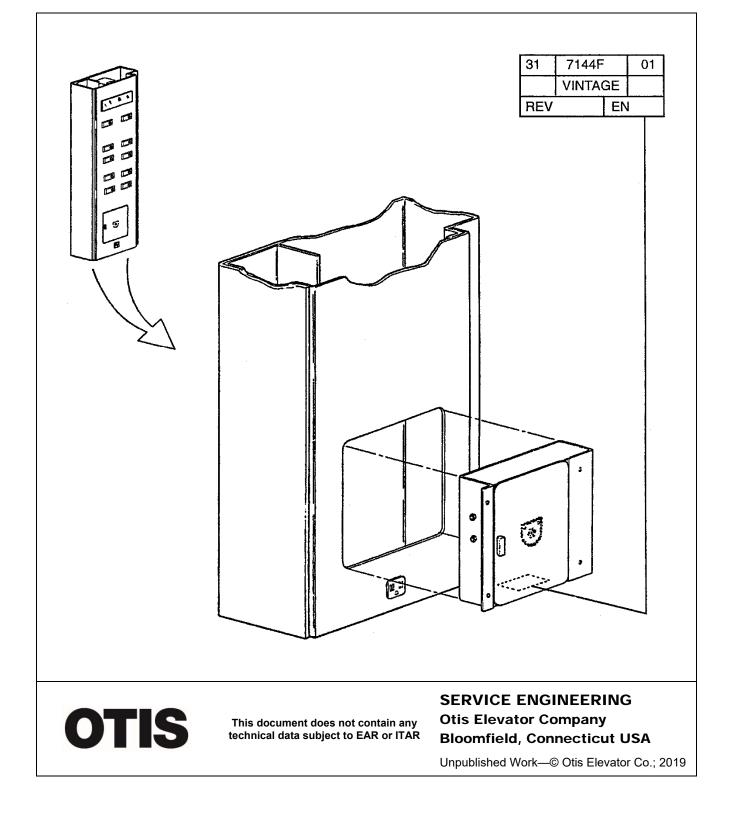
# Service Cabinet

### **Spare Parts Leaflet**

31-7144F

February 27, 2019 / Page 1 of 6



## **Leaflet Description**

This leaflet provides spare parts information for type 7144F service cabinet.

#### **Leaflet Revisions**

Date Revised	Subject Matter Expert	Reason for Revision
March 1989		New SPL
October 1997		Updated parts and artwork
January 1, 2000	Stephen Karvazy	Updated parts and added history page
February 27, 2019	Ali Bozorgzadeh	Corrected illustration for ref. 8 on p. 4

#### **Related Drawings**

Drawing No.	Title	Drawing No.	Title
7144F	Service Cabinet		

#### **Related Documents**

Document ID	Title

#### Subject Matter Expert

Name	Department
Ali Bozorgzadeh	OSC Service Electrical Engineering

#### About Spare Parts Leaflets...

This document lists the lowest replaceable units (LRUs) for the standard version of the product. The LRUs are chosen by a team of Otis associates representing engineering and manufacturing.

While goal of this document is to make parts identification as easy as possible, the document cannot be allinclusive. Elevator and escalator contracts classified as "special" or "custom" are not addressed here. For such contracts, please refer to specified information, the contract folder, TIPs, Field Education Articles, Construction Letters, etc. for further information.

If you have any suggestions about this document, please contact the subject matter expert listed on this page.

