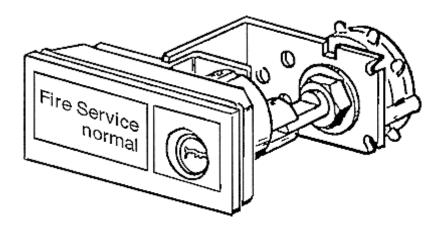
Unpublished Work - © Otis Elevator Company. Any unauthorized reproduction, disclosure, or distribution of copies or content by any person of any portion of this work may be a violation of Copyright Law of the United States of America. All rights reserved.

Supersedes SPL Dated: June 1995 September 1997

Page 1



Page 2

REVISED DATE	RESPONSIBLE ENGINEER	PRIMARY REASON FOR REVISION
05/22/97	John Kulikowski	Take out keyswitches for separate 6410W SPL, redesign completely to new format with graphics template and similar sorting information.

Leaflet Description

Keyswitch Modules, complete with graphic insert, key mount, housing, lock, keyswitch, and faceplate.

RELATED LEAFLETS	
31-250D/E	
31-6410W	
31-AAA431AF	
31-AAA636A	
31-7069BH	

DRAWING REFERENCES	
6410W	
7069AH	
7069BH	

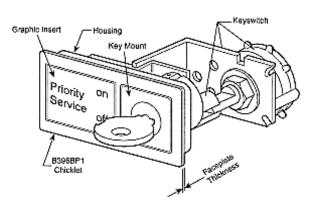
RELATED DOCUMENTS		
TIP 4.0-19		

This Spare Parts Leaflet (SPL) is prepared to assist you in determining the Lowest Replaceable Units (LRU) supported by the Otis Service Center for the standard version of the product titled on the preceding page. The parts are chosen by Otis associates from: Engineering, Field Engineering, Service Engineering, and Manufacturing. We attempt to make part identification as easy as possible. The SPL, however, cannot be all inclusive. Elevator and escalator contracts classified as either "special" or "custom" are not addressed. Alternative sources of information such as: the Contract Folder, Technical Information Publications, Field Education Articles, Construction Letters, etc. may give the information you are after. You live in the real world of maintaining your elevator and escalator contracts. On a daily basis, situations arise regarding parts identification and at times, for some reason, the part you need is not in the SPL. If you think a standard part not listed should be -- let us know. We will respond.

Page 3

Specifying Instructions

How to Build an ADFIX-Type Keyswitch Module Constant parts required for all modules are:



One B396PB1 chicklet, and

Two 124CY8 Thread Forming Srews for plastic, which are used to attach the keyswitch bracket, housing, and chicklet to a faceplate

The chicklet houses two variable parts, which are determined as follows:

<u>Graphic Insert</u> -	Select from the 250E type in SPL 31-250D/E. The background of the insert will match the chicklet but special note should be taken that graphics, text and text color reflect the functional code requirements. Also, verify key position markings with switch positions.
<u>Key Mount</u> -	 Selection is based on two criteria: 1) Lock Type - If "Illinois" type AAA431AF (3/4" dia. zinc body), use 396XB type key mount. If "Yale" type A431C (1 5/32" dia. brass body), use 396YB type key mount. 2) Color is determined by local requirements.

Page 4

Select the color from the following chart for code compliance, customer satisfaction, or aesthetic judgement.

Color	<u>Illinois</u>	Yale
Blue	396XB1	396YB2
Red	396XB2	396YB1
Black	396XB3	396YB3

Housing - Selection is based on two criteria:

Faceplate Thickness:	0.40 inch (1.0mm) for molded plastic COPs and ADFIX Hall Panels
-	0.60 inch (1.5mm) for ETO geared applications
	.125 inch (3.2mm) for applied COPs and Flat Hall Panels

Lock Type, "Illinois" with UTA-UTG keys, or Yale locks. Select from the following chart:

Housing	Lock Type		Faceplate Thickness MM/Inch		
Part No.	Illinois	Yale	1.0/.040	1.5/0.60	3.2/.125
396KC1	X		X		
396KC2		Х	X		
396KC3	Х			X	
396KC4		Х		Х	
396KC5	Х				Х
396KC6		Х			Х

Keyswitches - Most of the keyswitch modules created for 7069AH have been replaced on later applications by AAA7069BH modules with AAB6410AB key switches.

See T.I.P. 4.0-19 for substitution instructions.

Pre-defined 6410W keyswitches originally specified are still available (see next page).

Page 5

Selection can be made from SPL 31-6410W with the following precautions:

Integral type require a mounting bracket for assembly into either module 316DMD1 for 6410W1 (with spring return)
 316DMD2 for 6410W3, 8, 11, 12, 14, 20, 26, 32 (without spring return)

• Keyswitches using 177CC type switches are not recommended. Substitutes for these are available from SPL 31-AAA6410AB.

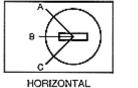
• Keyswitches using 177CB type switches could be difficult to install because of the more fragile terminals. Check SPL AAA6410AB for alternatives.

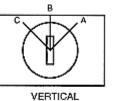
• Part numbers 6410W4, 13, and 15 cannot be used with 7069AH keyswitch modules. This application for these switches were initially for the underside of Type 7155 Car Operating Panels.

Keyswitch arrangements that are not included in the pre-defined 6410W or ABA6410AB type, may be able to be configured by selecting one (1) each from the following three groups:

<u>Locks</u> - Two types of locks are used with 7069AH Keyswitches. Specific selections with both types are determined by key type and key removable positions. Functional key positions and key removal positions must be coordinated with switch and graphics. The following chart establishes the position definition as views, looking into the lock's key slot.

KEYSWITCH POSITIONS A = CLOCKWISE (CW) B = CENTER C = COUNTERCLOCKWISE (CCW)





Type AAA431AF "Illinois" locks have a zinc body with a diameter of 0.75 in (19mm) with anti-rotation flats.

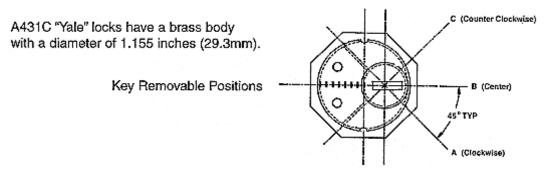
Page 6

The following key types are available:

Key Marking	Typical Applications
UTA	General-Light, Fan, Insp. Init.,
	Ind. Svc., Light Ray, Park CFL, Power, Stop.
UTB	Security, Car
UTC	Attendant
UTD	Priority Service
UTE	Access, Insp. Init. (B44)
UTF	SES (ANSI)
UTG	Group Security

Specific selections can be made from SPL 31-AAA431AF.

(Type AAA00431AAF lock (see SPL 31-AAA431AF) uses a tubular key for Connecticut SES with key marking "BFD1.")



Lock Part No.	Key Marking	Key Removable	Initial Application
A431C31	5957 (SA)	В	Chicago - SES Phase I & II
A431C32	2642	B&C	N.Y.C SES Phase I
A431C33	2642	C	N.Y.C SES Phase II
A431C35	3502	A & B	Mass. & Maine - SES Phase I
A431C36	3502	A, B & C	Mass. & Maine - SES Phase II
A431C37	5957 (SA)	A, B & C	ANSI SES Phase I
A431C38	5957 (SA)	A&B	ANSI SES Phase II
A431C39	27248GA	A & B	Light, Fan, Stop, Insp., Ind. Svc.
A431C40	14398GB	A & B	Canada - Inspection Initiation
A431C41	27248GA	A, B & C	Fan, Two-Speed
A431C42	14398GB	В	Access
A431C43	27248GA	B	Park C-T-L
A431C44	2642	A & B	New Rochelle - SES Phase I
A431C45	2642	A, B & C	New Rochelle - SES Phase II
A431C46	255	A&B	White Plains - SES Phase I
A431C47	255	A, B & C	White Plains - SES Phase II

Page 7

<u>Switches</u> - The switch is determined by the number of positions, location of positions, switch rating, and electrical function at each location. Use the switch logic sheet from SPL 31-6410W to select 177CB type, 177CC type, and 6410W Integral type switches. Use SPL 31-636A to select ABA636A type switches. Please note that the AAA636A type switch has screw compression type terminals and has been our most reliable switch. It is recommended for application whenever possible.

