

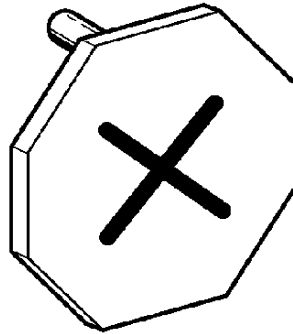
# Raised Figures

Spare Parts Leaflet

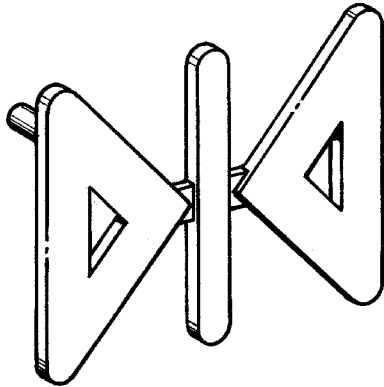
31-AAA428AAA

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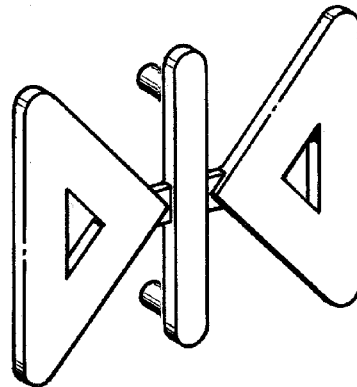
**W/O  
VINTAGE**



**AAA428AAA2-\*\*\*  
AAA428J1-\*\*\*-ISTOP**



**AAA428AAA7-\*\*\***



**AAA428J1-\*\*\*-IDC**

**NOTE: Asterisks represent the three-character material/finish designation.**

## History

31-AAA428AAA

First Published: September 1, 1999

## Raised Figures

REVISED DATE	RESPONSIBLE ENGINEER	PRIMARY REASON FOR REVISION
September 1, 1999	Stephen Karvazy	Spare parts information, new leaflet

### ***Leaflet Description***

Provides spare parts information for type AAA428AAA and type AAA428J raised figures.

RELATED LEAFLET NUMBERS	TITLES
31-AAA25000AAB	Elevonic® Car Operating Panel

DRAWING REFERENCES
AAA428AAA
AAA428J

RELATED DOCUMENT NUMBERS	TITLES
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This Spare Parts Leaflet (SPL) is prepared to assist you in determining the Lowest Replaceable Units (LRU) supported by the Otis Service Center for the standard version of the product titled on the preceding page. The parts are chosen by Otis associates from: Engineering, Field Engineering, Service Engineering, and Manufacturing. We attempt to make part identification as easy as possible. The SPL, however, cannot be all inclusive. Elevator and escalator contracts classified as either "special" or "custom" are not addressed. Alternative sources of information such as: the Contract Folder, Technical Information Publications, Field Education Articles, Construction Letters, etc. may give the information you are after. You live in the real world of maintaining your elevator and escalator contracts. On a daily basis, situations arise regarding parts identification and at times, for some reason, the part you need is not in the SPL. If you think a standard part not listed should be—let us know. We will respond.


