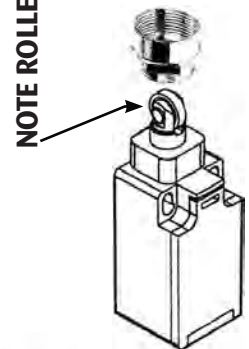
Part No.	Escalator Type	Description
GBA177GY1		Microswitch, Floor Plate Safety Device
GBA177HA1	506 NCE, 510, 513 NPE, 606 NCT (*506, 510, 513)	Microswitch. Comb Step Impact Contact. Also for skirt safety contact/skirt obstruction device, handrail lifting control contact, step upthrust device, auxiliary brake mechanical release (step trailer wheel contact*). [1 NO, 1 NC Contact]
GBA177HK1	506, 506 NCE, 510, 513 NPE-SR, 516, 606 NCT, 610 NPT	Microswitch, Comb Step Impact Contact. Also for broken drive chain contact, step level device, and pallet monitoring device, auto reset. [1 NO, 1 NC]
GBA177HK2	513 NPE, 606 NCT, 610 NPT	Microswitch, Comb Step Impact Contact [1 NO, 1 NC]
GBA177HL2	506, 506 NCE, 510, 513 NPE, 610 NPT	Microswitch (Roller Type), Broken Step Chain, & Pallet Axle Contact (serve same application as old switches GO177BX5 & GO177AG6) [1 NO, 1 NC]
GBA177HM1	506 SL, 506 NCE	Microswitch, Step Roller Monitoring (serve same application as old GO177CJ1) [1 NO, 1 NC]
GO2215AP1		Microswitch, Skirt Safety Contact/Skirt Obstruction Device (Use: GBA177HA1)
GBA177EG1		Microswitch, Handrail Breaking Device (replaces GO177AG4) – Double Throw Roller Device – [1 NO, 1 NC]
GAA177FE1		Microswitch, Torsion Type 2NC (Rotate shaft either direction about 22 degrees. Both contact sets open.)



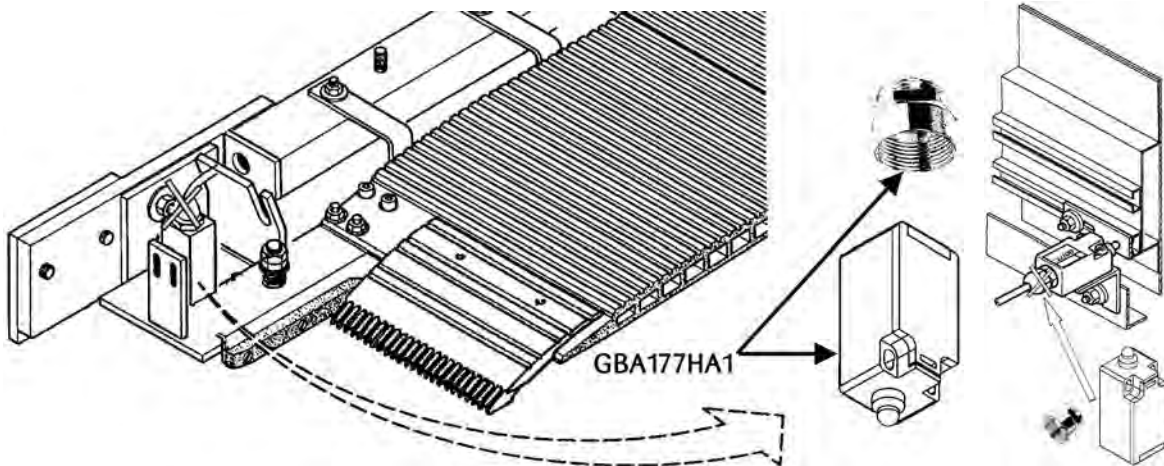
GBA177GY1



GBA177HK1



GBA177HK2

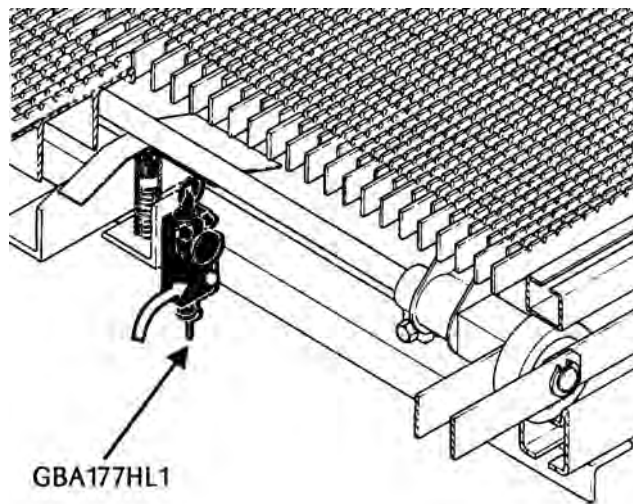


Escalator Parts: Safety Devices

Safety Devices (continued)

Microswitches (continued)

Part No.	Escalator Type	Description
GBA177HL1	606 NCT	Microswitch, 6-Group Fault Finder. For pallet (level) monitoring device. Manual Reset. - Roller Type 1 NO, 1 NC
GO177AG7	506, 506 SL, 510, J, R, RB, RBC	Microswitch (Button Plunger Type), Missing Step Device & Overspeed Switch. For 16 VEC machines. 1 NO, 1 NC
GO177AG1		Microswitch. 1 NO, 1 NC Later application use GBA177HA1, HK1.
GO177AG2		Microswitch. 1 NO, 1 NC Later application use GBA177HK1.
GOA177BX1		Microswitch. Button Type. (2 NC Momentary) - Button Type
GOA177BX2		Microswitch. Later appl. Use HK1. (2 NC Momentary) Roller Type
GOA177BX5		Microswitch. Later appl. Use HL2. (2 NC w.Manual Reset) Roller Type
GO177AG6		Microswitch (Roller Type). Later application use HL2. GBA177HL2. (Example: 506 tension carriage switch) -(1 NO, 1 NC Manual Reset) - Roller Type
GO177CJ1		Microswitch. Later application use GBA177HM1.



See page 129
for basic switch illustrations.

Missing Step Devices

Part No.	Escalator Type	Description
GO9703CY28	506, 506 SL, 510, J, R, RB, RBC	Missing Step Device, Upper, Left-Hand (Contains Microswitch GO177AG7)
GO9703CY29	506, 506 SL, 510, J, R, RB, RBC	Missing Step Device, Lower, Right-Hand (Contains Microswitch GO177AG7)

Skirt Brushes

Note: Contact OSC with escalator type, rise, and color.

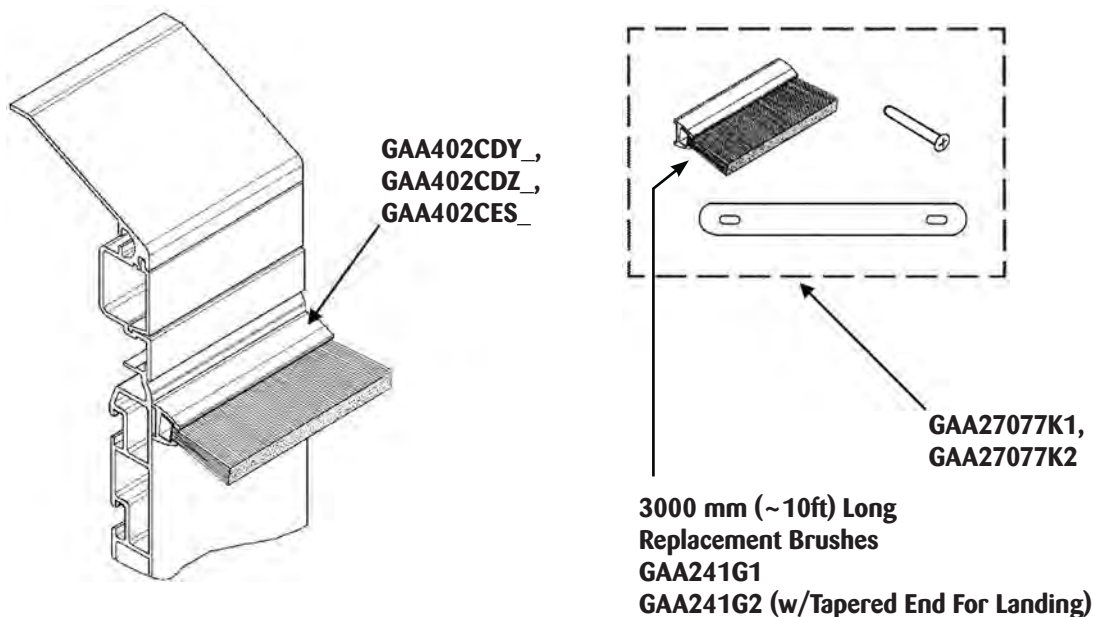
Part No.	Escalator Type	Color	Hand	Incline	Description
GAA402CDY1	506, 506 SL, 510 L, 510 S, NCE, NPE-S/SR	Silver	Left	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY25	506, 506 SL, 510 L, 510 S, NCE, NPE-S/SR	Black	Left	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY51	506, 506 SL, 510 L, 510 S, NCE, NPE-S/SR	Silver	Right	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY75	506, 506 SL, 510 L, 510 S, NCE, NPE-S/SR	Black	Right	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY6	510 S, HD-A-B-C, HDL-K, J, NPE-L/XL, NPE-S/SR, R, UB, UBSL	Silver	Left	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY30	510 S, HD-A-B-C, HDL-K, J, NPE-L/XL, NPE-S/SR, R, UB, UBSL	Black	Left	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY56	510 S, HD-A-B-C, HDL-K, J, NPE-L/XL, NPE-S/SR, R, UB, UBSL	Silver	Right	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY80	510 S, HD-A-B-C, HDL-K, J, NPE-L/XL, NPE-S/SR, R, UB, UBSL	Black	Right	Lower & Upper	Brush Holder Profile, 30°
GAA402CDY14	510 L, MPE, NPE-L/XL, SIGMA	Silver	Left	Lower	Brush Holder Profile, 30°
GAA402CDY38	510 L, MPE, NPE-L/XL, SIGMA	Black	Left	Lower	Brush Holder Profile, 30°
GAA402CDY64	510 L, MPE, NPE-L/XL, SIGMA	Silver	Right	Lower	Brush Holder Profile, 30°
GAA402CDY88	510 L, MPE, NPE-L/XL, SIGMA	Black	Right	Lower	Brush Holder Profile, 30°

Escalator Parts: Safety Devices

Safety Devices (continued)

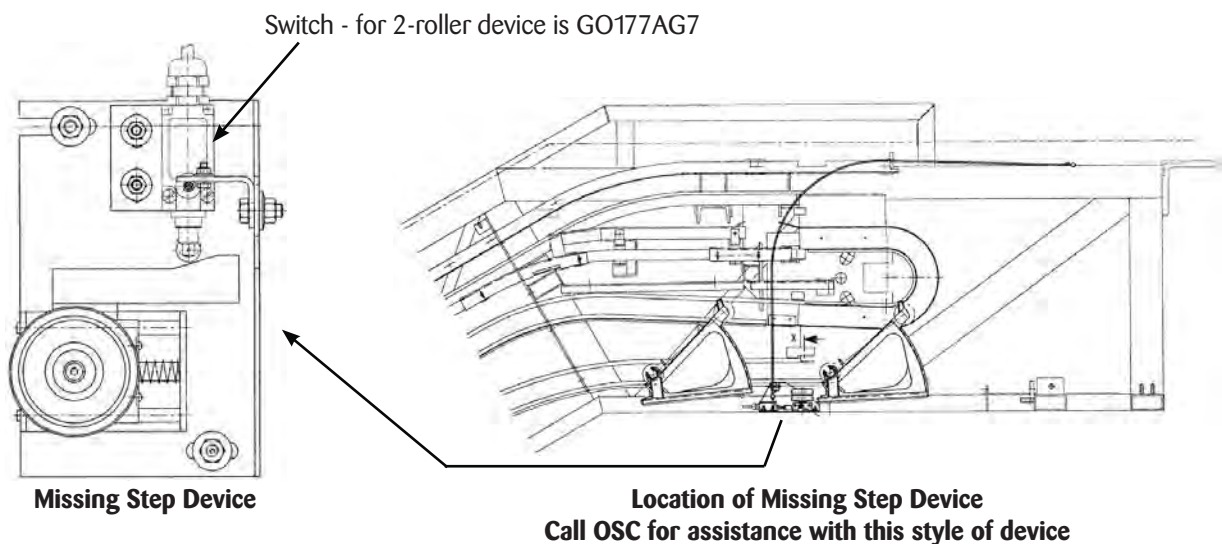
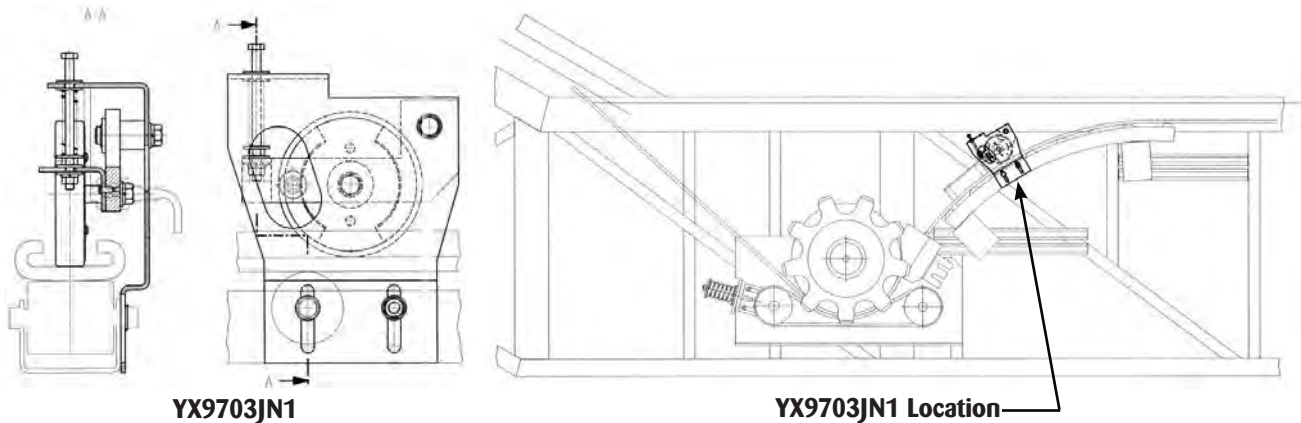
Skirt Brushes (continued)

Part No.	Escalator Type	Color	Hand	Incline	Description
GAA402CDZ12	510 L, NPE-L	Silver	Left	Upper	Brush Holder Profile, 30°
GAA402CDZ36	510 L, NPE-L	Black	Left	Upper	Brush Holder Profile, 30°
GAA402CDZ62	510 L, NPE-L	Silver	Right	Upper	Brush Holder Profile, 30°
GAA402CDZ86	510 L, NPE-L	Black	Right	Upper	Brush Holder Profile, 30°
GAA402CES1	HD-A-B-C, SIGMA	Silver	---	---	Brush Holder Profile, Straight
GAA402CES2	HD-A-B-C, SIGMA	Black	---	---	Brush Holder Profile, Straight
GAA27077K1		Silver	---	---	Brush and Mounting Hardware, Straight Section, 3 M
GAA27077K2		Black	---	---	Brush and Mounting Hardware, Straight Section, 3 M
GAA241G2		---	---	---	Replacement Brush - Landing 3000 mm
GAA241G1		---	---	---	Replacement Brush, - Incline 3000 mm
GAA450AZ1		---	---	---	Connecting Link
GAA273WJ1		---	Left	---	End Cap
GAA273WJ2		---	Right	---	End Cap



Stopped Handrail Devices & Missing Step Device

Part No.	Escalator Type	Description	
GO9703CY29	506NAO	Missing Step Device, Lower Landing, 2-Roller	Replacement roller GAA290CF2
GO9703CY30	510	Missing Step Device, Lower Landing, 5-Roller	
GO9703CY28	506NAO	Missing Step Device, Upper Landing, 2-Roller	
9703JN1E196	506	Stopped Handrail Device, Controller Equipment to Detect a Stalled Handrail & Stop the Escalator. Order with proximity switch GO177DS1 and cable GO174JJ1.	
YX9703JN1	506 SL	Stopped Handrail Device, Normal. Order with proximity switch GO177DS3 or set of GO177DS1 and cable GO174JJ1.	Replacement individual roller is: YYGO456BV1
YX9703JN5	506 SL	Stopped Handrail Device, Weatherproof. Has taller bracket than YX9703JN1 device. Order with proximity switch GO177DS3 or set of GO177DS1 and cable GO174JJ1.	