Notice should also be taken of the electrical ratings, especially the 177CB type, which is intended for low power logic applications.

Brackets - Based on lock and switch, select the bracket from the cha	irt
--	-----

Switch	Lock	Bracket
	AAA431AF - Key Removable in Multiple Position	316DMB1
177CB or 177CC Type	AAA431AF - Key Removable in Center Only	316DMB2
1770B OF 17700 Type	AAA00431AAF001 (Connecticut SES)	316DMB3
	A431C Type	A316DMC1*
6410W Type w/ Spring Return	Integral - Horizontal Keyswitch Position	316DMD1
6410W Type	Integral - Horizontal Keyswitch Position	316DMD2
without Spring Return	Integral - Vertical Keyswitch Position	316DMD3
	AAA431AF - Key Removable in Multiple Position	AAA316FEC1
	AAA431AF - Key Removable in Center Only	AAA316FEC2
ABA636A Type	AAA00431AAF001 - (Connecticut SES)	AAA316FEC3
ADAGOGA Type	AAA431AK - Horizontal Keyswitch Position	AAA316FEC4
	AAA431AK- Vertical Keyswitch Position	AAA316FEC5
	A431C Type	AAA316FED1*

Page 8

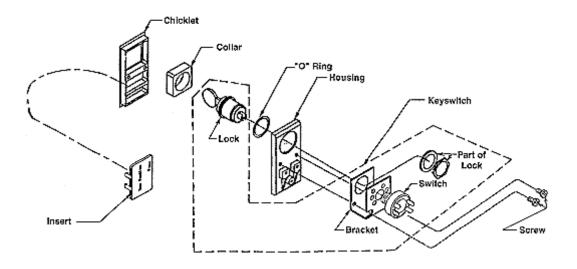
Summary

The following application data is required to specify a keyswitch module:

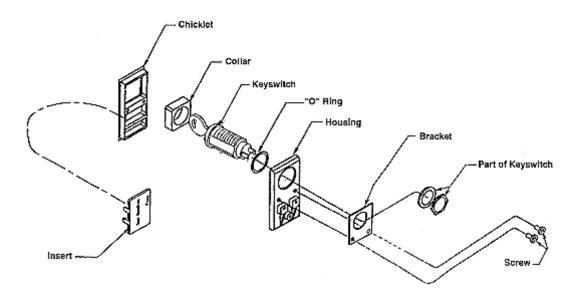
- · Faceplate thickness
- · Key mount (collar) color
- · Key type and marking
- · Key removable positions
- · Switch positions quantity and location
- Momentary or maintaining contact (with or without spring return)
- Switch electrical power requirement (rating)
- · Electrical function at each position (make/break)
- · Graphic requirements