**Stephen Karvazy-OSC Service Engineering**


# Ordering Information

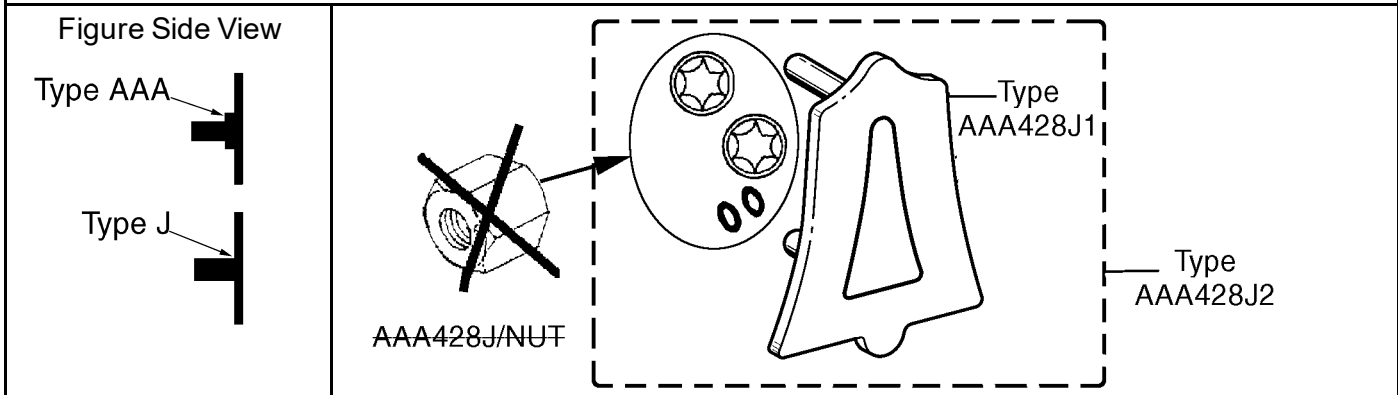
31-AAA428AAA

**TABLE 1**

If ordering raised figures in the SDC/(CICSPROD) online parts ordering systems, type in base number:  
**AAA428AAA**  
**AAA428J**  
to search for the desired markings.

**Note 1:** The distinguishing feature between type AAA428AAA & type AAA428J identities is that there is a flange on top of type AAA428AAA figure where the peg attaches to the back of the character. There is no flange on type AAA428J figure.  graphic representation below (left).


**Note 2:** The main difference between type AAA428J1 & type AAA428J2 figures is that type AAA428J2 identities include two 182H59 'O' Rings & two 72CE21 Pushnuts, while type AAA428J1 identities do not (order hardware separately).  graphic representation below (right).



**TABLE 2**

**Material & Finish Designations**

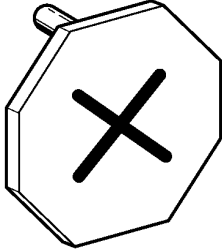
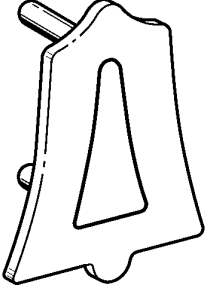
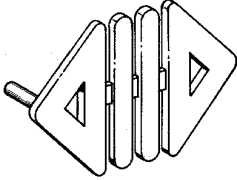
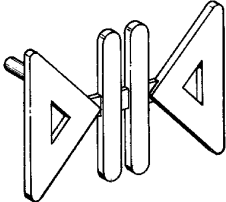
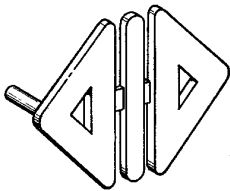
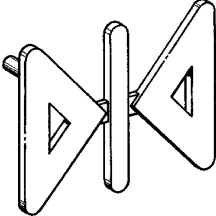

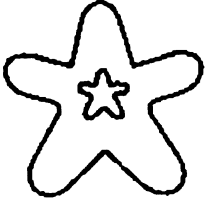
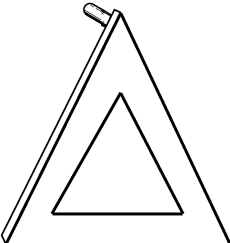
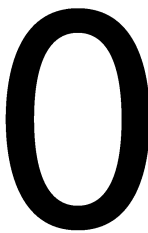


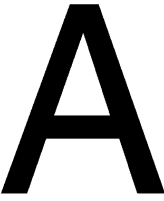
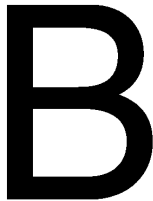
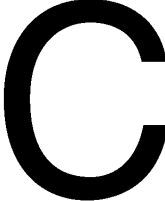
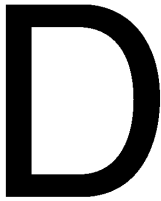
- BLK** = Black
- BR7** = Brass, Brushed
- BR8** = Brass, Mirror
- SS4** = Stainless Steel, Brushed
- SS8** = Stainless Steel, Mirror


**Note:** When ordering type AAA428AAA & type AAA428J raised figures,  p. 4-6 and replace the three asterisks (\*\*\*) referenced in each of the part numbers with the three-character material/finish designation. Also, add the character designation for floor markings.  
(For example, If you order AAA428AAA1-SS4-1, you'll get a numeral one designation in stainless steel, brushed finish.)