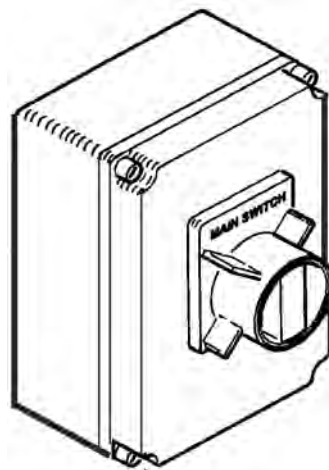


Escalator Parts: Safety Devices

Safety Devices (continued)

Miscellaneous

Part No.	Escalator Type	Description
GAA381H1	510, 516, 506 NCE, 513 NPE, 513 NPE-SR, 610 NPT, 606 NCT	Adapter, M20x1,5. For later types of safety switches.
GAA174RN1	506 NCE, 513 NPE, 606 NCT	Cable. For inductive proximity sensor GAA608A2 for handrail speed monitoring device.
GAA174XK1	506 NCE, 513 NPE	Cable. For inductive proximity sensor GAA608D2 for missing step device.
GAA290BY1	513 NPE	Roller. For handrail lifting control contact.
GO177AX101		Switch, Main, 15 kW
GO177AX102		Switch, Main, 18,5 kW
GO177AX103		Switch, Main, 22 kW
AAA22800H401	506 SL	Switch, Pit. Push to Stop, Pull to Run. Designated SSSL
GO385EP1	506, 506 NCE, 510, 606 NCT, 610 NPT	Tension Box (located in conjunction with broken drive chain contact)

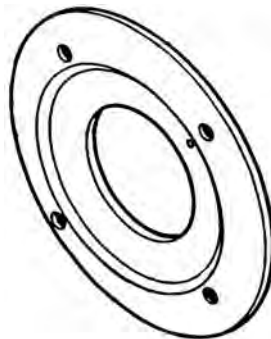


**GO177AX101,
GO177AX102,
GO177AX103**

Sprockets, Pulleys, Sheaves, and Discs

Brake Discs

Part No.	Ref. OD	Escalator Type	Description
GO196AA1	28 in. (711 mm)	506 SL	Disc, Brake
GO196H1	28 in. (711 mm)	506, 606	Disc, Brake
GO196R1	28.3 in. (719 mm)	510	Disc, Brake. For wedge-type brake.
GOA196C1	30.7 in. (780 mm)	J, UBSL	Disc, Brake (service replacement)
AAA26220L1	30.7 in. (780 mm)	J, UBSL	Kit, Emergency Brake Disc. Includes brake disc GOA196C1 and shoe AAA415AS1. Used as initial replacement for GO196C1.



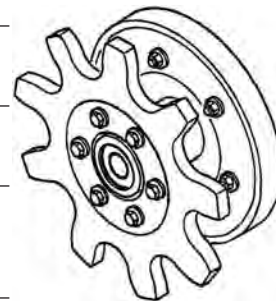
**GO196AA1,
GO196H1**

Escalator Parts: Sprockets–Pulleys–Sheaves

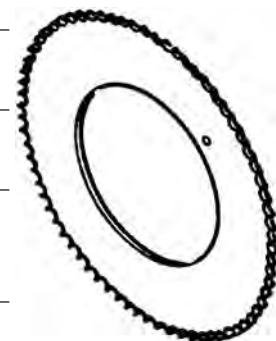
Sprockets, Pulleys, Sheaves, and Discs (continued)

For Handrail Drives

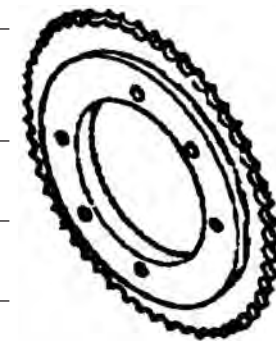
Part No.	No. of Teeth	Ref. OD	Escalator Type	Description
GOA2215AB32			506 SL	Sheave Assembly, Handrail Drive. Includes sprocket.
GO265AH3		30.7 in. (780 mm)	510	Sheave, Handrail Drive, Individual. With rubber rim (newel).
GOA265A4		30.7 in. (780 mm)	510 Escal-Aire®, J J Escal-Aire®	Sheave, Newel and Handrail Drive (Escalator Upper Landing), 1.4 in. (36 mm) Wide
GO195JD1	66		506, 606	Sprocket, Handrail Drive. For main drive.
GO195JN1	52	17.1 in. (434 mm)	510	Sprocket, Handrail Drive
GO195JH1	52		510	Sprocket, Handrail Drive. For main drive.
YXGOA265C1		30.7 in. (780 mm)	J	Sheave, Handrail Deflector. For lower landing mounting handrail drive sheave (newel).
4605A24			J	Sheave, Handrail Drive, 1 in. (25 mm) Wide, with Sprocket Assembly, without Bearings/Rings.
4605A25			J, J Escal-Aire®	Sheave, Handrail Drive, 1.4 in (36 mm) Wide, with Sprocket Assembly, without Bearings/Rings.
YXGOA265A4		30.7 in. (780 mm)	J	Sheave, Newel Handrail, Upper Landing, 1 in. (25 mm) Wide
YXGOA195BF1		5.1 in. (130 mm)	J, J Escal-Aire®	Sprocket, 20 Teeth, Idler. For handrail chain tension devices.
YXGO195BL1	68	16.6 in. (422 mm)	J, J Escal-Aire® UBSL	Sprocket, 68 Teeth. For upper landing mounting handrail drive sheave and handrail drive.



GOA2215AB32



GO195JD1



GO195JN1

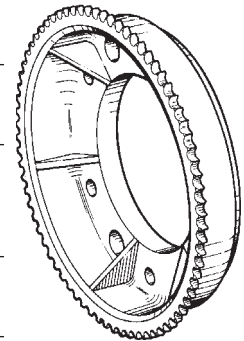


GO195JH1

Escalator Parts: Sprockets–Pulleys–Sheaves

For Handrail Drives (continued)

Part No.	No. of Teeth	Ref. OD	Escalator Type	Description
195BV1	75	18.3 in. (465 mm)	R, RB	Sprocket, Handrail Drive
195BZ1	24	6.1 in. (155 mm)	RB (32, 48)	Sprocket, Handrail Drive Idler. Order 2 per side.
195CB1	68	16.7 in. (424 mm)	RB (32, 48)	Sprocket, Handrail Drive. Mounted on handrail drive pulley. Order 1 per side.
265AW1		30.7 in. (780 mm)	RB (32, 48)	Pulley, Handrail Drive. Order 1 per side.
A195BV1	75	24.5 in. (622 mm)	RBC (32, 48)	Sprocket, Handrail Drive
195FW1		8.1 in. (206 mm)	RBC (32, 48)	Sprocket, Handrail Drive Idler. Order 2 per side.
YXGOA195BG1	19	6.6 in. (168 in.)	UB	Sprocket, Handrail/Countershaft Chain Tension Device
GOA6814DA3	68	30.7 in. (780 mm)	UBSL	Sheave, Handrail Drive, 30.75 in. (78,1 cm) OD, with 68-Tooth Chain Sprocket



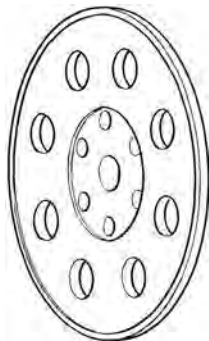
195BV1

Escalator Parts: Sprockets–Pulleys–Sheaves

Sprockets, Pulleys, Sheaves, and Discs (continued)

For Newels

Part No.	Ref. OD	Escalator Type	Description
GO265AG3	30.7 in. (780 mm)	510	Sheave, Newel Handrail Idler, Lower End
265AV1	30.7 in. (780 mm)	R, RB	Sheave, Newel Handrail, Lower



GO265AG3

For Main Drives

Part No.	No. of Teeth	Ref. OD	Escalator Type	Description
GO195JW1	68	27.6 in. (701 mm)	506, 506 SL	Sprocket, Bull, 0.25 in. Off-Set Hub. For main drive.
GO195JE1 For main drive.	68		506, 506 SL, 606	Sprocket, Bull, 1.75 in. Off-Set Hub.
YXGO195BR2	79	25.7 in. (653 mm)	J	Sprocket, Handrail Drive (special order only)
YXGO195CG1	85 Triple	34.4 in. (874 mm)	J	Sprocket, Main Drive, Triple Tooth



**GO195JE1,
GO195JW1**

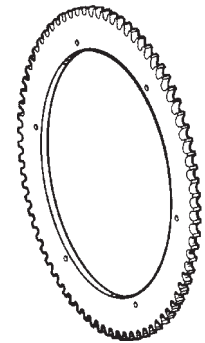


GO195JV1

Escalator Parts: Sprockets–Pulleys–Sheaves

For Main Drives (continued)

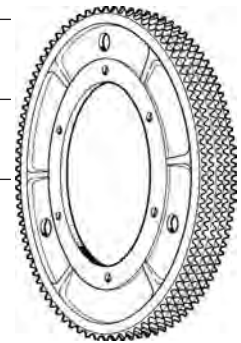
Part No.	No. of Teeth	Ref. OD	Escalator Type	Description
YXGO195BR1	75	24.4 in. (620 mm)	J, UB, UBSL	Sprocket, Handrail Drive (mounting to main drive)
YXGO195BP1	85 Double		J, UB, UBSL	Sprocket, Main Drive, Double Tooth
195FR1	90 Double		R, RB, RBC	Sprocket, Bull. For main drive.
195FS1	90		R, RB, RBC	Sprocket, Bull. For main drive.
195EY1	142 Quintuple	34.3 in. (871 mm)	R, RB, RBC	Sprocket, Drive
GO195HS7	23 Double	9.7 in. (246 mm)	UB	Sprocket, Output Machine Drive
GO195HS1	17 Double	7.3 in. (185 mm)	UB	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195HS2	18 Double	7.7 in. (196 mm)	UB	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195HS3	19 Double	8.1 in. (206 mm)	UB	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195HS4	20 Double	8.5 in. (216 mm)	UB	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195HS5	21 Double	8.9 in. (226 mm)	UB	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195HS6	22 Double	9.3 in. (236 mm)	UBSL (1000)	Sprocket, Output Machine Drive. For 16 VEC-RH machines.



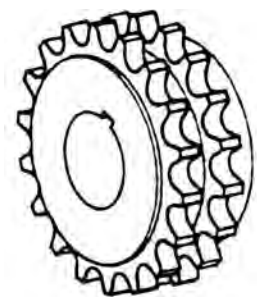
YXGO195BR1



195FR1



195EY1



GO195HS_

Escalator Parts: Sprockets–Pulleys–Sheaves

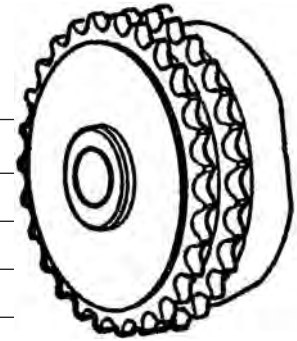
Sprockets, Pulleys, Sheaves, and Discs (continued)

For Step Chains

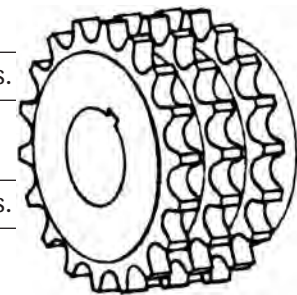
Part No.	No. of Teeth	Ref. OD	Escalator Type	Description
GO195JV1	16	27.5 in. (699 mm)	506, 506 SL	Sprocket, Main Drive (Step Chain), 1.875 in. (48 mm) Overall Width
GO195JC1				Sprocket, Step Chain, 12.6 in. (320 mm) ID. For main drive.
GO195JC4	16	27.5 in. (699 mm)	506, 506 SL	Sprocket, Step Chain, 13.8 in. (350 mm) ID, 2.09 in. (53 mm) Overall Width. For main drive.
GO195BS1	16		J, UB	Sprocket, Tension Carriage
GO195BN1	20	34.1 in. (866 mm)	J, UB, UBSL	Sprocket, Step Chain
195EW1	20	35.3 in. (897 mm)	R, RB	Sprocket, Step Chain
195DF1	20	35.3 in. (897 mm)	R, RB	Sprocket, Step Chain. For track chain guides.
195DF2	20	35.3 in. (897 mm)	R, RB	Sprocket, Step Chain. Drilled for helical gear 199J1. For track chain guides.
A195BY1		28.6 in. (726 mm)	R, RB	Sprocket, Tension Carriage. For step chain.
195BX1	20	35.3 in. (897 mm)	R, RB, RBC	Sprocket, Step Chain. For roller chain guides.
195BX2	20	35.3 in. (897 mm)	R, RB, RBC	Sprocket, Step Chain. Drilled for helical gear 199J1. For roller chain guides.
A195EW1	20	35.3 in. (897 mm)	RBC (23, 48)	Sprocket, Step Chain. For brake side.
195FX1	16	28.5 in. (724 mm)	RBC (23, 48)	Sprocket, Tension Carriage
A195DF2	20	35.3 in. (897 mm)	RBC (32, 48)	Sprocket, Step Chain

Machine Output Sprockets

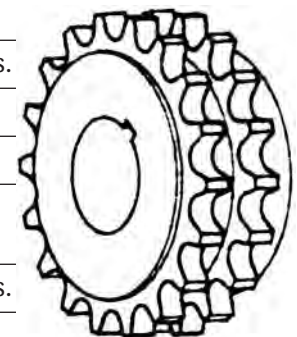
Part No.	No. of Teeth	Ref. OD	Description
GAA20401A526	27 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
GAA20401A527	18 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
GAA20401A528	19 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
GAA20401A529	20 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
GAA20401A530	21 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
GAA20401A531	22 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
GAA20401A532	23 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
GAA20401A533	24 Double	1.25 in. (32 mm)	Sprocket. For EC 143 machines.
195FB2	22 Quintuple	5.9 in. (150 mm)	Sprocket. For 17 VEC machines.
GO195HR1	17 Triple	7.3 in. (185 mm)	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195JP1	17	7.3 in. (185 mm)	Sprocket. For 16 VEC-RH machines.
GO195HR2	18 Triple	7.7 in. (196 mm)	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195JP2	18	7.7 in. (196 mm)	Sprocket. For 16 VEC-RH machines.
GO195HR3	19 Triple	8.1 in. (206 mm)	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195JP3	19	8.1 in. (206 mm)	Sprocket. For 16 VEC-RH machines.
GO195HR4	20 Triple	8.5 in. (216 mm)	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195JP4	20	8.5 in. (216 mm)	Sprocket. For 16 VEC-RH machines.
GO195HR5	21 Triple	8.9 in. (226 mm)	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195JP5	21	8.9 in. (226 mm)	Sprocket. For 16 VEC-RH machines.
195GH3	21 Double	8.9 in. (226 mm)	Sprocket. For 17 VEC machines.
195GJ3	21	8.9 in. (226 mm)	Sprocket. For 17 VEC machines.
GO195HR6	22 Triple	9.3 in. (236 mm)	Sprocket, Output Machine Drive. For 16 VEC-RH machines.
GO195JP6	22	9.3 in. (236 mm)	Sprocket. For 16 VEC-RH machines.
195FN2	22	9.4 in. (239 mm)	Sprocket. For 17 VEC machines.
195FP2	22 Double	9.4 in. (239 mm)	Sprocket. For 17 VEC machines.
195FB1	Quintuple	5.6 in. (142 mm)	Sprocket, Drive, 5-Row. For output machine. For 16 VEC machines



GAA20401A526
GAA20401A527
GAA20401A528
GAA20401A529
GAA20401A530
GAA20401A531
GAA20401A532
GAA20401A533



GO195HR1
GO195HR2
GO195HR3
GO195HR4
GO195HR5
GO195HR6



GO195JP1
GO195JP2
GO195JP3
GO195JP4
GO195JP5
GO195JP6

Escalator Parts: Sprockets–Pulleys–Sheaves

Sprockets, Pulleys, Sheaves, and Discs (continued)

Miscellaneous

Part No.	No. of Teeth	Ref. OD	Escalator Type	Description
GO195ET1	17	7.3 in. (18,5 cm)	UB	Sprocket. For 1.25 in. (32 mm) Pitch Roller Chain.