Page 9

Assembly Type I

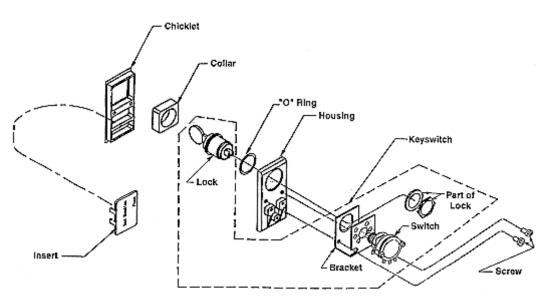


Assembly Type II

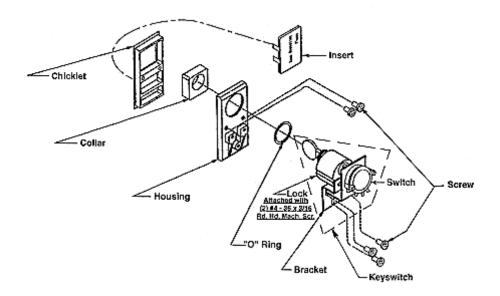


Page 10

Assembly Type III

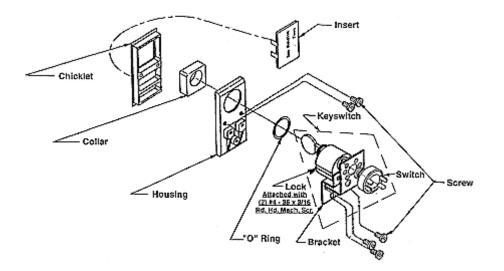


Assembly Type IV



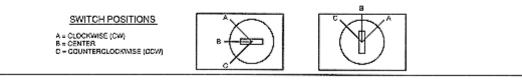
Page 11

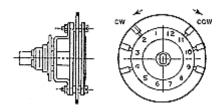
Assembly Type V



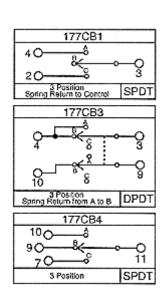
Page 12

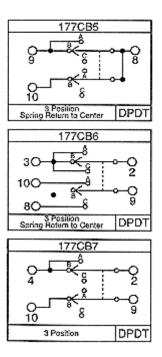
SWITCH LOGIC

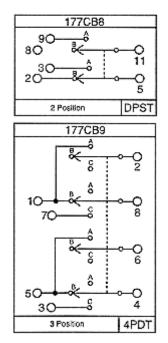




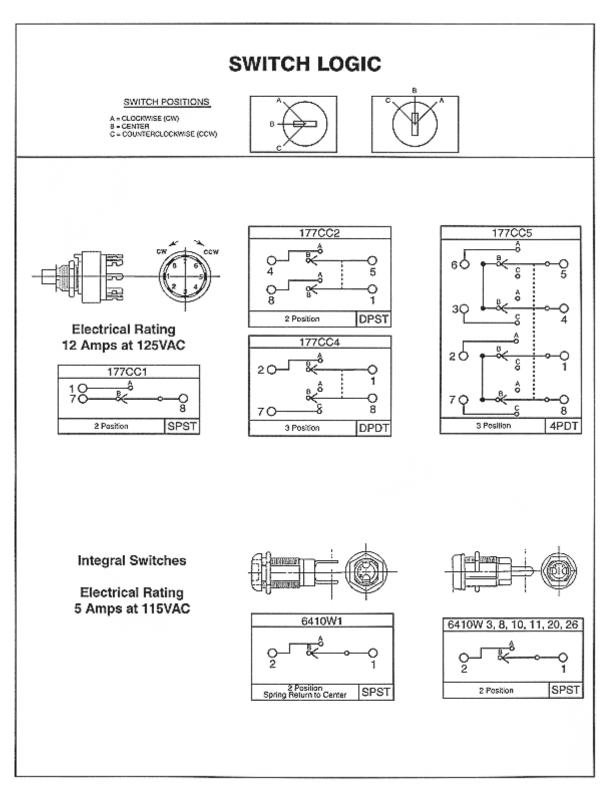
Electrical Rating 3/4 Amp at 125VAC



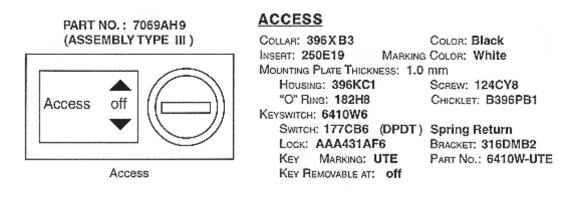


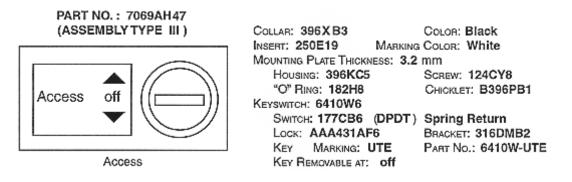


Page 13



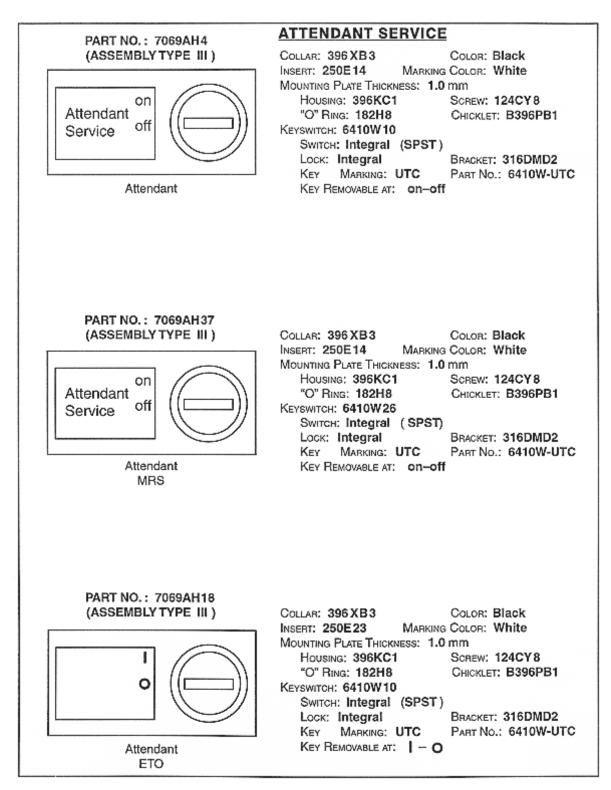
Page 14



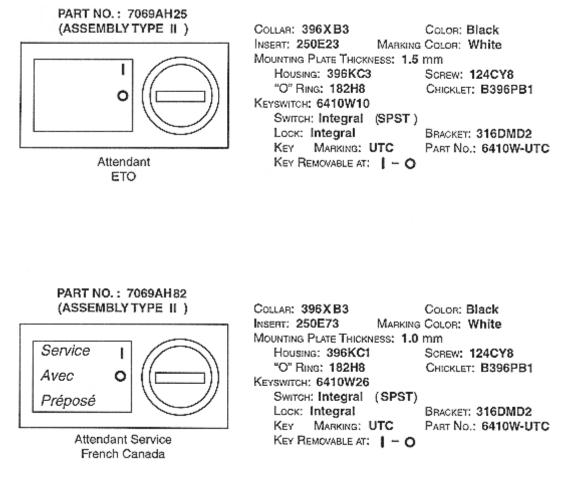


Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (i.e., <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 15

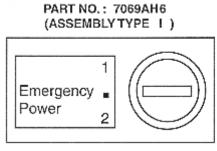


Page 16



Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (i.e., <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

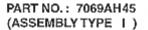
Page 17

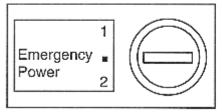


Emergency Power

EMERGENCY POWER

COLLAR: 396XB3	COLOR: Black
INSERT: 250E16 N	ARKING COLOR: White
MOUNTING PLATE THICKNES	s: 1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W2	
Switch: 177CB4 (S	SPDT)
LOCK: AAA431AF1	BRACKET: 316DMB1
Key Marking: UT	A PART No.: 6410W-UTA
Key Removable at: 1	I – ■ – 2





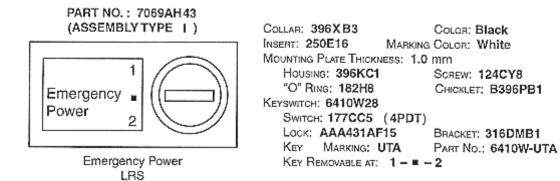
Emergency Power

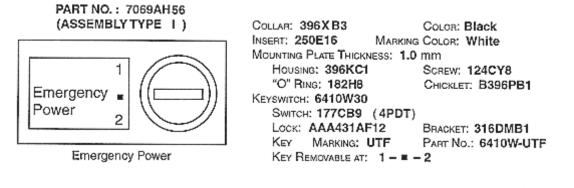
COLLAR: 396X B3	COLOR: Black
INSERT: 250E16 MARKING	S COLOR: White
MOUNTING PLATE THICKNESS: 3.2	mm
Housing: 396KC5	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W2	
Switch: 177CB4 (SPDT)	1
Lock: AAA431AF1	BRACKET: 316DMB1
KEY MARKING: UTA	PART NO.: 6410W-UTA
Key Removable at: 1 – 🔳	-2

PART NO.: 7069AH55 (ASSEMBLY TYPE I)

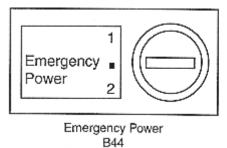
COLLAR: 396X B3	COLOR:	Black
NSERT: 250E16	MARKING COLOR:	White
MOUNTING PLATE THICKNE	ss: 1.0 mm	
HOUSING: 396KC1	SCREW:	124CY8
"O" RING: 182H8	CHICKLE	T: B396PB1
Keyswitch: 6410W29		
Switch: 177CB4 (SPDT)	
Lock: AAA431AF3	BRACKE	T: 316DMB1
Key Marking: U	TF PART NO	o.: 6410W-UTF
KEY REMOVABLE AT:	1-=-2	

Page 18



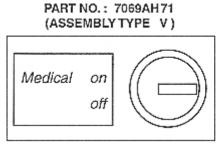


PART NO.: 7069AH57 (ASSEMBLY TYPE 1)



COLLAR: 396XB3		COLOR:	Black
INSERT: 250E16	Marking	COLOR:	White
MOUNTING PLATE THICKN	ESS: 3.2	mm	
Housing: 396KC5		SCREW:	124CY8
"O" RING: 182H8		CHICKLE	T: B396PB1
KEYSWITCH: 6410W29			
Switch: 177CB4	(SPDT)		
Lock: AAA431AF	3	BRACKET	: 316DMB1
KEY MARKING: L	JTF	PART NO	.: 6410W-UTF
KEY REMOVABLE AT:	1-=-	2	

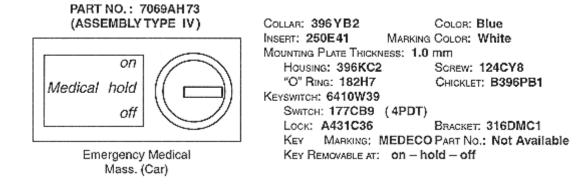
Page 19



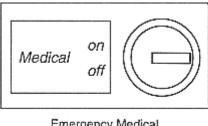
Emergency Medical Mass. (Hall)

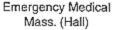
EMERGENCY MEDICAL

Collar: 396YB2 Color: Blue INSERT: 250E40 MARKING Color: White Mounting Plate Thickness: 1.0 mm Housing: 396KC2 Screw: 124CY8 "O" Ring: 182H7 Chicklet: B396PB1 Keyswitch: 6410W19 Switch: 177CB8 (DPST) Lock: A431C31 BRACKET: 316DMC1 Key MARKING: MEDECO PART No.: Not Available Key Removable at: on



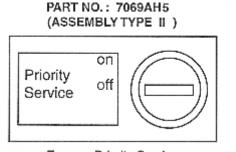
PART NO.: 7069AH72 (ASSEMBLY TYPE V)





COLLAR: 396YB2	COLOR: Blue
INSERT: 250E40	MARKING COLOR: White
MOUNTING PLATE THICKN	ess: 3.2 mm
Housing: 396KC6	SCREW: 124CY8
"O" RING: 182H7	CHICKLET: B396PB1
KEYSWITCH: 6410W19	
Switch: 177CB8	(DPST)
Lock: A431C31	BRACKET: 316DMC1
Key Marking: N	MEDECO PART No.: Not Available
KEY REMOVABLE AT:	on

Page 20

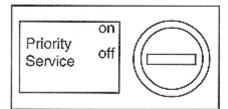


Express Priority Service

EXPRESS PRIORITY SERVICE

COLLAR: 396XB1	Co	LOR: Blue
INSERT: 250E11	MARKING CO	LOR: White
MOUNTING PLATE THICKN	ess: 1.0 mm	1
HOUSING: 396KC1	Sci	REW: 124CY8
"O" RING: 182H8	Сн	ICKLET: B396PB1
Keyswitch: 6410W1		
Switch: Integral	(SPST) Sp	ring Return
Lock: Integral	BR	ACKET: 316DMD1
Key MARKING: U	JTD Pai	RT No.: 6410W-UTD
KEY REMOVABLE AT:	off	

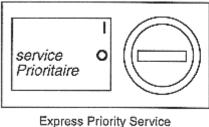
PART NO.: 7069AH44 (ASSEMBLY TYPE II)



