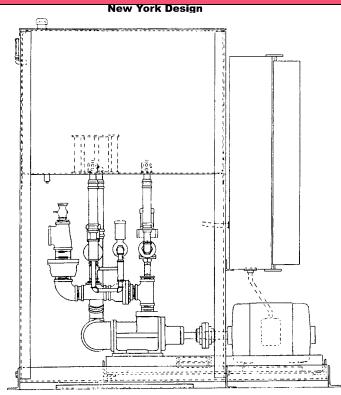
# Hydraulic Elevator w/ Type 13B Hydraulic Machine

Spare Parts Leaflet C-1051

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## **OBSOLESCENCE NOTICE**

The product covered in this SPL has been designated as obsolete and is no longer supported. See TIP 32.2-1, Obsolete Components, for potential upgrade. Replacement lower level parts listed within and unique to this design are not being restocked when depleted. Some of these parts, depending on availability and other factors, may be quoted through Customer Service, but most will have extended lead times and increased cost due to low volume production.



Typical Illustration

NOTE: For Lubrication and Hydraulic Oil, see Lubrication Chart Form #2422H.

ORDER FORM O-352G



This document does not contain any technical data subject to EAR or ITAR

SERVICE ENGINEERING
Otis Elevator Company
Bloomfield, Connecticut USA

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#### **History**

#### **Leaflet Description**

This leaflet provides information for replacement parts for the New York Design hydraulic elevator, also known as plunger electric elevator, with type 13B machine, direct driven pump and EECO valves.

#### **Leaflet Revisions**

Date Revised	Subject Matter Expert	Reason for Revision
May 16, 1966		
July 1, 1997		
July 31, 2003	Troy Chicoine	Add minor repair kits (p/n AAA27076AX7-9).
May 18, 2022	Brian Regan Updated document template and obsolescence info	

#### **Related Drawings**

Drawing No.	Title	Drawing No.	Title

#### **Related Documents**

Document ID	Title

#### **Subject Matter Expert**

Name	Department
Brian Regan	OSC Service Engineering

#### **About Spare Parts Leaflets...**

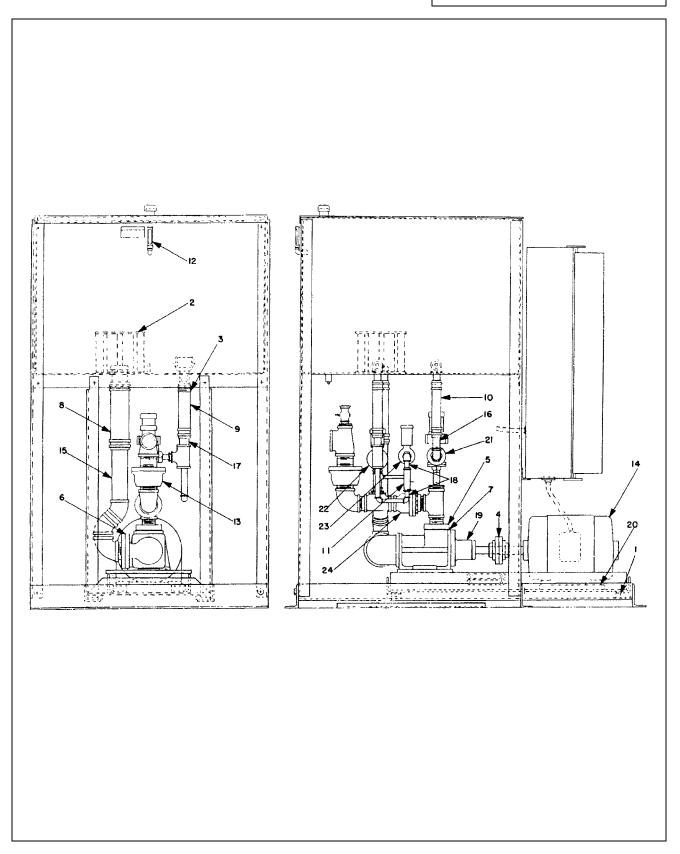
This document lists the lowest replaceable units (LRUs) for the standard version of the product. The LRUs are chosen by a team of Otis associates representing engineering and manufacturing.