Page 2 February 27, 2019

# 7144F3 Service Cabinet w/Speaker

<h< th=""><th></th><th></th></h<>			
	W/O VINTAGE & VINTAGE Y 01		
REF. NO.	PART or ML	DESCRIPTION	
1		Box, Switch, Type 6986T, 📀 p. 4 for Component References	
2	331BK1	Catch, Magnetic	
3		Door, Type 406BG, ≪ p. 5 for Details	
	388BM4-BR7	Handle, Bronze, w/o Phone Symbol	
4	388BM4-SS4	Handle, Stainless Steel Brushed Finish, without Phone Symbol	
	388BM5-3	Handle, Stainless Steel Satin Finish, with Phone Symbol	
	388BM5-7	Handle, Bronze, with Phone Symbol	
	AAA388CK4	Handle, Door, with Phone Symbol and Braille, Plastic	
5	310LW1	Hinge	
6	310LW2	Hinge, w/ Pin	
7	386BDK2	Plate, Strike	
8	433EF1		

31-7144F

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### **Type 6986T Switch Box Components**

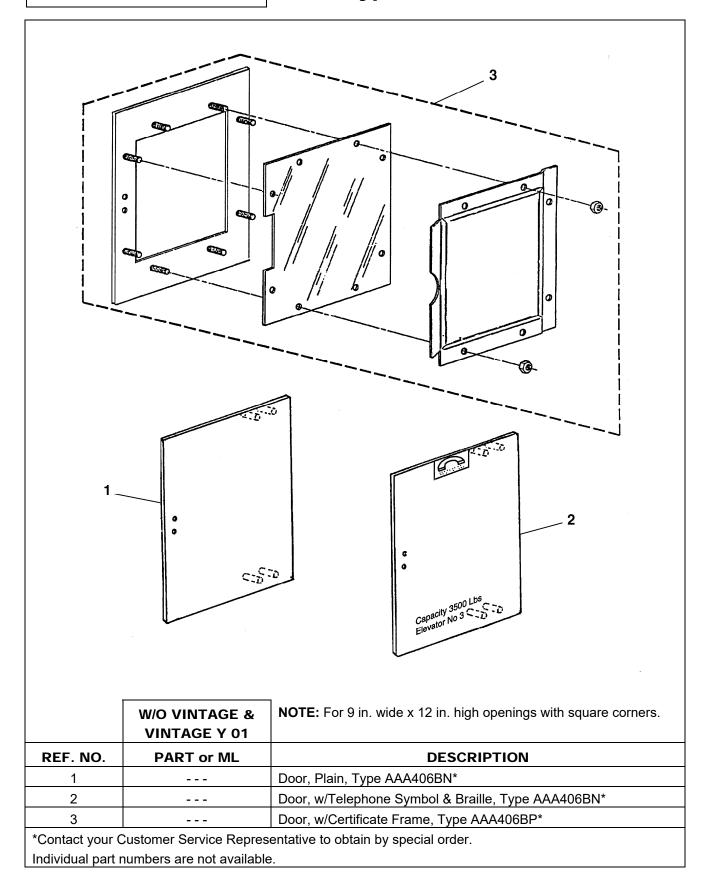
		6
	W/O VINTAGE & VINTAGE Y 01	
REF. NO.		
REF. NO.	VINTAGE Y 01	6
	VINTAGE Y 01 PART or ML	6 DESCRIPTION
<b>REF. NO.</b> 1	VINTAGE Y 01 PART or ML 329J4-F-FAN-S-OFF	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S
	VINTAGE Y 01 PART or ML 329J4-F-FAN-S-OFF 329J4-IND SERVICE GROUP	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP
	VINTAGE Y 01 PART or ML 329J4-F-FAN-S-OFF 329J4-IND SERVICE GROUP 329J4-LIGHT OFF	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF
1	VINTAGE Y 01 PART or ML 329J4-F-FAN-S-OFF 329J4-IND SERVICE GROUP 329J4-LIGHT OFF 329J4-LIGHT RAY OFF	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY
1	VINTAGE Y 01 PART or ML 329J4-F-FAN-S-OFF 329J4-IND SERVICE GROUP 329J4-LIGHT OFF 329J4-LIGHT RAY OFF VP-796345	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY Key (for 431Y3-DC Lock)
1 2 3	VINTAGE Y 01 PART or ML 329J4-F-FAN-S-OFF 329J4-IND SERVICE GROUP 329J4-LIGHT OFF 329J4-LIGHT RAY OFF VP-796345 VP-796350	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY Key (for 431Y3-DC Lock) Key (for 6410R3 Keyswitch)
1 2 3 4	VINTAGE Y 01   PART or ML   329J4-F-FAN-S-OFF   329J4-IND SERVICE GROUP   329J4-LIGHT OFF   329J4-LIGHT RAY OFF   VP-796345   VP-796350   6410R3	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY Key (for 431Y3-DC Lock) Key (for 6410R3 Keyswitch) Keyswitch w/Two Keys (for Independent Service [ISC])