Express Priority Service

COLLAR: 396XB1	COLOR: Blue
INSERT: 250E11 MARKIN	NG COLOR: White
MOUNTING PLATE THICKNESS: 3.	.2 mm
Housing: 396KC5	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W1	
Switch: Integral (SPS1	F) Spring Return
Lock: Integral	BRACKET: 316DMD1
KEY MARKING: UTD	PART No.: 6410W-UTD
KEY REMOVABLE AT: OFF	

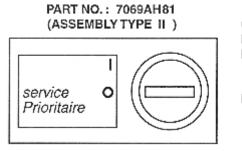
PART NO.: 7069AH80 (ASSEMBLY TYPE II)



Express Priority Service French Canada

COLLAR: 396XB1	COLOR: Blue
INSERT: 250E46 MARKIN	G COLOR: White
MOUNTING PLATE THICKNESS: 1.0	0 mm
HOUSING: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W1	
SWITCH: Integral (SPST) Spring Return
Lock: Integral	BRACKET: 316DMD1
KEY MARKING: UTD	PART No.: 6410W-UTD
KEY REMOVABLE AT: O	

Page 21

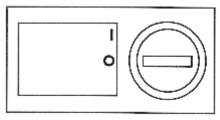


Express Priority Service French Canada

COLLAR: 396X B1	Coloa: Blue
INSERT: 250E46 MARKING	COLOR: White
MOUNTING PLATE THICKNESS: 3.2	mm
Housing: 396KC5	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
KEYSWITCH: 6410W1	
Switch: Integral (SPST)	Spring Return
Lock: Integral	BRACKET: 316DMD1
Key Marking; UTD	PART No.: 6410W-UTD
KEY REMOVABLE AT: O	

PART NO.: 7069AH19 (ASSEMBLY TYPE II)	Collar: 396XB1 Insert: 250E23 Marking	COLOR: Blue
	MOUNTING PLATE THICKNESS: 1.0 HOUSING: 396KC1 "O" RING: 182H8 Keyswitch: 6410W1	
	Switch: Integral (SPST) Lock: Integral Кеу Маякілд: UTD	Spring Return BRACKET: 316DMD1 PART NO.: 6410W-UTD
Express Priority Service ETO	KEY REMOVABLE AT: O	

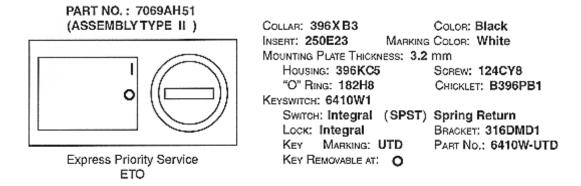
PART NO.: 7069AH26 (ASSEMBLY TYPE II)



Express Priority Service ETO

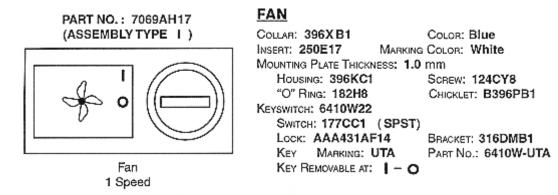
COLLAR: 396X B1	COLOR: Blue
INSERT: 250E23 MARKING	COLOR: White
MOUNTING PLATE THICKNESS: 1.5	mm
Housing: 396KC3	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W1	
Switch: Integral (SPST)	
Lock: Integral	BRACKET: 316DMD1
KEY MARKING: UTD	PART NO.: 6410W-UTD
KEY REMOVABLE AT: O	

Page 22



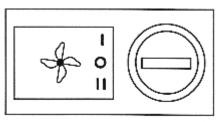
Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (i.e., <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 23



PART NO.: 7069AH22 (ASSEMBLY TYPE I)	Collar: 396XB1 Insert: 250E17 Markin	Color: Blue s Color: White
sto o	MOUNTING PLATE THICKNESS: 1.9 HOUSING: 396KC3 "O" RING: 182H8 KEYSWITCH: 6410W22 SWITCH: 177CC1 (SPST LOCK: AAA431AF14 KEY MARKING: UTA	S mm SCREW: 124CY8 CHICKLET: B396PB1
Fan 1 Speed (ETO)	KEY REMOVABLE AT: I - O	

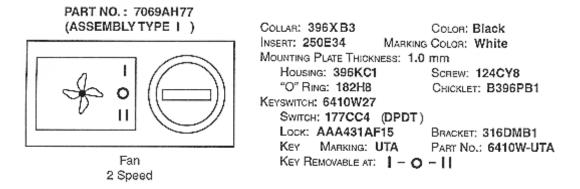
PART NO.: 7069AH42 (ASSEMBLY TYPE 1)



Fan 2 Speed

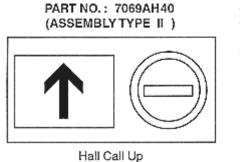
Collar: 396XB1	COLOR: Blue
INSERT: 250E34 MARKING	COLOR: White
MOUNTING PLATE THICKNESS: 1.0	mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W27	
SWITCH: 177CC1 (DPDT)	
Lock: AAA431AF15	BRACKET: 316DMB1
Key Marking: UTA	PART NO.: 6410W-UTA
Key Removable at: - O	-11

Page 24



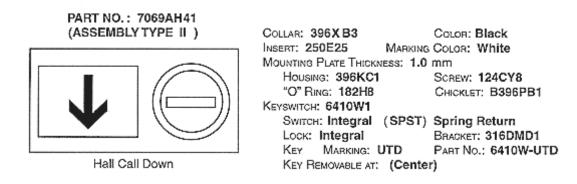
Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (i.e., <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 25



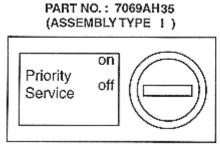
HALL CALL UP AND DOWN

COLLAR: 396X B3		COLOR: Black
INSERT: 250E25	MARKING	COLOR: White
MOUNTING PLATE THICKN	ESS: 1.0	mm
Housing: 396KC1		SCREW: 124CY8
"O" Ring: 182H8		CHICKLET: B396PB1
Keyswitch: 6410W1		
Switch: Integral	(SPST)	Spring Return
Lock: Integral		BRACKET: 316DMD1
Key Marking: U	JTD	PART No.: 6410W-UTD
KEY REMOVABLE AT:	(Center	r)



Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (i.e., <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

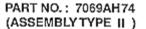
Page 26

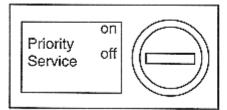


Hospital Service

HOSPITAL SERVICE

COLLAR: 396 XB1	COLOR: Blue
INSERT: 250E11 MARKIN	NG COLOR: White
MOUNTING PLATE THICKNESS: 1	.0 mm
HOUSING: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W24	
Switch: 177CC1 (SPST	.)
Lock: AAA431AF13	BRACKET: 316DMB1
Key Marking: UTD	PART NO.: 6410W-UTD
KEY REMOVABLE AT: on -	off

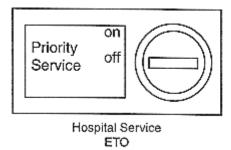




Hospital Service

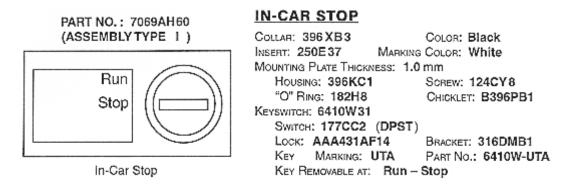
COLLAR: 396 XB3	Color: Black
INSERT: 250E11 MARKING	G COLOR: White
MOUNTING PLATE THICKNESS: 1.0	0 mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W8	
SWITCH: Integral (SPST))
Lock: Integral	BRACKET: 316DMD2
Key Marking; UTD	PART No.: 6410W-UTD
KEY REMOVABLE AT: On - O	off

PART NO.: 7069AH1 (ASSEMBLY TYPE ||)



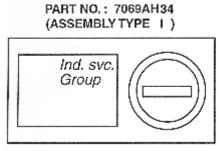
COLLAR: 396 XB 1	COLOR: Blue
INSERT: 250E11	MARKING COLOR: White
MOUNTING PLATE THICKN	ESS: 1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" Ring: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W8	
Switch: Integral	(SPST)
Lock: Integral	BRACKET: 316DMD2
KEY MARKING: L	JTD PART No.: 6410W-UTD
KEY REMOVABLE AT:	on – off