While goal of this document is to make parts identification as easy as possible, the document cannot be all-inclusive. Elevator and escalator contracts classified as "special" or "custom" are not addressed here. For such contracts, please refer to specified information, the contract folder, TIPs, Field Education Articles, Construction Letters, etc. for further information.

If you have any suggestions about this document, please contact the subject matter expert listed on this page.

## **Type 13B Hydraulic Machine**

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#### **Type 13B Hydraulic Machine**

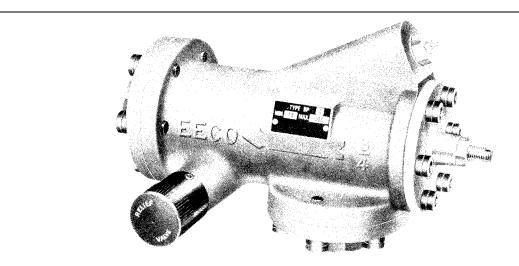
#### **Type 13B Hydraulic Machine**

Order Form O-352G and R-352G Material List 2223F4 and 2084E6

REF. NO.	PART NO.	DESCRIPTION	
1	310BE3	Block, Rubber, 3" Wide, 3" Long, 1" Thick	
2	<del>254D1</del> B254D1	Bonnet, Oil Filter (for Oil Tank)	
3	336DY1	Clamp, Hose	
	6926AE1	Clamp, Hose Shut-Off	
4		Coupling. See page 10.	
5	441AL2	Fitting, Pipe	
6	376H7	Gasket, Rubber, 2.875" ID, 0.0625" Thick	
7	376AA4	Gasket, Vellumoid, 2.875" ID, 0.0625" Thick	
8	134A16	Hose, 2.75" ID, 19" Long (for Tank to Pump)	
9	134A17	Hose, 2.25" ID, 10.25" Long (for Tank to Valve)	
10	134A18	Hose, 1.625" ID, 12" Long (for Tank to Valve)	
11	134A20	Hose, 1.25" ID, 5" Long (for Tank to Valve)	
12	269AW1	Indicator, Oil	
13	6944A2	Isoline. See page 10.	
14		Motor. See page 6.	
15	441AH25	Pipe, Half-Nipple, 2.5" Std., 8.5" Long (for Hose 134A16)	
16	441AH17	Pipe, Half-Nipple, 1.25" Std., 4" Long (for Hose 134A18)	
17	441AH21	Pipe, Half-Nipple, 2" Std., 3.75" Long (for Hose 134A17)	
18	441AH28	Pipe, Half-Nipple, 1" Std., 2.5" Long (for Hose 134A20)	
19	<del>6962AM2</del> 2700ADD2	Pump. See page 7.	
20	255AB13	Shim, Steel, 2.5" Wide, 2.5" Long, 0.0299" Thick (for Motor)	
20	255AB14	Shim, Steel, 2.5" Wide, 2.5" Long, 0.0598" Thick (for Motor)	
21		Valve, Bypass (used when up-leveling not required). See page 5. Valve, Up-Leveling. See page 5.	
22		Valve, Down. See page 8.	
23		Valve, Down-Leveling. See page 8.	
24	271W4	Valve, Check. See page 7.	

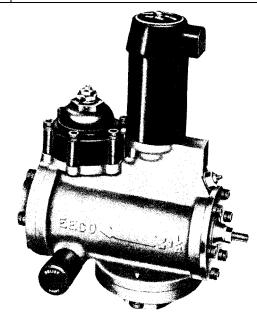
### **BP3 Bypass & UV-2 Up-Leveling Valves**

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By-Pass Valve EECO Type BP-3