**TABLE 3**

**Note:** Actual fonts and shapes might vary slightly from the illustrations.

# Type AAA428AAA Raised Figures

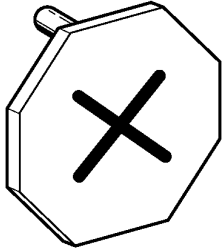
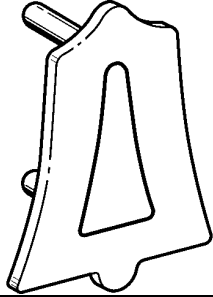
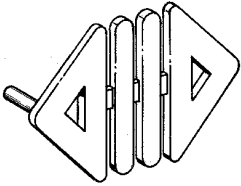
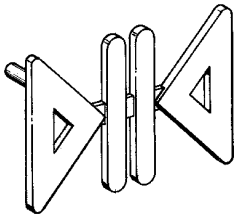
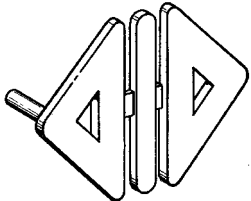
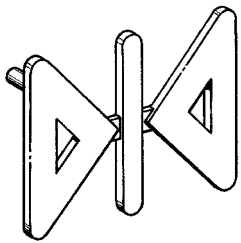

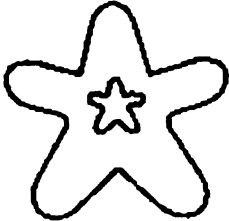

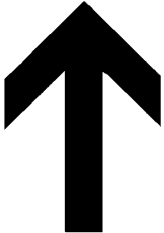
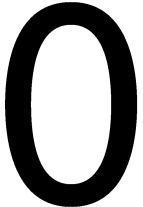


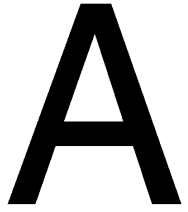
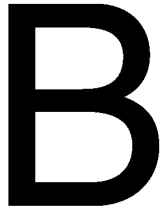
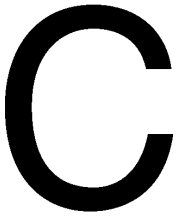
<p>AAA428AAA2-*** Emergency Stop</p> 	<p>AAA428AAA3-*** Emergency Call</p> 	<p>AAA428AAA4-*** Rear Door Open</p> 	<p>AAA428AAA5-*** Rear Door Close</p> 
<p>AAA428AAA6-*** Door Open</p> 	<p>AAA428AAA7-*** Door Close</p> 	<p>AAA428AAA8-*** Dash</p> 	<p>AAA428AAA9-*** Main Landing</p> 
<p>AAA428AAA10-*** Triangle</p> 	<p>AAA428AAA1-***-0 0</p> 	<p>AAA428AAA1-***-1 1</p> 	<p>AAA428AAA1-***-2 2</p> 
<p>AAA428AAA1-***-A A</p> 	<p>AAA428AAA1-***-B B</p> 	<p>AAA428AAA1-***-C C</p> 	<p>AAA428AAA1-***-D D</p> 


**Note 1:** The posts are unthreaded, have a length of 0.375 in. and a diameter of 0.060 in. and use two 182H59 'O' Rings & two 72CE21 Pushnuts to secure to the inner liner of the car operating panel.  p. 3, Table 1, for type AAA428AAA figure ordering information.


**Note 2:** Alphanumeric markings shown here are only representative examples.  p. 3, Table 2, for material/finish specifications.