1 2 3 4 5	VINTAGE Y 01   PART or ML   329J4-F-FAN-S-OFF   329J4-IND SERVICE GROUP   329J4-LIGHT OFF   329J4-LIGHT RAY OFF   VP-796345   VP-796350   6410R3   431Y3-DC	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY Key (for 431Y3-DC Lock) Key (for 6410R3 Keyswitch) Keyswitch w/Two Keys (for Independent Service [ISC]) Lock, Dull Chrome Finish w/Two Keys
1 2 3 4 5 6	VINTAGE Y 01   PART or ML   329J4-F-FAN-S-OFF   329J4-IND SERVICE GROUP   329J4-LIGHT OFF   329J4-LIGHT RAY OFF   VP-796345   VP-796350   6410R3   431Y3-DC   6599R2	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY Key (for 431Y3-DC Lock) Key (for 6410R3 Keyswitch) Keyswitch w/Two Keys (for Independent Service [ISC]) Lock, Dull Chrome Finish w/Two Keys Outlet, Utility
1 2 3 4 5 6 7	VINTAGE Y 01   PART or ML   329J4-F-FAN-S-OFF   329J4-IND SERVICE GROUP   329J4-LIGHT OFF   329J4-LIGHT RAY OFF   VP-796345   VP-796350   6410R3   431Y3-DC   6599R2   V441BH1   AAA176GJ1	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY Key (for 431Y3-DC Lock) Key (for 6410R3 Keyswitch) Keyswitch w/Two Keys (for Independent Service [ISC]) Lock, Dull Chrome Finish w/Two Keys Outlet, Utility Plug
1 2 3 4 5 6 7	VINTAGE Y 01   PART or ML   329J4-F-FAN-S-OFF   329J4-IND SERVICE GROUP   329J4-LIGHT OFF   329J4-LIGHT RAY OFF   VP-796345   VP-796350   6410R3   431Y3-DC   6599R2   V441BH1   AAA176GJ1   AAA648A2	6 DESCRIPTION Collar, Marked: FAN/F/OFF/S Collar, Marked: IND SERVICE/GROUP Collar, Marked: LIGHT/OFF Collar, Marked: OFF/ON/LITE RAY Key (for 431Y3-DC Lock) Key (for 6410R3 Keyswitch) Keyswitch w/Two Keys (for Independent Service [ISC]) Lock, Dull Chrome Finish w/Two Keys Outlet, Utility Plug Receptacle

Page 4 February 27, 2019

This document does not contain any technical data subject to EAR or ITAR Unpublished Work—Otis Elevator Co., 2019 Γ

	W/O VINTAGE & VINTAGE Y 01	
REF. NO.	PART or ML	DESCRIPTION
1	406BG2-7	Door, Bronze, w/o Speaker
	406BG2-3	Door, Stainless Steel, w/o Speaker
2	406BG4-7	Door, Bronze, w/Speaker
۲	406BG4-3	Door, Stainless Steel, w/Speaker
3	406BG7-7	Door, Bronze, w/Certificate Holder
	406BG7-3	Door, Stainless Steel, w/Certificate Holder
4	AAA428H2	Phone Symbol/Braille Sticker

February 27, 2019 Page 5



Page 6 February 27, 2019