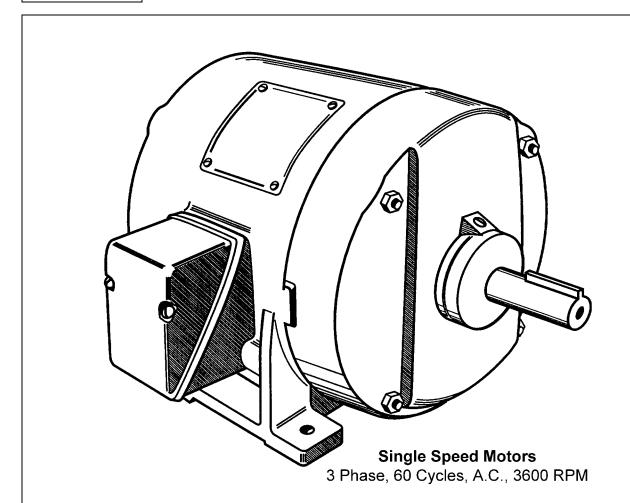
PART NO.	D. SIZE DESCRIPTION	
271J3	1	Valve, Bypass, EECO Type BP-3
271J4	271J4 1-1/4 Valve, Bypass, EECO Type BP-3	



## Up Leveling Valve EECO Type UV-2

PART NO.	SIZE	DESCRIPTION
271P3	1	Valve, Up-Leveling, EECO Type UV-2
271P4	1-1/4	Valve, Up-Leveling, EECO Type UV-2

#### **Single-Speed Motors**

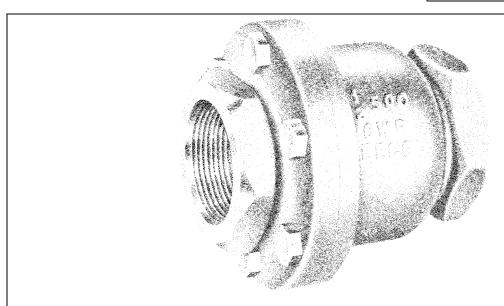


W/O
<b>VINTAGE</b>

TITLAGE			
PART NO.	VOLTAGE	Name Plate H.P.	Frame No.
A6333Y1	208	20	284U
A6333Y2	220/440*	20	284U
A6333Y3	550	20	284U
A6333AA1	208	25	286U
A6333AA2	220/440*	25	286U
A6333AA3	550	25	286U
A6333AB1	208	30	324U
A6333AB2	220/440*	30	324U
A6333AB3	550	30	324U
* Specify voltage		•	

#### **Check Valve & Pump**

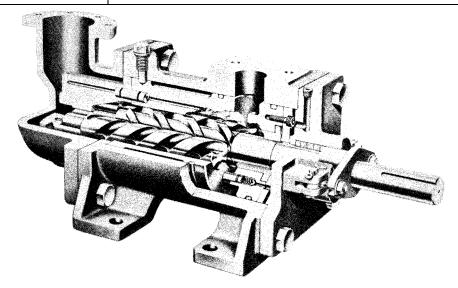
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## **Check Valve**

**EECO Series 3000** 

PART NO.	DESCRIPTION
271W4	Valve, Check, EECO Series 3000, Size 2-1/2. For replacement, see TIP 6.3.0-12.

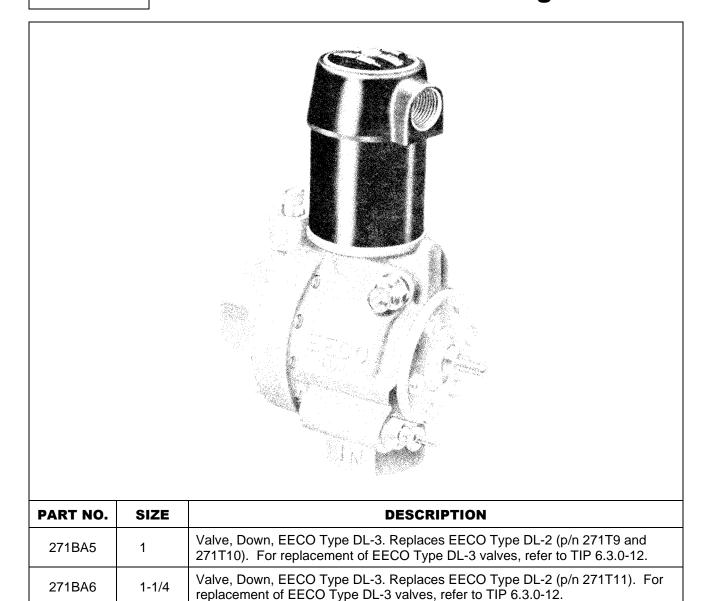


## De Laval Imo Pump

PART NO.	DESCRIPTION
<del>6962AM2</del> 2700ADD2	Pump, DeLaval Imo Type 218, 130 Gallons per Minute, at 3600 RPM
AAA27076AX7	Minor Repair Kit, for IMO Pump Model 3DB-218
AAA27076AX8	Minor Repair Kit, for IMO Pump Model A3DB-218
AAA27076AX9	Minor Repair Kit, for IMO Pump Model G3DB-218