Step Chains

How to Order Step Chain:

You need to order one axle for each step on your unit. If you have an odd number of steps, then you would need an offset link.

Example:

An 85-step unit would need:

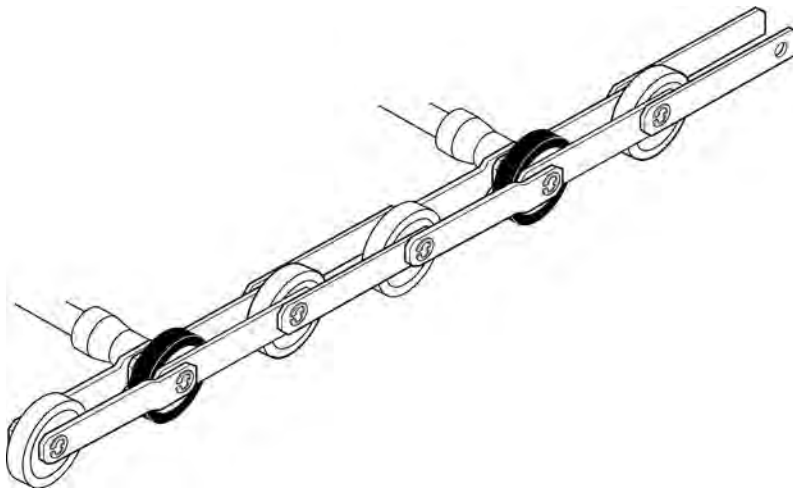
(8) 10-Folds	=	80 Axles
(2) 2-Folds	=	4 Axles
(1) Offset	=	1 Axle
		85 Axles

Parts in the Step Chain section are sorted by escalator width, then by escalator type unless otherwise indicated.

Offset Links

Part No.	Width*	Escalator Type	Description
GAB26150E13	32 in. (600 mm)	506, 506 SL	Step Chain, Offset Link
GBA26150AH16	32 in. (600 mm)	506, 506 SL	Step Chain, Offset Link, Weatherproof
GBA26150AR7	32 in. (600 mm)	HD-L	Step Chain, Offset Link, Rubber Roller, Oil Lubrication (AR16 = Outdoor)
GBA26150AQ7	32 in. (600 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Offset Link (replaces 9701DK67) (AQ16 = Outdoor)
GBA26150AQ16	32 in. (600 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Offset Link, Weatherproof
GBA26150AH8	40 in. (800 mm)	506, 506 SL	Step Chain, Offset Link
GBA26150AH17	40 in. (800 mm)	506, 506 SL	Step Chain, Offset Link, Weatherproof

* For definition of escalator width measurements, see page 2.



Escalator Parts: Step Chains

Step Chains (continued)

Offset Links (continued)

Part No.	Width*	Escalator Type	Description
GBA26150AR31	44 in. (900 mm)	HD-L	Step Chain, Offset Link, Rubber Roller, Oil Lubrication (AR32 = Weatherproof)
GBA26150AQ31	44 in. (900 mm)	J, UB	Step Chain, Offset Link
GBA26150AQ32	44 in. (900 mm)	J, UB	Step Chain, Offset Link, Weatherproof
GBA26150AH18	48 in. (1000 mm)	506, 506 SL	Step Chain, Offset Link, Weatherproof
GBA26150AE18	48 in. (1000 mm)	510	Step Chain, Offset Link, 0.99 in. (25 mm) Pin, Oil Lubrication
GBA26350AC9	48 in. (1000 mm)	510	Step Chain, Offset Link, 0.6 in. (15 mm) Pin, Oil Lubrication. Formerly p/n 9704GY40.
GBA26350P18	48 in. (1000 mm)	606	Step Chain, Offset Link
GBA26150AD18	48 in. (1000 mm)	510	Step Chain, Offset Link, Outdoor, 0.79 in. (20 mm) pin
GBA26150AR9	48 in. (1000 mm)	HD-L	Step Chain, Offset Link, Rubber Roller, Oil Lubrication (AR18 = Weatherproof)
GBA26150AQ9	48 in. (1000 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Offset Link. replaces 9701DK72.
GBA26150AQ18	48 in. (1000 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Offset Link, Weatherproof. Replaces 9701DK72 offset link step chain.

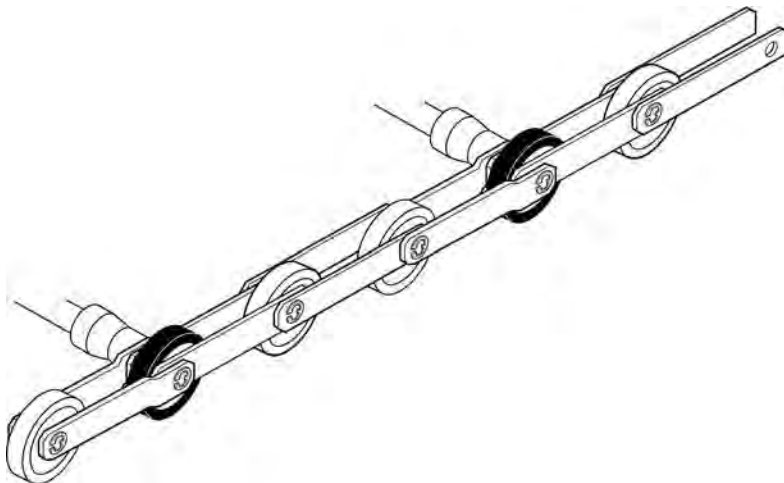
* For definition of escalator width measurement GBA26150AE18s, see page 2.

Weatherproof Step Chain Axles and Assemblies are direct replacements for non-weatherproof resistant versions.

Two-Fold (2-Axle Step Chain Sections)

Part No.	Width*	Escalator Type	Description
GBA26150AH1	32 in. (600 mm)	506, 506 SL	Step Chain, Two Fold
GBA26150AH10	32 in. (600 mm)	506, 506 SL	Step Chain, Two Fold, Weatherproof
GBA26150AC10	32 in. (600 mm)	510	Step Chain, Two Fold, 0.6 in. (15 mm) Pin, Oil Lubrication
GBA26150AQ1	32 in. (600 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Two Fold
GBA26150AQ10	32 in. (600 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Two Fold, Weatherproof
GBA26150AH2	40 in. (800 mm)	506, 506 SL	Step Chain, Two Fold
GBA26150AH11	40 in. (800 mm)	506, 506 SL	Step Chain, Two Fold, Weatherproof
GBA26150AQ27	44 in. (900 mm)	J, UB	Step Chain, Two Fold
GBA26150AQ28	44 in. (900 mm)	J, UB	Step Chain, Two Fold, Weatherproof
GBA26150AH3	48 in. (1000 mm)	506, 506 SL	Step Chain, Two Fold
GBA26150AH12	48 in. (1000 mm)	506, 506 SL	Step Chain, Two Fold, Weatherproof
A9704GY38	48 in. (1000 mm)	510	Step Chain, Two Fold, 0.99 in. (25 mm) Pin, Oil Lubrication
GBA26150AC3	48 in. (1000 mm)	510	Step Chain, Two Fold, 0.6 in. (15 mm) Pin, Oil Lubrication
GBA26150AD12	48 in. (1000 mm)	510	Step Chain, Two Fold, 0.79 in. (20 mm) Pin
GBA26150AQ3	48 in. (1000 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Two Fold (Use AQ12)
GBA26150AQ12	48 in. (1000 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Two Fold, Weatherproof
GBA26150AR12	48 in. (1000 mm)	HD-L	Step Chain, Two Fold, Oil Lube

* For definition of escalator width measurements, see page 2.



Escalator Parts: Step Chains

Step Chains (continued)

Ten-Fold (10-Axle Step Chain Sections)

Part No.	Width*	Escalator Type	Description
GBA26150AH4	32 in. (600 mm)	506, 506 SL	Step Chain, Ten Fold
GBA26150AH13	32 in. (600 mm)	506, 506 SL	Step Chain, Ten Fold, Weatherproof
GBA26150AQ4	32 in. (600 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Ten Fold
GBA26150AQ13	32 in. (600 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Ten Fold, Weatherproof
GBA26150AH5	40 in. (800 mm)	506, 506 SL	Step Chain, Ten Fold
GBA26150AH14	40 in. (800 mm)	506, 506 SL	Step Chain, Ten Fold, Weatherproof
GBA26150AQ29	44 in. (900 mm)	J, UB	Step Chain, Ten Fold
GBA26150AQ30	44 in. (900 mm)	J, UB	Step Chain, Ten Fold, Weatherproof
GBA26150AH6	48 in. (1000 mm)	506, 506 SL	Step Chain, Ten Fold, 0.5 in. (12,7 mm)
GBA26150AH15	48 in. (1000 mm)	506, 506 SL	Step Chain, Ten Fold, Weatherproof, 0.5 in. (12,7 mm)
GBA26150AC6	48 in. (1000 mm)	510	Step Chain, Ten Fold, 0.6 in. (15 mm) Pin, Oil Lubrication. Replaces 9704GY12.
GBA26150AD15	48 in. (1000 mm)	510	Step Chain, Ten Fold, 0.79 in. (20 mm), Pin, (Oil Lubricated)
GBA26150AR6	48 in. (1000 mm)	HD-L	Step Chain, Ten Fold, Oil Lubrication, 0.8 in. (20 mm)
GBA26150AQ15	48 in. (1000 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Ten Fold, Weatherproof, 0.5 in. (12,7 mm)
GBA26150AQ6	48 in. (1000 mm)	J, R, RB, RBC, UB, UBSL	Step Chain, Ten Fold, 0.5 in. (12,7 mm)
A9704GY36	48 in. (1000 mm)		Step Chain, Ten Fold, Weatherproof Oil-Lubed, 1 in. (25 mm) Pin
GBA26150AK13	32 in. (600 mm)	510	Step Chain, Ten Fold, Weatherproof,

* For definition of escalator width measurements, see page 2.

Step Chain Replacement Parts

(Sorted by Description)

Part No.	Escalator Type	Description
502G1	R, RB, RBC, J	Axle, Step Chain, ~28 in. (71 cm) Long
502G2	R, RB, RBC, J	Axle, Step Chain, ~44 in. (112 cm) Long
GX210AL500	510	Bushing
GO210AG1	510, 610, 606	Bushing
GO210R1	510, 610, 606	Bushing
GO2215B69	510, 610, 606	Fastening Parts, Offset Link of Step Chain
430AZ2	J, R, RB, RBC	Inner Link, Step Chain, 7.125 in. (181 mm) L, 1.5 in. (38 mm) H
9741EB25	606	Inner Link, with Rollers. Replaced by GAA26150AQ19.
9741EB26	606	Inner Link, with Rollers. Replaced by GAA26150AQ19.
GAA26150AC19	510/610 NPT	Inner Link, with Rollers, 0.6 in. (15 mm) Pin, Oil Lubrication
GAA26150AD19	510	Inner Link, with Rollers, 0.8 in. (20 mm) Pin, Oil Lubrication. Includes heavy load roller for use at axle.
GO9704BF2	510	Inner Link, with Rollers, 0.8 in. (20 mm) Pin, Oil Lubrication (between axles)
GAA26150AE19	510, 610	Inner Link, with Rollers, 1 in. (25 mm) Pin
GAA26150AH19	506, 506 NCE, 506 SL	Inner Link, with Two Rollers Replaces 9703DS25. (For 12.5 mm Pin)
GAA26150AQ19	J, UB, UBSL	Inner Link, with 2 Rollers. Used for 32, 44, & 48 in. width UB & UBSL escalators.
172DS1	506, 506 SL, J, R, RB, RBC, UB	Nut
GO430AS3	506, 506 SL	Offset Link, 7 in. (178 mm) L, 1.37 in. (35 mm) H, w/~0.2 in. (5 mm) Offset -2 Different Hole Sizes
430BC1	606, J, R, RB, RBC, UB	Offset Link Plate
GO430AR4	506, 506 SL	Outer Link, 1.1 in. (28 mm) H, Plate with 2 Holes, 0.5 in. (12,5 mm) Pin
GO430AH1	606, J, R, RB, RBC, UB	Outer Link, 1.25 in. (32 mm) H, Plate with 2 Holes, 0.5 in. (12,5 mm) Pin
GO430DF1	510, 610NPT	Outer Link, 1.1875 in. (30 mm) H, 0.6 in. (15 mm) Pin, Link with 2 Holes, Oil Lubrication
GAA26150AG19	513NPE	Inner Link - Dual Roller, 42 mm Pin