Page 27



Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (ie, <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 28

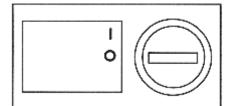


Independent Service

INDEPENDENT SERVICE

COLLAR: 396X B33	COLOR: Black
INSERT: 250E32	MARKING COLOR: White
MOUNTING PLATE THICKNE	ESS: 1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" Ring: 182H8	CHICKLET: B396PB1
KEYSWITCH: 6410W23	
Switch: 177CC1	(SPST)
LOCK: AAA431AF	14 BRACKET: 316DMB1
Key Marking: U	TA PART No.: 6410W-UTA
KEY REMOVABLE AT:	Ind. svc. – Group

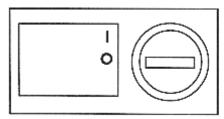
PART NO.: 7069AH7 (ASSEMBLY TYPE II)



Independent Service (ETO ISC1 & ISC2)

Collar: 396XB3 Insert: 250E23 Marking	Color: Black Color: White
MOUNTING PLATE THICKNESS: 1.0	mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W11	
SWITCH: Integral (SPST)	
Lock: Integral	BRACKET: 316DMD2
KEY MARKING: UTF	PART No.: 6410W-UTF
Key Removable at: O	

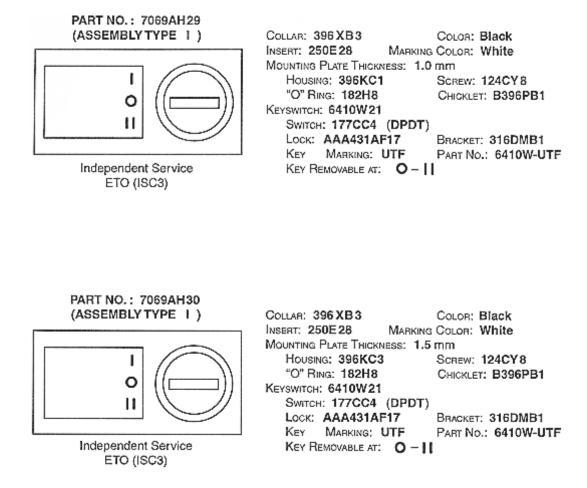
PART NO.: 7069AH23 (ASSEMBLY TYPE II)



Independent Service (ETO ISC1 & ISC2)

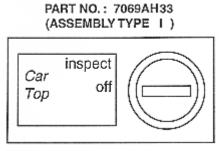
COLLAR: 396XB3	COLOR: Black
INSERT: 250E23	MARKING COLOR: White
MOUNTING PLATE THICKNE	ass: 1.5 mm
HOUSING: 396KC3	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W11	
Switch: Integral	(SPST)
Lock: Integral	BRACKET: 316DMD2
KEY MARKING: U	TF PART No.: 6410W-UTF
KEY REMOVABLE AT:	0

Page 29



Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (ie, <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 30



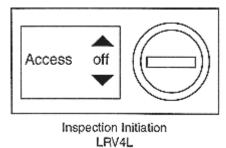
Inspection Initiation

INSPECTION INITIATION

COLLAR: 396XB3		COLOR:	Black
INSERT: 250E31	MARKING	COLOR:	White
MOUNTING PLATE THICKN	ESS: 1.0	mm	
Housing: 396KC1		SCREW:	124CY8
"O" RING: 182H8		CHICKLE	T: B396PB1
KEYSWITCH: 6410W23			
Switch: 177CC1	(SPST)		
LOCK: AAA431AF	-14	BRACKE'	r: 316DMB1
Key Marking: U	JTA	PART N	b.: 6410W-UTA
KEY REMOVABLE AT:	inspect	- off	

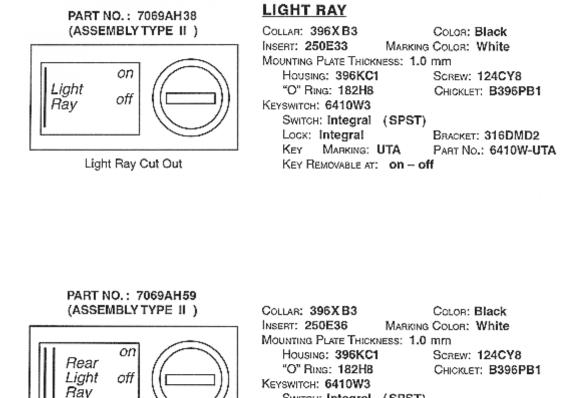


PART NO.: 7069AH54 (ASSEMBLY TYPE 1)



COLLAR: 396X B3	COLOR: Black
INSERT: 250E19	MARKING COLOR: White
MOUNTING PLATE THICKN	ESS: 1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" Ring: 182H8	CHICKLET: B396PB1
KEYSWITCH: 6410W28	
Switch: 177CC5	(4PDT)
Lock: AAA431AF	15 BRACKET: 316DMD2
Key Marking: L	ITA PART No.: 6410W-UTA
Key Removable at:	📥 – off – 🗡

Page 31

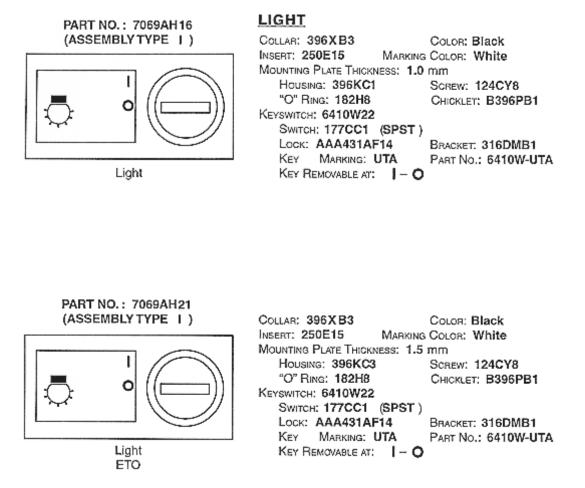


Light Ray Cut Out - Rear

VET SWITCH	. 0410115		
SWITCH	Integral	(SPST)	
Lock:	Integral		BRACKET: 316DMD2
Key	MARKING:	UTA	PART No.: 6410W-UTA
Key R	EMOVABLE AT	: on – of	f

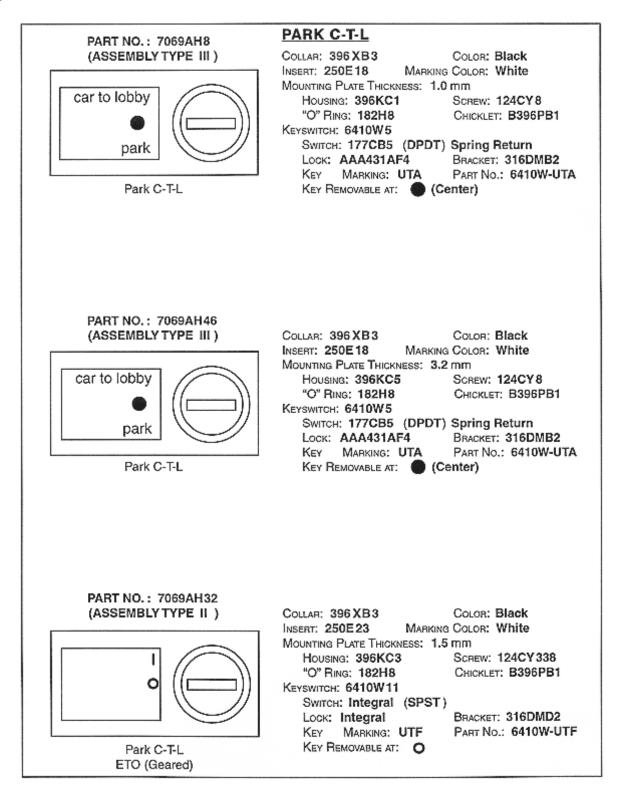
Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (ie, <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 32