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#### **DL-3 Down & Down-Leveling Valves**

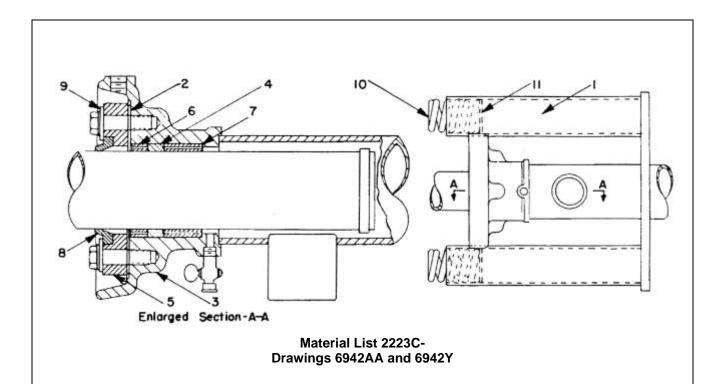


PART NO.	SIZE	DESCRIPTION
271BA1	1/4	Valve, Down-Leveling, EECO Type DL-3. Replaces EECO Type DL-2 (p/n 271T1 and 271T2).
271BA2	3/8	Valve, Down-Leveling, EECO Type DL-3. Replaces EECO Type DL-2 (p/n 271T3 and 271T4).
271BA3	1/2	Valve, Down-Leveling, EECO Type DL-3. Replaces EECO Type DL-2 (p/n 271T5 and 271T6). For replacement of EECO Type DL-3 valves, refer to TIP 6.3.0-12.
271BA4	3/4	Valve, Down-Leveling, EECO Type DL-3. Replaces EECO Type DL-2 (p/n 271T7 and 271T8). For replacement of EECO Type DL-3 valves, refer to TIP 6.3.0-12.

**NOTE:** The DL-3 valve is identical to the DL-2 valve with an additional throttle.

## Cylinder Head Packing & Buffer Data

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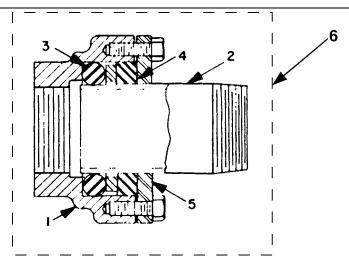


		Ref. 1	Ref. 2	Ref. 3	Ref. 4	Ref. 5	Ref. 6	Ref. 7	Ref. 8	Ref. 9	Ref. 10	Ref. 11
Cylinder Size	Plunger	Block 2 Req.	Disogrin Packing 1 Req.	Bottom Ring 1 Req.	Top Ring 1 Req.	Clamp Ring 1 Req.	Rod ** Req.	Spring 2 Req.	Washer 2 Req.	Wiper Clamp Ring 2 Req.	Spring ** Req.	Washer ** Req.
5"	4"	310C11 310C12*	376NG1	A390AMI	<del>182R1</del>	<del>172LL1</del>	<del>172KN1</del>	172KP1	<del>172LG1</del>	<del>172LK1</del>	* 90KD8 90ND5	127VD14
6"	4.5"	310C11 310C12*	376NG2	A390ANI	182R2	<del>172LL2</del>	172KN2	172KP2	<del>172LG2</del>	172LK2	* 90KD8 90ND5	127VD14
8"	5.5"	310C13	376NG3	A390API	182R3	<del>172LL3</del>	172KN3	172KP3	<del>172LG3</del>	172LK3	* 90ND5 90TD4	127VD15
8"	6.5"	310C14	376NG4	A390ARI	<del>182R4</del>	<del>172LL4</del>	<del>172KN4</del>	172KP4	<del>172LG4</del>	<del>172LK4</del>	* 90TD4 90AL2	127XA10
10"	7.5"	310C15	376NG5	A390ASI	<del>182R5</del>	<del>172LL5</del>	<del>172KN5</del>	172KP5	<del>172LG5</del>	<del>172LK5</del>	* 90AL2 90ZD3	127VE8
10"	8.5"	310C15	376NG6	A390ATI	182R6	<del>172LL6</del>	172KN6	172KP6	<del>172LG6</del>	172LK6	* 90AL2 90ZD3	127VE8
12"	9.5"	310C14	376NG7	A390AVI	<del>182R7</del>	<del>172LL7</del>	<del>172KN7</del>	172KP7	<del>172LG7</del>	<del>172LK7</del>	* 90TD4 90AL2	127XA10
12"	10.5"	310C15	376NG8	A390AWI	182R8	182LL8	182KN8	182KP8	182LG8	182LK8	* 90AL2 90ZD3	127VE8
16"	12.5"	310C15	376NG9	A390AXI	182R9	182LL9	182KN9	182KP9	182LG9	182LK9	90ZD3	127VE8