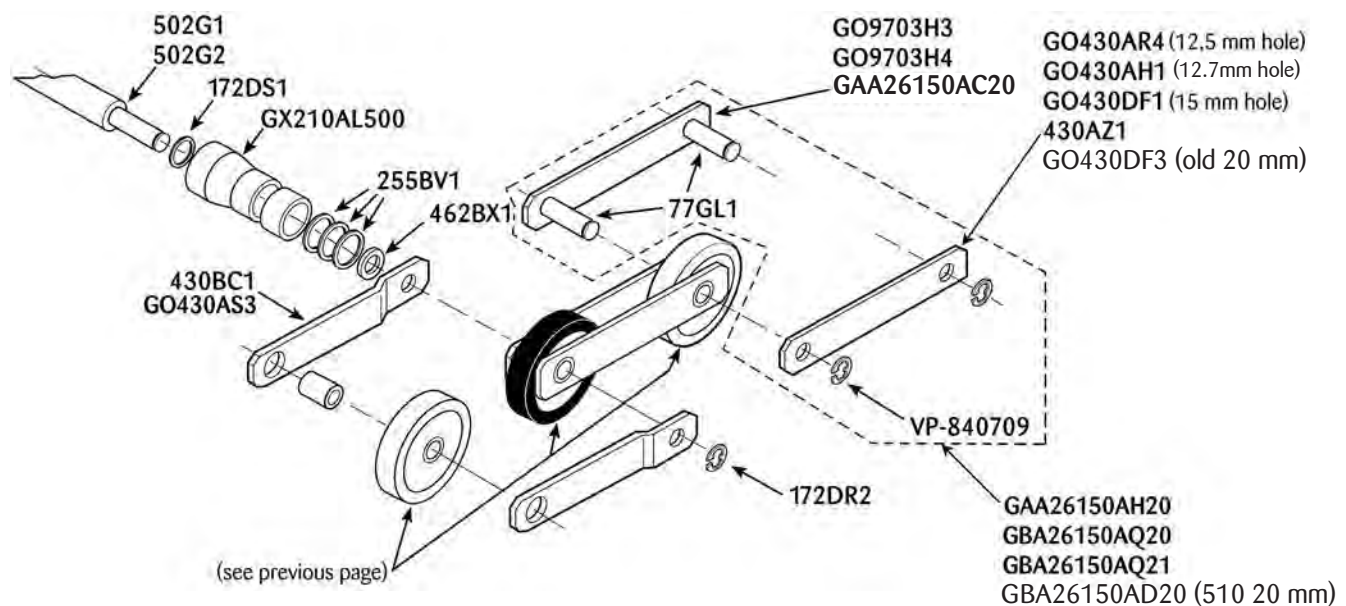
GAA26150AH19
(AC19 & AG19 Similar)

Escalator Parts: Step Chains

Step Chain Replacement Parts (continued)

(Sorted by Description)

Part No.	Escalator Type	Description
430AZ1	R, RB, RBC, J	Outer Link, Step Chain, w/2 Holes, 1.25 in. (32 mm) H Plate
GAA26150AQ20	J, R, RB, RBC, UB, UBSL	Outer Link Assembly, Step Chain. Includes two 0.5 in. (12,7 mm) pins.
GAA26150AQ21	J, R, RB, RBC, UB, UBSL	Outer Link Assembly, Step Chain. Includes one 0.5 in. (12,7 mm) pin.
GO9703H4	506, 506 SL	Outer Link, with one 12,5 mm Pin & 1 Retaining Ring, Heavy Duty
GAA26150AH20	506, 506 SL	Outer Link, with two 12,5 mm Pins & 2 Retaining Rings, Heavy Duty
GO9704BH1	510	Outer Link, with Pins & Retaining Rings, 0.6 in. (15 mm) Pin, Oil Lubrication
77GL1	J, R, RB, RBC, UB	Pin, Step Chain
172DR2	506, 506 SL	Retaining Ring
VP-840709	506, 506 SL, J, R, RB, RBC, UB	Retaining Ring, 0.4 in. (10 mm)
GAA255MG1	506, 506 SL, J, R, RB, RBC, UB	Shims, Split - For Step Shimming (Sideways)
210G1	ML	Sleeve Bearing, Brass
210G2	O	Sleeve Bearing, Brass
210F2	ML	Sleeve Bearing, Bronze, 2 Halves
210AL1	J, R, RB, RBC	Sleeve, Steel, Babbitted. Used for 6283E & F offset step chains.
462BX1	506, 506 SL, J, R, RB, RBC, UB	Spacer



Steps

Please keep the following in mind when measuring for steps: Measure the width of the tread and add eight inches.

NOTE 1: 26BR1 denotes black finish
 26BR2 denotes gray finish
 "removable" means tread is fastened from top
 "non-removable" means tread is fastened from bottom
 all treads are die-cast aluminum

NOTE 2: As a generalization, most step applications that had removable treads originally have been replaced by non-removable tread steps. Individual removable treads are still available.

Steps are sorted by width, then by escalator type unless otherwise specified.

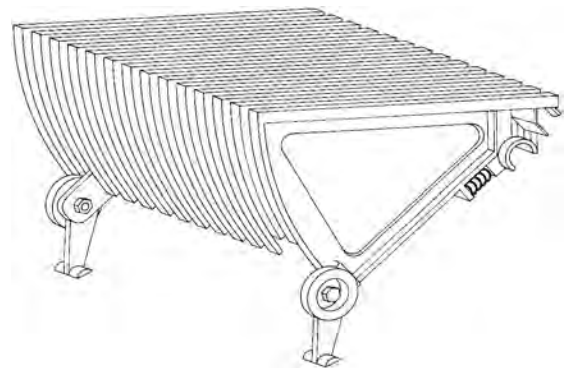
Part No.	Width*	Escalator Type	Description
6291P1	32 in. (600 mm)	R, RB	Step, with Non-Removable Tread, Smooth Black Riser
6291G7	32 in. (600 mm)	R, RB	Step, with Non-Removable Tread, Cleated Gray Riser, Gray Step
A6291G11	32 in. (600 mm)	RB, RBC	Step, with Non-Removable Tread, Cleated Silver Riser, Gray Step
A6291G13	32 in. (600 mm)	RBC, RB	Step, with Non-Removable Black Tread, Cleated Black Riser
6291G5	48 in. (1000 mm)	R, RB	Step, with Non-Removable Tread, Cleated Gray Riser, Gray Step
A6291E1	48 in. (1000 mm)	R, RB	Step, with Non-Removable Tread, Smooth Black Riser
A6291G9	48 in. (1000 mm)	RB, RBC	Step, with Non-Removable Tread, Cleated Silver Riser, Gray Step
A6291G14	48 in. (1000 mm)	RBC, RB	Step, with Non-Removable Black Tread, Cleated Black Riser

* For definition of escalator width measurements, see page 2.

NOTE: All treads have sanded off finish on the tread surfaces. Risers are not sanded.



A6291G14



Step

Escalator Parts: Steps

Steps (continued)

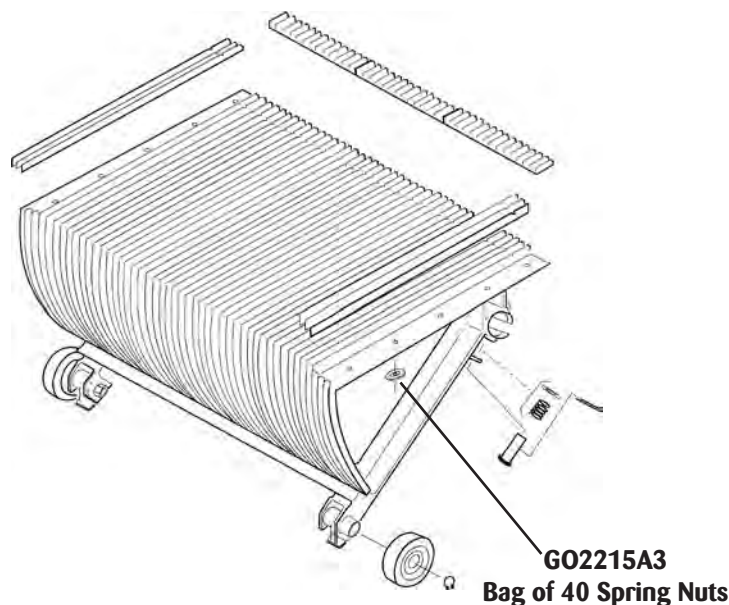
Unisteps

Part No.	Width*	Escalator Type	Description
GAA26140F13-D3	32 in. (600 mm)	506 SL	Unistep, with Cleated Riser, Black Finish, with Front & Side Inserts
GAA26140F16-D3	32 in. (600 mm)	506 SL	Unistep, with Cleated Riser, Black Finish, with Side Inserts
GAA26140F7-D3	32 in. (600 mm)	506, 506 SL, HD, J, UB	Unistep, with Cleated Riser, Black Finish
GAA26140F1-D3	32 in. (600 mm)	506, 510, HD, J, UB	Unistep, with Cleated Riser, Silver Finish
BAA26140A1	32 in. (600 mm)	UBSL	Unistep, with Cleated Riser, Black Finish
GAA26140L14	40 in. (800 mm)	506 SL	Unistep, with Cleated Riser, Black Finish, with Front & Side Inserts
GAA26140L17	40 in. (800 mm)	506 SL	Unistep, with Cleated Riser, Black Finish, with Side Inserts
GAA26140M18	40 in. (800 mm)	506, 506 SL, 510, HD, UB	Unistep, with Cleated Riser, Black Finish
GAA26140M14	40 in. (800 mm)	506, 510, HD, UB	Unistep, with Cleated Riser, Silver Finish

* For definition of escalator width measurements, see page 2.

NOTE: 506, 506 SL, 510, HD, J, NCE, NPE, and UB all use the same step when used without demarcation inserts.

NOTE: Some 510 escalators do not have retaining pins in the yoke. To use standard steps, remove the pin.



Unisteps (continued)

Part No.	Width*	Escalator Type	Description
GAA26140P16	44 in. (900 mm)	506, 510, HD, J, UB	Unistep, with Cleated Riser, Black Finish
GAA26140P8	44 in. (900 mm)	506, 510, HD, J, UB	Unistep, with Cleated Riser, Silver Finish
GAA26140L18	48 in. (1000 mm)	506 SL	Unistep, with Cleated Riser, Black Finish, with Side Inserts
GAA26140M51	48 in. (1000 mm)	506 SL, 510	Unistep, with Cleated Riser, Black Finish, with Front & Side Inserts
GAA26140M17	48 in. (1000 mm)	506, 506 SL, 510, HD, J, UB	Unistep, with Cleated Riser, Black Finish. Formerly p/n GO6291P1.
GAA26140M15	48 in. (1000 mm)	506, 506 SL, 510, HD, J, UB	Unistep, with Cleated Riser, Silver Finish with Tread Finish
GAA26140M49	48 in. (1000 mm)	506, 506 SL, 510	Unistep, with Cleated Riser, Silver Finish, with Front & Side Inserts
GAA26140M13	48 in. (1000 mm)	506, 510, HD, J, UB	Unistep, with Cleated Riser, Silver Finish without Tread Finish
BAA26140A3	48 in. (1000 mm)	UBSL	Unistep, with Cleated Riser, Black Finish
BAA26140A8	48 in. (1000 mm)	UBSL	Unistep, w/Cleated Riser, Black Finish w/2 Demarcation Inserts on Sides

* For definition of escalator width measurements, see page 2.

NOTE: 506, 506 SL, 510, HD, J, NCE, NPE, and UB all use the same step when used without demarcation inserts.

NOTE: Some 510 escalators do not have retaining pins in the yoke. To use standard steps, remove the pin.

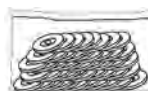
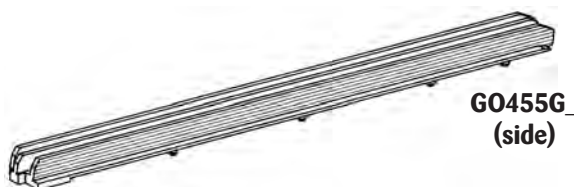
Demarcation Step Exception: For applications with demarcation inserts—HD, J, and UB. Cannot use steps with demarcation inserts, as interference with combs results. No notched combs are available for HD, J, and UB. Other interferences may be present.

Escalator Parts: Steps

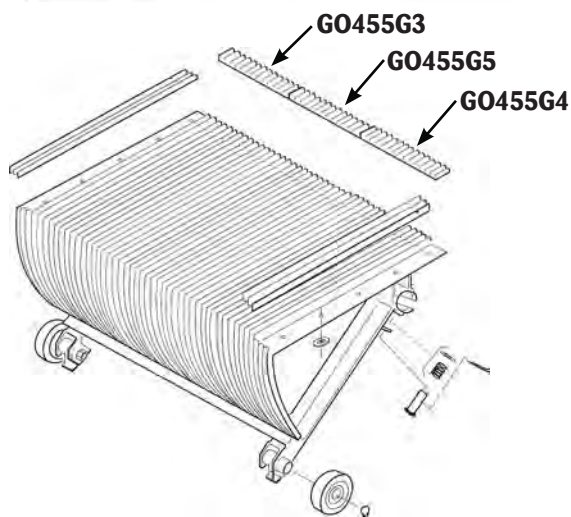
Steps (continued)

Demarcation Inserts

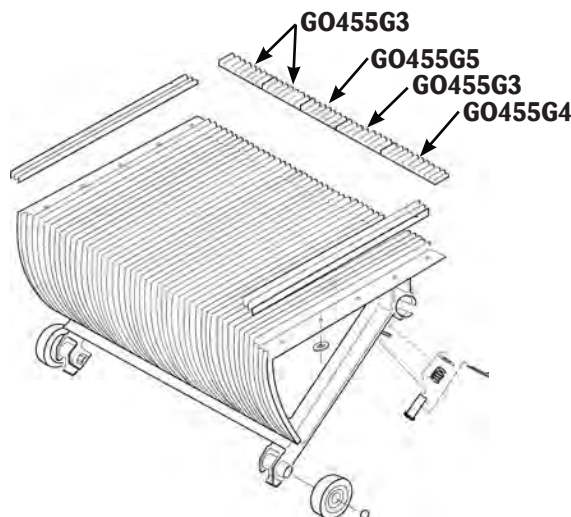
Part No.	Escalator Type	Description
GO455G3	506, 510, HD-L, HD-A-B-C, UB, UBSL	Demarcation Insert, Back, Yellow 8 in. (203 mm)
GO455G11	506, 510, HD-L, HD-A-B-C, UB, UBSL	Demarcation Insert, RH, Yellow. For steps having all 3 inserts.
GO455G12	506, 510, HD-L, HD-A-B-C, UB, UBSL	Demarcation Insert, LH, Yellow. For steps having all 3 inserts.
GO455G16	506, 510, HD-L, HD-A-B-C, UB, UBSL	Demarcation Insert, RH, Yellow. For steps having side inserts only.
GO455G17	506, 510, HD-L, HD-A-B-C, UB, UBSL	Demarcation Insert, LH, Yellow. For steps having side inserts only.
GO455H1	606, HDL-T, UT	Demarcation Insert
GO2215A3	506, 506 SL, 510, 606, HDL-T, HD-L, HD-A-B-C, UB, UT	Spring Nut. Used for fastening demarcation inserts to steps.
GO455G5	UBSL	Demarcation Insert, Back, Yellow 6 in. (152 mm)
GO455G4	UBSL	Demarcation Insert, Back, Yellow 7.8 in. (198 mm)



Bag of 40 Spring Nuts



Demarcation Arrangement on
Type 600 Escalators

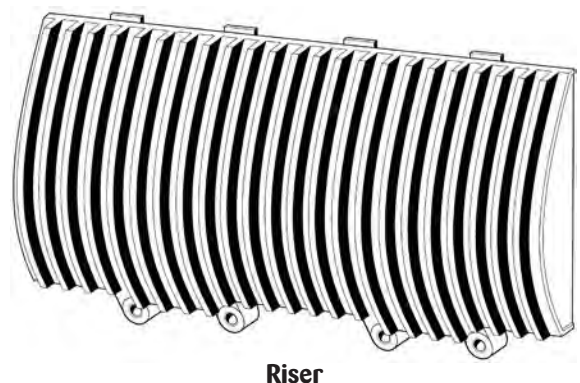
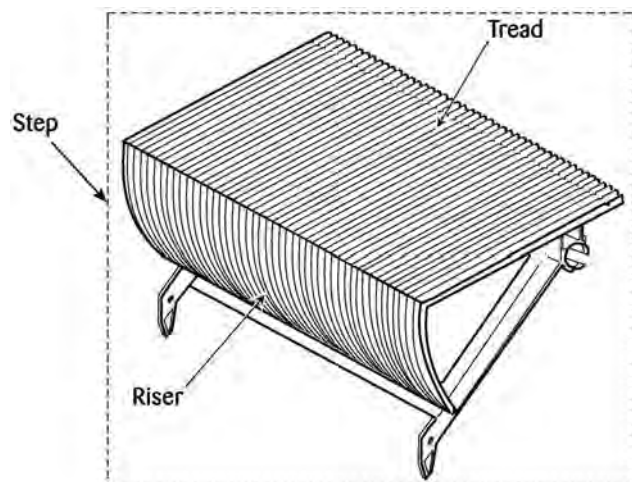