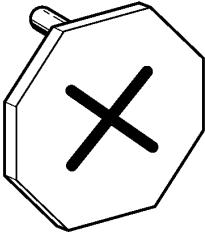
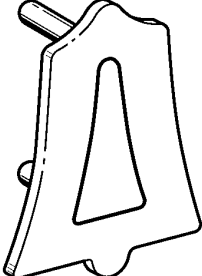
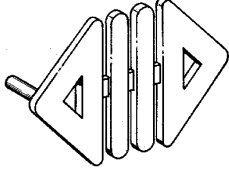
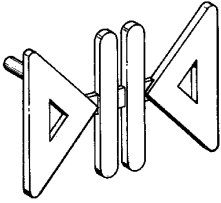
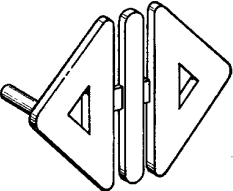
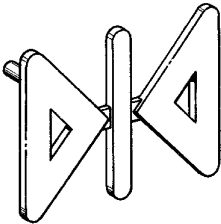
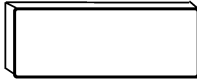
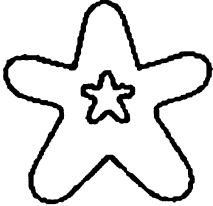

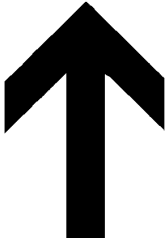
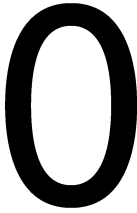


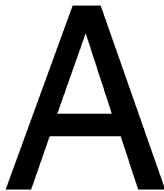

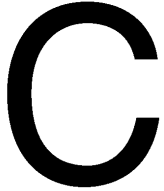
# Type AAA428J1 Raised Figures


31-AAA428AAA


<p>AAA428J1-***-ISTOP Emergency Stop</p> 	<p>AAA428J1-***-IALARM Emergency Call</p> 	<p>AAA428J1-***-RDO Rear Door Open</p> 	<p>AAA428J1-***-RDC Rear Door Close</p> 
<p>AAA428J1-***-IDO Door Open</p> 	<p>AAA428J1-***-IDC Door Close</p> 	<p>AAA428J1-***-MINUS Dash</p> 	<p>AAA428J1-***-ISTAR Main Landing</p> 
<p>AAA428J1-***-IPHONE Phone</p> 	<p>AAA428J1-***-IARROW Arrow</p> 	<p>AAA428J1-***-0 0</p> 	<p>AAA428J1-***-1 1</p> 
<p>AAA428J1-***-2 2</p> 	<p>AAA428J1-***-A A</p> 	<p>AAA428J1-***-B B</p> 	<p>AAA428J1-***-C C</p> 

**Note 1:** The posts were formerly 1/72 in. threaded, but now have a length of 0.375 in. and a diameter of 0.060 in. and use two 182H59 'O' Rings & two 72CE21 Pushnuts to secure to the inner liner of the car operating panel.  p. 3, Table 1, for type AAA428J1 figure ordering information.

**Note 2:** Alphanumeric markings shown here are only representative examples.  p. 3, Table 2, for material/finish specifications.

<p>AAA428J2-***-ISTOP Emergency Stop</p> 	<p>AAA428J2-***-IALARM Emergency Call</p> 	<p>AAA428J2-***-RDO Rear Door Open</p> 	<p>AAA428J2-***-RDC Rear Door Close</p> 
<p>AAA428J2-***-IDO Door Open</p> 	<p>AAA428J2-***-IDC Door Close</p> 	<p>AAA428J2-***-MINUS Dash</p> 	<p>AAA428J2-***-ISTAR Main Landing</p> 
<p>AAA428J2-***-IPHONE Phone</p> 	<p>AAA428J2-***-IARROW Arrow</p> 	<p>AAA428J2-***0 0</p> 	<p>AAA428J2-***-1 1</p> 
<p>AAA428J2-***-2 2</p> 	<p>AAA428J2-***-A A</p> 	<p>AAA428J2-***-B B</p> 	<p>AAA428J2-***-C C</p> 

**Note 1:** The posts were formerly 1/72 in. threaded, but now have a length of 0.375 in. and a diameter of 0.060 in. and use two 182H59 'O' Rings & two 72CE21 Pushnuts to secure to the inner liner of the car operating panel.  p. 3, Table 1, for type AAA428J2 figure ordering information.

**Note 2:** Alphanumeric markings shown here are only representative examples.  p. 3, Table 2, for material/finish specifications.