**NOTE:** For cylinder head packing replacement parts, see **SPL 03-6942Y**.

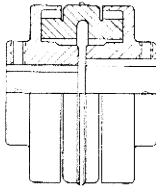
- \* Part to be used is determined by the gross load; for replacement give elevator sales number.
- \*\* Quantity variable.

#### **Couplings**



Isoline Unit (3" Pipe Silencer)

REF. NO.	PART NO.	DESCRIPTION
1	330CD1	Case, Ductile Iron
2	377BE3	Pipe, 3" Std., Steel
3	182F3	Ring, Packing, Neoprene
4	182G3	Ring, Packing, Neoprene
5	172GY2	Ring, Clamp, Steel
6	6944A2	Isoline, Complete

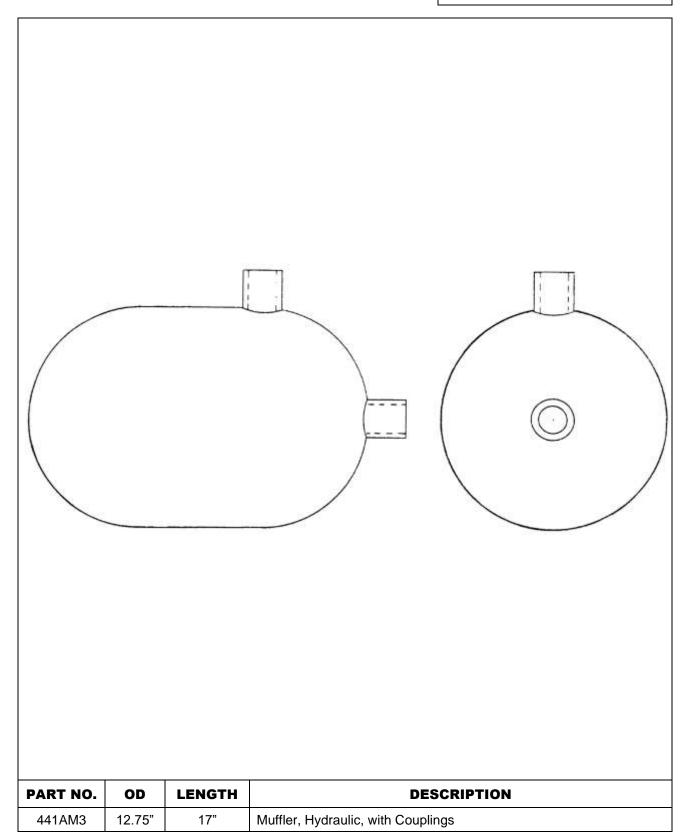


Couplings

PART NO.	OD	BORE, PUMP SIDE	BORE, MOTOR SIDE	USED WITH	DESCRIPTION
215AR8	4.625"	1.5"	1.625"	20 HP Motor	Coupling
215AR9	5.375"	1.5"	1.625"	25 HP Motor	Coupling
215AR10	5.375"	1.5"	1.875"	30 HP Motor	Coupling

## **Hydraulic Muffler**

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