Demarcation Arrangement on
Type 1000 Escalators

Risers

Sorted by Length

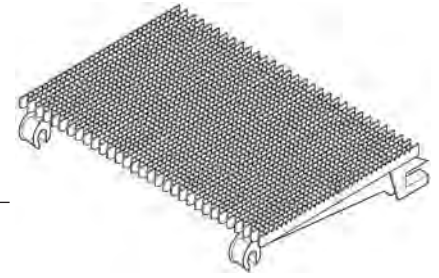
Part No.	Length	Escalator Type	Description
454R3-26BR1	8 in. (203,2 mm)	R	Riser, Right-Hand, Black, Early Vintage NOTE: This part by special order only. Contact your representative.
454R3-26BR2	8 in. (203,2 mm)	R	Riser, Right-Hand, Gray, Early Vintage NOTE: This part by special order only. Contact your representative.
454T2-BLEP	8 in. (203,2 mm)	R, RB, RBC	Riser, Right-Hand, Cleated Aluminum with Black Finish
454T2-GREY	8 in. (203,2 mm)	R, RB, RBC	Riser, Right-Hand, Cleated Aluminum with Gray Lacquer Finish
454T2-26JM1	8 in. (203,2 mm)	R, RB, RBC	Riser, Right-Hand, Cleated Aluminum with Silver Finish
454R1-GREY	16 in. (406,4 mm)	R, RB, RBC	Riser, Center Cleated Die Cast Aluminum with Gray Lacquer Finish
454R1-BLEP	16 in. (406,4 mm)	R, RB, 48 RBC	Riser, Center, Cleated Die Cast Aluminum with Black Finish
454R2-BLEP	16 in. (406,4 mm)	R, RB, RBC	Riser, Left-Hand, Cleated Die Cast Aluminum with Black Finish
454R2-GREY	16 in. (406,4 mm)	R, RB, RBC	Riser, Left-Hand Cleated Die Cast Aluminum with Gray Lacquer Finish
454R1-26JM1	16 in. (406,4 mm)	R, RB, 48 RBC	Riser, Center Cleated Die Cast Aluminum with Silver Finish
454R2-26JM1	16 in. (406,4 mm)	R, RB, RBC	Riser, Left-Hand Cleated Die Cast Aluminum with Silver Finish
454H1	23.75 in. (603,25 mm)	32 RBC	Riser, Iron
A454G1	41.09 in. (1043,69 mm)	ML, O	Riser, Steel



Escalator Parts: Steps

Steps (continued)

Treads and Pallets

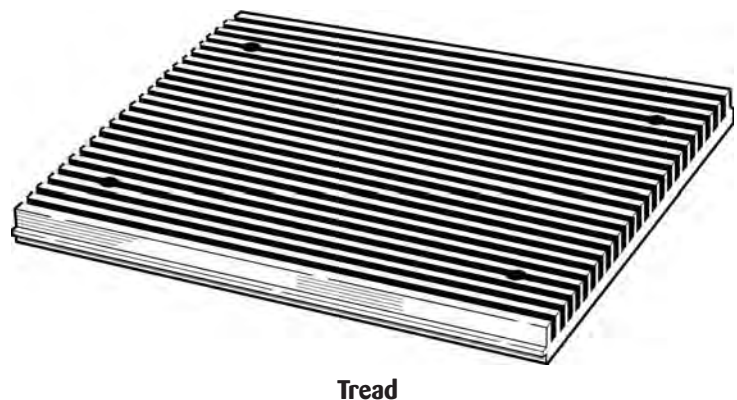
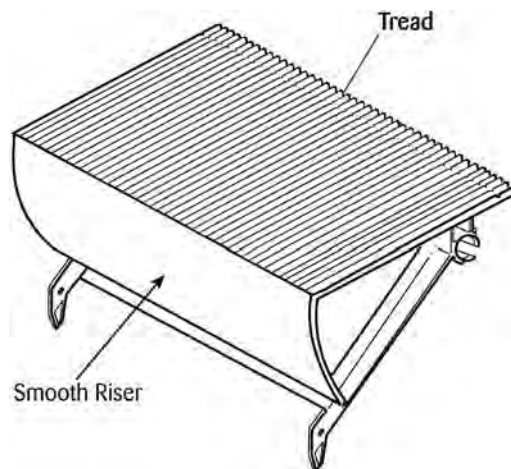


Part No.	Width	Length	Escalator Type	Description
GOB455B2	40 in. (800 mm)		606	Pallet, with Aluminum Finish
GAA26340D1	40 in. (800 mm)		606	Pallet, w/Grey Finish
GAA455BA1	48 in. (1000 mm)		606	Pallet, with Plain Aluminum Finish
GOB455B6	48 in. (1000 mm)		606	Pallet, All Grey w/no Sanding
GAA26340D2	48 in. (1000 mm)	---	606	Pallet, with Grey - w/Sanded Top Surfaces
A455A1	8.56 in. (217 mm)	16 in. (406 mm)	ML	Tread, Die Cast Zinc, Cleats Flush with Edge of Tread. Used for A6291A1-12 steps.
B455A1	8.56 in. (217 mm)	16 in. (406 mm)	ML	Tread, Die Cast Zinc, Cleats Flush with Edge of Tread. Used for B6291A2-12 steps.
A455B1	12 in. (305 mm)	16 in. (406 mm)	ML	Tread, Die Cast Zinc, Cleats Flush with Edge of Tread. Used for A6291A5-12 steps.
455T1	8.56 in. (217 mm)	15.88 in. (403 mm)	O	Tread, Removable, Die Cast Aluminum
455J2	8.56 in. (217 mm)	16 in. (406 mm)	O	Tread, Non-Removable, Die Cast Aluminum with Black Finish, with Tapped Holes
455J1-26BR1	8.56 in. (217 mm)	16 in. (406 mm)	O	Tread, Removable, Die Cast Aluminum with Black Finish
455J1-26BR2	8.56 in. (217 mm)	16 in. (406 mm)	O	Tread, Removable, Die Cast Aluminum with Gray Finish
455T2	11.98 in. (304 mm)	15.88 in. (403 mm)	O	Tread, Non-Removable, Die Cast Aluminum
455W1	11.98 in. (304 mm)	15.88 in. (403 mm)	O	Tread, Removable, Die Cast Aluminum
455P2	12 in. (305 mm)	16 in. (406 mm)	O	Tread, Non-Removable, Die Cast Aluminum, Cleats Flush with Edge of Tread
455P1	12 in. (305 mm)	16 in. (406 mm)	O	Tread, Removable, Die Cast Aluminum, Cleats Flush with Edge of Tread
455W2	15.97 in. (406 mm)	15.88 in. (403 mm)	O	Tread, Non-Removable, Die Cast Aluminum

Treads and Pallets

Part No.	Width	Length	Escalator Type	Description
455R1-26BR1	11.88 in. (301,8 mm)	15.88 in. (403 mm)	R	Tread, Removable, Die Cast Aluminum with Black Finish, Cleats Flush with Edge of Tread
455R2-26BR1	11.88 in. (302 mm)	15.88 in. (403 mm)	R, RB, RBC	Tread, Non-Removable, Die Cast Aluminum with Black Finish, Cleats Flush with Edge of Tread, Right Hand or Left Hand
455R2-26BR2	11.88 in. (302 mm)	15.88 in. (403 mm)	R, RB, RBC	Tread, Non-Removable, Die Cast Aluminum with Gray Lacquer Finish, Cleats Flush with Edge of Tread, Right Hand or Left Hand
455Z1-26BR1	15.97 in. (406 mm)	15.88 in. (403 mm)	48 R, 48 RBC	Tread, Non-Removable, Die Cast Aluminum with Black Finish, Cleats Flush with Edge of Tread, Center Only

NOTE: These treads are only for use on early step assemblies having smooth risers.



Escalator Parts: Steps

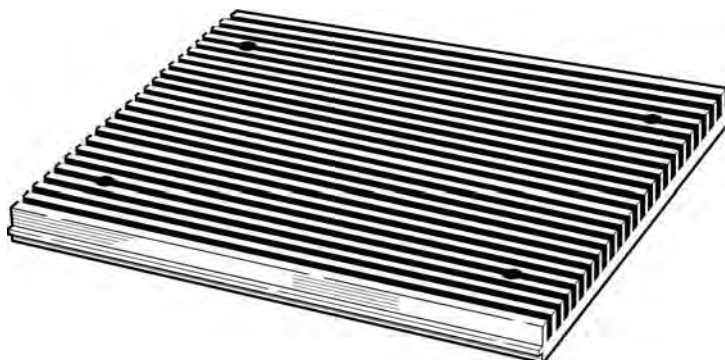
Steps (continued)

Treads (continued)

Part No.	Width	Length	Escalator		Description
			Type	Hand	
455AD2-26BR1	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Right	Tread, Removable, Die Cast Aluminum with Black Finish. Used for cleated risers. See Note 2.
455AD2-26BR2	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Right	Tread, Removable, Die Cast Aluminum with Gray Lacquer Finish. Used for cleated risers. See Note 2.
455BA2-26BR1	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Right	Tread, Non-Removable, Die Cast Aluminum with Black Finish. Used for cleated risers. See Note 2.
455BA2-26BR2	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Right	Tread, Non-Removable, Die Cast Aluminum with Gray Lacquer Finish. Used for cleated risers. See Note 2.
455BA3-26BR1	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Left	Tread, Removable, Die Cast Aluminum with Black Finish. Used for Cleated Risers
455BA3-26BR2	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Left	Tread, Removable, Die Cast Aluminum with Gray Lacquer Finish. Used for cleated risers.
455BA4-26BR1	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Right	Tread, Removable, Die Cast Aluminum with Black Finish. Used for cleated risers. See Note 2.
455BA4-26BR2	11.97 in. (304 mm)	16.16 in. (411 mm)	RB	Right	Tread, Removable, Die Cast Aluminum with Gray Lacquer Finish, Machined. Used for Cleated Risers. See Note 2.

NOTE 1: "Removable" means the step treads have retaining screw heads exposed on the outside between the treads (that is, the treads can be removed without removing the steps).

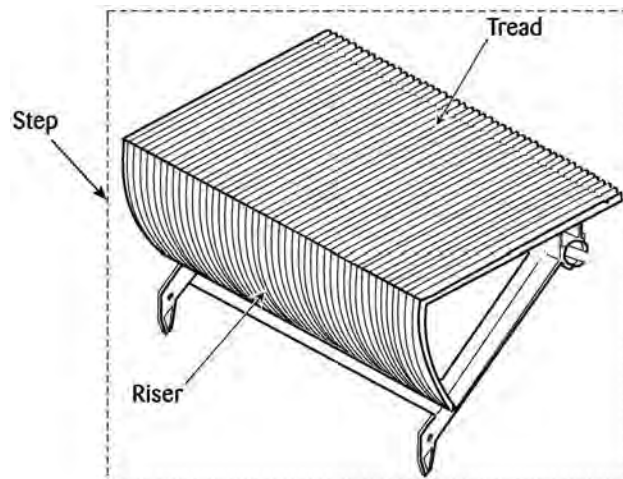
NOTE 2: There are two very similar but non-interchangeable versions of the right-hand step treads. Please provide the original Otis sales number to ensure the proper replacement tread.



Treads

Part No.	Width	Length	Escalator Type	Hand	Description
455AD1-26BR1	11.97 in. (304 mm)	16.16 in. (411 mm)	RB, RBC	Right	Tread, Non-Removable, Die Cast Aluminum with Black Finish. Used for cleated risers. See Note.
455AD1-26BR2	11.97 in. (304 mm)	16.16 in. (411 mm)	RB, RBC	Right	Tread, Non-Removable, Die Cast Aluminum with Gray Lacquer Finish. Used for cleated risers. See Note.
455BA1-26BR1	11.97 in. (304 mm)	16.16 in. (411 mm)	RB, RBC	Left	Tread, Non-Removable, Die Cast Aluminum with Black Finish. Used for cleated risers.
455BA1-26BR2	11.97 in. (304 mm)	16.16 in. (411 mm)	RB, RBC	Left	Tread, Non-Removable, Die Cast Aluminum with Gray Lacquer Finish. Used for cleated risers.
455CA1-26BR1	15.97 in. (406 mm)	16.16 in. (411 mm)	RB, RBC	Center	Tread, Non-Removable, Die Cast Aluminum with Black Finish. Used for cleated risers.
455CA1-26BR2	15.97 in. (406 mm)	16.16 in. (411 mm)	RB, RBC	Center	Tread, Non-Removable, Die Cast Aluminum with Gray Lacquer Finish. Used for cleated risers.
386ALW2	11.64 in. (296 mm)	39.63 in. (1007 mm)	RBC		Tread Support Plate, Steel, without Holes

NOTE: There are two very similar but non-interchangeable versions of the right-hand step treads. Please provide the original Otis sales number to ensure the proper replacement tread.

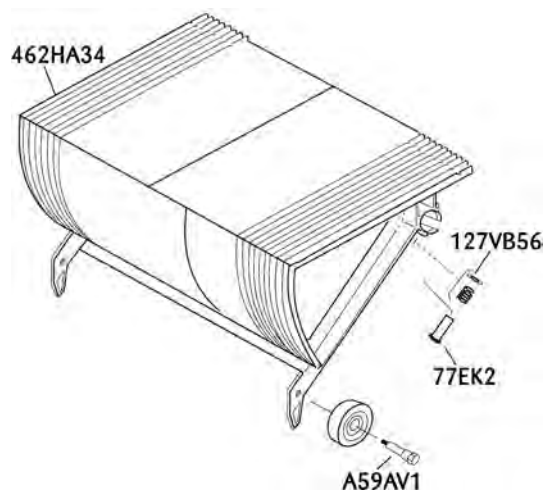


Escalator Parts: Steps

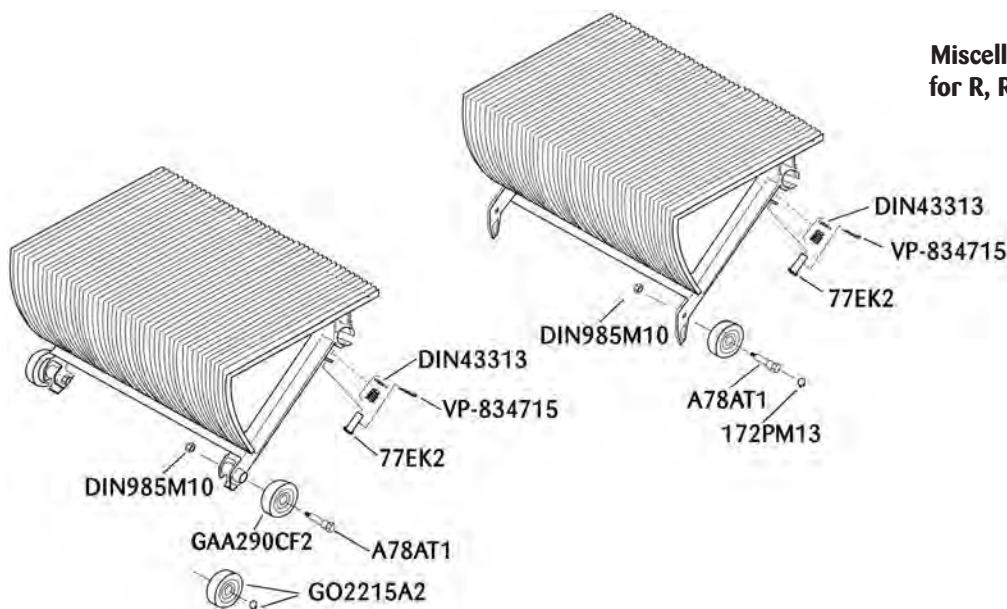
Steps (continued)

Miscellaneous (step related)

Part No.	Escalator Type	Description
A59AV1	R, RB, RBC	Bolt
DIN985M10	506, 510, J, UB	Nut
77EK2	506, 510, J, R, RB, RBC, UB	Pin
A78AT1	506, 510, J, UB	Pin
VP-834715	506, 510, J, UB	Pin, Cotter
172PM13	506, 510, J, UB	Retaining Ring
B124FA1	ML, R, RB	Screw. For removable treads (special countersunk).
462HA34	R, RB, RBC	Spacer
DIN433 13	506, 510, J, UB	Washer
127VB56	R, RB, RBC	Washer
GAA290CF2	506, 506 SL, 510, J, UB	Wheel. Replaces GO2215A1.