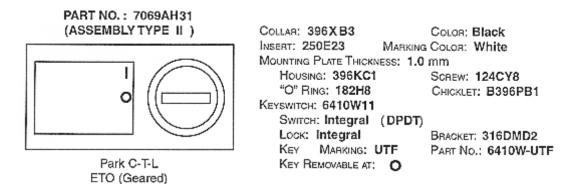


Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (ie, <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 33

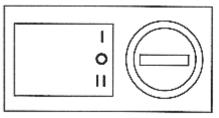


Page 34



PART NO.: 7069AH20 (ASSEMBLY TYPE III) COLLAR: 396XB3 COLOR: Black INSERT: 250E28 MARKING COLOR: White MOUNTING PLATE THICKNESS: 1.0 mm HOUSING: 396KC1 L SCREW: 124CY8 "O" RING: 182H8 CHICKLET: B396PB1 0 Keyswitch: 6410W5 11 SWITCH: 177CB5 (DPDT) Spring Return LOCK: AAA431AF4 BRACKET: 316DMB2 KEY MARKING: UTA PART No.: 6410W-UTA Park C-T-L KEY REMOVABLE AT: O ETO (E401)

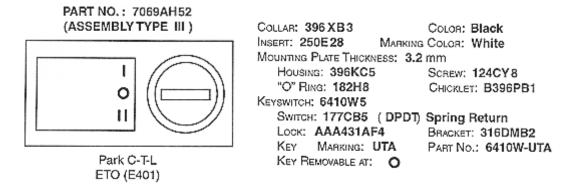
PART NO.: 7069AH27 (ASSEMBLY TYPE III)



Park C-T-L ETO (E401)

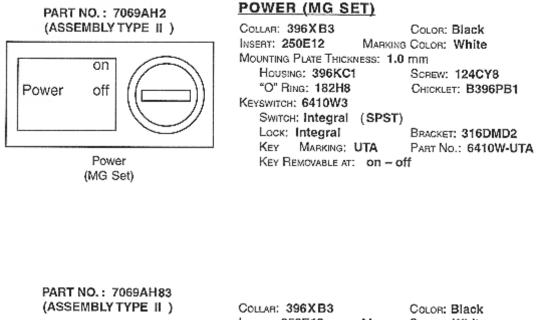
COLLAR: 396XB3		COLOR:	Black
INSERT: 250E28	MARKING	COLOR:	White
MOUNTING PLATE THICKNE	ESS: 1.5	mm	
HOUSING: 396KC3		SCREW:	124CY8
"O" RING: 182H8		CHICKLE	T: B396PB1
Keyswitch: 6410W5			
Switch: 177CB5	(DPDT)	Spring	Return
Lock: aaa431af4			: 316DMB2
Key Marking: U	TA	PART NO	.: 6410W-UTA
KEY REMOVABLE AT:	0		

Page 35



Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (ie, <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

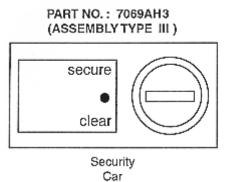
Page 36





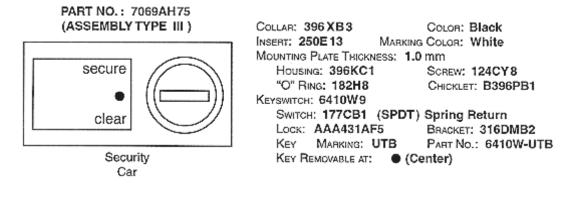
Note: All keyswitch modules from page 14 to page 48 are listed alphabetically by name (ie, <u>A</u>ccess, <u>A</u>ttendant, <u>E</u>mergency Medical)

Page 37

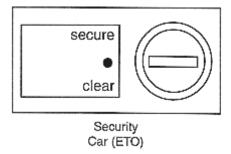


SECURITY CAR

COLLAR: 396 XB1	COLOR:	Blue
INSERT: 250E13	MARKING COLOR:	White
MOUNTING PLATE THICKN	ESS: 1.0 mm	
Housing: 396KC1	SCREW:	124CY 8
"O" RING: 182H8	CHICKLE	T: B396PB1
Keyswitch: 6410W9		
Switch: 177CB1	(SPDT) Spring	Return
LOCK: AAA431AF		r: 316DMB2
Key Marking: L		o.: 6410W-UTB
Key Removable at;	(Center)	

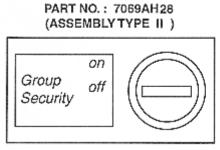


PART NO.: 7069AH24 (ASSEMBLY TYPE III)



COLLAR: 396 XB1	COLOR: Black
INSERT: 250E13	MARKING COLOR: White
MOUNTING PLATE THICKN	ESS: 1.5 mm
Housing: 396KC3	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W9	
Switch: 177CB1	(SPDT) Spring Return
Lock: AAA431AF	5 BRACKET: 316DMB2
Key Marking: U	JTB PART No.: 6410W-UTB
KEY REMOVABLE AT:	 (Center)

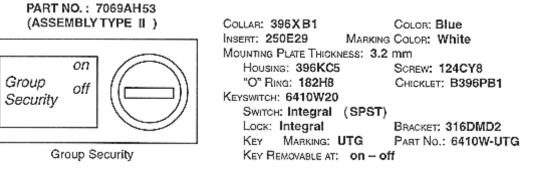
Page 38



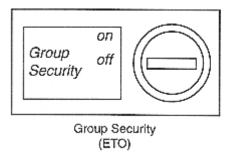
Group Security

GROUP SECURITY

COLLAR: 396X B1	COLOR: Blue
INSERT: 250E29	MARKING COLOR: White
MOUNTING PLATE THICKNE	ass: 1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W20	
Switch: Integral	(SPST)
Lock: Integral	BRACKET: 316DMD2
Key Marking: U	TG PART No.: 6410W-UTG
KEY REMOVABLE AT:	on – off



PART NO.: 7069AH39 (ASSEMBLY TYPE II)



COLLAR: 396XB1	COLOR: Blue
INSERT: 250E23 MARKING	COLOR: White
MOUNTING PLATE THICKNESS: 1.0	mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W20	
Switch: Integral (SPST)	
Lock: Integral	BRACKET: 316DMD2
KEY MARKING: UTG	PART NO.: 6410W-UTG
Key Removable at: 1 C)

Page 39

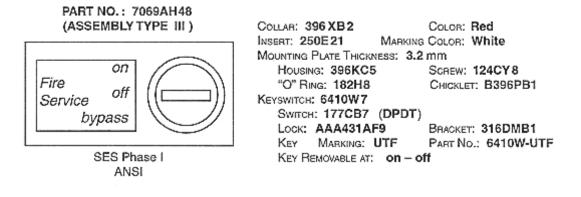
SES PHASE I

(ASSEMBLY TYPE I)	
on Fire off Service bypass	
SES Phase I	

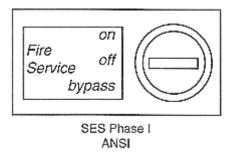
PART NO.: 7069AH10

ANSI

COLLAR: 396 XB2 COLOR: Red INSERT: 250E21 MARKING COLOR: White MOUNTING PLATE THICKNESS: 1.0 mm Housing: 396KC1 SCREW: 124CY8 "O" RING: 182H8 CHICKLET: B396PB1 KEYSWITCH: 6410W7 Switch: 177CB7 (DPDT) Lock: AAA431AF9 BRACKET: 316DMB1 KEY MARKING: UTF PART No.: 6410W-UTF KEY REMOVABLE AT: on - off

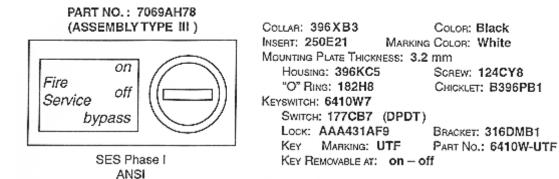


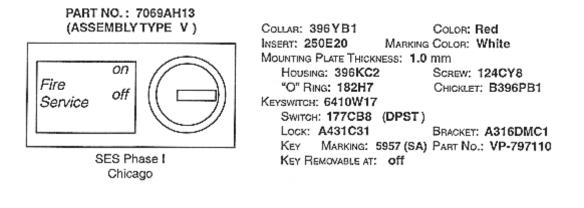
PART NO.: 7069AH76 (ASSEMBLY TYPE 1)



