

History

26-YXJO6940BL

Hoistway Door

Weight Closer

First Published: May 1988

REVISED DATE	RESPONSIBLE ENGINEER	PRIMARY REASON FOR REVISION
May, 1988		New leaflet, initial release.
January, 1997	Blair Cohen	Update parts & artwork.
January 1, 2000	Duane Stupienski	Add parts & artwork. Include history page.
October 1, 2000	Duane Stupienski	Add page to cover AAA6940BR parts. Update history page.

Leaflet Description

This leaflet provides spare parts information for type YXJO6940BL weight closer as well as center-opening & single-slide hoistway door system components for QL & OVL-HPM operator-driven hoistway door systems. This information covers installations prior to May 1997. Subsequent designs are covered by SPLs 26-AAA23402L and 26-6331BR.

RELATED LEAFLET NUMBERS	TITLES
25-YXJO6331CL/CN/CV	Hoistway Door System
26-AAA23402L	Door Weight Closer
25-AAA24479AAA	Door Guides
26-6331BR	Hoistway Door Closer for QL and OVL-HPM Door Operator Systems

DRAWING REFERENCES		
AYXJO6940BL	B,A,6331BR	
YXJO6331CN	B,A,6331BS	
YXJO6331CV	AAA6331CB	
AAA6940BR		

RELATED DOCUMENT NUMBERS	TITLES

This Spare Parts Leaflet (SPL) is prepared to assist you in determining the Lowest Replaceable Units (LRU) supported by the Otis Service Center for the standard version of the product titled on the preceding page. The parts are chosen by Otis associates from: Engineering, Field Engineering, Service Engineering, and Manufacturing. We attempt to make part identification as easy as possible. The SPL, however, cannot be all inclusive. Elevator and escalator contracts classified as either "special" or "custom" are not addressed. Alternative sources of information such as: the Contract Folder, Technical Information Publications, Field Education Articles, Construction Letters, etc. may give the information you are after. You live in the real world of maintaining your elevator and escalator contracts. On a daily basis, situations arise regarding parts identification and at times, for some reason, the part you need is not in the SPL. If you think a standard part not listed should be—let us know. We will respond.

Duane Stupienski—OSC Service Engineering

Type YXJO6940BL Weight Closer		26-Y	XJO6940BL	
	W/O VINTAGE			
REF. NO.	PART or ML	DESCRIPTION	L (in.)	DOOR TYPE
1	AYXJO6940BL1	Assembly, Weight Closer		Center-Opening
	AYXJO6940BL2			Single-Slide
2	2700CAH1	Kit, Closer Aircord Assembly	82.00	Single-Slide
	2700CAH2	w/(2) M8 Nuts	99.00	Center-Opening
3		Door Hangers, Aircord Drive, Tracks, Rollers, etc.	25-YXJO	SPL 5331CL/CN/CV
4		Door Guides	SPL 2	5-AAA24479AAA

Unpublished Work—Otis Elevator Co.; 2000

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Single-Slide Hoistway Door System: Closer Components

	Early vintage dual groove sheave			
	Later vir single groov	ntage e sheave 6 7 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
		1		
	W/O VINTAGE			
	B, A, YXJ06331CN			
REF. NO.		DESCRIPTION		
1	AYYJO174AA1	Aircord, L = 1913 mm (w/threaded stud termination)		
2	AYYJO174AA999-*	Aircord, Weight Closer (w/threaded stud termination), Note Angle, Formed (for closer coble bitch)		
3	283ADA1 AAA316FHG5	Angle, Formed (for closer cable hitch)		
3		Assembly, Aircord Sheave, Single Groove		
	AAA316FHG6	Assembly, Aircord Sheave, Single Groove		
4	YXJO316BMK2	Bracket		
5	336KN1	Clamp, Pipe		
6	YYJO265AB1	Pulley, Ø 140 mm, Dual Groove		
7	172PM9	Ring, Retaining		

NOTE: For contract length, order OSC p/n AYYJO174AA999-(length in inches.)

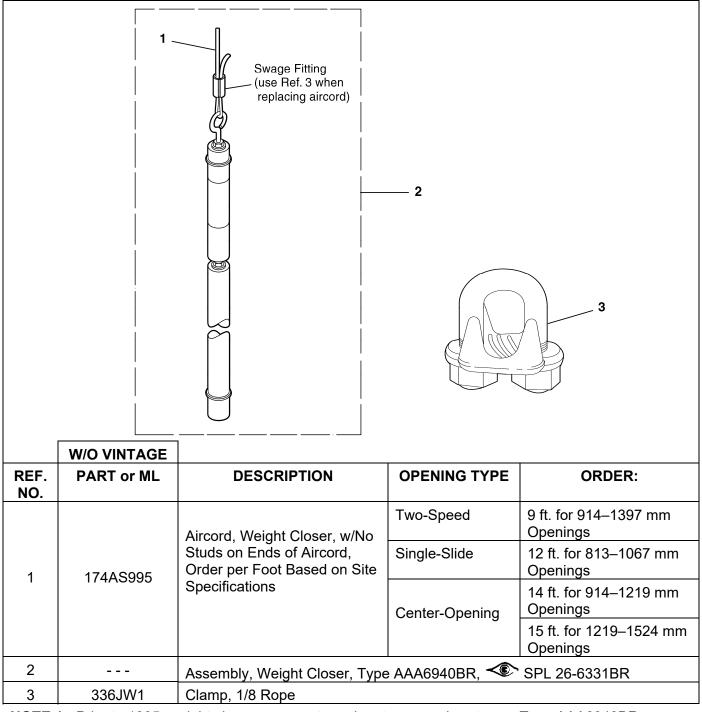
Center-Opening Hoistway Door System Closer Components

26-YXJO6940BL

W/O VINTAGE B, A, YXJ06331CV		
REF. NO. PART or ML DESCRIPTION		
AYYJO174AA6 Aircord, for Weight Closer, L = 2615 mm		
1 AYYJO174AA999-* Aircord, Weight Closer (w/threaded stud termination	on),	
✓€ Note on p. 4		
2 283ADA1 Angle, Formed		
3 YXJO316BMK2 Bracket		
4 336KN1 Clamp, Pipe		
5 YYJO265AB1 Pulley, Ø 140 mm, Dual Groove		
6 172PM9 Ring, Retaining		
7 137AM3 Tubing, PVC		

26-YXJO6940BL

Type AAA6940BR Weight Closer for Center-Opening, Single-Slide, & Two-Speed QL & OVL-HPM Applications



NOTE 1: Prior to 1995, weight closers were not used on two-speed systems. Type AAA6940BR was only used between September of 1995 and May of 1997. For subsequent closers
 SPL 26-AAA23402L.

NOTE 2: For door hanger mounted closer hitch parts, refer to AAA6331CB applications in SPL 26-6331BR