Miscellaneous Step Parts
for R, RB, RBC Escalators



Miscellaneous Step Parts for J Escalators

Tools, Guards, Devices

Part Number	Description
MT-110102	Comb Plate Feeler Gauge
MT-110082	Newel Bearing Replacement Tool. For use on J, RB, RBC, UB Escal-Aires with newel rollers at the perimeter of the newel.

Part Number	Description
GBA26220BX2	Run Box (Microprocessor)
GBA26220BX4	Run Box (Relay Logic)



MT-110102



MT-110082



GAA26220BX2



GAA26220BX4



DAA27000AAD1

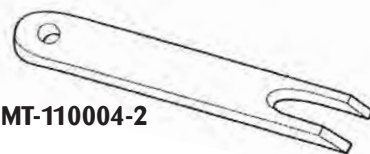
Part Number	Description
AAA26220K4	Service Board with Cleats, 6-Piece Set
MT-110004-2	Step Pin Lifter
9704CB1	Step Chain Assembly Tool
9704CC1	Step Chain Disassembly Tool
GAA27BW1	Floor Plate Lifter
MT-110100	Step Gauge
AAA455AJ5	Working Step with Anti-Skid Tape
MT-110107	Handrail Installation Hook
AAA384ACG3	30° Wedge Guard (Special Order Only)
AAA384ACG4	60° Wedge Guard (Special Order Only)
314E9	Motor Shaft Torque Socket for Setting Brake Torque



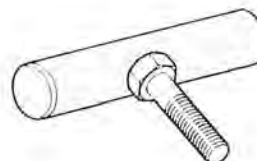
9704CC1



9704CB1



MT-110004-2



GAA27BW1



Service Board, Included with AAA26220K4



MT-110100

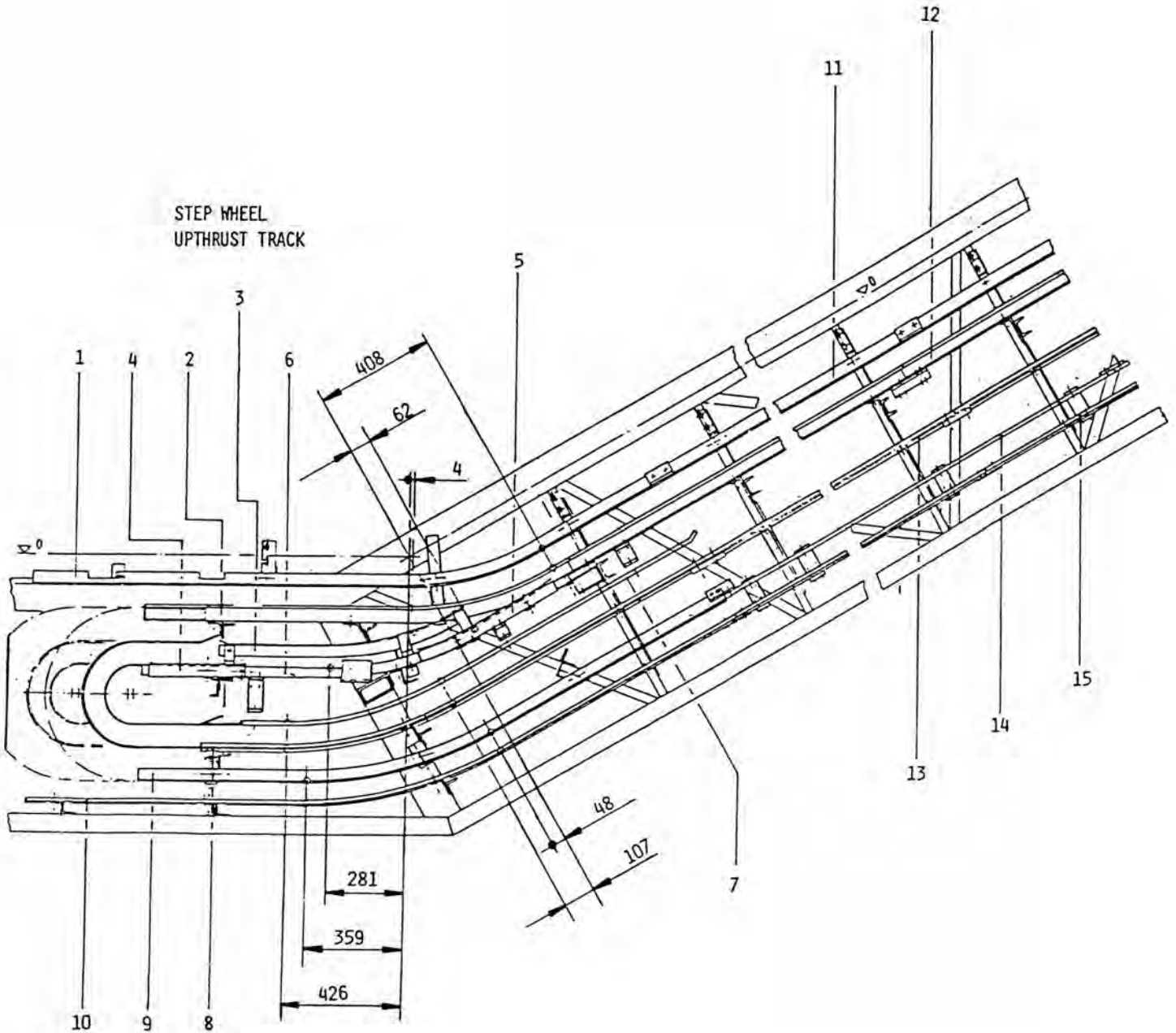


AAA455AJ5

Escalator Parts: Track

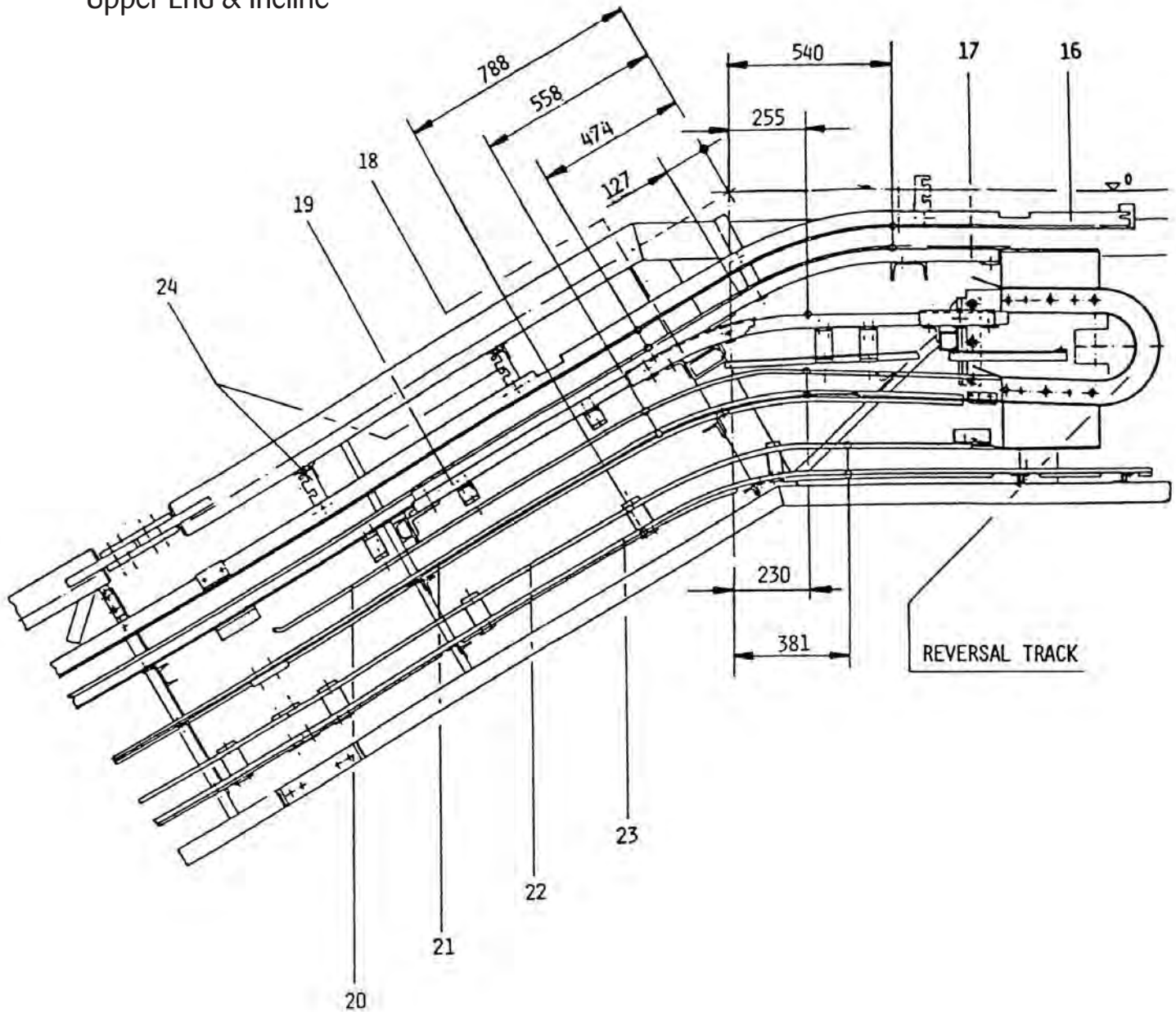
506 Escalire Track System

Lower End & Incline



506 Escalare Track System

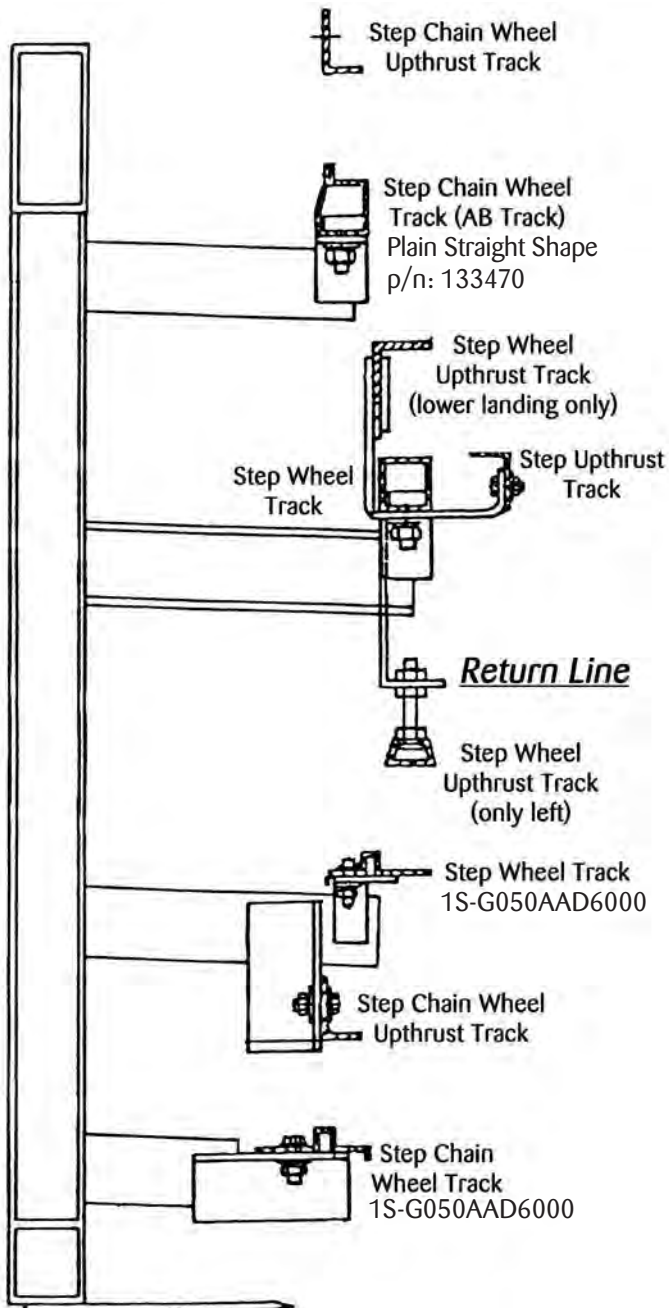
Upper End & Incline



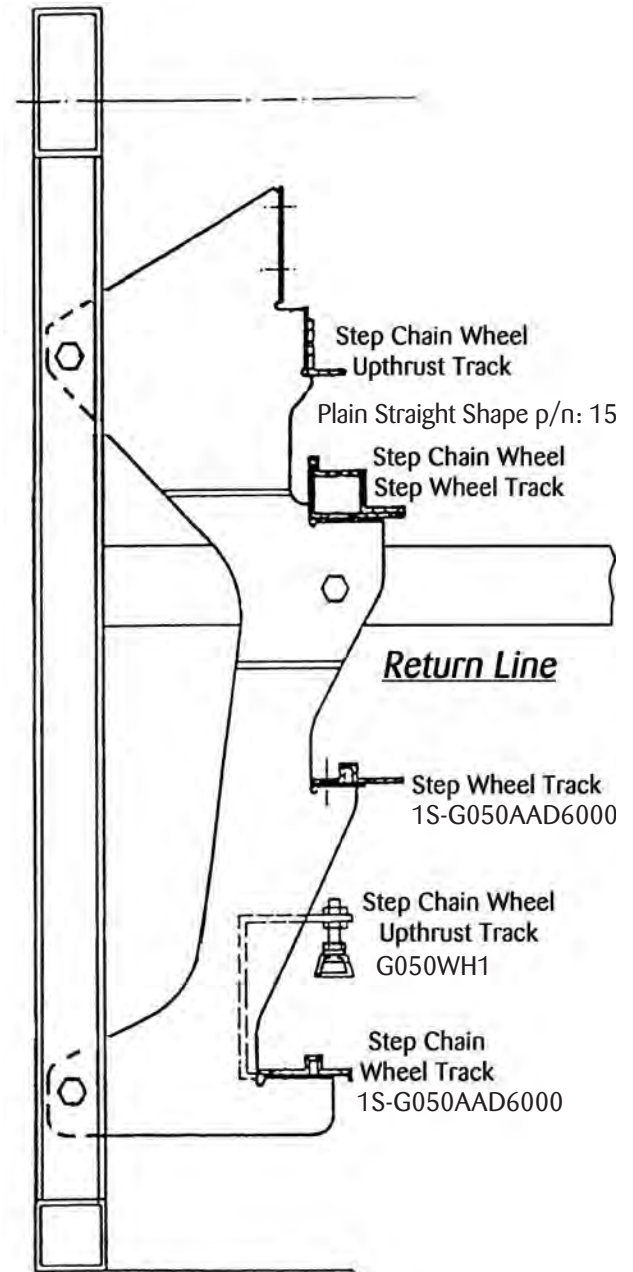
Escalator Parts: Track

Track: 506 Escal-Aires® (*See note on 606 Trav.)