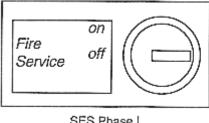
COLLAR: 396 XB3	COLOR: Black
INSERT: 250E21	MARKING COLOR: White
MOUNTING PLATE THICKN	Ess: 1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
KEYSWITCH: 6410W7	
Switch: 177CB7	(DPDT)
LOCK: AAA431AF	9 BRACKET: 316DMB1
Key Marking: 1	UTF PART No.: 6410W-UTF
KEY REMOVABLE AT:	on – off

Page 40





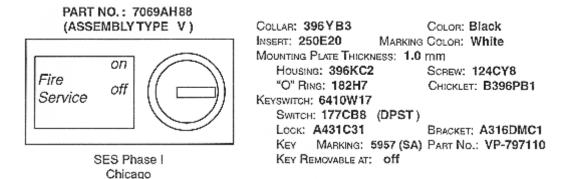
PART NO.: 7069AH50 (ASSEMBLY TYPE V)

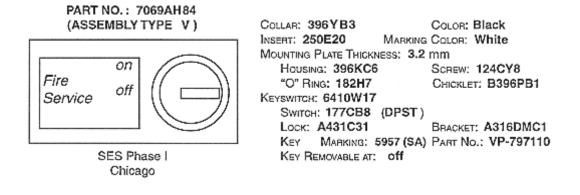


SES Phase I Chicago

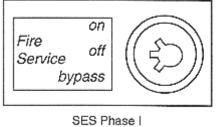
COLLAR: 396YB1	COLOR: Red
INSERT: 250E20	MARKING COLOR: White
MOUNTING PLATE THICKN	ESS: 3.2 mm
Housing: 396KC6	SCREW: 124CY8
"O" RING: 182H7	CHICKLET: B396PB1
Keyswitch: 6410W17	
Switch: 177CB8	(DPST)
Lock: A431C31	BRACKET: A316DMC1
Key Marking: 5	5957 (SA) PART No.: VP-797110
KEY REMOVABLE AT:	off

Page 41





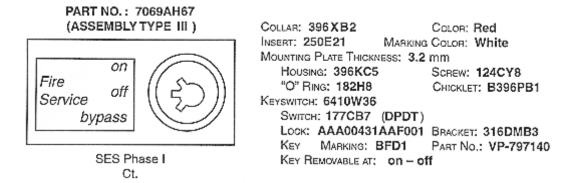
PART NO.: 7069AH65 (ASSEMBLY TYPE III)

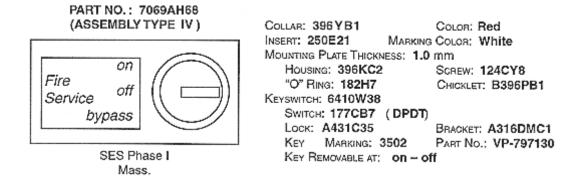


Ct.

COLLAR: 396XB2	COLOR: Red
INSERT: 250E21 MARK	ING COLOR: White
MOUNTING PLATE THICKNESS: 1	1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W36	
SWITCH: 177CB7 (DPD	
Lock: AAA00431AAF0	01 BRACKET: 316DMB3
KEY MARKING: BFD1	PART No.: VP-797140
KEY REMOVABLE AT: On -	- off

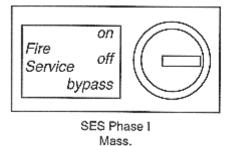
Page 42





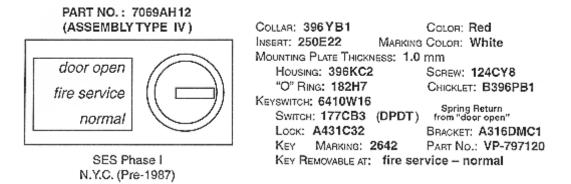
~

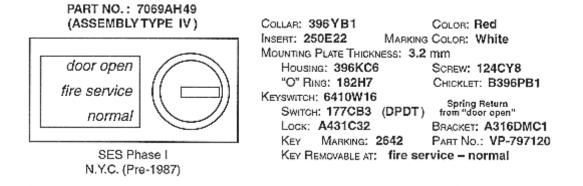
PART NO.: 7069AH69 (ASSEMBLY TYPE IV)

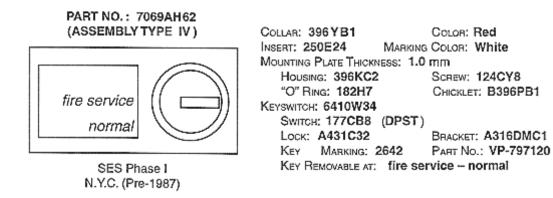


Collar: 396 YB1	COLOR: Red
INSERT: 250E21	MARKING COLOR: White
MOUNTING PLATE THICKNE	ss: 3.2 mm
HOUSING: 396KC6	SCREW: 124CY8
"O" RING: 182H7	CHICKLET: B396PB1
Keyswitch: 6410W38	
Switch: 177СВ7 (DPDT)
Lock: A431C35	BRACKET: A316DMC1
Key Marking: 35	502 PART No.: VP-797130
KEY REMOVABLE AT:	on – off

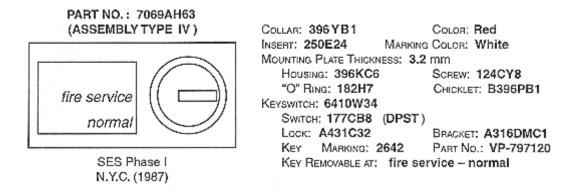
Page 43

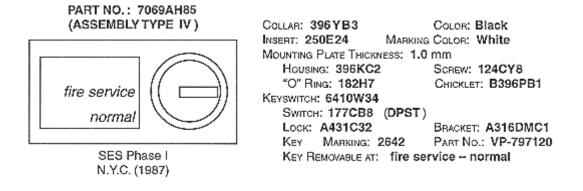


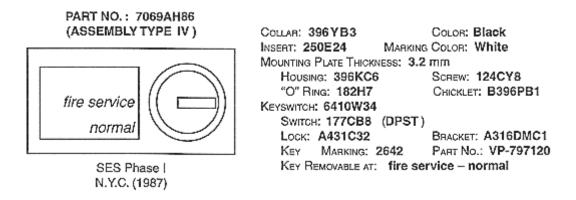




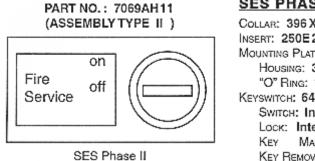
Page 44







Page 45

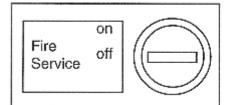


ANSI (Pre-1984)

SES PHASE II

COLLAR: 396 XB2	COLOR: Red
INSERT: 250E 20 MA	RKING COLOR: White
MOUNTING PLATE THICKNESS	: 1.0 mm
HOUSING: 396KC1	SCREW: 124CY8
"O" Ring: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W11	
SWITCH: Integral (SF	PST)
Lock: Integral	BRACKET: 316DMD2
KEY MARKING: UTF	PART No.: 6410W-UTF
KEY REMOVABLE AT: 0	ff

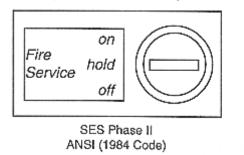
PART NO.: 7069AH36 (ASSEMBLY TYPE I)



SES Phase II ANSI (Pre-1984), MRS, LRV

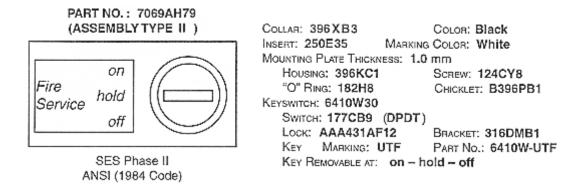
COLLAR: 396 XB2	COLOR: Red
INSERT: 250E20 MARKING	COLOR: White
MOUNTING PLATE THICKNESS: 1.0	mm
Housing: 396KC1	SCREW: 124CY8
"O" RING: 182H8	CHICKLET: B396PB1
Keyswitch: 6410W25	
Switch: 177CC1 (SPST)	
Lock: AAA431AF16	BRACKET: 316DMB2
Key Marking: UTF	PART NO.: 6410W-UTF
KEY REMOVABLE AT: off	