NOTE: Part numbers for track not included in this catalog. Please call your OSC Customer Service Representative to order track and refer to the reference numbers shown in this illustration.



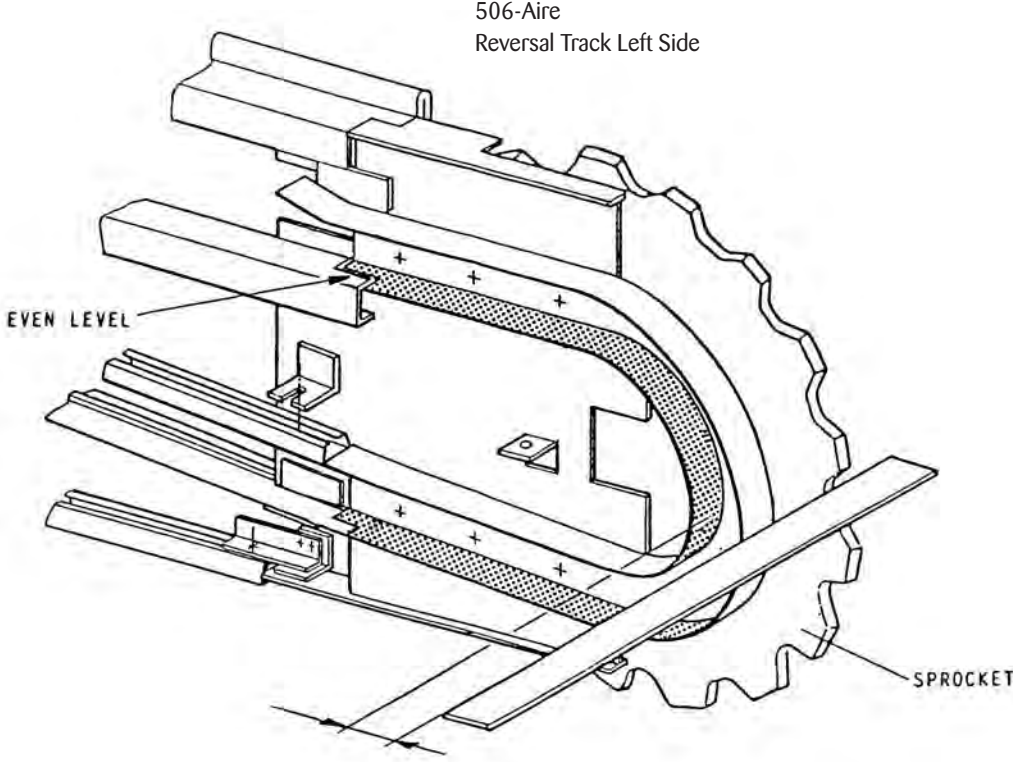
Track Sections for 506 Escal-Aires® (Landings)



Track Sections for 506 Escal-Aires® (Incline)

*NOTE: 606 Trav-O-Lator Pallet Chain Track is p/n: GXA50ADJ-240.

506-Aire Track Shape

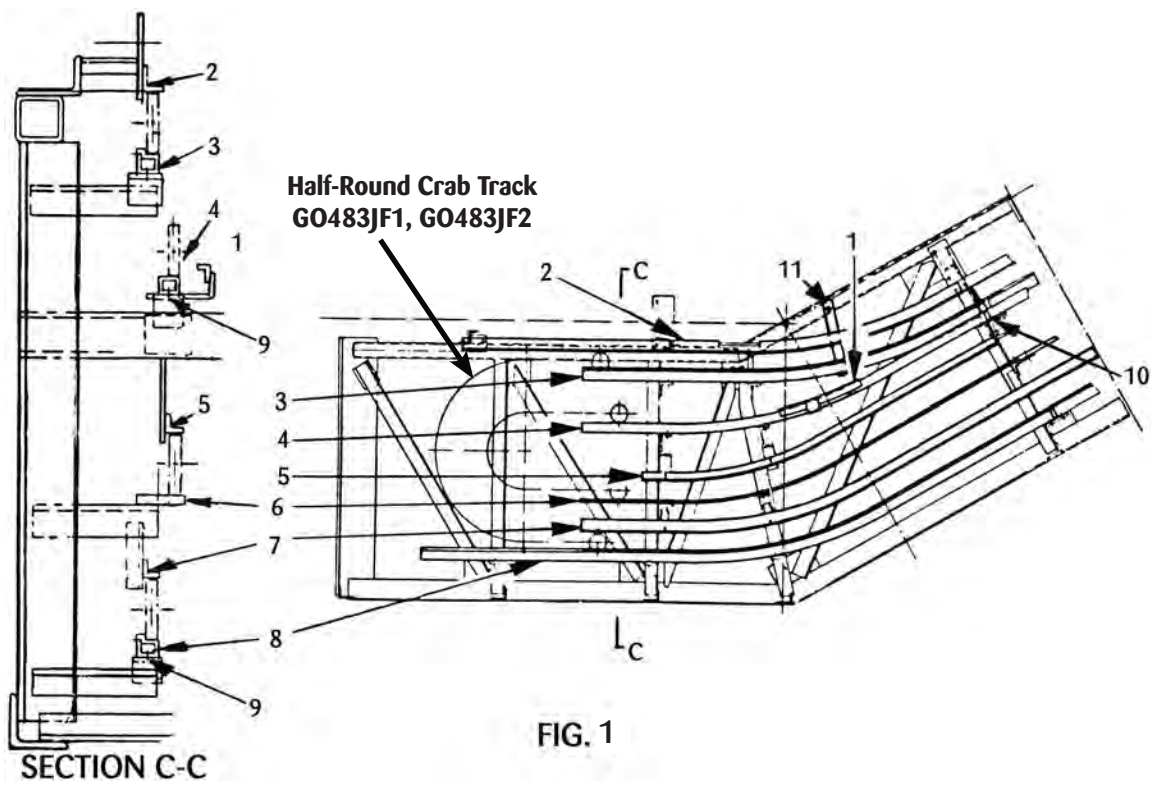


506-Aire Track Shape Identification - Incline Section

ITEM NO.	PART NO.		LH	RH	PROFILE
11	LS 45 x 30 x 3 ● LS 45 x 30 x 3	○	●	●	
12	156-141	○	●	●	
13	1S-G050AAD6000	○	●	●	
14	G050WH1	○	●	●	
15	1S- G0 50 AAD	○	●	●	

J Escalators and Escal-Aires®

- Incline Combo Track Straight Shape p/n: 156-141
- Step Trailer Wheel Track References - GOB483FD, FH
- Ref. # 3 & 8 Straight Shape p/n: GXA50ADJ-240



Track Sections for J Escalators and J Escal-Aires®

Track: J Escalators and Escal-Aires® (continued)

NOTE: Part numbers for track not included in this catalog. Please call your OSC Customer Service Representative to order track and refer to the reference numbers shown in this illustration.

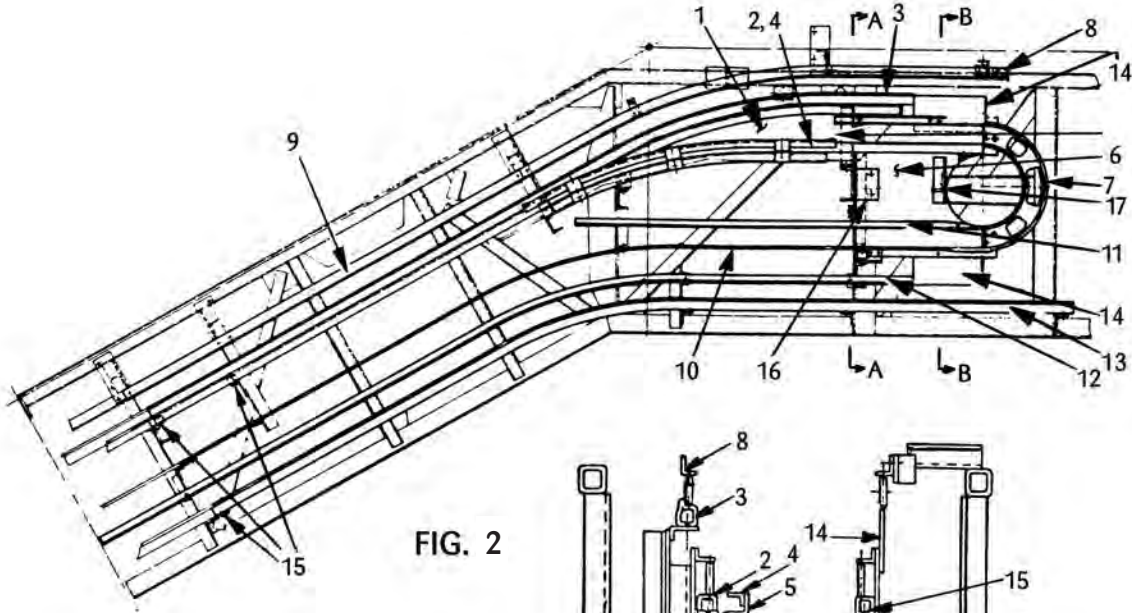
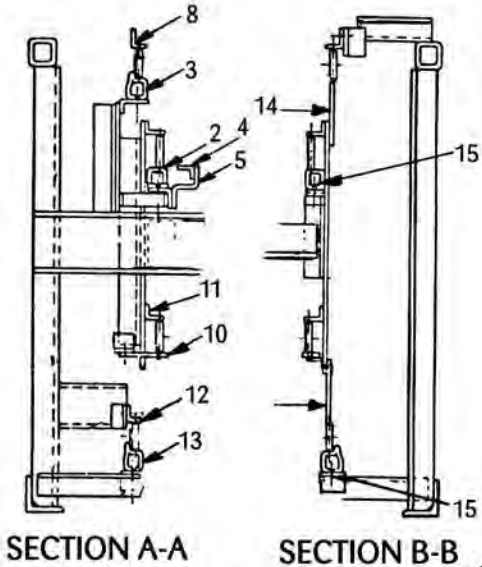
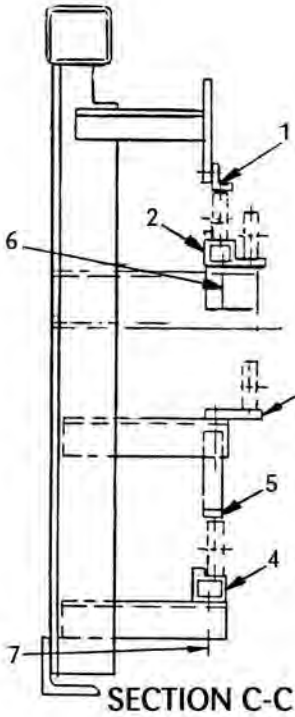


FIG. 2



SECTION A-A

SECTION B-B



SECTION C-C

GXA50ADJ-240 or
p/n: 151183

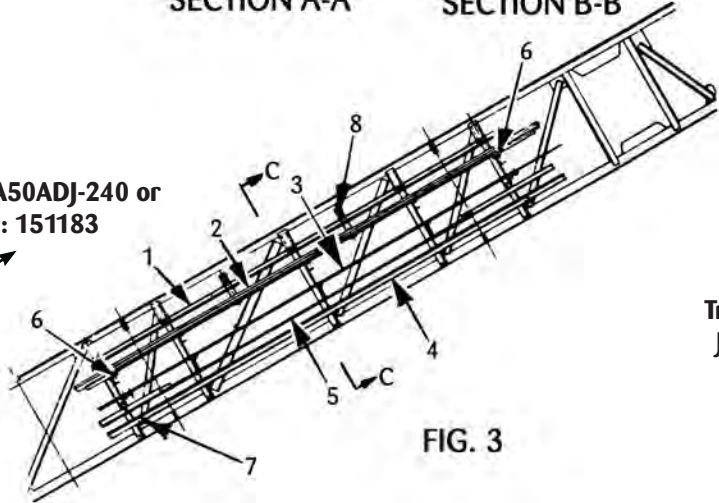
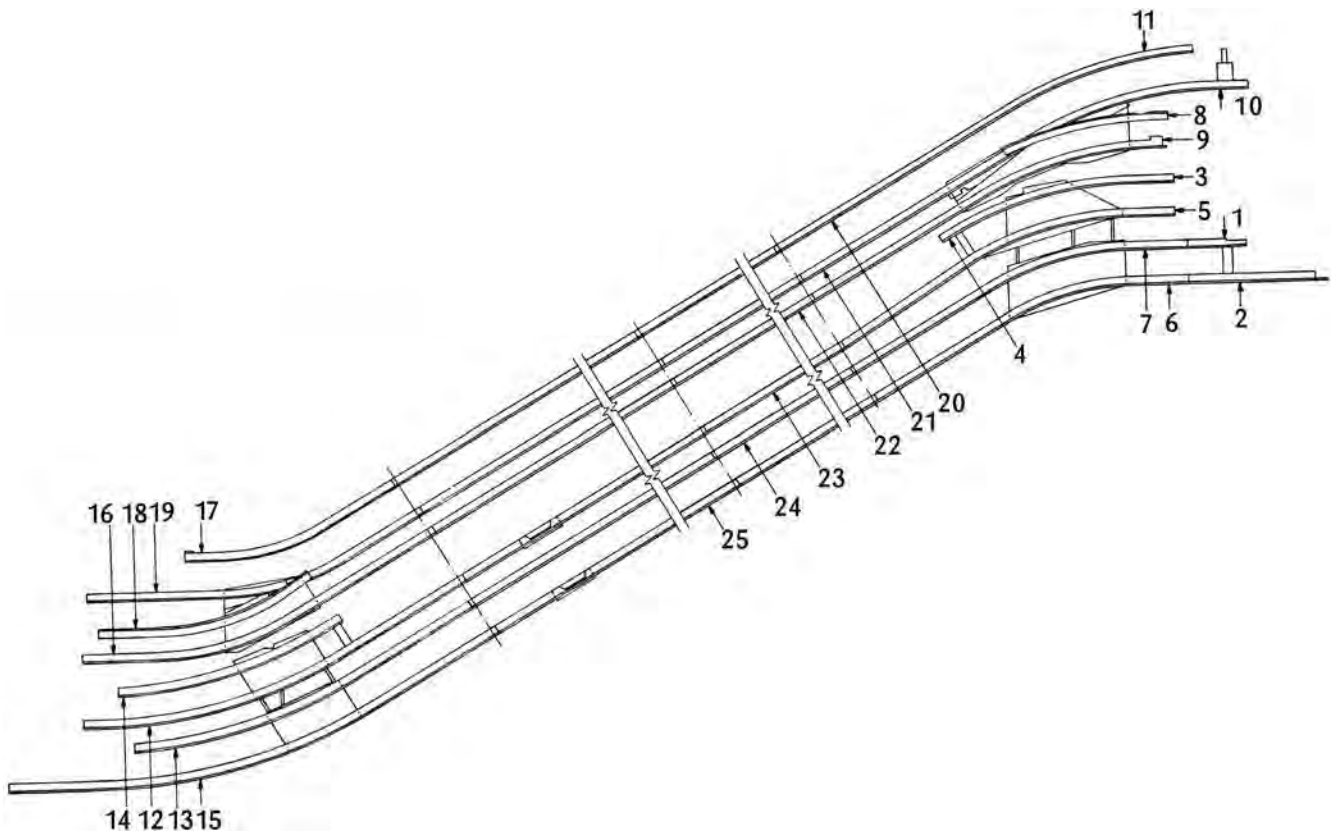