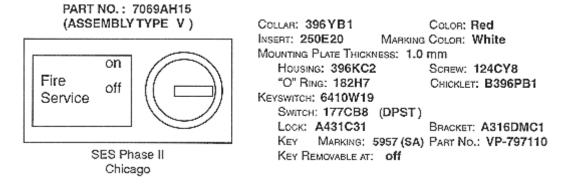
PART NO.: 7069AH58 (ASSEMBLY TYPE I)



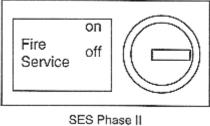
COLLAR: 396 XB2	COLOR: Red
INSERT: 250E35 M	ARKING COLOR: White
MOUNTING PLATE THICKNESS	s: 1.0 mm
Housing: 396KC1	SCREW: 124CY8
"O" Ring: 182H8	CHICKLET: B396PB1
KEYSWITCH: 6410W30	
Switch: 177CB9 (D	PDT)
Lock: AAA431AF12	BRACKET: 316DMB1
KEY MARKING: UT	F PART No.: 6410W-UTF
KEY REMOVABLE AT: O	n – hold – off

Page 46





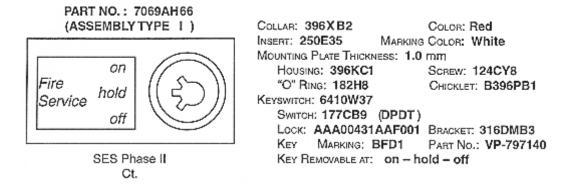
PART NO.: 7069AH89 (ASSEMBLY TYPE V)

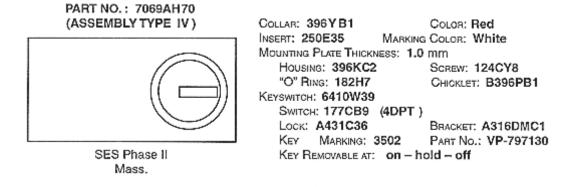


Chicago

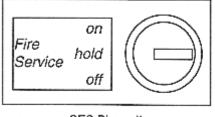
COLLAR: 396YB3	COLOR:	Black
INSERT: 250E20	MARKING COLOR:	White
MOUNTING PLATE THICKN	ess: 1.0 mm	
Housing: 396KC2	SCREW:	124CY8
"O" RING: 182H7	CHICKLE	т: B396PB1
Keyswitch: 6410W19		
Switch: 177CB8	(DPST)	
Lock: A431C31		T: A316DMC1
Key Marking: 5		o.: VP-797110
KEY REMOVABLE AT:	off	

Page 47





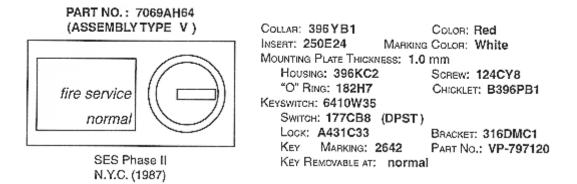
PART NO.: 7069AH14 (ASSEMBLY TYPE IV)

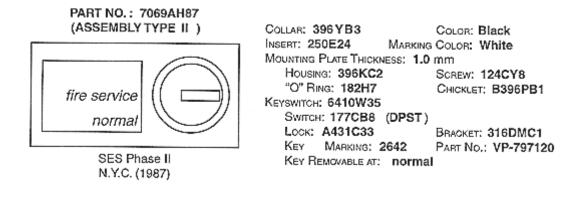


SES Phase II N.Y.C. (Pre-1987)

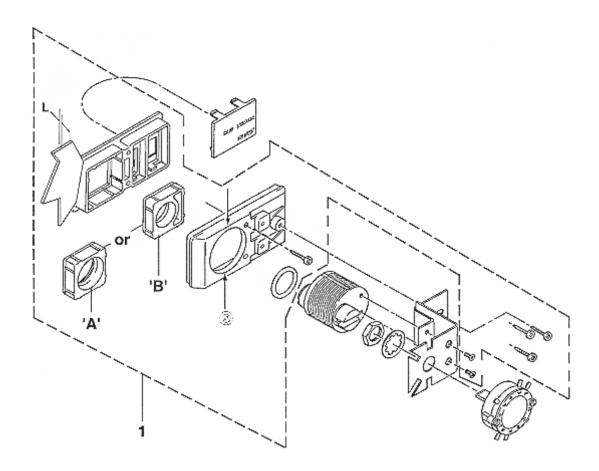
COLLAR: 396YB1	COLOR: Red
INSERT: 250E24	MARKING COLOR: White
MOUNTING PLATE THICKN	JESS: 1.0 mm
HOUSING: 396KC2	SCREW: 124CY8
"O" RING: 182H7	CHICKLET: B396PB1
Keyswitch: 6410W18	
Switch: 177CB8	(DPST)
Lock: A431C32	BRACKET: 316DMC1
KEY MARKING: 2	2642 PART No.: VP-797120
KEY REMOVABLE AT:	fire service – normal

Page 48





Page 49 - KEYSWITCH MODULE KITS



			W/O VINTAGE			
REF. No.	PART OR ML	DESCRIPTION				
					'L' (mm)	Housing
					MTG.	Inside Diameter
					PLATE	
	2700CAN1	Kit: Keys	witch Parts w/'A', Blue N	lount	1.0	0.920
	2700CAN5	Kit: Keys	witch Parts w/'A', Blue N	lount	3.2	0.920
	2700CAN9	Kit: Keys	witch Parts w/'A', Blue N	lount	1.5	0.920
	2700CAN3	Kit: Keys	witch Parts w/'A', Gray M	lount	1.0	0.920
1	2700CAN7	Kit: Keys	witch Parts w/'A', Gray M	lount	3.2	0.920
	2700CAN10	Kit: Keys	witch Parts w/'A' Gray M	lount	1.5	0.920
	2700CAN2	Kit: Keys	witch Parts w/'A', Red M	ount	1.0	0.920
	2700CAN4	Kit: Keys	witch Parts w/'B', Red M	ount	1.0	1.161
	2700CAN6	Kit: Keys	witch Parts w/'A', Red M	ount	3.2	0.920
	2700CAN8	Kit: Keys	witch Parts w/'B', Red M	ount	3.2	1.161

Page 50 - REPLACEMENT KEYSWITCH MODULES

EX	ISTING KEYSWITCH MODULE	REPLACEMENT MODULE			
7069AH3	Security (car), 0.040 Faceplate	7069BH32			
7069AH8	Park Car-to-Lobby, 0.040 Faceplate	7069BH33			
7069AH9	Access, 0.040 Faceplate	7069BH34			
7069AH16 Light, 0.040 Faceplate		7069BH15 + Jumper Between 2 & 4			
7069AH17	Fan (1 Speed), 0.040 Faceplate	7069BH14 + Jumper Between 2 & 4			
7069AH33 Inspection Initiation, 0.040 Faceplate (Key 'A')		7069BH37 + Jumper Between 2 & 4			
7069AH34	Independent Service, 0.040 Faceplate	7069BH38 + Jumper Between 2 & 4			
7069AH35	Hospital Service, 0.040 Faceplate	7069BH39 + Jumper Between 2 & 4			
7069AH42	Fan (2 Speed), 0.040 Faceplate	7069BH13			
7069AH46	Park Car-to-Lobby, 0.125 Faceplate	7069BH36			
7069AH47	Access, 0.125 Faceplate	7069BH35			
7069AH55	Emergency Power, 0.040 Faceplate	7069BH40			
7069AH57	Emergency Power, 0.125 Faceplate	7069BH41			
7069AH60	In-Car Stop, 0.040 Faceplate (Key 'E')	7069BH12			
7069AH61	Inspection Initiation, 0.040 Faceplate (Key 'E')	7069BH42 + Jumper Between 2 & 4			

See TIP 4.0-19 Tutorial for Application Instructions. Also refer to SPL 31-7069BH for more detailed instructions.