FIG. 3

Track Sections for
J Escalators and
J Escal-Aires®

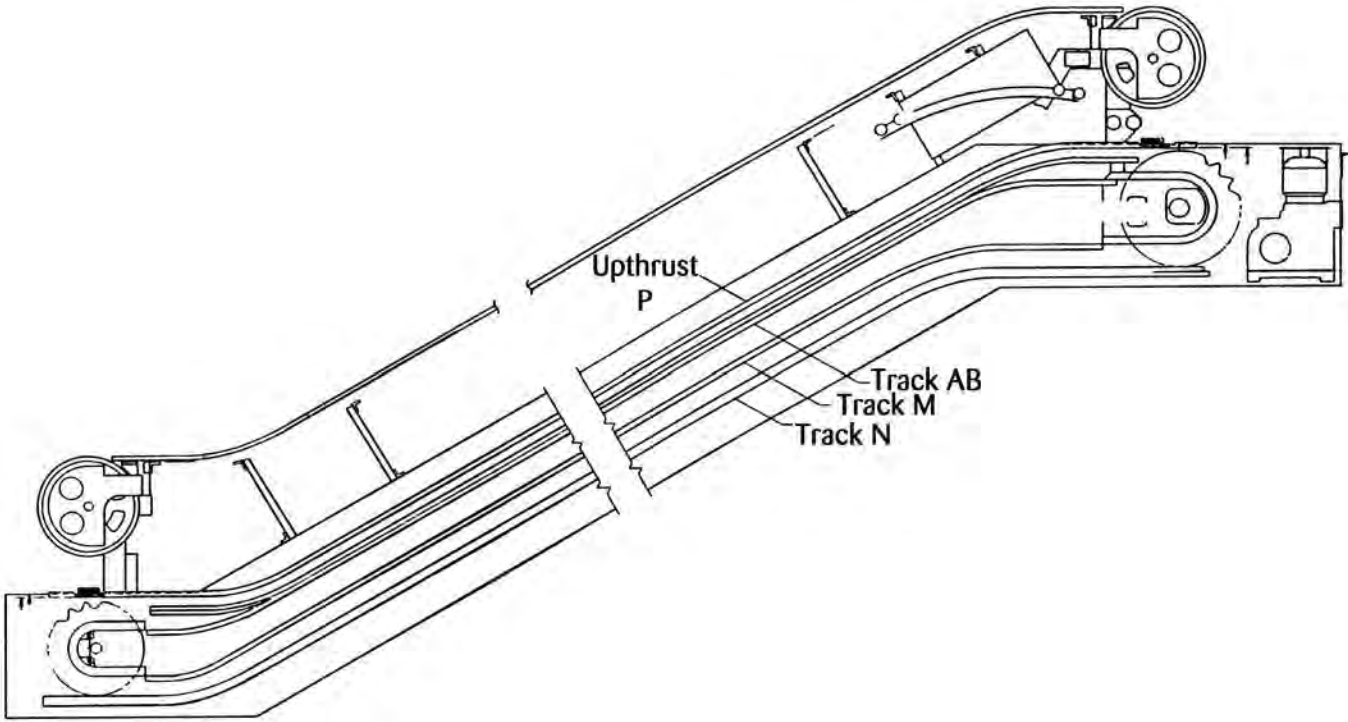
O Escalators



Track Sections for O Escalators

Track: RBC Escalators

NOTE: Part numbers for track not included in this catalog. Please call your OSC Customer Service Representative to order track and refer to the reference numbers shown in this illustration.



Track Sections for RBC Escalators

Track Shape Reference Identification
50AGS, 50AGN, 50AGR, 50AGP

Haughton Escalators

Aluminum Combs

HC 32

Finish	Aluminum	Yellow
Part Numbers	SCHD83086	SCHD83086Y
	SCHD63018	SCHD63018Y
	SCHD83085	SCHD83085Y

HC 48

Finish	Aluminum	Yellow
Part Numbers	SCHD83084	SCHD83084Y
	SCHD63018	SCHD63018Y
	SCHD80815	SCHD80815Y

Kone Escalators

Aluminum Combs

E5000 32

Finish	Aluminum	Yellow	Yellow Striped
Part Numbers	MTGM69970-001	MTGM69970-005	MTGM69970-002
	MTGM32484	MTGM32484-005	MTGM32484-002
	MTGM69973-001	MTGM69973-005	MTGM69973-002

E5000 40

Finish	Aluminum	Yellow	Yellow Striped
Part Numbers	MTGM69972-001	MTGM69972-005	MTGM69972-002
	MTGM32484	MTGM32484-005	MTGM32484-002
	MTGM69973-001	MTGM69973-005	MTGM69973-002

E5000 48

Finish	Aluminum	Yellow	Yellow Striped
Part Numbers	MTGM69972-001	MTGM69972-005	MTGM69972-002
	MTGM32484	MTGM32484-005	MTGM32484-002
	MTGM69971-001	MTGM69971-005	MTGM69971-002

Plastic Combs

E5000 32, 40, 48

Finish	Yellow	Black	Silver	Gray
Part Numbers	MTGM69183-002	MTGM69183-001	MTGM69183-004	MTGM69183-005
	MTGM69181-002	MTGM69181-001	MTGM69181-004	MTGM69181-005
	MTGM69182-002	MTGM69182-001	MTGM69182-004	MTGM69182-005

Montgomery Escalators

Combs

Crystal 2000, E Series (3E, 4E, 5E), HR / TR 32

Finish	Aluminum	Yellow (Aluminum)	Yellow (Plastic)
Part Numbers	MTGM46671	MTGM46671-Y	MTGM46671-P
	MTGM32484	MTGM32484-005	MTGM32484-P
	MTGM46670	MTGM46670-Y	MTGM46670-P

Crystal 2000, E Series (3E, 4E, 5E), HR / TR 40

Finish	Aluminum	Yellow (Aluminum)	Yellow (Plastic)
Part Numbers	MTGM46634	MTGM46634-Y	MTGM46634-P
	MTGM32484	MTGM32484-005	MTGM32484-P
	MTGM46670	MTGM46670-Y	MTGM46670-P

Crystal 2000, E Series (3E, 4E, 5E), HR / TR 48

Finish	Aluminum	Yellow (Aluminum)	Yellow (Plastic)
Part Numbers	MTGM46634	MTGM46634-Y	MTGM46634-P
	MTGM32484	MTGM32484-005	MTGM32484-P
	MTGM46635	MTGM46635-Y	MTGM46635-P

Peelle Escalators

Aluminum Combs

ED 32

Finish	Aluminum	Yellow
Part Numbers	SCHD83086	SCHD83086Y
	SCHD63018	SCHD63018Y
	SCHD83085	SCHD83085Y

ED 48

Finish	Aluminum	Yellow
Part Numbers	SCHD83084	SCHD83084Y
	SCHD63018	SCHD63018Y
	SCHD80815	SCHD80815Y

CD 32

Finish	Aluminum
Part Numbers	SCHD80851
	SCHD60682
	SCHD80852

CD 48

Finish	Aluminum
Part Numbers	SCHD80821
	SCHD60682
	SCHD80815

Schindler Escalators

Aluminum Combs

SWE, SDS, SWT, SGT, SWU, EWE, EWG, EWH 32, 40, 48

Finish	Aluminum	Yellow
Part Numbers	SCHDSMR989515	SCHDSMR898743
	SCHDSMR313609	SCHDSMR313283
	SCHDSMR898516	SCHDSMR898744

RSE, RSH (MOVING WALK) 40, 48

Finish	Aluminum	Yellow
Part Numbers	SCHDSFR394099	SCHDSFR394099Y
	SCHDSFR394100	SCHDSFR394100Y

9300, 9700 32

Finish	Aluminum	Yellow
Part Numbers	SCHDSMR898515	SCHDSMR898743
	SCHDSMR898462	SCHDSMR898632
	SCHDSMR898516	SCHDSMR898744

9300, 9500, 9700 40, 48

Finish	Aluminum	Yellow
Part Numbers	SCHDSMR898515	SCHDSMR898743
	SCHDSMR898462	SCHDSMR898632
	SCHDSMR898516	SCHDSMR898744

Westinghouse Escalators

Combs

S 24, 36, 48

Finish	Aluminum	Yellow (Aluminum)
Part Numbers	WESTR8911H07	WESTR8911H07-Y
	WESTR8911H09	WESTR8911H09-Y
	WESTR8911H08	WESTR8911H08-Y

L 32

Finish	Aluminum	Yellow (Aluminum)
Part Numbers	WESTR9502H04	WESTR9502H04-Y
	WESTR9502H03	WESTR9502H03-Y

L 48

Finish	Aluminum	Yellow (Aluminum)
Part Numbers	WESTT7064H02	WESTT7064H02-Y
	WESTT7064H03	WESTT7064H03-Y
	WESTT7064H01	WESTT7064H01-Y

Westinghouse Escalators

Combs

NT 32

Finish	Aluminum	Yellow (Aluminum)	Yellow (Plastic)
Part Numbers	WEST628D184H01	WEST628D184H01-Y	WEST628D184H01-P
	WEST626D315H06	WEST626D315H06-Y	WEST626D315H06-P
	WEST628D184H02	WEST628D184H02-Y	WEST628D184H02-P

NT 48

Finish	Aluminum	Yellow (Aluminum)	Yellow (Plastic)
Part Numbers	WEST628D184H03	WEST628D184H03-Y	WEST628D184H03-P
	WEST626D315H06	WEST626D315H06-Y	WEST626D315H06-P
	WEST628D184H04	WEST628D184H04-Y	WEST628D184H04-P

N & M Modular 100, 220, 250, and Moduline 200 (Hyundai) 32

Finish	Aluminum	Yellow (Aluminum)	Yellow (Plastic)
Part Numbers	WEST626D315H02	WEST626D315H02-Y	WEST626D315H02-P
	WEST626D315H06	WEST626D315H06-Y	WEST626D315H06-P
	WEST626D315H03	WEST626D315H03-Y	WEST626D315H03-P

N & M Modular 100, 220, 250, and Moduline 200 (Hyundai) 48

Finish	Aluminum	Yellow (Aluminum)	Yellow (Plastic)
Part Numbers	WEST626D315H04	WEST626D315H04-Y	WEST626D315H04-P
	WEST626D315H06	WEST626D315H06-Y	WEST626D315H06-P
	WEST626D315H05	WEST626D315H05-Y	WEST626D315H05-P

Appendix

Imperial/Metric Conversion Chart

Decimal and Millimeter Equivalents

FRACTIONS OF INCH	DECIMALS	MILLIMETERS	FRACTIONS OF INCH	DECIMALS	MILLIMETERS
1/64	.015625	0.397	33/64	.515625	13.097
1/32	.031250	0.794	17/32	.531250	13.494
3/64	.046875	1.191	35/64	.546875	13.891
1/16	.062500	1.588	9/16	.562500	14.288
5/64	.078125	1.984	37/64	.578125	14.684
3/32	.093750	2.381	19/32	.593750	15.081
7/64	.109375	2.778	39/64	.609375	15.478
1/8	.125000	3.175	5/8	.625000	15.875
9/64	.140625	3.572	41/64	.640625	16.272
5/32	.156250	3.969	21/32	.656250	16.669
11/64	.171875	4.366	43/64	.671875	17.066
3/16	.187500	4.763	11/16	.687500	17.463
13/64	.203125	5.159	45/64	.703125	17.859
7/32	.218750	5.556	23/32	.7187500	18.256
15/64	.234375	5.953	47/64	.734375	18.653
1/4	.250000	6.350	3/4	.750000	19.050
17/64	.265623	6.747	49/64	.765625	19.447
9/32	.281250	7.144	25/32	.781250	19.844
19/64	.296875	7.541	51/64	.796875	20.241
5/16	.312500	7.938	13/16	.812500	20.638
21/64	.328125	8.334	53/64	.828125	21.034
11/32	.343750	8.731	27/32	.843750	21.431
23/64	.359375	9.128	55/64	.859375	21.828
3/8	.375000	9.525	7/8	.875000	22.225
25/64	.390625	9.922	57/64	.890625	22.622
13/32	.406250	10.319	29/32	.906250	23.019
27/64	.421875	10.716	59/64	.921875	23.416
7/16	.437500	11.113	15/16	.937500	23.813
29/64	.453125	11.509	61/64	.953125	24.209
15/32	.468750	11.906	31/32	.968750	24.606
31/64	.484375	12.303	63/64	.984375	25.003
1/2	.500000	12.700	1	1.000000	25.400

Quotation Form for Escalator Handrails

Please scan and email to csemailorders@otis.com

Date _____ Customer No. _____

Name: _____

Location: _____

Phone No: _____

Fax No.: _____

Contact: _____

Job Reference: _____

Escalator Manufacturer: _____

Escalator Model: _____

Handrail Part No: _____
(see second sheet)

Endless Length: _____

Color: _____

How Many Rails: _____

Spliced Endless: Yes No

If not spliced endless, ends should be (check one):

- Prepared for splicing
- Prepared for splicing with boot
- Vulcanized only

Additional information needed for quote:

QUOTE

By: _____

Date: _____

Approved By: _____

Date: _____

This offer subject to sales and contract conditions

Questionnaire for Determining Handrail Type

If you are uncertain about the type of handrail needed for a particular escalator, please take a moment to answer as many of the following questions as possible. Based on your responses, we will determine the proper handrail type for your unit.

Escalator Manufacturer: _____

Escalator Model: _____

Which illustration most closely resembles the handrail that is on the unit currently:



1. Slimline with Edge (West. Mod., Schindler Slimlines)



3. Fat Back or High Profile



2. Slimline Round



4. Round with "V"

Record the following measurements from the existing handrail:

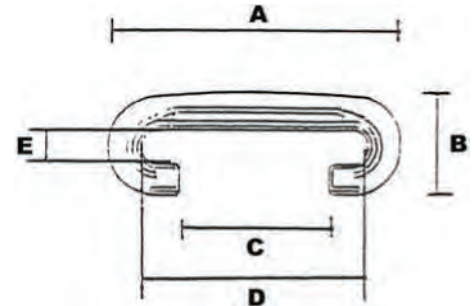
Width (A): _____ (required)

Height (B): _____ (required)

Lip Distance (C): _____ (required)

Inner Width (D): _____ (optional)

Inner Height (E): _____ (optional)



(NOTE: All Indoor and Outdoor escalators come standard with poly gliding fabric.)

Escalator Handrail Numbers

Part Number	Profile	Handrail Type	Escalator Type(s)
GO50XY	Fat Back/High Profile	Black, SBR, Poly Glider	O, J, R, RB, UB, HD, 510 Escalaire, 506, 606
GO50YB	Fat Back/High Profile	Hypalon, Poly Glider	
GO50AEV	Slimline Round	Black, SBR, Poly Glider	506SL, NCE, NPE, 606NCT
GO50AEW	Slimline Round	Hypalon, Poly Glider	
GAA50AKT	Round with "V"	Black, SBR, Poly Glider	NPE

Notes